

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

LIST OF PAGES & TABLE OF CONTENTS
FOR
CHAPTER 53-00-00 FUSELAGE

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B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

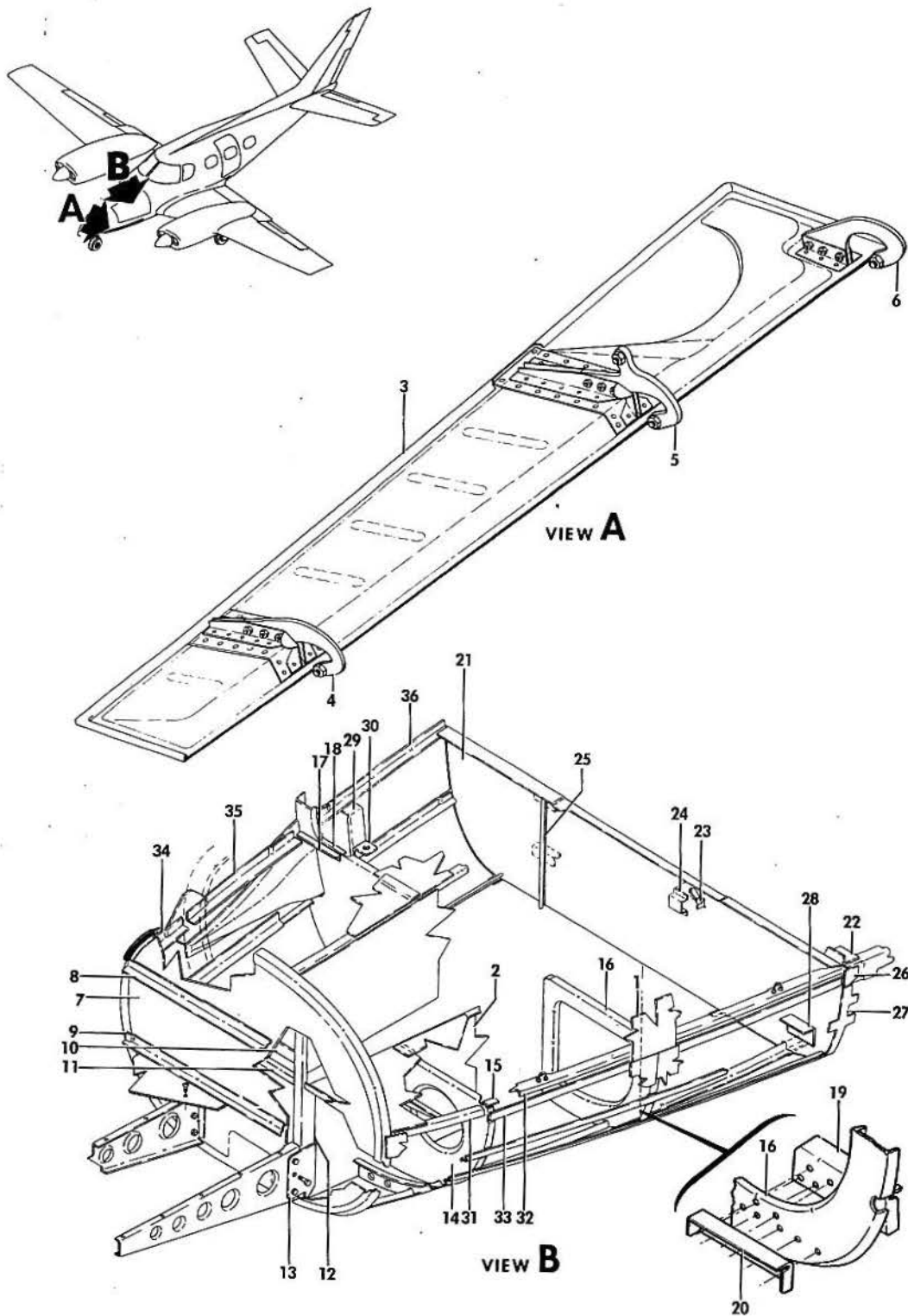
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FOR
CHAPTER 53-00-00 FUSELAGE

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BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

53-10-01
NOSE STRUCTURE

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ILLUSTRATED PARTS CATALOG

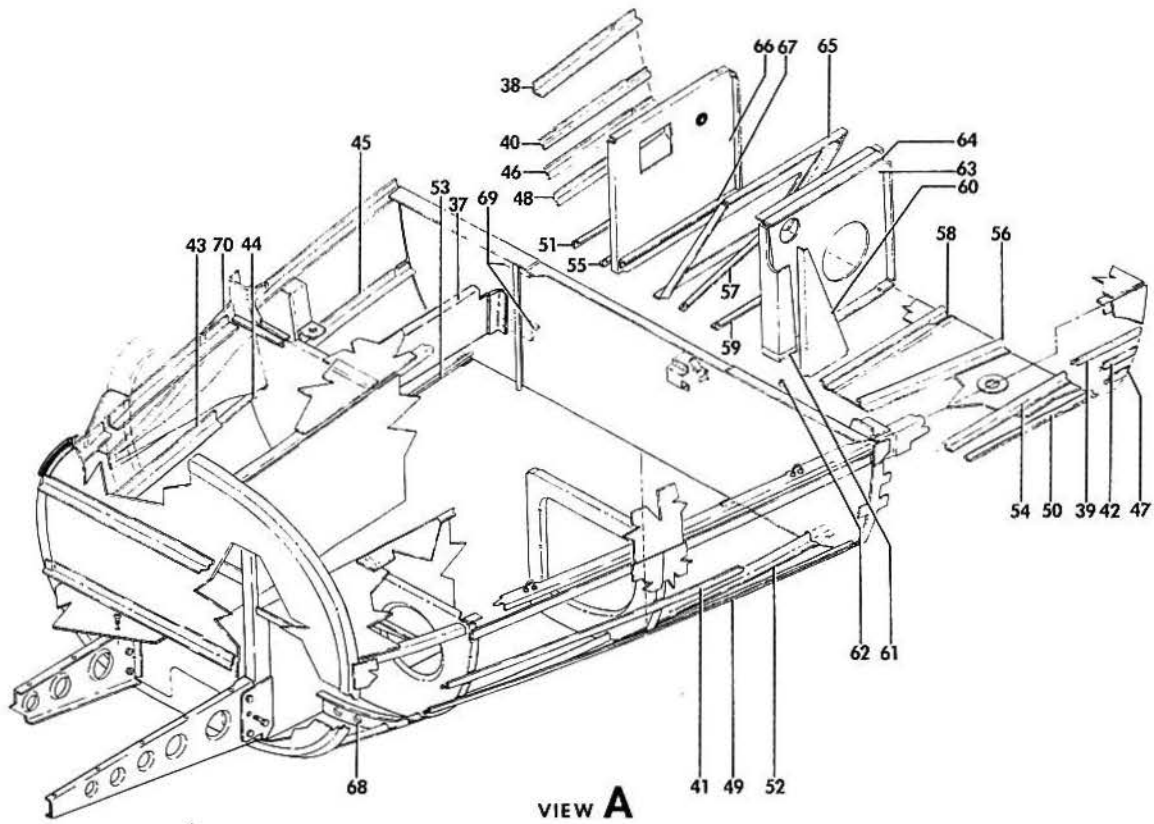
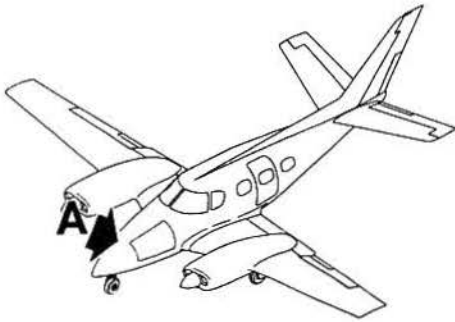


B60-91-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-01	60-410001-610	NOSE ASSY,FUSELAGE /RA4000/	NP	
- 1	60-410023-601	DOOR ASSY,BAGGAGE /SEE CHAPTER 52/	1	
	60-410001-614	NOSE ASSY,UPPER /SEE CHAPTER 53-10-20/RA4002/	1	
	60-410001-612	NOSE ASSY,LOWER /RA4001/	1	
- 2	60-410025-601	KEEL ASSY,LH /SEE CHAPTER 53-10-10/	1	
	60-410025-602	KEEL ASSY,RH /SEE CHAPTER 53-10-10/	1	
- 3	60-410024-1	DOOR ASSY,LANDING GEAR LH /SEE CHAPTER 52/	1	
	60-410024-2	DOOR ASSY,LANDING GEAR RH /SEE CHAPTER 52/	1	
	60-410024-21	SEAL,NOSE LANDING GEAR DOOR	2	
- 4	60-410018-1	HINGE,CLOSING FWD /STA 49/	1	
- 5	60-410018-3	HINGE,CLOSING CENTER /STA 71/	1	
- 6	60-410018-5	HINGE,CLOSING AFT /STA 85/	1	
	60-410013-601	BULKHEAD ASSY /STA 40/	1	
- 7	60-410013-1	WEB,BULKHEAD /STA 40/	1	
- 8	60-410013-3	ANGLE,FWD UPPER	1	
- 9	60-410013-11	ANGLE,FWD LOWER	1	
	60-410013-21	ANGLE,FWD LOWER	1	
- 10	60-410013-7	ANGLE,AFT UPPER	1	
- 11	60-410013-23	ANGLE,AFT LOWER	1	
- 12	60-410013-5	ANGLE,LH	1	
	60-410013-6	ANGLE,RH	1	
- 13	60-410013-13	PLATE,LH	1	
	60-410013-14	PLATE,RH	1	
- 14	60-410014-1	WEB,LOWER LH /STA 50/	1	
	60-410014-3	WEB,LOWER RH /STA 50/	1	
- 15	60-410014-11	CLIP	1	
	60-410014-19	ANGLE	1	
- 16	60-410015-17	WEB,LOWER LH /STA 67/	1	
	60-410015-5	WEB,LOWER RH /STA 67/	1	
- 17	60-410015-15	ANGLE,FWD	1	
- 18	60-410015-13	ANGLE,AFT	1	
- 19	60-410015-19	SUPPORT /STA 67/	1	
- 20	60-410015-21	SUPPORT /STA 67/	1	
- 21	60-410016-27	WEB,BULKHEAD LOWER /STA 87/	1	
- 22	60-410016-15	CLIP,LH	1	
	60-410016-17	CLIP,RH	1	
- 23	60-410016-21	DOUBLER	1	1
- 24	60-410016-19	SHIELD	1	1
	60-410016-267	SHIELD	1	2
- 25	60-410016-13	STIFFENER	1	
- 26	60-410016-23	DOUBLER	1	
- 27	60-410016-9	DOUBLER	1	
- 28	60-410016-31	ANGLE	1	
	60-410001-185	SUPPORT ASSY,AIR TEMP SENSOR	1	
- 29	60-410001-183	SUPPORT,AIR TEMP SENSOR	1	
- 30	60-410001-181	BRACKET,AIR TEMP SENSOR	1	
- 31	60-410001-115	ANGLE,FWD LH	1	
- 32	60-410001-37	ANGLE,AFT LH	1	
- 33	60-410059	CHANNEL,DOOR SILL	1	
- 34	60-410001-149	ANGLE,RH	1	
- 35	60-410001-147	ANGLE,RH	1	
- 36	60-410001-145	ANGLE,RH	1	

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ILLUSTRATED PARTS CATALOG

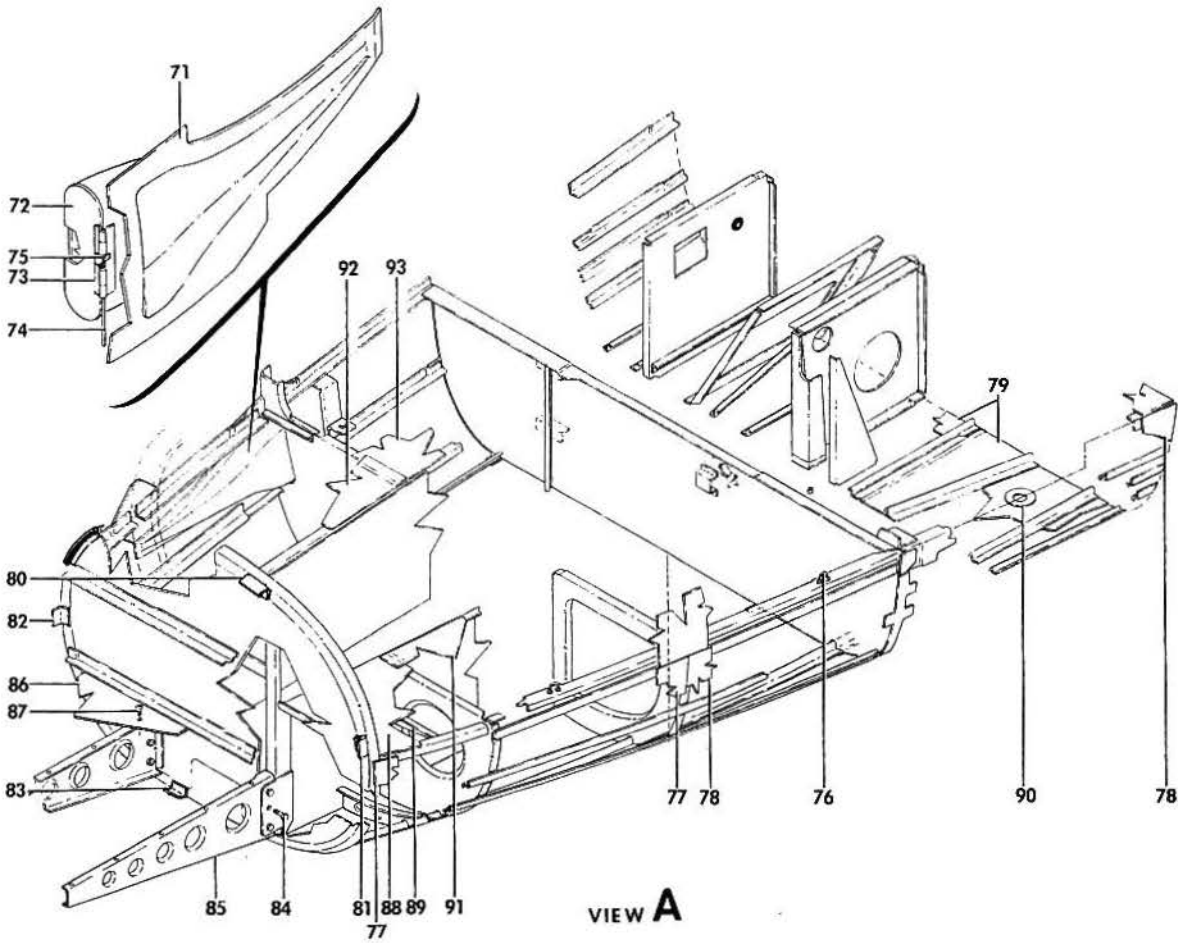
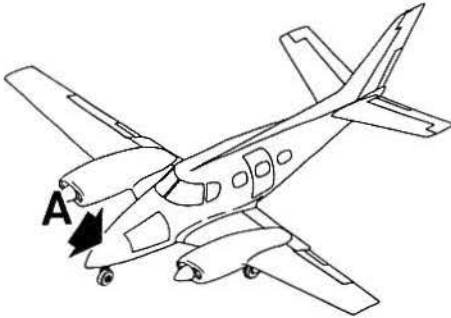


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B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1	2	3	4	5	6	7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-01	60-410001-603	WEB ASSY.	1	
- 37	60-410001-249	WEB /INVERTER SUPPORT/.	1	
	60-410001-285	WEB	1	
	60-410001-247	ANGLE,RH /STA 87/	1	
	60-410001-245	ANGLE,WEB	3	
- 38	60-410001-143	ANGLE,RH.	1	
- 39	60-410001-55	STRINGER,LH	1	
- 40	60-410001-69	STRINGER,RH	1	
- 41	60-410001-47	STRINGER,FWD LH	1	
- 42	60-410001-53	STRINGER,AFT LH	1	
- 43	60-410001-63	STRINGER,FWD RH	1	
- 44	60-410001-65	ANGLE,STRINGER SPLICE	1	
- 45	60-410001-61	STRINGER,MIDDLE RH.	1	
- 46	60-410001-177	STRINGER,AFT RH	1	
- 47	60-410001-57	STRINGER,LH	1	
- 48	60-410001-73	STRINGER,RH	1	
- 49	60-410001-49	STRINGER,LH	1	
- 50	60-410001-59	STRINGER,LH	1	
- 51	60-410001-75	STRINGER,RH	1	
- 52	60-410001-51	STRINGER,LH	1	
- 53	60-410001-67	STRINGER,RH	1	
- 54	60-410001-85	STRINGER,LH	1	
- 55	60-410001-95	STRINGER,RH	1	
- 56	60-410001-87	STRINGER,LH	1	
- 57	60-410001-93	STRINGER,RH	1	
- 58	60-410001-89	STRINGER,LH	1	
- 59	60-410001-91	STRINGER,RH	1	
- 60	60-410001-243	SUPPORT,LANDING GEAR MECHANISM.	1	
	60-410001-241	FORMER,LANDING GEAR MECHANISM	1	
	60-410001-239	CLIP.	2	
	60-410001-240	CLIP.	2	
- 61	60-410045	SUPPORT ASSY,JACK POINT	1	
	60-410045-5	WELD ASSY,JACK POINT.	1	
- 62	MS21209F4-15	INSERT,JACKPOINT HELICOIL	1	
- 63	60-410001-139	PARTITION	1	
- 64	60-410001-141	ANGLE,UPPER	1	
	60-410001-650	PARTITION ASSY.	1	
- 65	60-410001-173	PARTITION	1	
	60-410001-281	ANGLE	1	
	60-555014-1	RETAINER.	1	
	60-555014-3	RETAINER.	1	
	60-555014-5	SPACER.	2	
	60-555014-37	ANGLE	1	
- 66	60-410001-137	PARTITION	1	
- 67	60-410001-165	ANGLE,LOWER	1	
- 68	60-410001-163	GUSSET,NOSE LANDING GEAR SUPPORT LH	1	
	60-410001-164	GUSSET,NOSE LANDING GEAR SUPPORT RH	1	
- 69	50-364265-31	ANGLE,RESISTOR MOUNTING	2	
- 70	60-410001-155	GUSSET,RAM AIR DUCT	1	

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ILLUSTRATED PARTS CATALOG

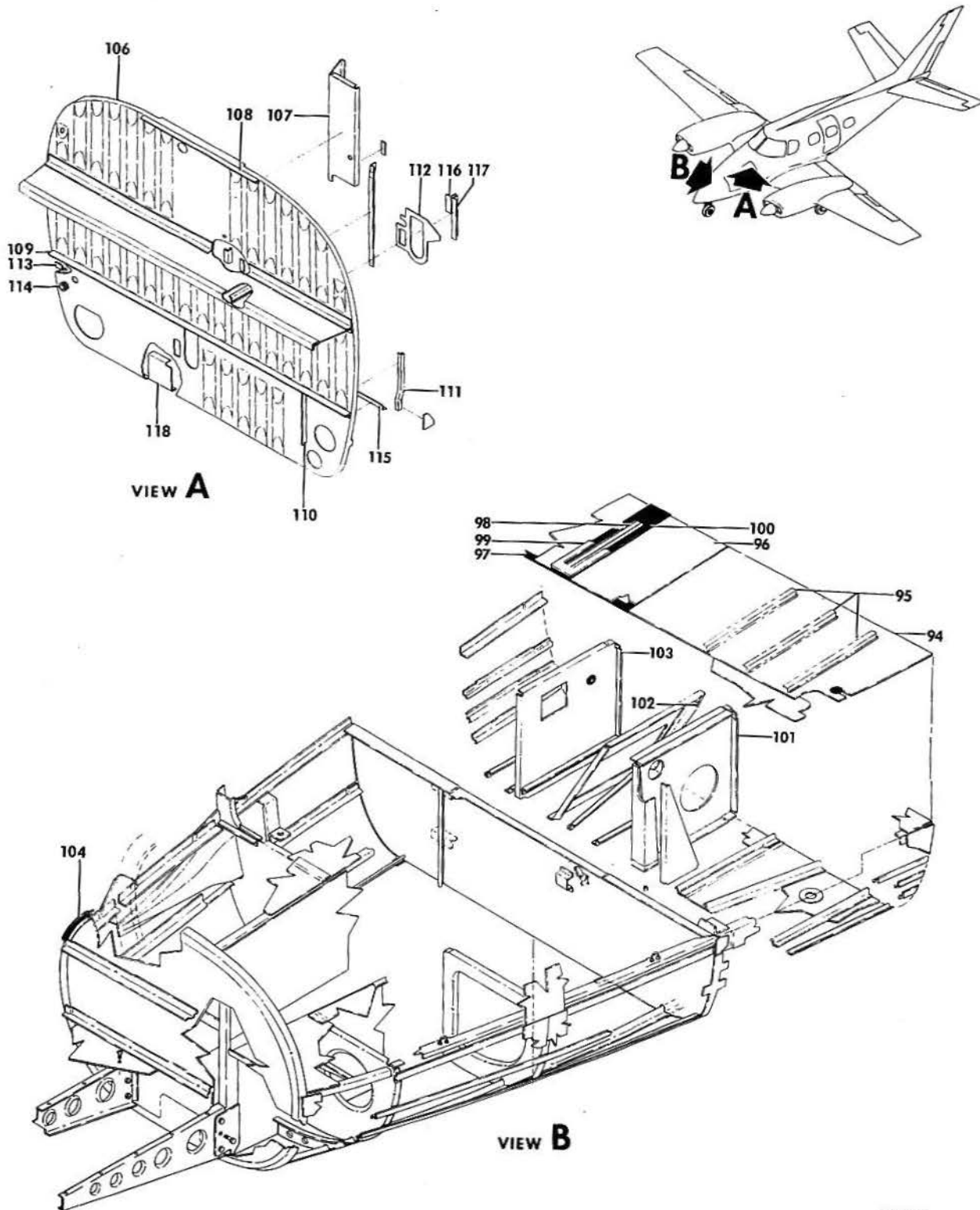


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B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-01	60-410019	1	
- 71	60-410019-1	1	
- 72	60-410019-3	1	
- 73	60-410019-5	1	
	60-410019-7	1	
- 74	60-410019-9	1	
- 75	60-410042-1	1	
- 76	60-410001-189	2	
	2INTE040	2	
	AN936A10	2	
- 77	60-410001-7	1	
	60-410001-1	1	
- 78	60-410001-259	1	
	60-410001-257	1	
- 79	60-410001-255	1	
	60-410001-253	1	
- 80	60-410022-5	1	
- 81	60-410022-7	1	
- 82	60-410022-8	1	
- 83	60-410022-9	1	
	60-410020-1	1	
	60-410020-2	1	
- 84	130909833	3	
	AN960-416L	3	
	130909N32	3	
- 85	60-410020-3	1	
	60-410020-4	1	
	60-340020-11	1	
	60-340020-12	1	
- 86	60-410021	1	
- 87	AN515-8R12	10	
	130008A832BC	10	
- 88	60-410001-151	1	
	60-410001-153	1	
- 89	60-410001-161	1	
	60-410001-179	1	
- 90	60-410001-167	1	
- 91	R 60-410047-45	1	3
	R 60-410047-55	1	4
- 92	60-410047-7	1	
- 93	60-410047-5	1	
	AN515-8-12	18	
	AN960-8L	8	
	MS21042L08	8	
	60-410047-1	1	
	AN525-10R8	AR	
	NAS1031N3	AR	

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DUKE B60
ILLUSTRATED PARTS CATALOG

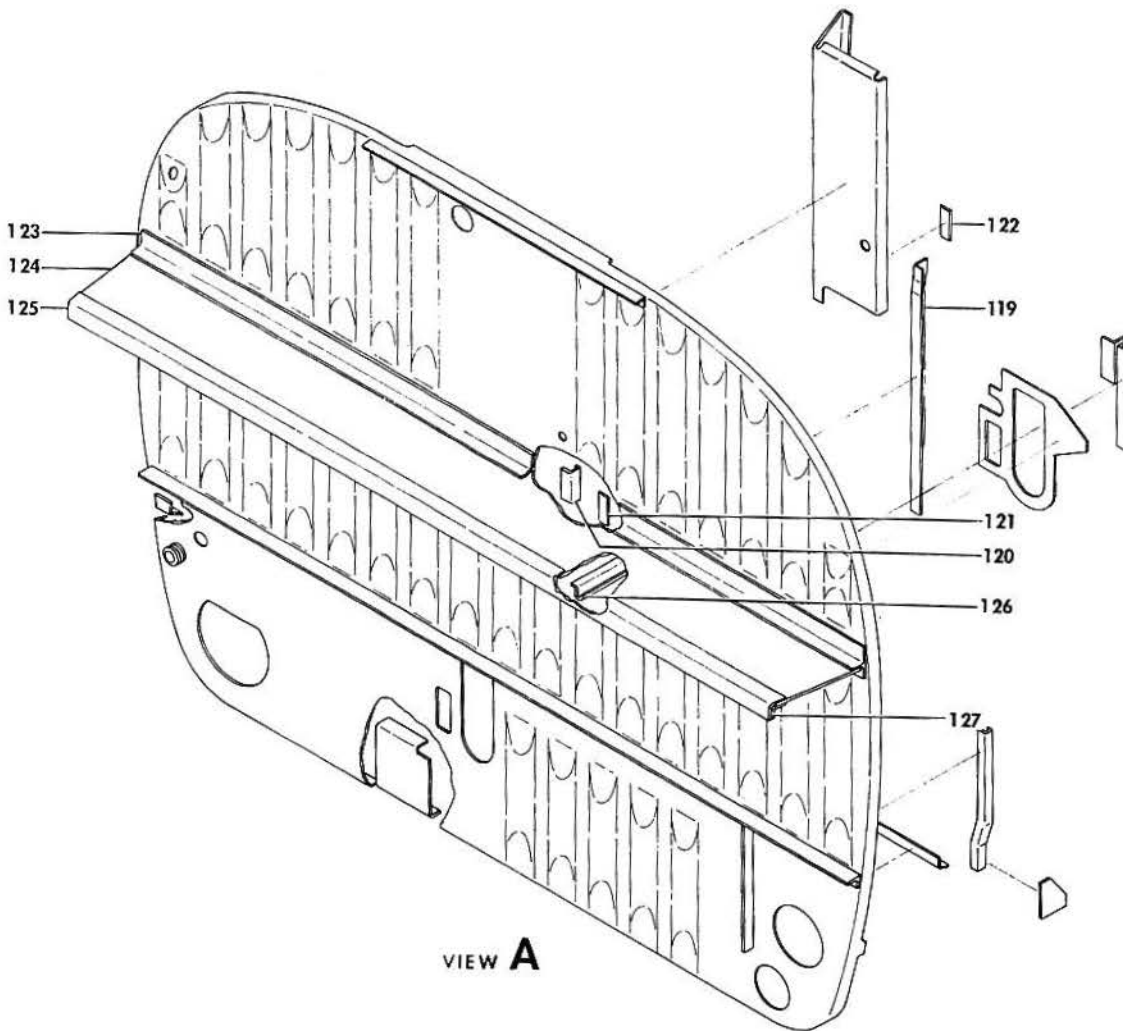
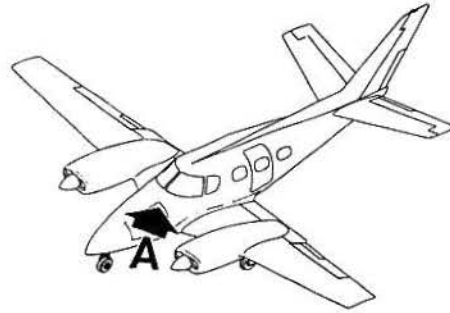


B60-91-6

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

SUB-SECT UNIT & ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-01 - 94	60-410047-9	1		
- 95	60-410047-13	3		
	60-410047-35	1		
	AN525-10R8	50		
	NAS1031N3	50		
	NAS1598D3Y	50		
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	60-410047-37	1		
- 96	60-410047-25	1		
- 97	60-410047-41	1		
- 98	60-410047-27	1		
	60-410047-39	1		
	AN525-10R9	12		
	AN525-10R8	4		
	NAS1031N3	16		
	NAS1598D3Y	16		
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- 99	60-410047-31	1		
-100	60-410047-43	1		
-101	60-410001-169	1		
-102	60-410001-175	1		
-103	60-410001-171	1		
-104	R 60-410022-11	1		
-105	R			
	60-410017-601	1		
-106	60-410017-1	1		
-107	60-410017-49	1		
	60-410017-50	1		
-108	60-410017-51	1		
-109	60-410017-15	1		
-110	60-410017-17	1		
-111	60-410017-19	1		
	60-410017-21	1		
-112	60-410017-23	1		
-113	60-410017-25	1		
-114	AN931-8-13	1		
-115	60-410017-27	1		
	NAS696A3	1		
	NAS697A3	1		
-116	60-410017-39	1		
	60-410017-40	1		
-117	60-410017-41	1		
	60-410017-42	1		
-118	60-410017-31	1		
	60-410017-33	1		

BEECHCRAFT
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ILLUSTRATED PARTS CATALOG



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BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-01	60-410017-43	1	
-119	60-410017-53	1	
	60-410017-54	1	
-120	60-410017-55	1	
	60-410017-56	1	
-121	60-410017-57	1	
	60-410017-58	1	
-122	60-410017-47	1	
	60-410034-601	1	
-123	60-410034-1	1	
-124	60-410034-3	1	
-125	60-410034-5	1	
-126	60-410034-7	9	
-127	60-410034-9	1	
	60-410034-10	1	
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	60-530064-7	1	
	60-550020-41	1	
	60-550015-9	1	

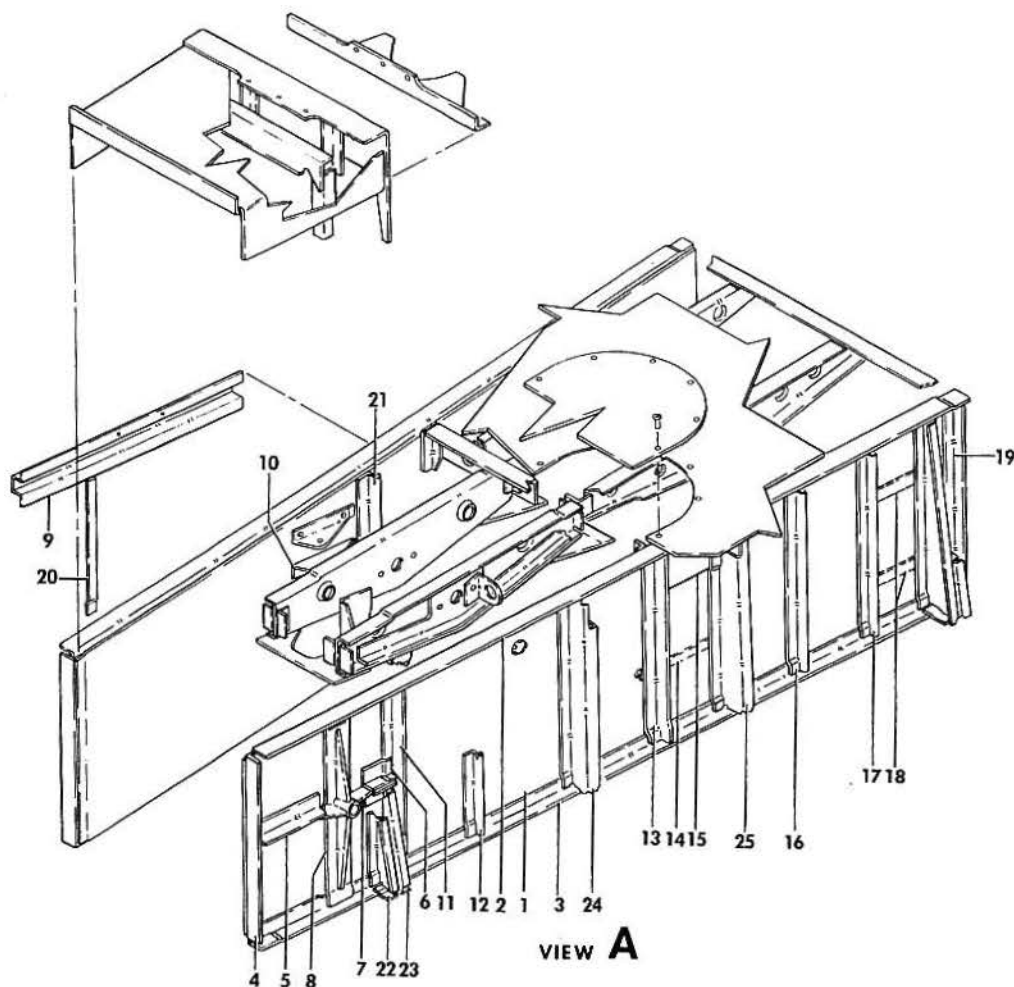
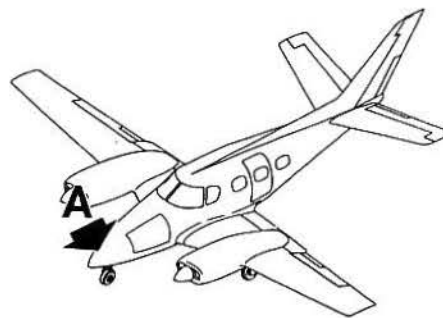
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| 1 P-247 THRU P-301 | 2 P-302 AND AFTER |
| 3 P-247 THRU P-569 | 4 P-570 AND AFTER |

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-10
LOWER NOSE STRUCTURE

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

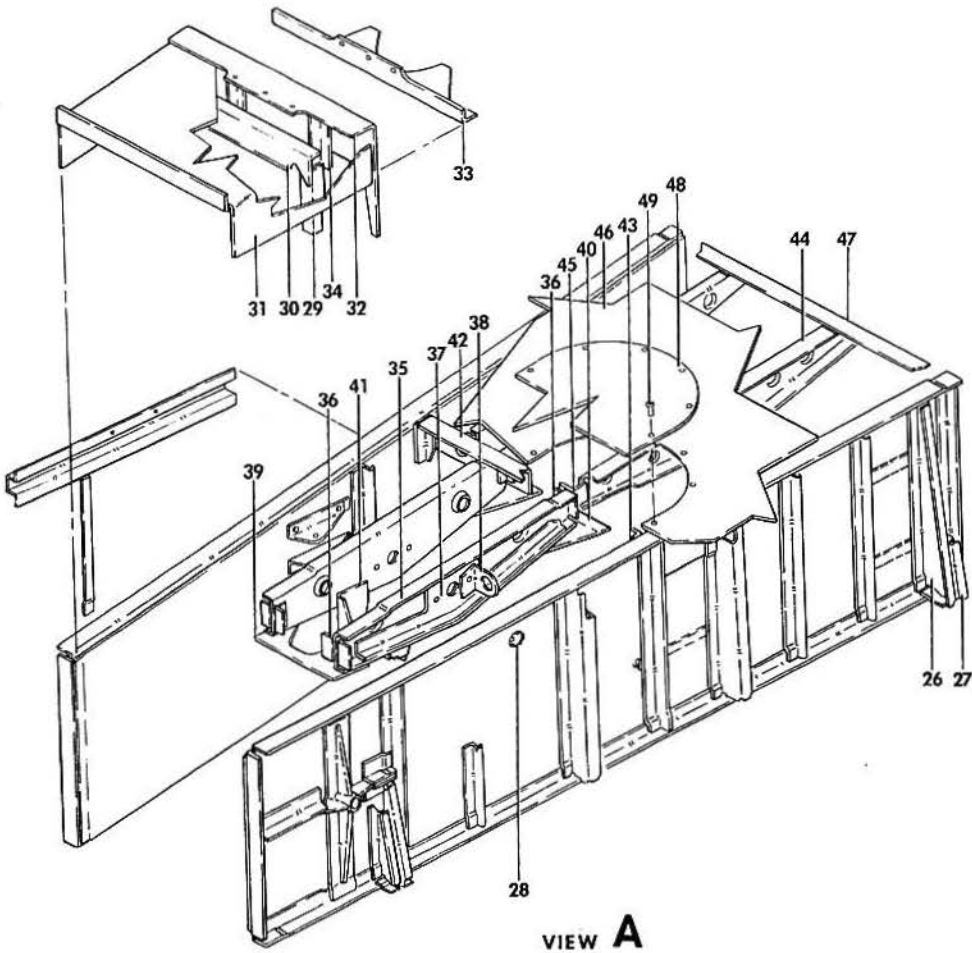
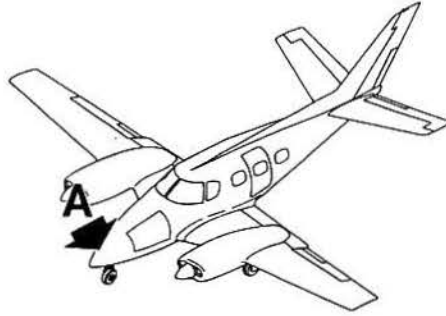


B60-92-2

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-10	60-410001-612	NOSE ASSY, LOWER /ALSO INCLUDES PARTS SHOWN IN .							1	
		CHAPTER 53-10-01/ /RA4001/								
	60-410025-601	. . KEEL ASSY, NOSE LH							1	
	60-410025-602	. . KEEL ASSY, NOSE RH							1	
- 1	60-410025-1	. . WEB, KEEL LH							1	
	60-410025-3	. . WEB, KEEL RH							1	
- 2	60-410025-5	. . ANGLE, UPPER LH							1	
	60-410025-6	. . ANGLE, UPPER RH							1	
- 3	60-410025-7	. . TEE, LH							1	
	60-410025-8	. . TEE, RH							1	
- 4	60-410025-21	. . DOUBLER, FWD LH							1	
	60-410025-22	. . DOUBLER, FWD RH							1	
- 5	60-410025-17	. . ANGLE, LH							1	
	60-410025-18	. . ANGLE, RH							1	
- 6	60-410025-19	. . ANGLE, UPPER							2	
- 7	60-410025-20	. . ANGLE, LOWER							2	
- 8	60-410036-1	. . SUPPORT, LANDING GEAR LH							1	
	60-410036-3	. . SUPPORT, LANDING GEAR RH							1	
- 9	60-410035	. . CHANNEL, SHIMMY DAMPENER SUPPORT							1	
- 10	60-410037-1	. . ANGLE, SHIMMY DAMPENER LOWER							1	
	60-410037-2	. . ANGLE, SHIMMY DAMPENER UPPER							1	
- 11	60-410025-53	. . ANGLE, LH							1	
	60-410025-54	. . ANGLE, RH							1	
		/ATTACHING PARTS/								
	AN3-4/M/	. . BOLT							2	
	AN960-3	. . WASHER							2	
	130909N29	. . NUT							2	
		-----*								
- 12	60-410025-57	. . STRINGER, LH ONLY							1	
- 13	60-410025-49	. . ANGLE, LH							1	
	60-410025-51	. . ANGLE, RH							1	
- 14	60-410025-63	. . STRINGER, LH							1	
	60-410025-64	. . STRINGER, RH							1	
- 15	60-410025-11	. . DOUBLER, LH							1	
	60-410025-12	. . DOUBLER, RH							1	
- 16	60-410025-27	. . STRINGER, LH							1	
	60-410025-28	. . STRINGER, RH							1	
- 17	60-410025-59	. . STRINGER, LH							1	
	60-410025-60	. . STRINGER, RH							1	
- 18	60-410025-61	. . STIFFENER, LH							2	
	60-410025-62	. . STIFFENER, RH							2	
- 19	60-410025-9	. . ANGLE, LH							1	
	60-410025-10	. . ANGLE, RH							1	
- 20	60-410025-31	. . STRINGER, RH ONLY							1	
- 21	60-410025-33	. . STRINGER, RH ONLY							1	
- 22	60-410038-1	. . SUPPORT, LANDING GEAR DOOR FWD LH							1	
	60-410038-2	. . SUPPORT, LANDING GEAR DOOR FWD RH							1	
- 23	60-410038-3	. . SUPPORT, LANDING GEAR DOOR FWD LH							1	
	60-410038-4	. . SUPPORT, LANDING GEAR DOOR FWD RH							1	
- 24	60-410039-9	. . SUPPORT, OXYGEN BOTTLE FWD							1	
- 25	60-410039-5	. . SUPPORT, LANDING GEAR DOOR MIDDLE LH AND							1	
		OXYGEN BOTTLE AFT								
	F5000-3	. . NUTPLATE, OXYGEN BOTTLE SUPPORT							4	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-92-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-10	60-410039-2	SUPPORT, LANDING GEAR DOOR MIDDLE RH	1		
- 26	60-410040-3	SUPPORT, LANDING GEAR DOOR AFT LH.	1		
	60-410040-4	SUPPORT, LANDING GEAR DOOR AFT RH.	1		
- 27	60-410040-1	SUPPORT, LANDING GEAR DOOR AFT LH.	1		
	60-410040-2	SUPPORT, LANDING GEAR DOOR AFT RH.	1		
- 28	SS48174	BUTTON, PLUG	1		
- 29	60-410025-77	ANGLE, LH.	1		
	60-410025-78	ANGLE, RH.	1		
	60-410025-603	COVER ASSY, KEEL	1		
- 30	60-410025-79	STIFFENER	1		
- 31	60-410025-25	COVER, KEEL	1		
	60-410030	FRAME ASSY, NOSE STEERING SUPPORT.	1		
- 32	60-410030-9	FRAME, NOSE STEERING SUPPORT	1		
- 33	60-410030-1	ANGLE	1		
- 34	60-410030-5	ANGLE, LH.	1		
	60-410030-3	ANGLE, RH.	1		
	60-410031-601	CHANNEL ASSY, DRAG BRACE LH.	1		
	60-410031-602	CHANNEL ASSY, DRAG BRACE RH.	1		
- 35	60-410031-21	CHANNEL, LH.	2		
	60-410031-22	CHANNEL, RH.	2		
- 36	60-410031-39	TEE, LH & RH/FS 50.0/.	2		
	60-410031-35	TEE, LH & RH/FS 67.0/.	2		
- 37	60-410031-9	DOUBLER, LH.	1		
	60-410031-10	DOUBLER, RH.	1		
- 38	60-410031-33	BRACKET, SWITCH /LH ONLY/.	1		
- 39	60-410025-75	GUSSET, FWD.	1		
- 40	60-410025-71	GUSSET, AFT LH	1	1	
	60-410025-73	GUSSET, AFT RH	1	1	
	60-410025-71	GUSSET, AFT LH & RH.	2	2	
- 41	60-410061	BRACKET, NOSE GEAR INDICATOR SWITCH.	1		
	60-410032	SUPPORT ASSY, KEEL /STA 67/.	1		
- 42	60-410032-1	SUPPORT, KEEL.	1		
- 43	60-410032-3	ANGLE, LH.	1		
	60-410032-4	ANGLE, RH.	1		
	60-410033-1	CHANNEL ASSY, RETRACT SUPPORT LH	1		
	60-410033-2	CHANNEL ASSY, RETRACT SUPPORT RH	1		
- 44	60-410033-3	CHANNEL, LH.	1		
	60-410033-4	CHANNEL, RH.	1		
- 45	60-410033-6	CLIP.	1		
- 46	60-410025-65	FLOOR, KEEL AFT.	1		
- 47	60-410025-67	STRIP, KEEL.	1		
- 48	60-410025-69	COVER, LANDING GEAR ACCESS	1		
		/ATTACHING PARTS/			
- 49	AN525-832R8	SCREW	40		
	I30290-1	NUT, CLIP.	35		
	NAS698A08	NUTPLATE.	3		
	NAS696A06	NUTPLATE.	2		

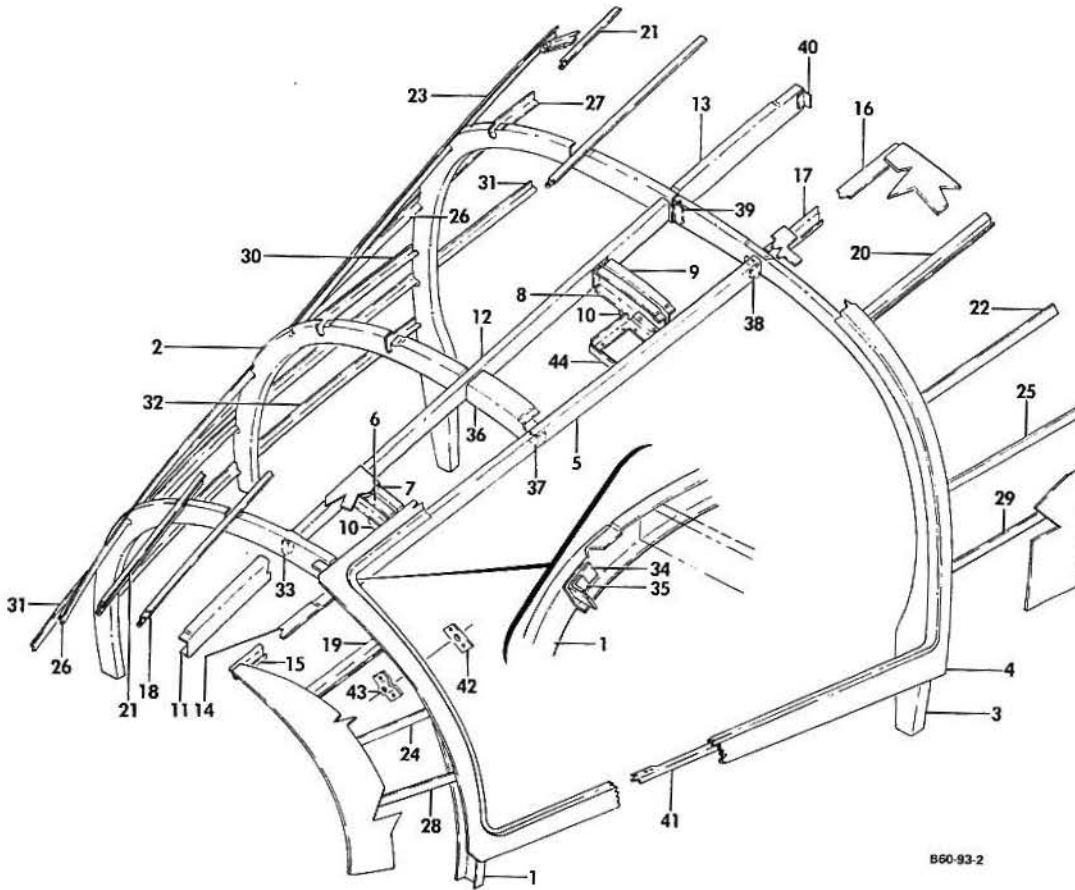
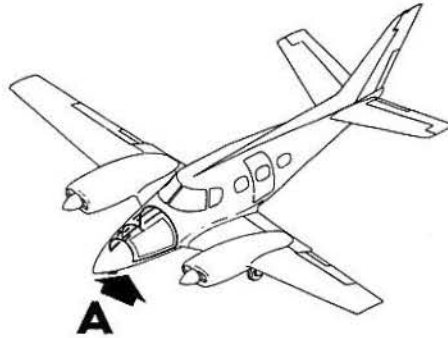
CODES OF EFFECTIVITY

1 P-247 THRU P-301 2 P-302 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-20
UPPER NOSE STRUCTURE

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DUKE B60
ILLUSTRATED PARTS CATALOG



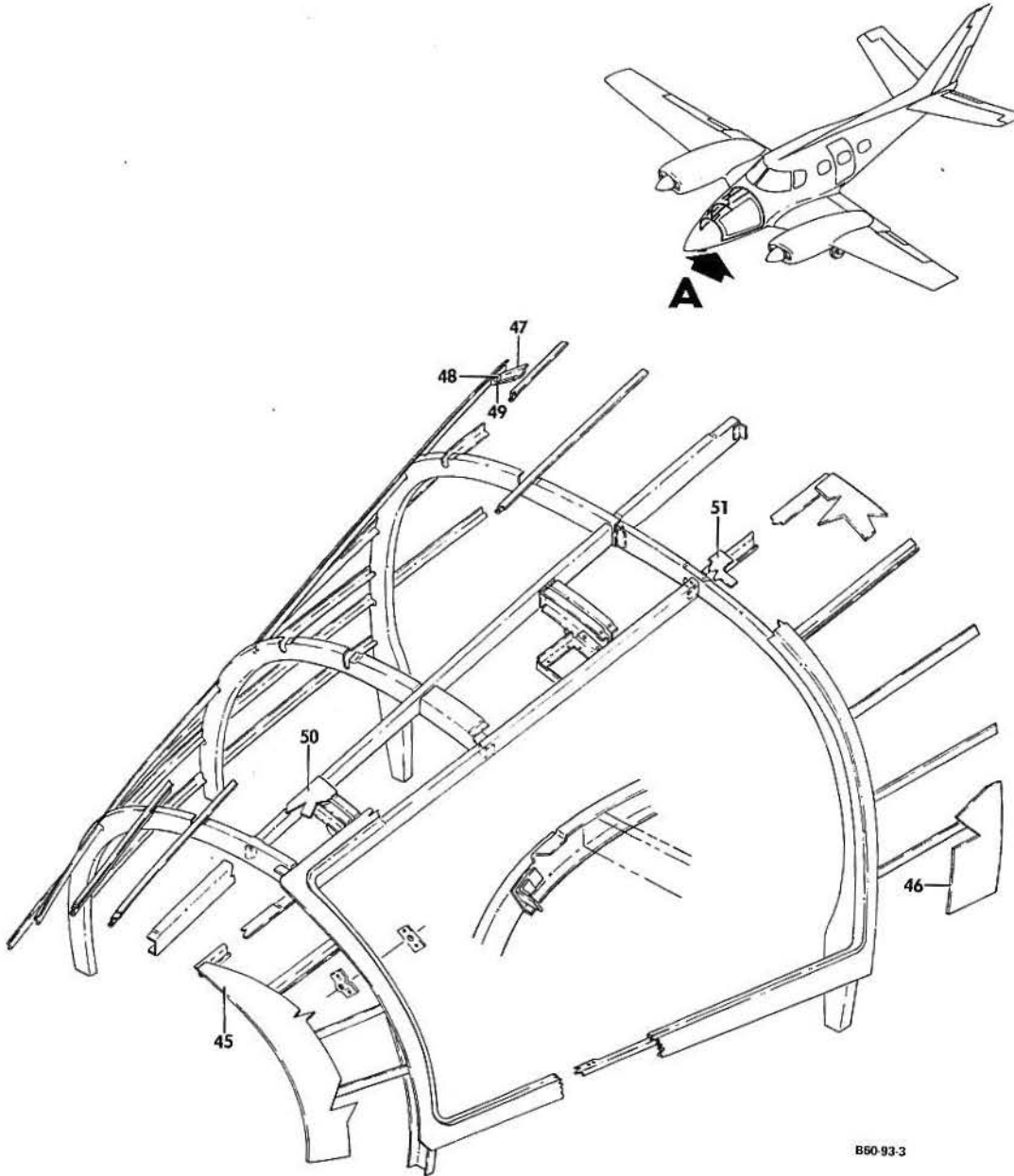
B60-93-2

VIEW A

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-20	60-410001-614	N	O	S	E	A	S	S	Y	1	
- 1	60-410014-15	1	
	60-410014-7	1	
- 2	60-410015-3	1	
- 3	60-410016-25	1	
	60-410016-5	1	
- 4	60-410058	1	
- 5	60-410060	1	
- 6	60-410001-229	1	
- 7	60-410001-227	1	
- 8	60-410001-103	1	
- 9	60-410001-101	1	
- 10	60-410063	2	
- 11	60-410001-111	1	
- 12	60-410001-231	1	
- 13	60-410001-129	1	
- 14	60-410001-221	1	
- 15	60-410001-219	1	
- 16	60-410001-225	1	
- 17	60-410001-223	1	
- 18	60-410001-23	1	
- 19	60-410001-41	1	
- 20	60-410001-33	1	
- 21	60-410001-25	1	
- 22	60-410001-35	1	
- 23	60-410001-201	1	
- 24	60-410001-43	1	
- 25	60-410001-193	1	
- 26	60-410001-29	1	
- 27	60-410001-195	1	
- 28	60-410001-45	1	
- 29	60-410001-39	1	
- 30	60-410001-275	1	
- 31	60-410001-31	1	
- 32	60-410001-273	1	
- 33	60-410001-113	1	
- 34	60-410001-119	1	
- 35	60-410001-209	1	
- 36	60-410001-97	1	
- 37	60-410001-99	1	
- 38	60-410001-117	1	
	60-410001-211	1	
- 39	60-410001-159	1	
- 40	60-410001-157	1	
	60-410001-158	1	
- 41	R 60-410001-37	1	1
	R 60-410001-289	1	2
- 42	60-410064-5	1	
- 43	A4177-017-3	1	
- 44	60-364000-29	1	
	60-364000-65	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



VIEW A

B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-20 - 45	60-410001-9	1	
	60-410001-17	1	
- 46	60-410001-261	1	
	60-410001-251	1	
- 47	60-410001-233	1	
- 48	60-410001-235	1	
- 49	60-410001-237	1	
	AN96004L	12	
- 50	60-410001-215	1	
- 51	60-410001-217	1	
	185678-1	1	
		/ATTACHING PARTS/								
	AN515-8R10	1	
	102933D3ZE0250	1	
	NAS1329S08K75	1	
		-----*								
	60-410066-1	1	
	60-410066-3	1	
	60-410066-5	1	
	60-410066-7	1	

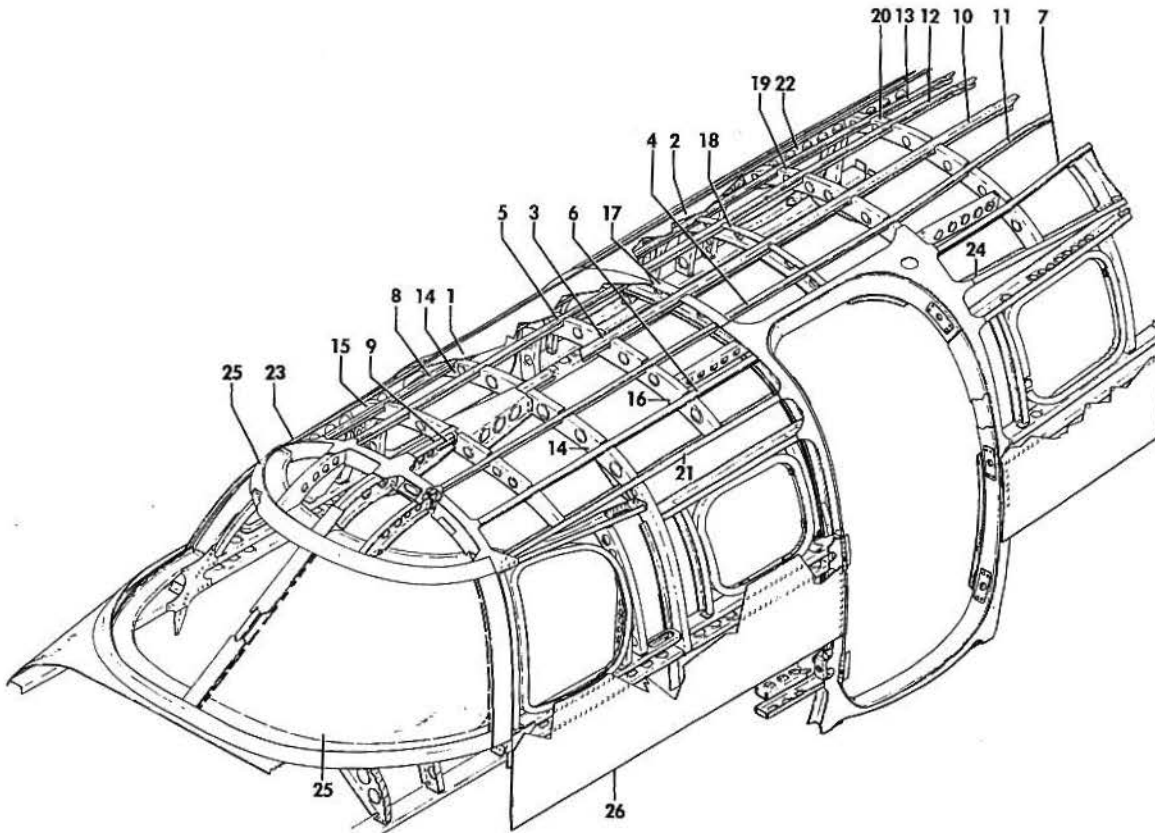
CODES OF EFFECTIVITY

1 P-247 THRU P-569 2 P-570 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-30
UPPER CABIN STRUCTURE/CANOPY/

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

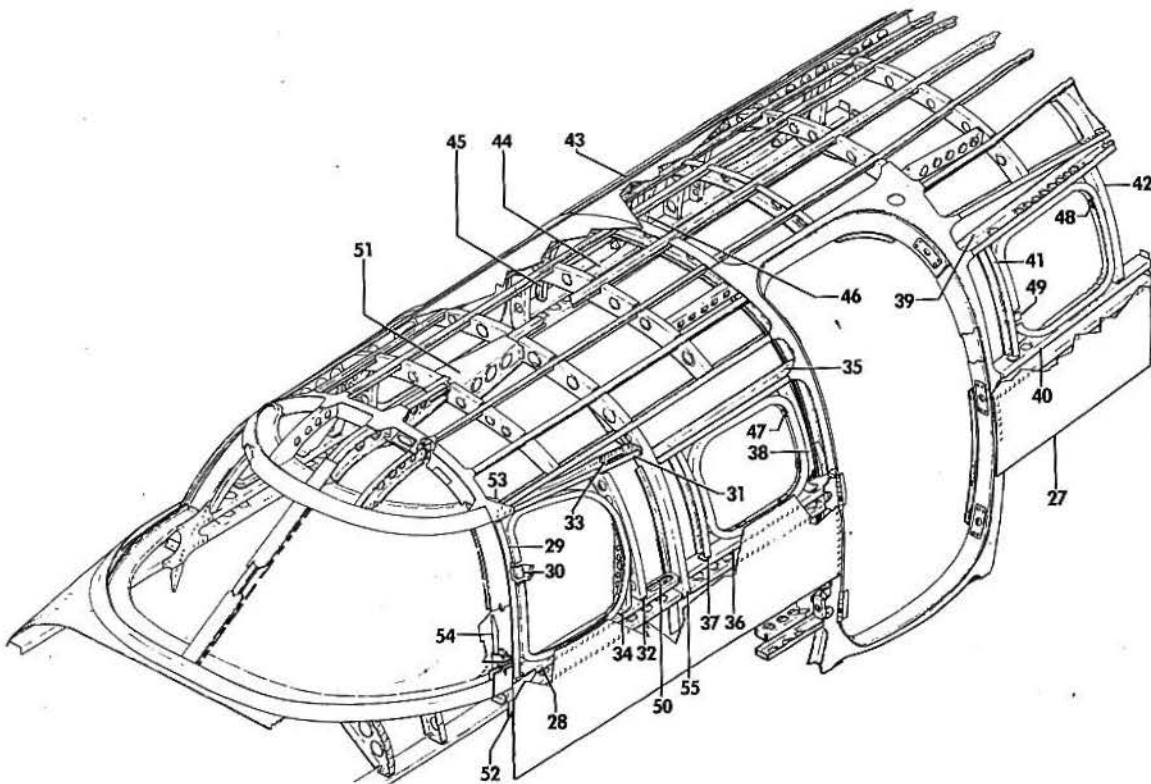


B60-97.2

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-30	60-430001-636	CABIN SECTION ASSY,UPPER /RA4200/	NP	
	60-430001-601	PANEL ASSY,UPPER CABIN SECTION TOP /RA4201/	1	
- 1	60-430001-1	SKIN	1	
- 2	60-430001-137	SKIN	1	
- 3	60-430001-13	STRINGER	1	
- 4	60-430001-15	STRINGER	1	
- 5	60-430001-16	STRINGER	1	
- 6	60-430001-17	STRINGER	1	
- 7	60-430001-19	STRINGER	1	
- 8	60-430001-21	STRINGER	1	
- 9	60-430001-113	STRINGER	1	
- 10	60-430001-25	STRINGER	1	
- 11	60-430001-27	STRINGER	1	
- 12	60-430001-28	STRINGER	1	
- 13	60-430001-31	STRINGER	1	
- 14	60-430029-77	FRAME/STA 158.50/	1	
	60-430029-75	DOUBLER	1	
	130502-3	CLIP,STRINGER	2	
	130502-4	CLIP,STRINGER	3	
- 15	60-430226-1	FRAME/STA 146.50/	1	
	60-430226-3	CLIP	2	
	130502-3	CLIP,STRINGER	2	
	130502-4	CLIP,STRINGER	2	
- 16	60-430061-1	FRAME/STA 172.75/	2	
	130502-3	CLIP,STRINGER	2	
	130502-4	CLIP,STRINGER	3	
- 17	60-430031-9	FRAME/STA 187/	1	
	130542-3	CLIP,STRINGER	3	
	130542-4	CLIP,STRINGER	1	
- 18	60-430032-11	FRAME/STA 201/	1	
	130502-3	CLIP,STRINGER	2	
	130502-4	CLIP,STRINGER	2	
- 19	60-430033-9	FRAME/STA 214/	1	
	130502-3	CLIP,STRINGER	1	
	130502-4	CLIP,STRINGER	3	
- 20	60-430034-9	FRAME/STA 228/	1	
	130502-3	CLIP,STRINGER	2	
	130502-4	CLIP,STRINGER	3	
- 21	60-430054-43	LONGERON,FWD LH	1	
	60-430054-59	CLIP	1	
	60-430054-47	REINFORCEMENT	1	
	60-430054-53	ANGLE	1	
- 22	60-430054-27	LONGERON,AFT RH	1	
- 23	60-430054-44	LONGERON,FWD RH	1	
	60-430054-48	REINFORCEMENT	1	
	60-430054-54	ANGLE	1	
- 24	60-430054-21	LONGERON,AFT LH	1	
	60-430054-55	CLIP	1	
- 25	60-420011-601	WINDSHIELD ASSY/SEE CHAPTER 56-10-01/	1	
- 26	60-430001-173	SKIN ASSY,LH FWD BONDED	1	

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DUKE B60
ILLUSTRATED PARTS CATALOG

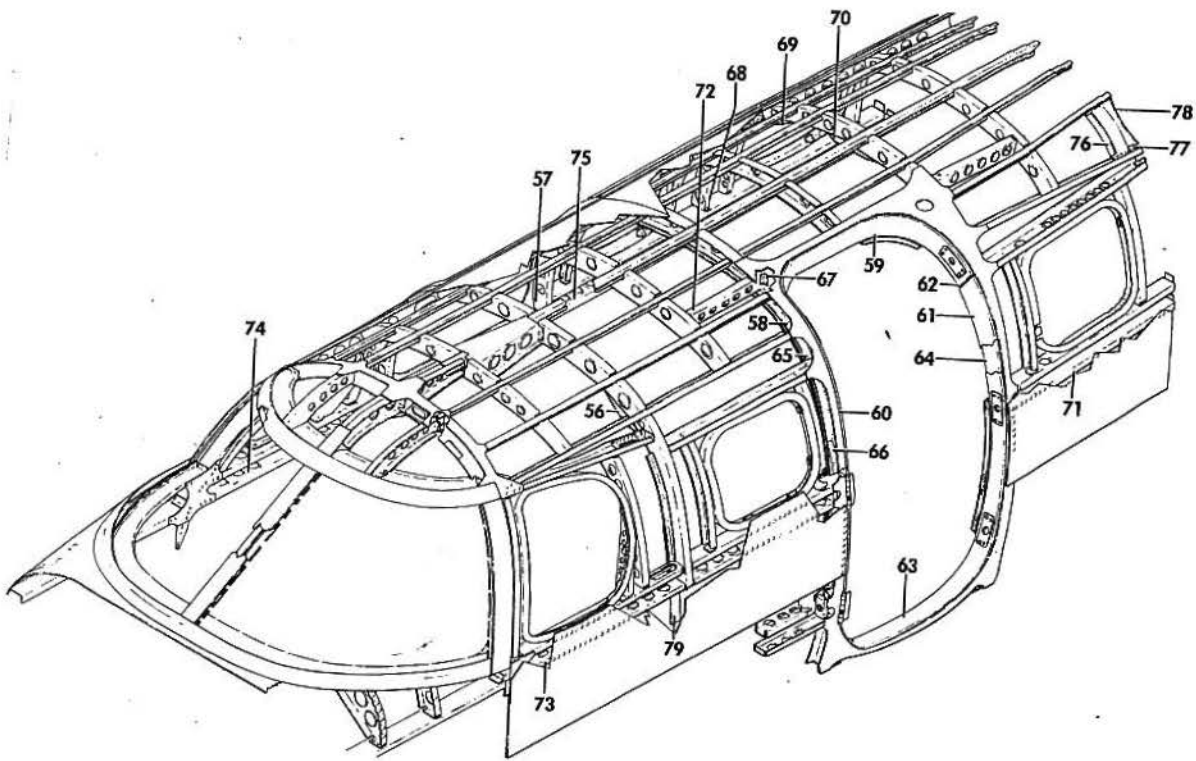


860-97-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-30	60-430001-85	1	
- 27	60-430001-175	1	
	60-430001-177	1	
- 28	60-430001-35	1	
	60-430001-91	1	
- 29	60-430001-121	1	
	60-430001-122	1	
- 30	60-430001-181	8	
- 31	60-430001-115	1	
	60-430001-155	1	
- 32	60-430001-117	1	
	60-430001-118	1	
- 33	60-430001-119	1	
	60-430001-120	1	
- 34	60-430001-41	1	
	60-430001-42	1	
- 35	60-430001-49	1	
- 36	60-430001-51	1	
- 37	60-430001-53	1	
- 38	60-430001-54	1	
- 39	60-430001-59	1	
	60-430001-65	1	
- 40	60-430001-61	1	
	60-430001-63	1	
- 41	60-430001-69	1	
	60-430001-70	1	
- 42	60-430001-71	1	
	60-430001-72	1	
- 43	60-430001-93	1	
- 44	60-430001-55	1	
- 45	60-430001-101	1	
- 46	60-430001-103	1	
	60-430293-1	8	
- 47	60-430151-1	16	
- 48	60-430151-7	4	
- 49	60-430151-5	4	
	60-430053-601	1	
- 50	60-430001-73	1	
	60-430001-74	1	
- 51	60-430223	1	
- 52	60-420011-63	1	
	60-420011-64	1	
- 53	60-420011-79	1	
	60-420011-80	1	
- 54	60-420011-39	1	
	60-420011-40	1	
- 55	60-430029-65	1	
	60-430029-55	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

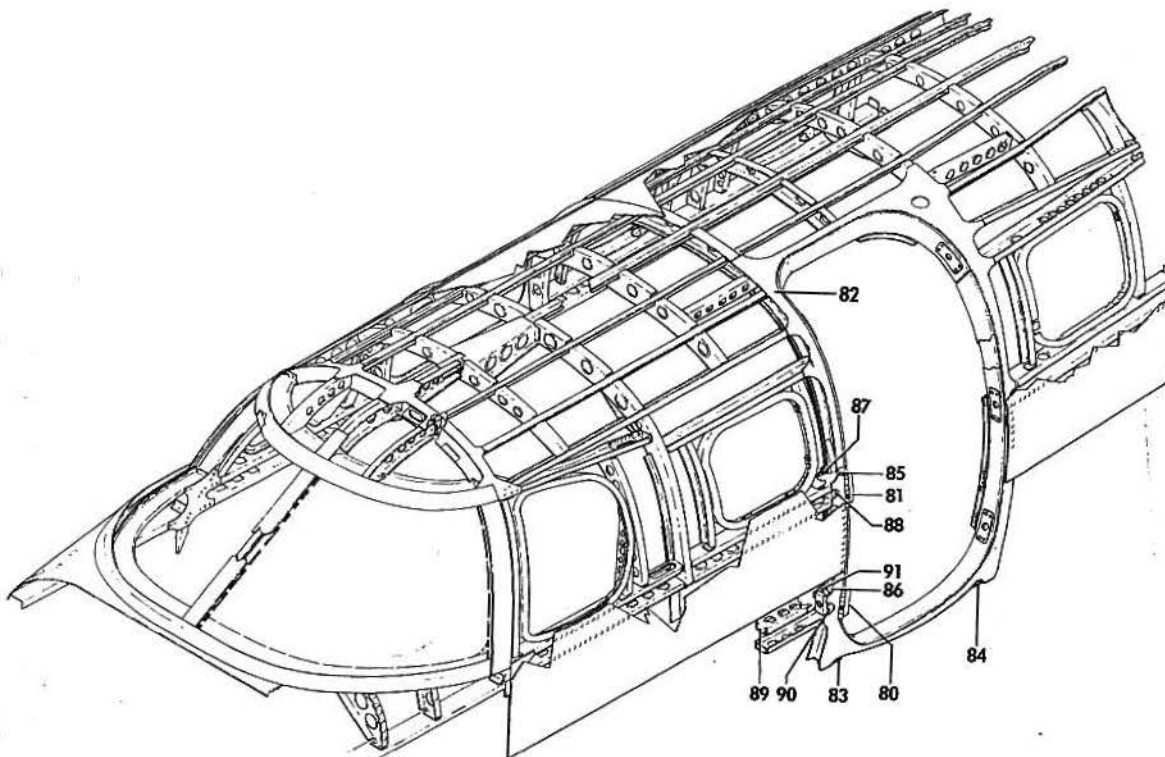


860-97-4

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

SUB-SECT UNIT & ITEM NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-30	60-430070		. PIN,ESCAPE HATCH RETAINER	2	
	AN960-416		/ATTACHING PARTS/		
	130909N32		. WASHER.	1	
			. NUT	1	
- 56	60-430029-67		. GUSSET,LH	1	
	60-430029-57		. GUSSET,RH	1	
	60-430029-39		. CLIP,LH & RH.	2	
	60-430029-83		. ANGLE,LH.	2	
- 57	60-430031-45		. FRAME/STA 187/.	1	
	60-430070		. PIN,ESCAPE HATCH RETAINER	2	
	AN960-416		/ATTACHING PARTS/		
	130909N32		. WASHER.	2	
			. NUT	2	
- 58	60-430031-43		. GUSSET.	1	
- 59	60-430035-9		. CHANNEL,CABIN DOOR UPPER.	1	
- 60	60-430035-3		. FRAME,CABIN DOOR FWD.	1	
	R 60-430001-183		. DRIP SHIELD,CABIN DOOR.	1	
- 61	60-430035-5		. CHANNEL,CABIN DOOR AFT.	1	
- 62	60-430035-7		. CHANNEL,CABIN DOOR AFT UPPER.	1	
- 63	60-430049-53		. SILL,CABIN DOOR	1	
	60-430049-7		. SHIM,LOWER FWD CABIN DOOR FRAME	1	
	60-430049-67		. SPACER.	1	
	60-430049-69		. FILLER.	1	
	60-430049-9		. SHIM,LOWER AFT CABIN DOOR FRAME	1	
- 64	60-430049-57		. STUD,CABIN DOOR AFT BULKHEAD.	1	
- 65	60-430049-55		. STUD,CABIN DOOR FWD BULKHEAD.	1	
- 66	60-430049-23		. REINFORCEMENT,CABIN DOOR AFT BULKHEAD STUB.	1	
- 67	60-430049-71		. CLIP,UPPER/STA 187/	2	
- 68	60-430033-7		. FRAME,RH UPPER/STA 214/	1	
- 69	60-430033-25		. GUSSET,UPPER/STA 214/	1	
- 70	60-430033-21		. GUSSET,LH/STA 214/	1	
- 71	60-430054-7		. LONGERON,LH/STA 214 TO 242/	1	
- 72	60-430054-29		. LONGERON,LH/STA 172 TO 228/	1	
- 73	60-430054-3		. LONGERON,LH UPPER FWD/STA 100 TO 187/	1	
	60-430054-5		. REINFORCEMENT	1	
- 74	60-430054-11		. LONGERON,RH UPPER FWD	1	
- 75	60-430054-13		. LONGERON,LH UPPER AFT	1	
	60-430001-131		BRACKET ASSY,LH BAGGAGE TIE-DOWN/STA 242/	1	
	60-430001-151		BRACKET ASSY,RH BAGGAGE TIE-DOWN/STA 242/	1	
- 76	60-430001-133		. BRACKET,LH AFT.	1	
	60-430001-153		. BRACKET,RH AFT.	1	
	K1000-3		. NUTPLATE.	2	
- 77	60-430001-135		ANGLE,BAGGAGE TIE-DOWN.	2	
- 78	60-430001-129		SUPPORT,LH BAGGAGE TIE-DOWN	1	
	60-430001-149		SUPPORT,RH BAGGAGE TIE-DOWN	1	
- 79	60-430029-19		GUSSET,LH FRAME TIE/STA 158/.	1	
	60-430029-21		GUSSET,RH FRAME TIE/STA 158/.	1	
	60-430029-13		ANGLE,LH FRAME TIE/STA 158/	1	
	60-430029-17		ANGLE,RH FRAME TIE/STA 158/	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



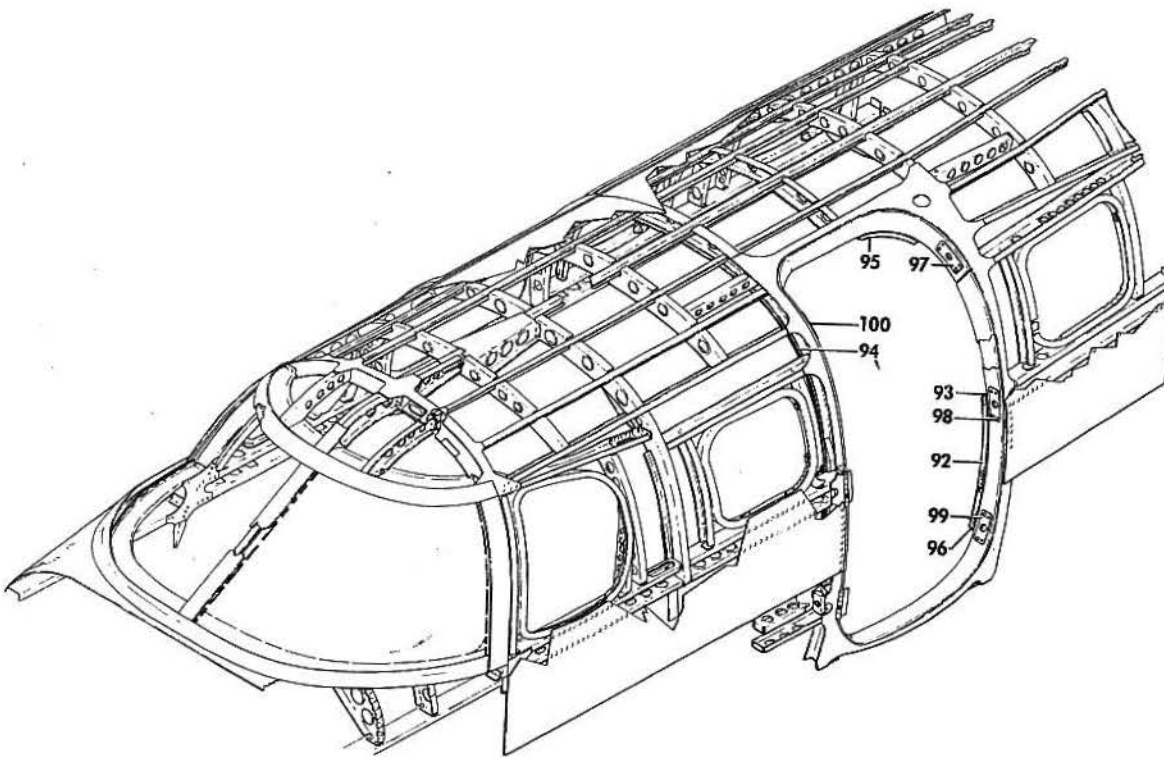
B60-97.5

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-30	60-430031-13	ANGLE,RH FRAME TIE/STA 187/	1	
	60-430033-17	ANGLE,RH FRAME TIE/STA 214/	1	
	60-430037-1	CLIP,LH & RH FRAME TIE.	AR	
	60-430054-31	CLIP, LONGERON TO FRAME.	1	
	60-430054-32	CLIP, LONGERON TO FRAME.	1	
	60-430054-51	CLIP, LONGERON TO FRAME.	2	
	60-430054-52	CLIP, LONGERON TO FRAME.	2	
	60-430049-51	HINGE ASSY, LOWER.	1	
	60-430049-63	HINGE ASSY, UPPER.	1	
	60-430049-49	. HINGE HALF, UPPER & LOWER.	2	
- 80	60-430049-47	. HINGE HALF, LOWER.	1	
- 81	60-430049-61	. HINGE HALF, UPPER.	1	
		/ATTACHING PARTS/								
	105774M-ZE00400	. PIN, HINGE	1	

	60-430154	. SPRING, UPPER & LOWER HINGE.	2	
	60-430049-59	. STRIP, LOWER RUB	1	
	60-430049-65	. STRIP, UPPER RUB	1	
- 82	60-430060	REINFORCEMENT	1	
- 83	60-430049-17	ANGLE, FWD LOWER	1	
- 84	60-430049-15	ANGLE, AFT LOWER	1	
	60-430168-601	SUPPORT ASSY, UPPER DOOR HINGE	1	
	60-430168-602	SUPPORT ASSY, LOWER DOOR HINGE	1	
- 85	60-430168-1	. SUPPORT, UPPER	1	
- 86	60-430168-5	. SUPPORT, LOWER	1	
	LHBVV10	. BEARING, UPPER & LOWER	2	
- 87	60-430049-43	PLATE, UPPER SPLICE	1	
- 88	60-430049-45	CHANNEL, UPPER	1	
- 89	60-430049-37	CHANNEL, LOWER	2	
- 90	60-430049-39	CHANNEL, LOWER	1	
- 91	60-430049-41	PLATE, LOWER SPLICE	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-97-6

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	1 2 3 4 5 6 7							UNITS PER ASSY	USABLE ON CODE	
10-30 - 92	60-430225-1	SEAL,CABIN DOOR									1	
- 93	60-430236-1	RETAINER,DOOR SEAL AFT.									1	
	60-430236-15	DOUBLER,DOOR SEAL AFT									1	
	60-430236-17	DOUBLER,DOOR SEAL FWD									1	
- 94	60-430236-7	RETAINER,DOOR SEAL FWD.									1	
- 95	60-430236-9	RETAINER,DOOR SEAL UPPER.									1	
	60-430236-19	DOUBLER,DOOR SEAL UPPER									1	
- 96	60-430236-13	RETAINER,DOOR SEAL LOWER.									1	
- 97	60-430107-1	PLATE,CABIN DOOR LATCH UPPER.									1	
- 98	60-430252	PLATE,CABIN DOOR LATCH CENTER									1	
- 99	60-430097-1	PLATE,CABIN DOOR LATCH LOWER.									1	
	60-430256	SEAL,CABIN DOOR LATCH									3	
	60-430257-5	RETAINER,SEAL CABIN DOOR LATCH CENTER PIN									1	
		/ATTACHING PARTS/										
	MS27039-1-08	SCREW									2	
	AN960-10L	WASHER.									2	
	130909N29	NUT									2	

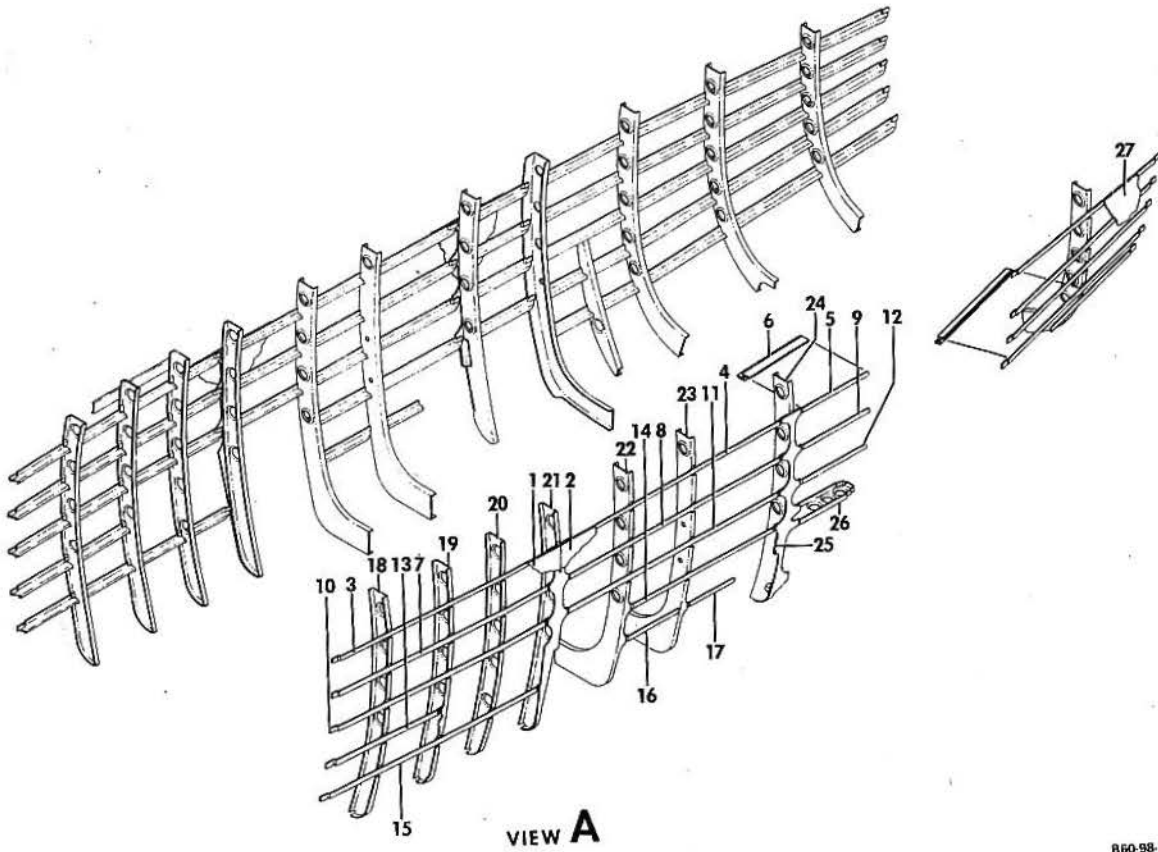
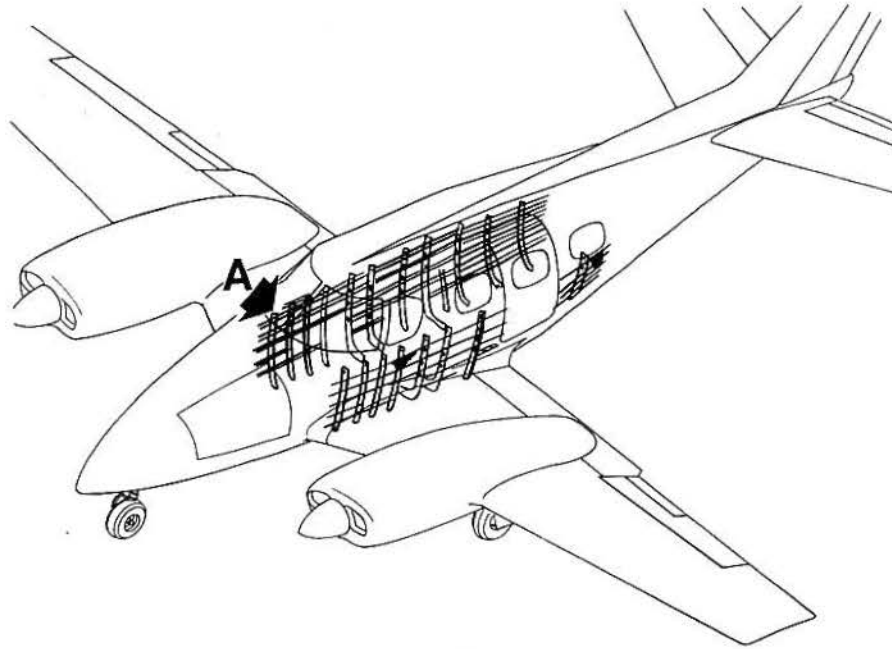
	60-430257-7	RETAINER,SEAL CABIN DOOR LATCH UPPER PIN.									1	
	60-430257-3	RETAINER,SEAL CABIN DOOR LATCH LOWER PIN.									1	
-100	60-430165	PLATE,CABIN DOOR LOCK UPPER FWD									1	
		/ATTACHING PARTS/										
	AN509-10R11	SCREW									2	
	AN509-10R12	SCREW									2	
	AN960-10L	WASHER.									4	
	130909N29	NUT									4	

	60-430255-1	STOP,HINGE.									1	
		/ATTACHING PARTS/										
	MS24694C10	SCREW									3	
	AN960-832	WASHER.									3	
	MS21042L08	NUT									3	

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-40
CABIN SIDES STRUCTURE/LOWER/

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG

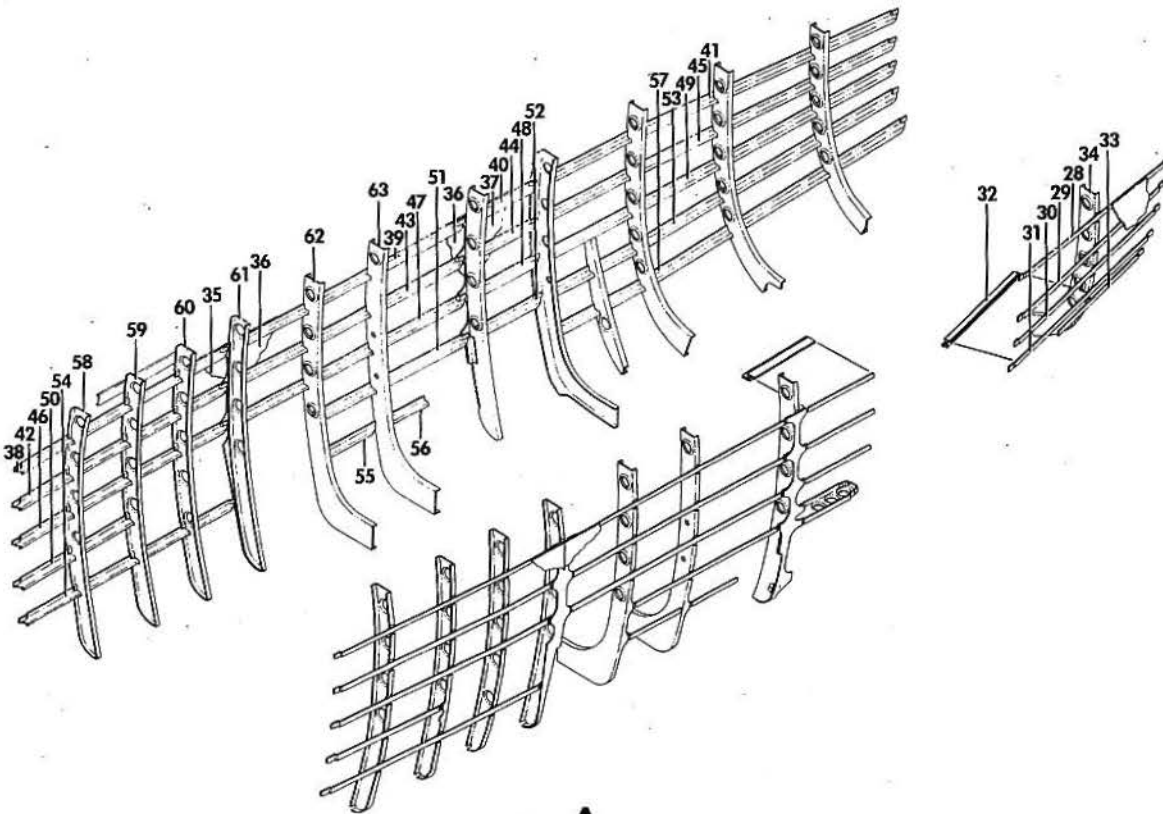
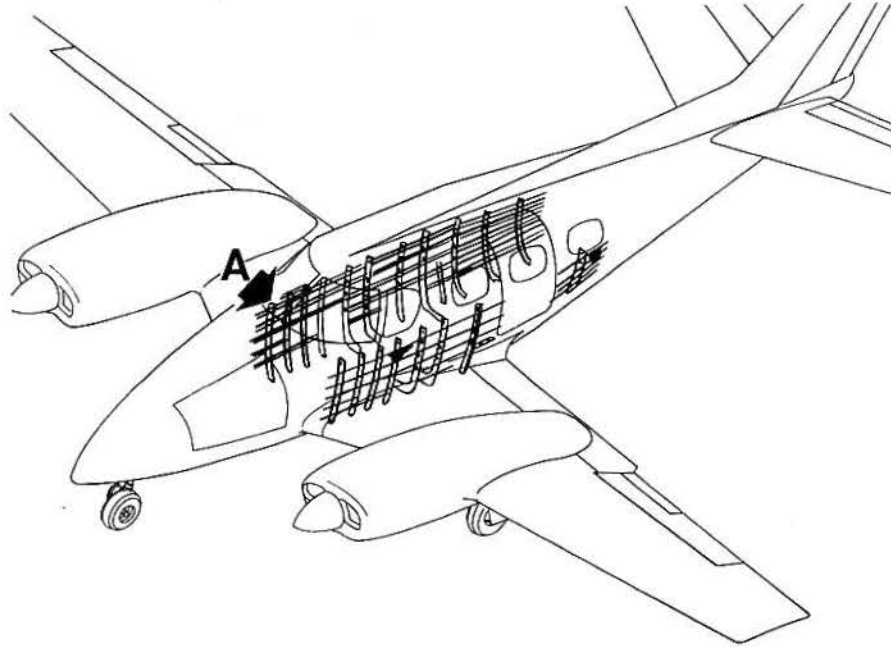


860-98-2

B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-40	60-430000-634	CABIN SECTION ASSY,LOWER/RA4300/							1	
NOTE IN ADDITION TO PARTS SHOWN IN THIS FIGURE,THE PART NUMBER LISTED ABOVE ALSO INCLUDES PARTS SHOWN IN CHAPTER 53-10-50.										
	60-430000-632	. PANEL ASSY,LH LOWER SIDE/RA4301/							1	
- 1	60-430000-181	. . SKIN,LH FWD SIDE							1	
- 2	60-430000-3	. . SKIN,LH MIDDLE SIDE							1	
- 3	60-430000-25	. . STRINGER,FWD							1	
- 4	60-430000-27	. . STRINGER,MIDDLE							1	
- 5	60-430000-197	. . ANGLE,AFT							1	
- 6	60-430000-199	. . ANGLE,AFT							1	
- 7	60-430000-35	. . STRINGER,FWD							1	
- 8	60-430000-37	. . STRINGER,MIDDLE							1	
- 9	60-430000-39	. . STRINGER,AFT							1	
- 10	60-430000-45	. . STRINGER,FWD							1	
- 11	60-430000-47	. . STRINGER,MIDDLE							1	
- 12	60-430000-49	. . STRINGER,AFT							1	
- 13	60-430000-55	. . STRINGER,FWD							1	
	MS35489-14	. . GROMMET							1	
- 14	60-430000-57	. . STRINGER,AFT							1	
- 15	60-430000-65	. . STRINGER,FWD							1	
- 16	60-430000-67	. . STRINGER,MIDDLE							1	
- 17	60-430000-103	. . STRINGER,AFT							1	
- 18	60-430023-3	. . FRAME,LH/STA 109.50/							1	
	130502-3	. . CLIP,STRINGER TO FRAME							5	
- 19	60-430024-5	. . FRAME,LH/STA 119/							1	
	130502-3	. . CLIP,STRINGER TO FRAME							4	
- 20	60-430025-3	. . FRAME,LH/STA 127.50/							1	
	60-430025-11	. . ANGLE							1	
	130502-3	. . CLIP,STRINGER TO FRAME							4	
- 21	60-430027-3	. . FRAME,LH/STA 136.5/							1	
	60-430027-5	. . GUSSET							1	
	60-430027-7	. . CHANNEL							1	
	130542-3	. . CLIP,STRINGER TO FRAME							3	
- 22	60-430048-5	. . FRAME,LH/STA 148/							1	
	130502-3	. . CLIP,STRINGER TO FRAME							3	
- 23	60-430029-69	. . FRAME,LH/STA 158.50/							1	
	60-430029-71	. . DOUBLER							1	
	130502-4	. . CLIP,STRINGER TO FRAME							4	
- 24	60-430030-11	. . FRAME,LH/STA 174.75/							1	
	60-430030-13	. . CHANNEL							1	
	60-430030-9	. . GUSSET							1	
	130542-4	. . CLIP,STRINGER TO FRAME							5	
- 25	60-430000-143	. . CLIP/STA 174/							1	
- 26	60-430049-11	. . CHANNEL,CABIN DOOR FRAME							1	
- 27	60-430000-189	. . SKIN,LH AFT							1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



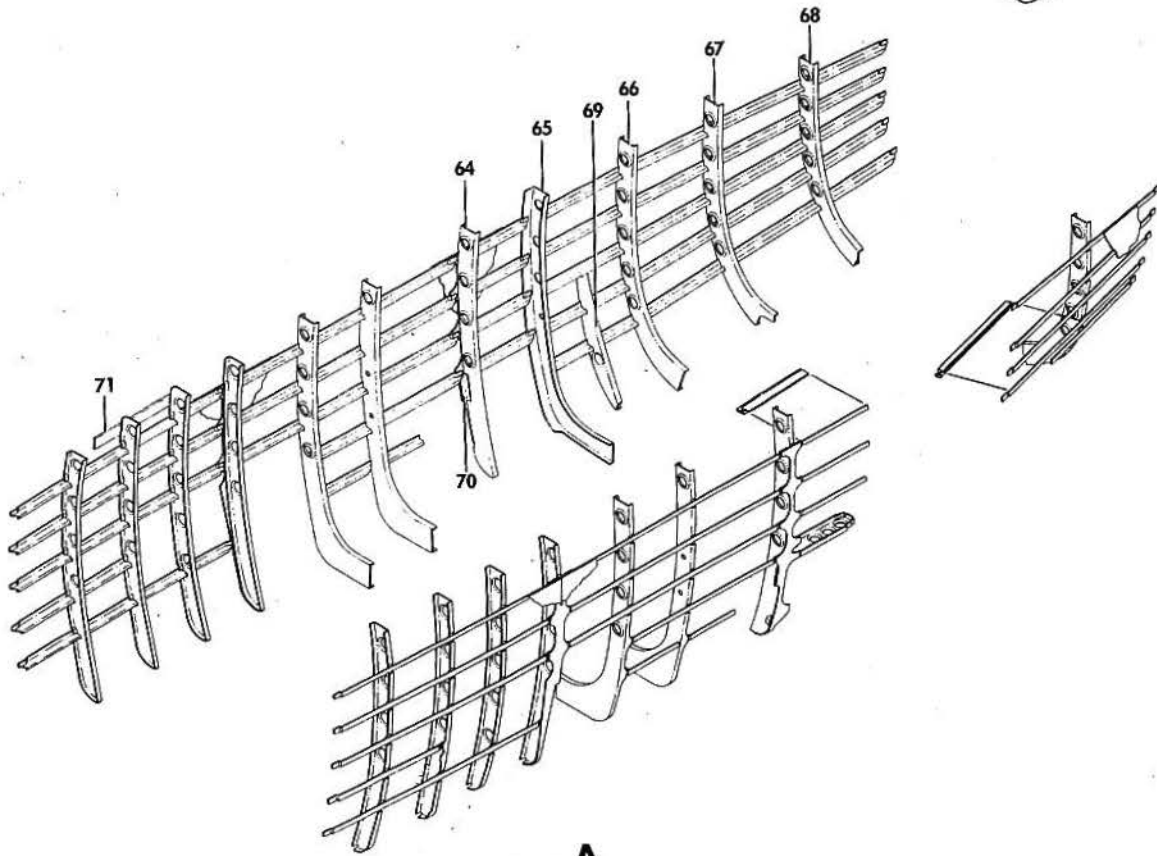
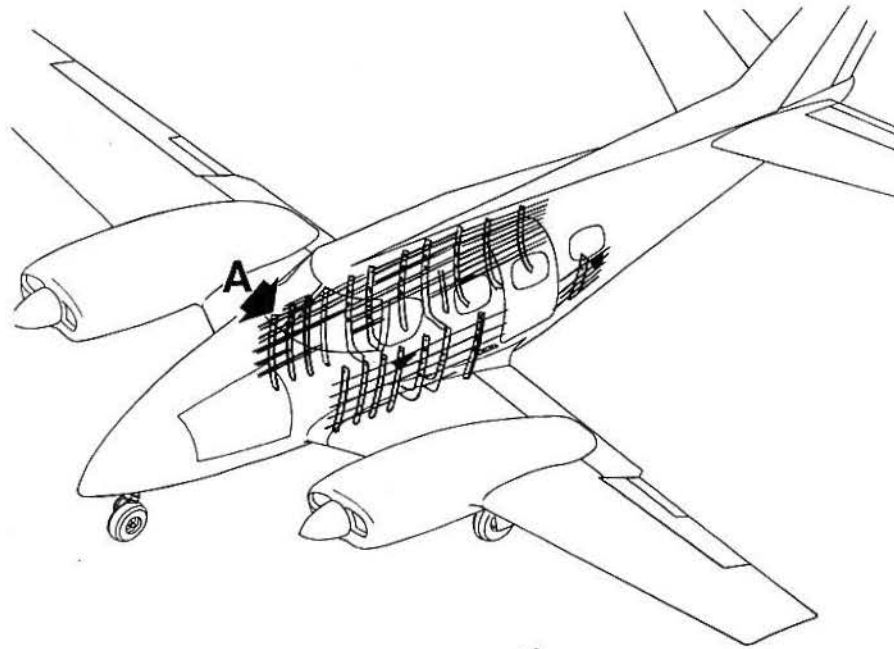
VIEW A

B60-98-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-40 - 28	60-430000-201	1	
	60-430000-205	1	
- 29	60-430000-41	1	
- 30	60-430000-51	1	
- 31	60-430000-191	1	
- 32	60-430000-193	1	
- 33	60-430000-69	1	
- 34	60-430034-35	1	
	130502-3	5	
	130502-4	4	
	50-420082-3	1	
	60-430000-633	1	
- 35	60-430000-182	1	
- 36	60-430000-4	1	
- 37	60-430000-173	1	
- 38	60-430000-26	1	
- 39	60-430000-28	1	
- 40	60-430000-33	1	
- 41	60-430000-89	1	
- 42	60-430000-36	1	
- 43	60-430000-38	1	
- 44	60-430000-43	1	
- 45	60-430000-91	1	
- 46	60-430000-46	1	
- 47	60-430000-48	1	
- 48	60-430000-53	1	
- 49	60-430000-93	1	
- 50	60-430000-56	1	
- 51	60-430000-58	1	
- 52	60-430000-63	1	
- 53	60-430000-95	1	
- 54	60-430000-66	1	
- 55	60-430000-68	1	
- 56	60-430000-104	1	
- 57	60-430000-97	1	
- 58	60-430023-4	1	
	130502-4	5	
- 59	60-430024-6	1	
	130502-4	4	
- 60	60-430025-4	1	
	60-430025-12	1	
	130502-4	4	
- 61	60-430027-4	1	
	60-430027-6	1	
	60-430027-8	1	
	130542-4	3	
- 62	60-430048-11	1	
	130542	3	
- 63	60-430029-70	1	
	60-430029-72	1	

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG



VIEW A

860-98-4

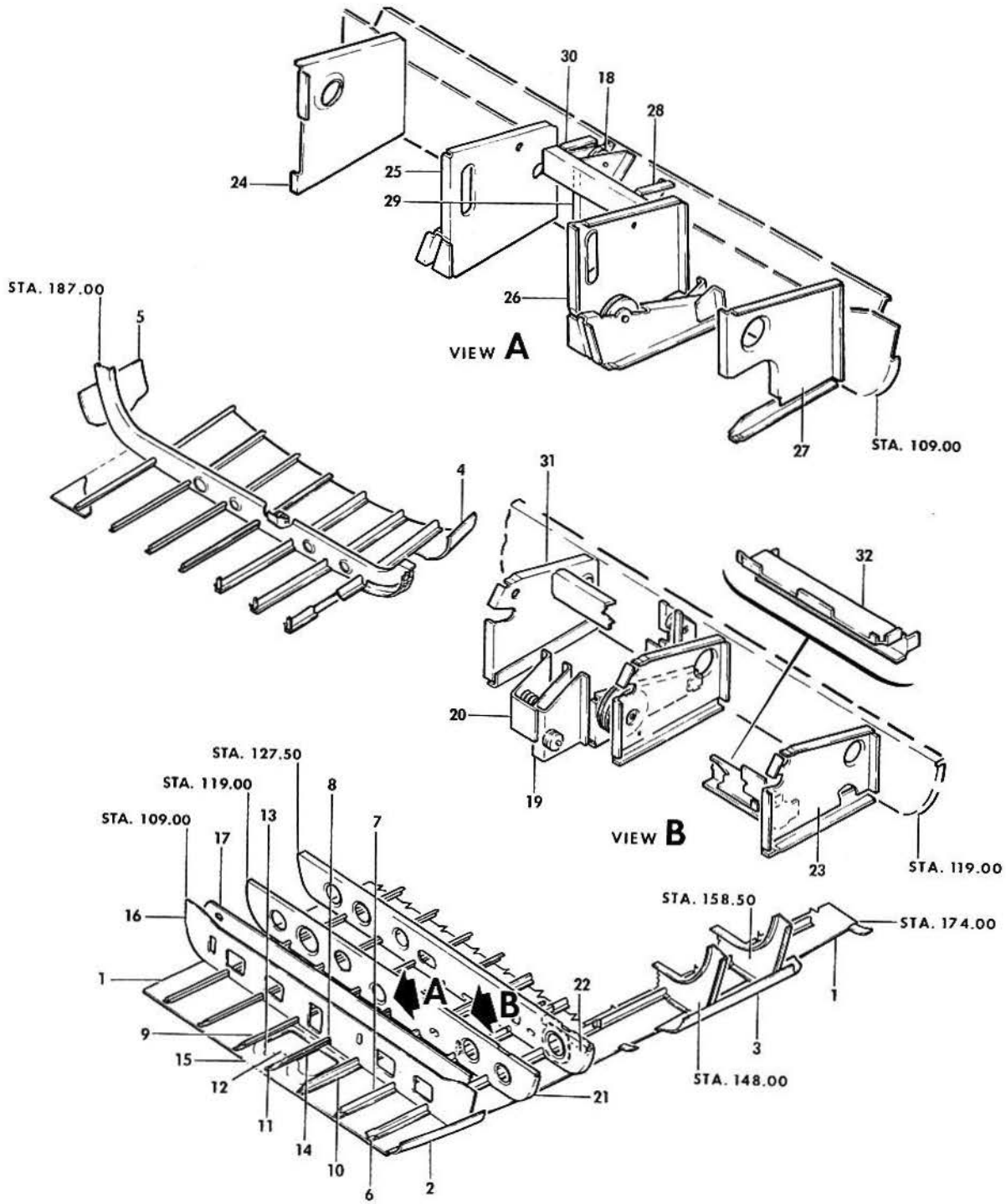
B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-40	130502-3	4	
- 64	60-430030-4	1	
	60-430030-6	1	
	60-430030-8	1	
	130542-3	5	
- 65	60-430031-39	1	
	60-430031-31	3	
	60-430031-35	1	
	130542-4	1	
- 66	60-430032-5	1	
	130502-3	5	
- 67	60-430033-5	1	
	130502-3	5	
- 68	60-430034-37	1	
	130502-4	3	
- 69	60-430000-145	1	
	MS35489-9	1	
	50-420082-3	1	
- 70	60-430000-144	1	
	60-430000-121	1	
	60-430000-123	1	
- 71	60-430000-131	1	

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG

53-10-50
CABIN BOTTOM STRUCTURE

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

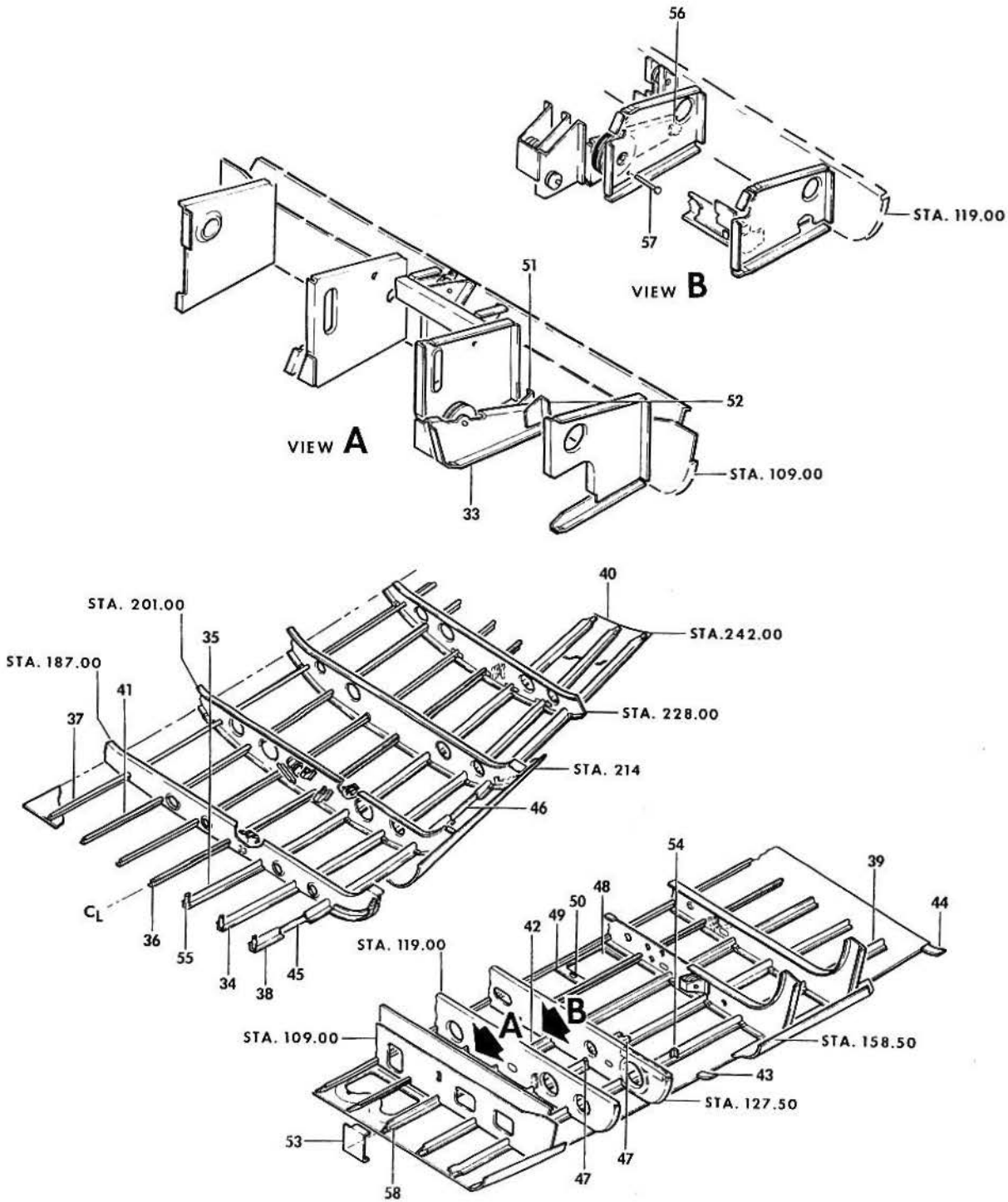


860 995

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-50	60-430000-634	CABIN SECTION,LOWER/RA4300/	1	
	60-430000-638	• CABIN ASSY,LOWER/RA4303/.	1	
- 1	60-430000-183	• SKIN,FWD.	1	
	50-420082-3	• SEAL,DRAIN.	2	
- 2	60-430000-17	• SKIN,LH	1	
	60-430000-195	• SKIN,RH	1	
- 3	60-430000-19	• SKIN,LH	1	
	60-430000-20	• SKIN,RH	1	
- 4	60-430000-177	• SKIN.	1	
- 5	60-430000-179	• SKIN.	1	
- 6	60-430000-73	• STRINGER,LH FWD	1	
	60-430000-74	• STRINGER,RH FWD	1	
- 7	60-430000-75	• STRINGER,LH FWD	1	
	60-430000-76	• STRINGER,RH FWD	1	
- 8	60-430000-153	• STRINGER,FWD.	1	
- 9	60-430000-159	• STRINGER,FWD.	1	
- 10	60-430000-155	• STRINGER,FWD.	1	
- 11	60-430000-151	• STRINGER,FWD.	1	
	60-430000-161	• COVER ASSY,FWD.	1	
- 12	60-430000-147	• COVER	1	
- 13	60-430000-157	• SEAL.	1	
- 14	60-430000-163	• SEAL.	1	
- 15	60-430000-149	• DOUBLER	1	
	60-430000-603	• PANEL ASSY,FWD LWR CABIN.	1	
- 16	60-430023-5	• FRAME/STA 109.50/	1	
- 17	60-430023-9	• SUPPORT	1	
- 18	60-524113-1	• BRACKET,AILERON TAB PULLEY/STA 109.50/.	1	
	NAS427K15	• PIN,GUARD	2	
	60-524117-3	• WEB,PULLEY BRACKET RH	1	
	60-524117-5	• WEB,PULLEY BRACKET LH	1	
- 19	60-524117-9	• BRACKET,PULLEY/STA 109.50/.	1	
- 20	60-524117-11	• BRACKET,PULLEY/STA 109.50/.	1	
	NAS427K16	• PIN,GUARD	2	
	NAS427K21	• PIN,GUARD	2	
- 21	60-430024-3	• FRAME/STA 119/.	1	
- 22	60-430025-5	• FRAME/STA 127.5/.	1	
- 23	60-430063-1	• SUPPORT,RUDDER PEDAL LH	1	
	60-430063-2	• SUPPORT,RUDDER PEDAL RH	1	
- 24	60-430063-3	• SUPPORT,RUDDER PEDAL.	1	
- 25	60-430063-5	• SUPPORT,RUDDER PEDAL.	1	
- 26	60-430063-7	• SUPPORT,RUDDER PEDAL.	1	
- 27	60-430063-9	• SUPPORT,RUDDER PEDAL.	1	
- 28	60-430063-21	• SUPPORT,RUDDER PEDAL.	1	
- 29	60-430063-29	• SUPPORT,RUDDER PEDAL.	1	
- 30	60-430063-33	• SUPPORT,RUDDER PEDAL.	1	
- 31	60-430063-37	• SUPPORT,RUDDER PEDAL.	1	
- 32	60-430063-13	• SUPPORT,RUDDER PEDAL LH	1	
	60-430063-25	• SUPPORT,RUDDER PEDAL RH	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

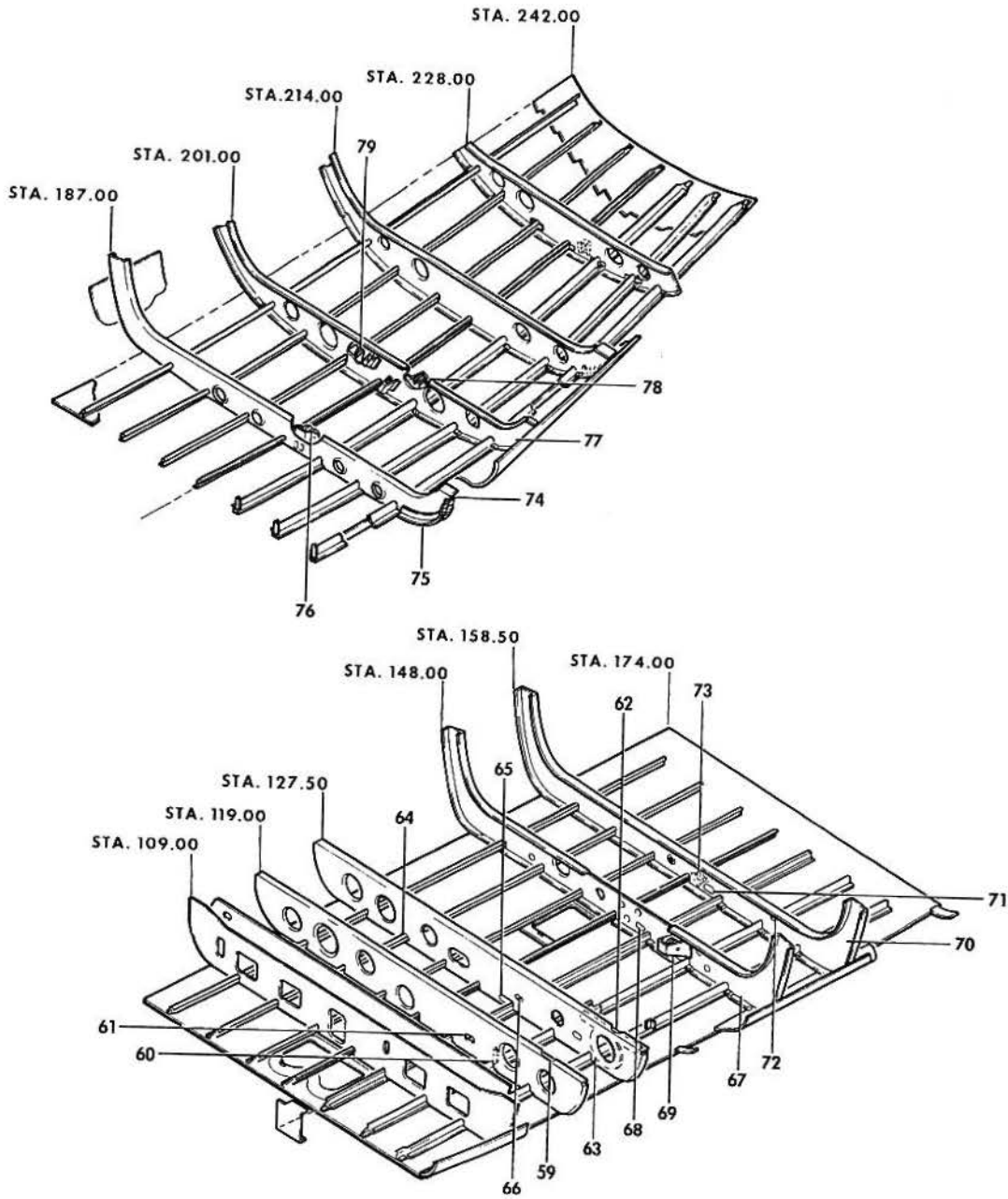


060 99-6

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE UN CODE		
		1	2	3	4	5	6	7				
10-50 - 33	60-524130-15	101.50/	. . .	1	
	60-524130-16	101.50/	. . .	1	
	60-524028-601	27-20-20/	. . .	1	
	60-524028-603	27-20-20/	. . .	1	
- 34	60-430000-83	1	
	60-430000-84	1	
- 35	60-430000-85	1	
	60-430000-86	1	
- 36	60-430000-87	1	
- 37	60-430000-101	1	
- 38	60-430000-99	1	
- 39	60-430000-107	1	
	60-430000-108	1	
- 40	60-430000-175	1	
- 41	60-430000-105	1	
- 42	60-430000-127	1	
- 43	60-430000-115	1	
	60-430000-116	1	
- 44	60-430000-117	1	
	60-430000-118	1	
- 45	60-430000-111	1	
- 46	60-430000-113	1	
- 47	60-430000-137	2	
- 48	60-430000-5	1	
- 49	60-430000-15	1	
- 50	60-430000-119	1	
- 51	60-524130-17	1	
	60-524130-18	1	
- 52	60-524130-19	1	
	60-524130-20	1	
	NAS427K11	4	
- 53	60-410017-33	1	
	60-410017-31	1	
- 54	60-430020-71	1	
	60-430020-26	2	
	60-430020-29	1	
	R 60-430020-601	1	
	115005-10	2	
	MS21266-3N	1	
- 55	60-430021-25	3	
	60-430021-26	4	
	R 60-430021-601	1	
	60-430021-13	7	
- 56	60-524117-13	1	
- 57	NAS427K21	2	
	MS20392-1C49	1	
	NAS427K32	2	
	AN366F428	1	
	MS24665-132	1	
	NAS427K16	2	
	60-430023-15	1	
	60-430023-17	1	
- 58	60-430023-13	1	
	115005-4	2	
	115005-5	4	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

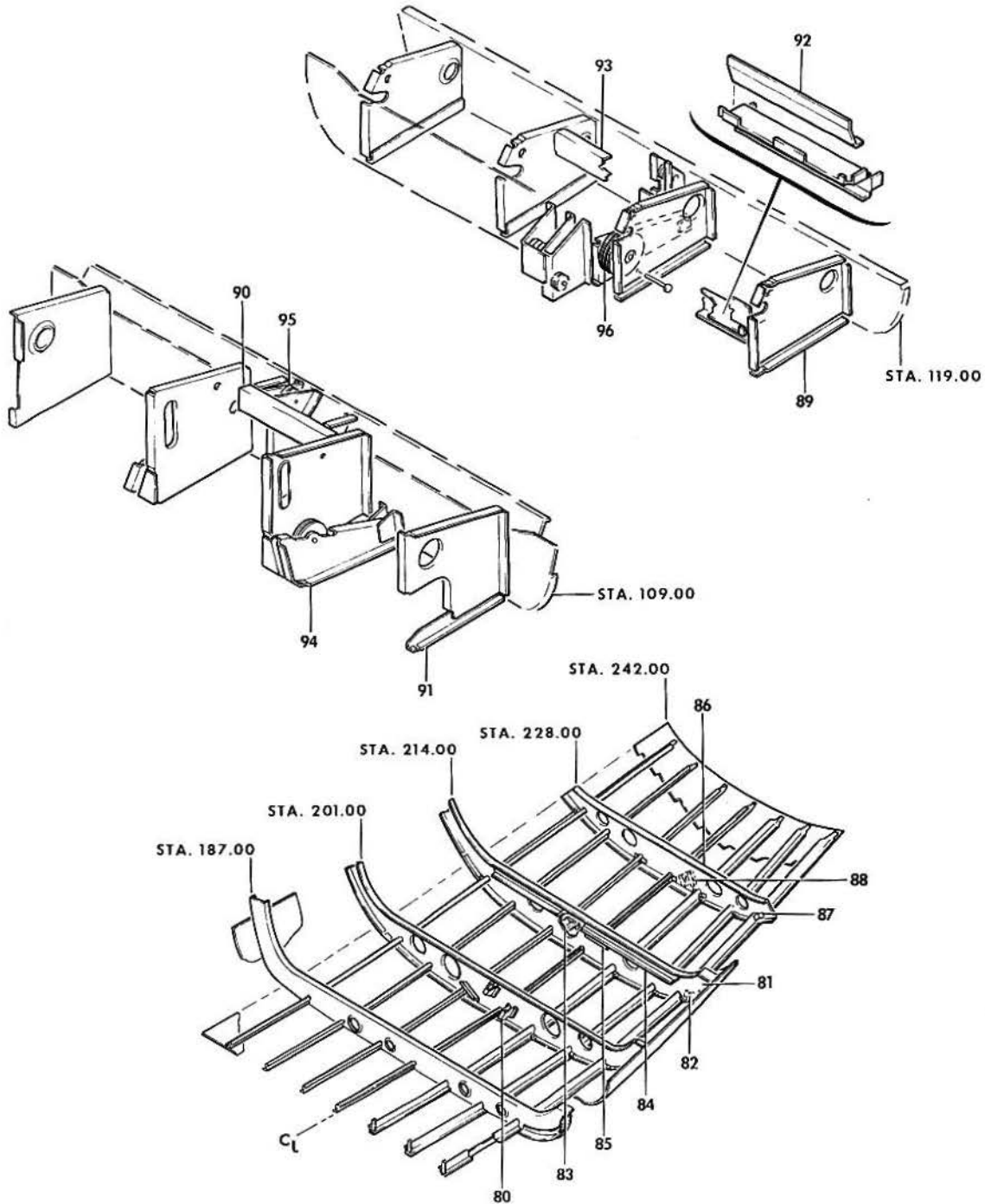


B60.99.7

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION						UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6			7
10-50	130502-3	2	
	130502-4	2	
- 59	60-430024-7	1	
	60-430024-8	1	
- 60	60-430024-17	1	
	60-430024-18	1	
- 61	60-430024-11	1	
	115005-4	3	
	115005-5	2	
	60-430024-19	1	
- 62	60-430025-9	1	
	60-430025-10	1	
- 63	60-430025-19	2	
- 64	60-430025-13	2	
- 65	60-430025-15	1	
- 66	60-430025-17	2	
	115005-5	3	
	130502-3	4	
	130502-4	3	
	60-430025-21	1	
- 67	60-430048-3	1	
- 68	60-430048-15	1	
- 69	60-524136-1	1	
	NAS427K19	1	
	115005-4	4	
	130502-3	3	
	130502-4	4	
- 70	60-430029-3	1	
- 71	60-430029-41	1	
- 72	60-430029-45	1	
	115005-4	3	
	115005-5	2	
	130502-3	3	
	130502-4	2	
- 73	60-430029-81	2	
	60-524119-1	1	
	NAS427K14	1	
	R 50-420082-3	5	
- 74	60-430031-3	1	
- 75	60-430031-11	1	
	115005-4	4	
	115005-5	1	
	130502-3	3	
	130502-4	2	
	130542-4	1	
- 76	60-524116-1	1	
	NAS427K27	1	
- 77	60-430032-23	1	
	115005-4	4	
	115005-5	1	
	130502-3	3	
	130502-4	4	
	60-524114-29	1	
- 78	60-524114-19	1	
- 79	60-524114-17	1	
	NAS427K12	2	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

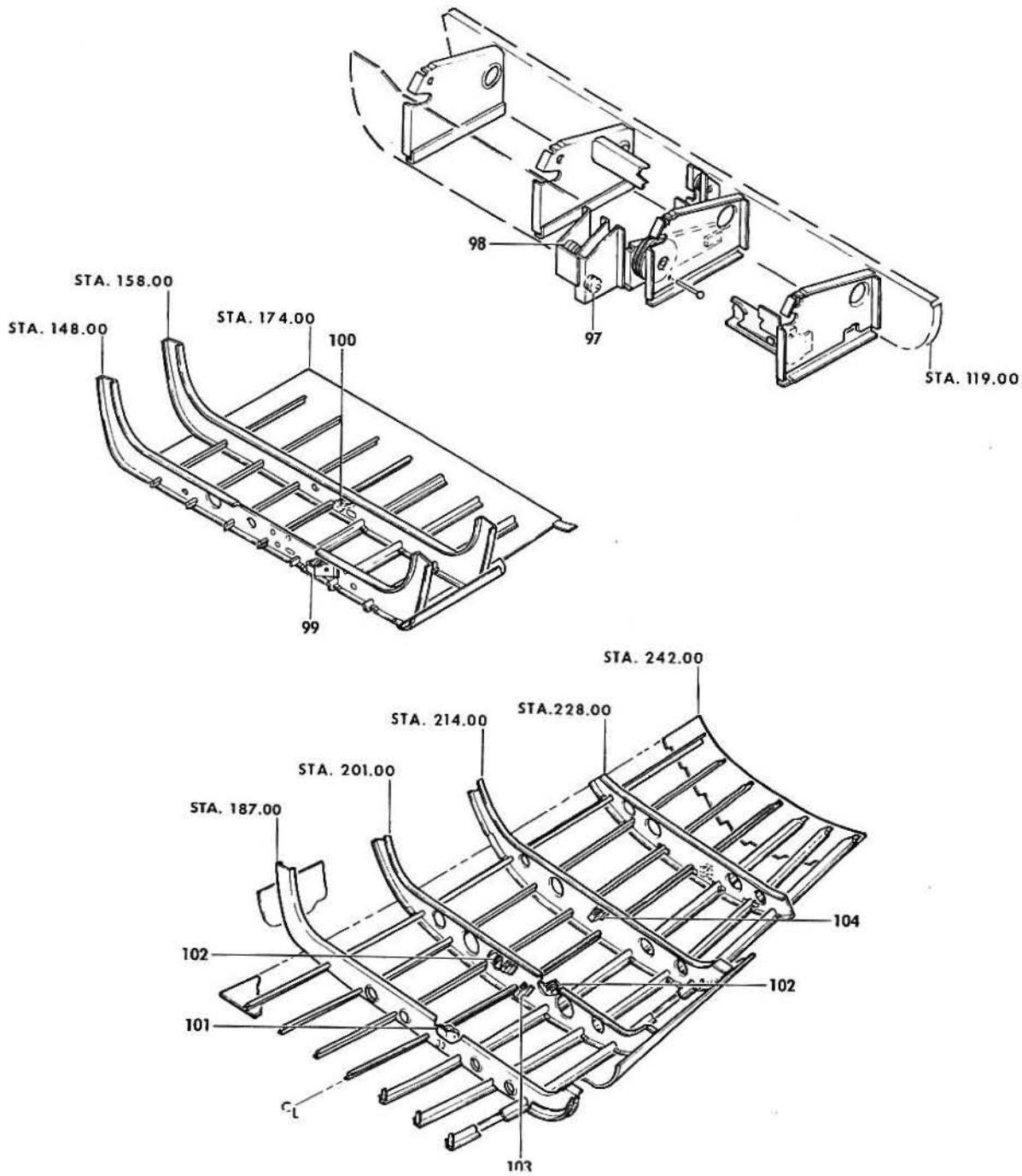


D60-99-8

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-50 - 80	60-524115-1	1	
	NAS427T14	1	
- 81	60-430033-601	1	
- 82	60-430033-23	1	
	115005-4	3	
	60-430033-27	1	
	115005-5	2	
	130502-3	3	
	130502-4	4	
- 83	60-524193-3	1	
	NAS427K15	1	
- 84	60-430033-37	1	
- 85	60-430033-43	1	
- 86	60-430034-47	1	
- 87	60-430034-39	1	
	60-430034-40	1	
	115005-4	4	
	115005-5	1	
	60-430034-49	1	
	130502-3	2	
	130502-4	2	
- 88	60-524118-1	1	
	NAS427T17	1	
- 89	60-430063-11	1	
	60-430063-12	1	
- 90	60-430063-15	1	
- 91	60-430063-17	1	
	60-430063-23	1	
- 92	60-430063-35	1	
	60-430063-36	1	
	115005-5	1	
	NAS680A3	5	
- 93	60-430063-31	1	
- 94	1185408HP4	2	
	130909B38	1	
	AN960-416L	1	
	130909N32	1	
		*									
- 95	MS20219A4	2	
	130909B41	1	
	AN960-416L	1	
	130909N32	1	
		*									
- 96	1185408HP4	2	
	130909B45	1	
	AN960-416L	1	
	130909N32	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

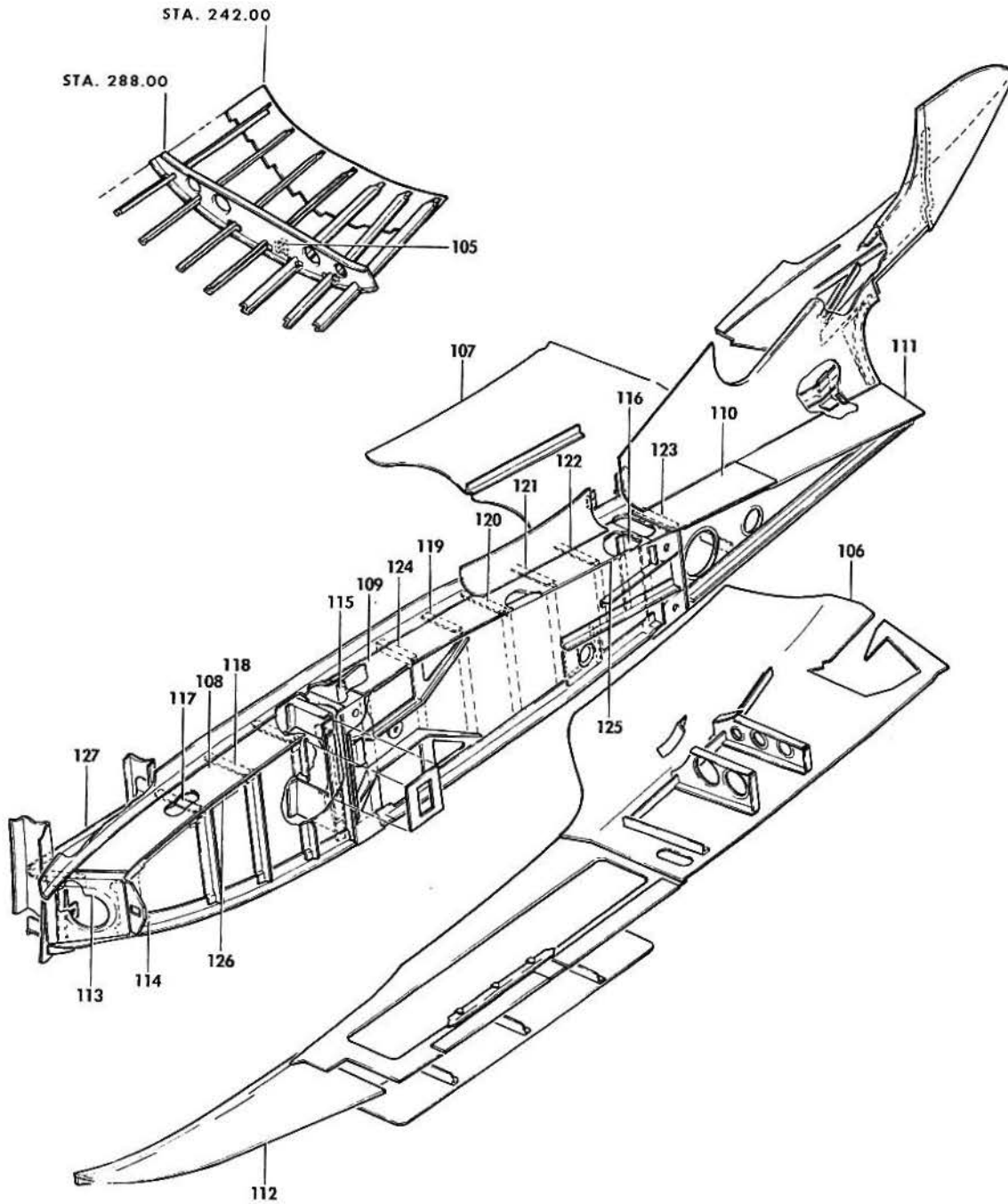


860 99 9

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-50 - 97	MS20219A1	.	PULLEY,ELEVATOR TAB CABLE/STA 109.50/	2	
		.	/ATTACHING PARTS/		
	130909B43	.	BOLT.	1	
	AN960-416L	.	WASHER.	1	
	130909N32	.	NUT	1	
		*								
- 98	MS20219A1	.	PULLEY,RUDDER TAB CABLE/STA 109.50/	2	
		.	/ATTACHING PARTS/		
	AN24-34A	.	BOLT.	1	
	AN960-416L	.	WASHER.	1	
	100696SZW027	.	SPACER.	1	
	130909N32	.	NUT	1	
	MS24665-132	.	PIN,COTTER.	1	
		*								
- 99	MS20219-2	.	PULLEY,AILERON TAB CABLE/STA 148/	2	
		.	/ATTACHING PARTS/		
	130909B45	.	BOLT.	1	
	AN960-416L	.	WASHER.	1	
	100696SZW007	.	SPACER.	1	
	130909N32	.	NUT	1	
		*								
-100	1185408HP1	.	PULLEY,ELEVATOR TAB CABLE/STA 158.50/	2	
		.	/ATTACHING PARTS/		
	130909B23	.	BOLT.	1	
	AN960-10L	.	WASHER.	1	
	100696SZL003	.	SPACER.	1	
	130909N29	.	NUT	1	
		*								
-101	1185408HP3	.	PULLEY,ELEVATOR CABLE/STA 187/.	2	
		.	/ATTACHING PARTS/		
	AN4-20A/M/	.	BOLT.	1	
	AN960-416L	.	WASHER.	1	
	100696SZW018	.	SPACER.	1	
	130909N32	.	NUT	1	
		*								
-102	1185408HP3	.	PULLEY,RUDDER CABLE/STA 201/.	2	
		.	/ATTACHING PARTS/		
	130909B43	.	BOLT.	1	
	AN960-416L	.	WASHER.	1	
	130909N32	.	NUT	1	
		*								
-103	1185408HP1	.	PULLEY,RUDDER TAB CABLE/STA 201/.	2	
		.	/ATTACHING PARTS/		
	130909B21	.	BOLT.	1	
	AN960-10L	.	WASHER.	1	
	130909N29	.	NUT	1	
		*								
-104	1185408HP1	.	PULLEY,ELEVATOR TAB CABLE/STA 214/.	2	
		.	/ATTACHING PARTS/		
	130909B23	.	BOLT.	1	
	AN960-10L	.	WASHER.	1	
	100696SZL005	.	SPACER.	1	
	130909N29	.	NUT	1	
		*								

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DUKE 860
ILLUSTRATED PARTS CATALOG

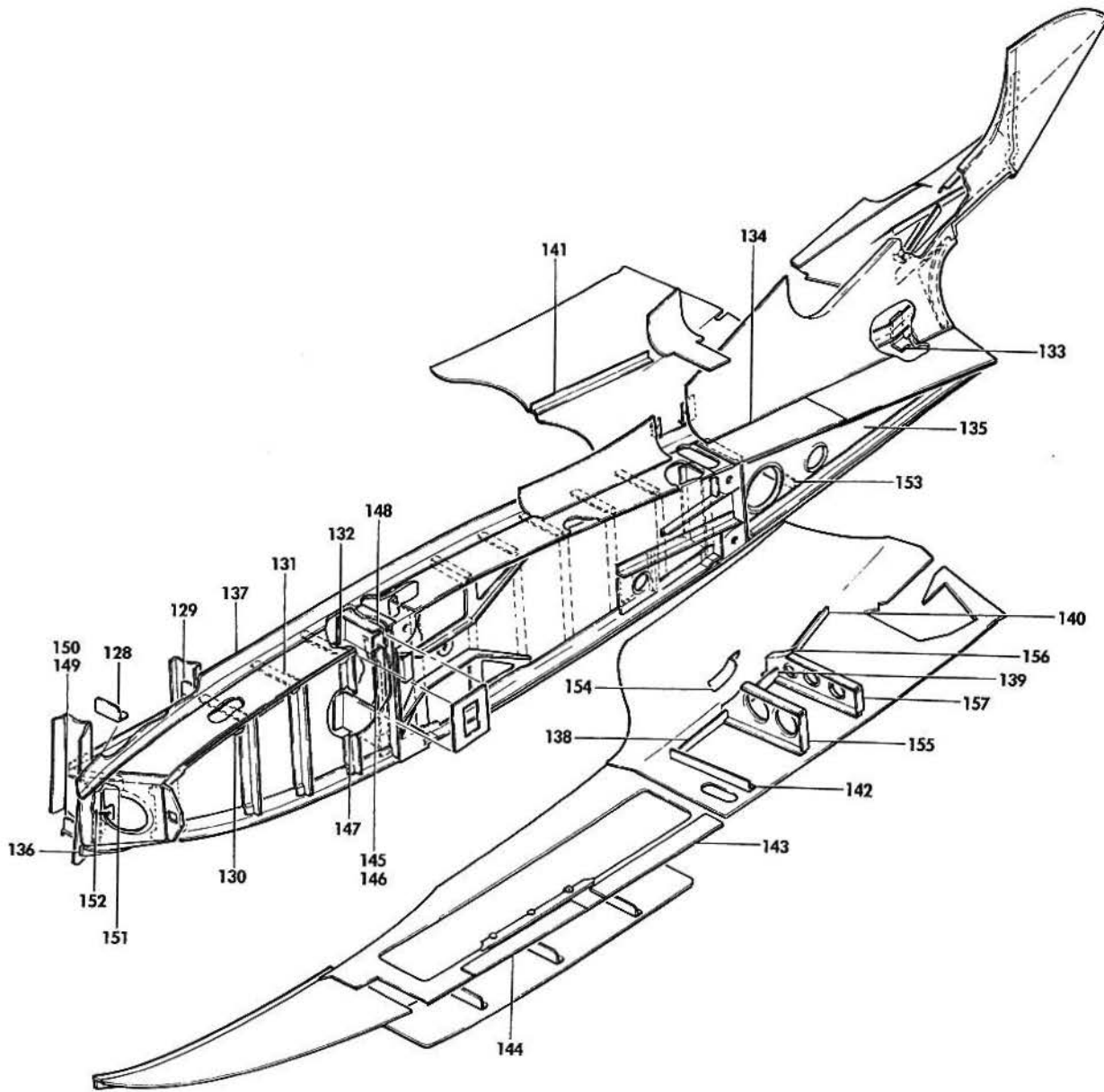


860-99-10

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DUKE 860
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	1 2 3 4 5 6 7							UNITS PER ASSY	USABLE ON CODE
			1	2	3	4	5	6	7		
10-50 -105	118540BHP1	. PULLEY, RUDDER TAB CABLE/STA 228/. /ATTACHING PARTS/	2	
	130909B24	. BOLT.	1	
	AN960-10L	. WASHER.	1	
	100696SZL006	. SPACER.	1	
	130909N29	. NUT	1	
	60-430022-1	. WING STUB INSTL, LH.	NP	
	60-430022-2	. WING STUB INSTL, RH.	NP	
-106 R	60-430022-155	. SKIN, WING STUB LOWER AFT RH	1	
-107 R	60-430022-157	. SKIN, WING STUB AFT RH	1	
-108	60-430022-3	. SKIN, UPPER FWD LH	1	
	60-430022-4	. SKIN, UPPER FWD RH	1	
-109	60-430022-5	. SKIN, UPPER LH	1	
	60-430022-6	. SKIN, UPPER RH	1	
-110	60-430022-7	. SKIN, UPPER AFT LH	1	
	60-430022-8	. SKIN, UPPER AFT RH	1	
-111	60-430022-143	. SKIN, AFT/LH ONLY/	1	
-112	60-430137-3	. SKIN, FWD LH	1	
	60-430137-4	. SKIN, FWD RH	1	
-113	60-430077-1	. SPAR, FWD LH	1	
	60-430077-2	. SPAR, FWD RH	1	
-114	60-430064-1	. SUPPORT, LH.	1	
	60-430064-2	. SUPPORT, RH.	1	
	60-430314-1	. SPACER, LH & RH/STA. 113/.	1	
	60-430095-5	. STRAP, LOWER LH/STA 136.50/.	1	
	60-430095-6	. STRAP, LOWER RH/STA 136.50/.	1	
	60-430096-1	. STRAP, LH UPPER WING STUB.	1	
	60-430096-2	. STRAP, RH UPPER WING STUB.	1	
-115	60-430250	. SUPPORT, SPAR LH FRONT	1	
	60-430100	. SUPPORT, SPAR RH FRONT	1	
-116	60-430101	. SUPPORT, SPAR LH AFT	1	
	60-430101-2	. SUPPORT, SPAR RH AFT	1	
-117	60-430022-13	. ANGLE, LH.	1	
	60-430022-14	. ANGLE, RH.	1	
-118	60-430022-15	. ANGLE, LH.	2	
	60-430022-16	. ANGLE, RH.	2	
-119	60-430022-17	. ANGLE, LH.	1	
	60-430022-18	. ANGLE, RH.	1	
-120	60-430022-19	. ANGLE, LH.	1	
	60-430022-20	. ANGLE, RH.	1	
-121	60-430022-21	. ANGLE, LH.	1	
	60-430022-22	. ANGLE, RH.	1	
-122	60-430022-23	. ANGLE, LH.	1	
	60-430022-24	. ANGLE, RH.	1	
-123	60-430022-65	. ANGLE, LH.	1	
	60-430022-66	. ANGLE, RH.	1	
-124	60-430022-35	. ANGLE, LH.	1	
	60-430022-36	. ANGLE, RH.	1	
	60-430022-57	. SPACER, UPPER FWD LH & RH.	1	
-125	60-430022-29	. FILLER, LH	1	
	60-430022-30	. FILLER, RH	1	
-126	60-430022-121	. PLATE, UPPER FWD LH.	1	
	60-430022-122	. PLATE, UPPER FWD RH.	1	
-127	60-430022-51	. CHANNEL, LH UPPER FWD.	1	
	60-430022-52	. CHANNEL, RH UPPER FWD.	1	

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DUKE 860
ILLUSTRATED PARTS CATALOG

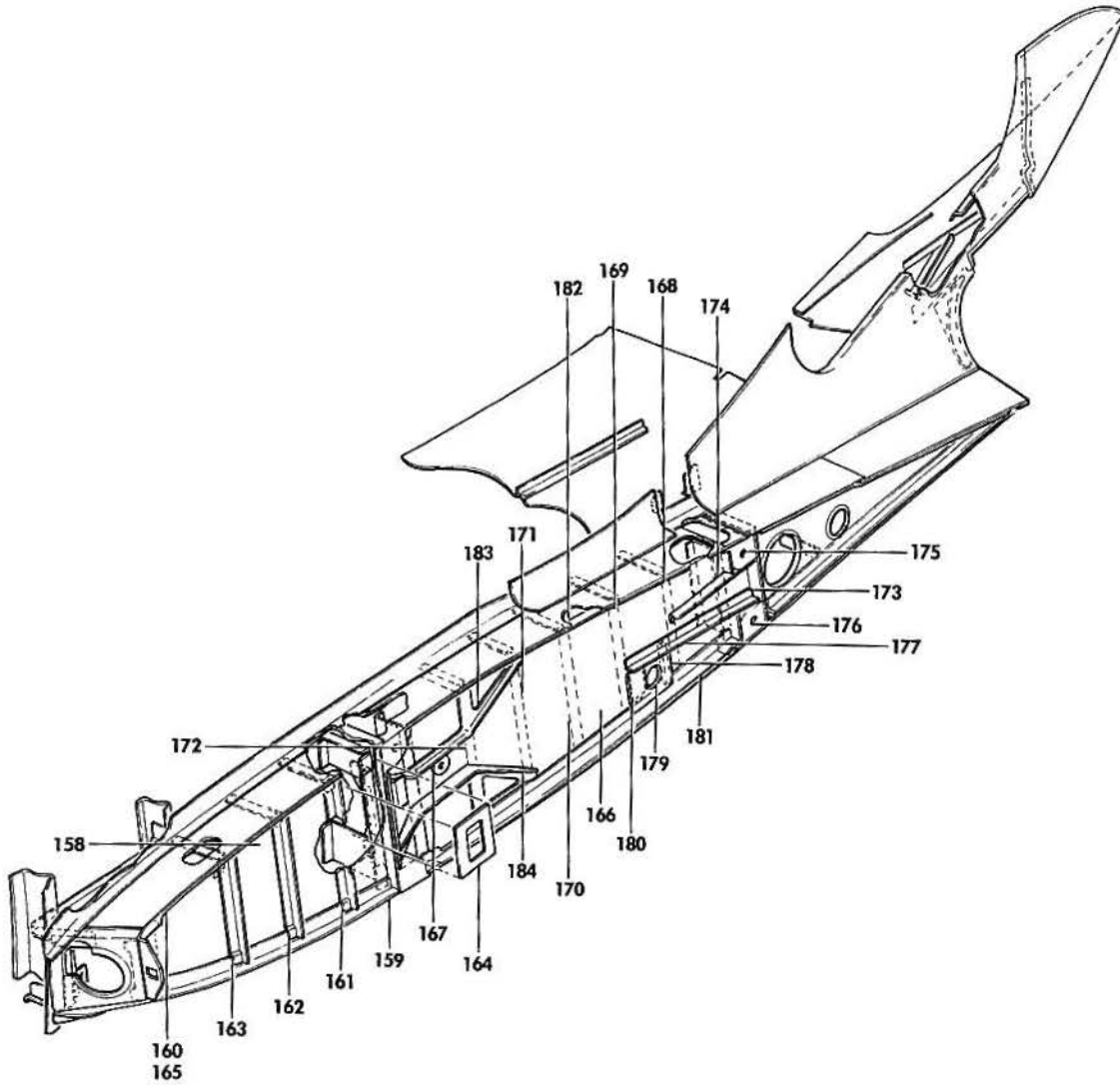


B60 99.11

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
10-50 -128	60-430022-49	1	
	60-430022-50	1	
-129	130542-3	1	
	130542-4	1	
-130	60-430022-123	1	
	60-430022-124	1	
-131	60-430022-125	1	
	60-430022-126	1	
-132	60-430022-127	1	
	60-430022-128	1	
-133	60-430022-119	1	
-134	60-430022-133	1	
	60-430022-134	1	
-135	R 60-430080-7	1	
	R 60-430080-3	1	
-136	60-430022-135	1	
	60-430022-136	1	
-137	60-430022-11	1	
	60-430022-12	1	
	60-430022-67	1	
-138	60-430022-109	1	
-139	60-430022-111	1	
-140	60-430022-113	1	
-141	60-430022-71	1	
-142	60-430022-129	1	
	60-430022-130	1	
-143	60-430022-33	1	
-144	60-430022-147	1	
	60-430022-148	1	
-145	60-430129	1	
-146	60-430022-55	1	
-147	60-430131-1	1	
	60-430131-2	1	
-148	60-430130-1	1	
	60-430130-2	1	
-149	60-430124-1	1	
	60-430124-2	1	
-150	60-430022-53	1	
	60-430022-54	1	
-151	60-430123-1	1	
	60-430123-2	1	
-152	60-430127-1	1	
	60-430127-2	1	
	60-430022-75	1	
-153	60-430022-64	1	
-154	60-430022-77	1	
-155	60-430022-79	1	
-156	60-430022-141	1	
-157	60-430022-83	1	

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DUKE B60
ILLUSTRATED PARTS CATALOG

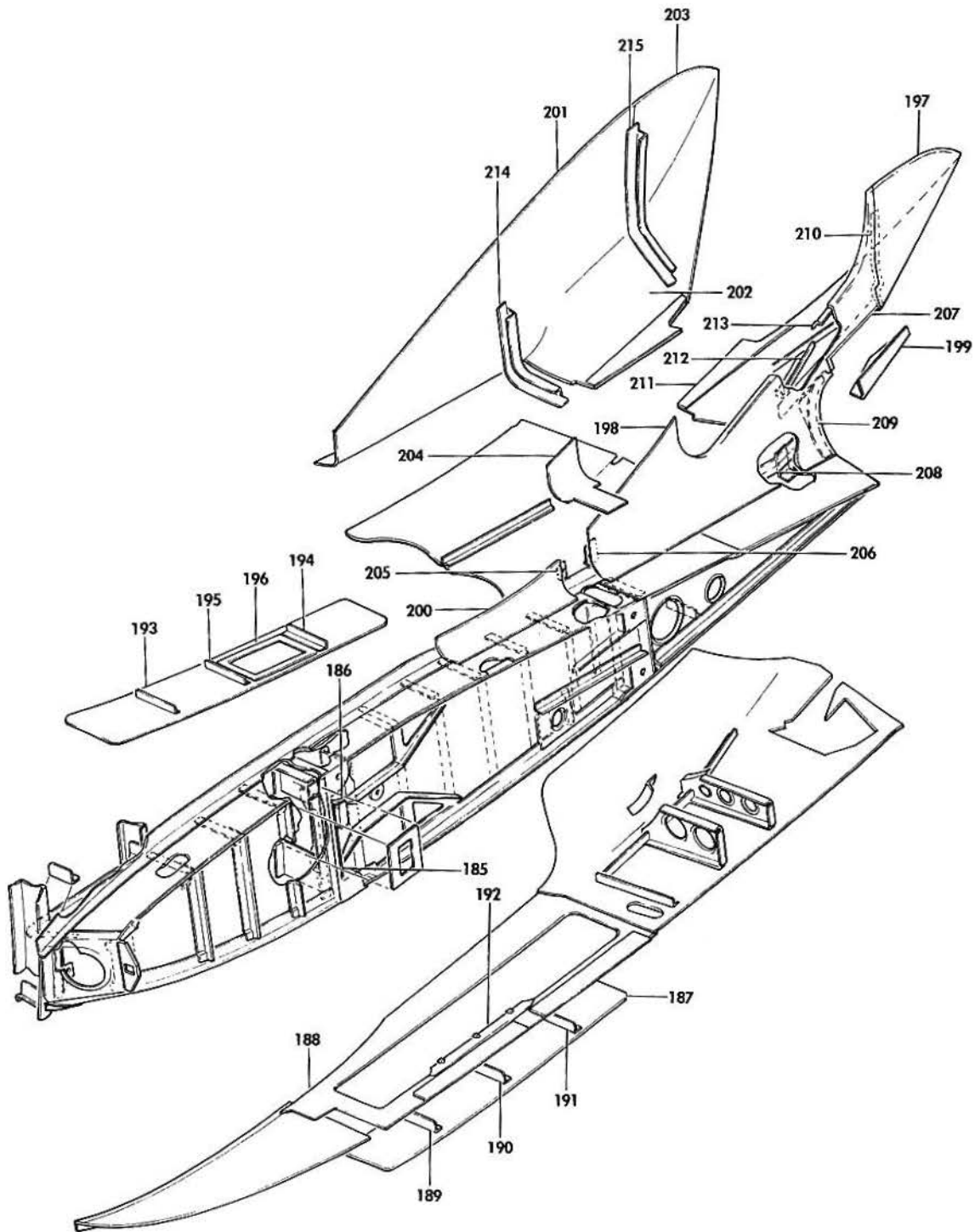


B60 99-12

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-50	60-430078-1	.	.	RIB ASSY,LH WING STUB FWD	1	
	60-430078-2	.	.	RIB ASSY,RH WING STUB FWD	1	
-158	60-430078-3	.	.	WEB,LH FWD.	1	
	60-430078-4	.	.	WEB,RH FWD.	1	
-159	60-430078-7	.	.	DOUBLER,LH LOWER.	1	
	60-430078-8	.	.	DOUBLER,RH LOWER.	1	
-160	60-430078-9	.	.	DOUBLER,LH UPPER.	1	
	60-430078-10	.	.	DOUBLER,RH UPPER.	1	
-161	60-430078-11	.	.	ANGLE,LH.	1	
	60-430078-12	.	.	ANGLE,RH.	1	
-162	60-430078-13	.	.	ANGLE,LH.	1	
	60-430078-14	.	.	ANGLE,RH.	1	
-163	60-430078-15	.	.	ANGLE,LH.	1	
	60-430078-16	.	.	ANGLE,RH.	1	
-164	60-430078-17	.	.	DOUBLER,LH.	1	
	60-430078-18	.	.	DOUBLER,RH.	1	
-165	60-430078-5	.	.	DOUBLER,FWD LH & RH	1	
	60-430079-1	.	.	RIB ASSY,LH WING STUB CENTER.	1	
	60-430079-2	.	.	RIB ASSY,RH WING STUB CENTER.	1	
-166	60-430079-3	.	.	WEB,LH.	1	
	60-430079-4	.	.	WEB,RH.	1	
-167	60-430079-5	.	.	DOUBLER,LH & RH	1	
-168	60-430079-21	.	.	ANGLE,LH.	1	
	60-430079-22	.	.	ANGLE,RH.	1	
-169	60-430079-23	.	.	ANGLE,LH.	1	
	60-430079-24	.	.	ANGLE,RH.	1	
-170	60-430079-25	.	.	ANGLE,LH.	1	
	60-430079-26	.	.	ANGLE,RH.	1	
-171	60-430079-27	.	.	ANGLE,LH.	1	
	60-430079-28	.	.	ANGLE,RH.	1	
-172	60-430079-29	.	.	ANGLE,LH.	1	
	60-430079-30	.	.	ANGLE,RH.	1	
-173	60-430079-47	.	.	ANGLE,LH.	1	
	60-430079-46	.	.	ANGLE,RH.	1	
-174	60-430079-17	.	.	ANGLE,LH.	1	
	60-430079-18	.	.	ANGLE,RH.	1	
-175	115005-5	.	.	GROMMET,LH & RH	2	
-176	115005-4	.	.	GROMMET,LH & RH	2	
-177	60-430079-39	.	.	DOUBLER,LH & RH	1	
-178	60-430079-37	.	.	ANGLE,LH.	1	
	60-430079-38	.	.	ANGLE,RH.	1	
-179	MS21266-1N	.	.	GROMMET/7.0 INCHES LONG/	1	
	MS21266-1N	.	.	GROMMET/3.0 INCHES LONG/	1	
-180	60-430079-49	.	.	PLATE,LOWER LH.	1	
	60-430079-50	.	.	PLATE,LOWER RH.	1	
-181	60-430079-9	.	.	ANGLE,LH LOWER.	1	
	60-430079-10	.	.	ANGLE,RH LOWER.	1	
-182	60-430079-7	.	.	ANGLE,LH.	1	
	60-430079-8	.	.	ANGLE,RH.	1	
-183	60-430079-11	.	.	SUPPORT,LH.	1	
	60-430079-12	.	.	SUPPORT,RH.	1	
-184	60-430079-13	.	.	SUPPORT,LH.	1	
	60-430079-14	.	.	SUPPORT,RH.	1	

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DUKE 860
ILLUSTRATED PARTS CATALOG

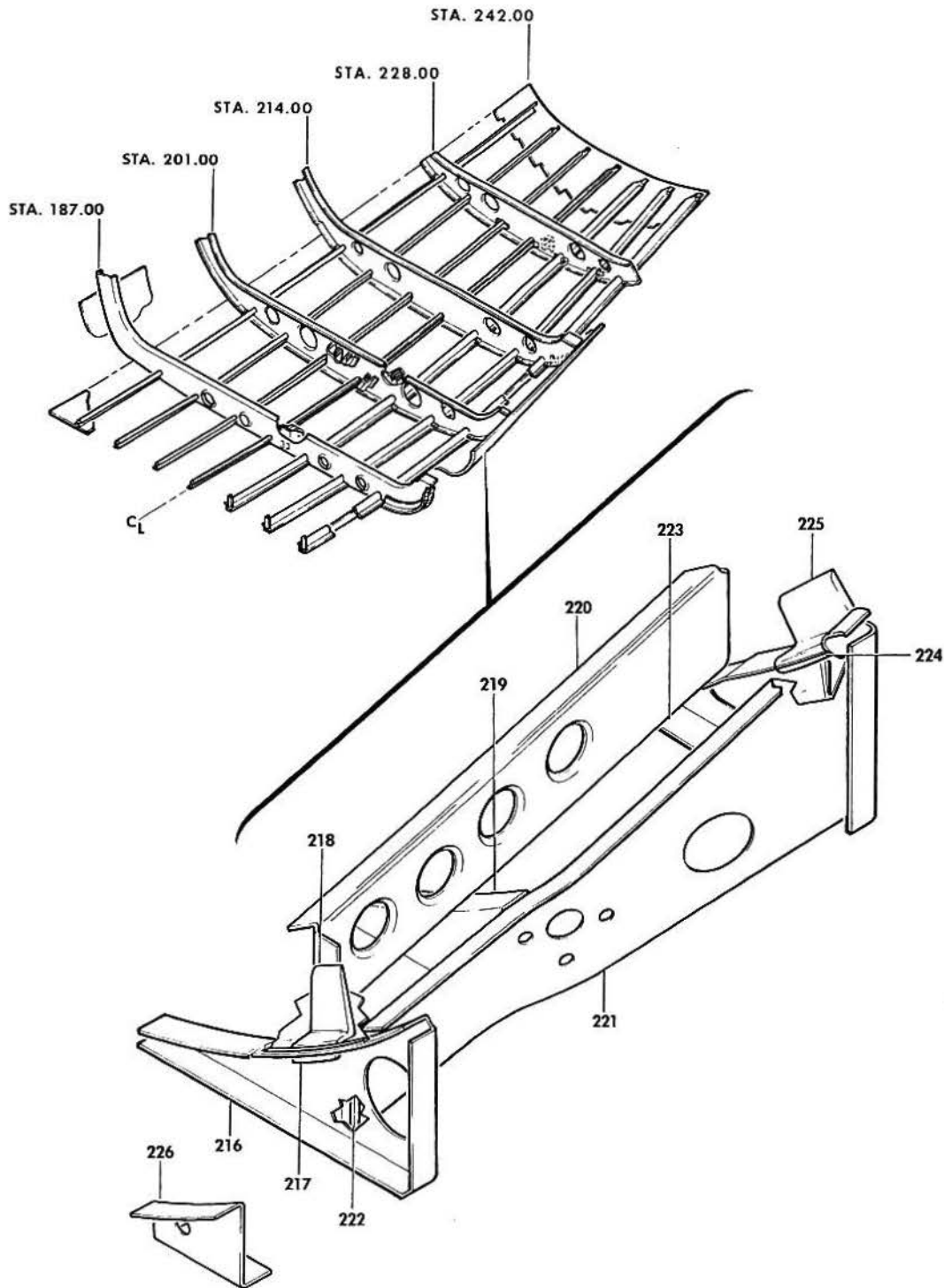


860 99-13

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-50 -185	60-430079-15	. . . DOUBLER,LH.	1	
	60-430079-16	. . . DOUBLER,RH.	1	
-186	60-430079-41	. . . ANGLE,LH.	1	
	60-430079-42	. . . ANGLE,RH.	1	
	60-430022-601	. . . SKIN ASSY,WING STUB LH.	1	
-187	60-430022-87	. . . SKIN,LH	1	
-188	60-430022-137	. . . SKIN,LH	1	
-189	60-430022-89	. . . ANGLE,LH.	1	
-190	60-430022-91	. . . ANGLE,LH.	1	
-191	60-430022-93	. . . ANGLE,LH.	1	
-192	60-430022-95	. . . SPLICE,LH	1	
	60-430022-602	. . . SKIN ASSY,WING STUB RH.	1	
-193	60-430022-99	. . . SKIN,RH	1	
	60-430022-138	. . . SKIN,RH	1	
	60-430022-89	. . . ANGLE,RH.	1	
-194	60-430022-101	. . . ANGLE,RH.	1	
-195	60-430022-103	. . . ANGLE,RH.	1	
-196	60-430022-107	. . . DOUBLER,RH.	1	
	60-430022-95	. . . SPLICE,RH	1	
	60-430134-1	FILLET INSTL,WING TO FUSELAGE LH.	NP	
	60-430134-2	FILLET INSTL,WING TO FUSELAGE RH.	NP	
-197	60-430134-3	. SKIN,LH AFT	1	
-198	60-430134-5	. SKIN,LH LOWER FWD	1	
-199	60-430134-7	. SKIN,LH	1	
-200	60-430134-9	. SKIN,LH LOWER FWD	1	
	60-430134-10	. SKIN,RH LOWER FWD	1	
-201	60-430134-35	. SKIN,WING FUSELAGE RH LOWER FWD FILLET.	1	
-202	60-430134-37	. SKIN,WING FUSELAGE RH UPPER CENTER AFT FILLET	1	
-203	60-430134-39	. SKIN,RH AFT	1	
-204	60-430134-45	. COVER,WING STUB ACCESS LH/STA 173.00/	1	
	60-430134-46	. COVER,WING STUB ACCESS RH/STA 173.00/	1	
-205	60-430134-13	. SPLICE,WING STUB ACCESS COVER TO SKIN LH.	1	
	60-430134-14	. SPLICE,WING STUB ACCESS COVER TO SKIN RH.	1	
-206	60-430134-15	. SPLICE,WING STUB ACCESS COVER TO SKIN LH AFT.	1	
	60-430134-16	. SPLICE,WING STUB ACCESS COVER TO SKIN RH AFT.	1	
-207	60-430134-17	. SPLICE,WING FUSELAGE FILLET/LH ONLY/.	1	
-208	60-430134-19	. SUPPORT,LOWER FWD	1	
-209	60-430134-21	. SPLICE.	1	
-210	60-430134-23	. SPLICE,LOWER AFT.	1	
-211	60-430134-25	. COVER,WING STUB ACCESS LH UPPER CENTER AFT.	1	
-212	60-430134-27	. ANGLE	1	
-213	60-430134-43	. RETAINER,LOWER DOOR FRAME	1	
-214	60-430135	. SUPPORT,FILLET/STA 201/	1	
-215	60-430136	. SUPPORT,FILLET/STA 214/	1	
	60-100018-1	DOOR ASSY,UPPER FWD INBD WING BOLT ACCESS	1	
	60-100018-13	DOOR ASSY,UPPER FWD OUTBD WING BOLT ACCESS.	1	
	60-100018-17	DOOR ASSY,LOWER FWD LH WING BOLT ACCESS	1	
	60-100018-18	DOOR ASSY,LOWER FWD RH WING BOLT ACCESS	1	

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DUKE 860
ILLUSTRATED PARTS CATALOG



B609914

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

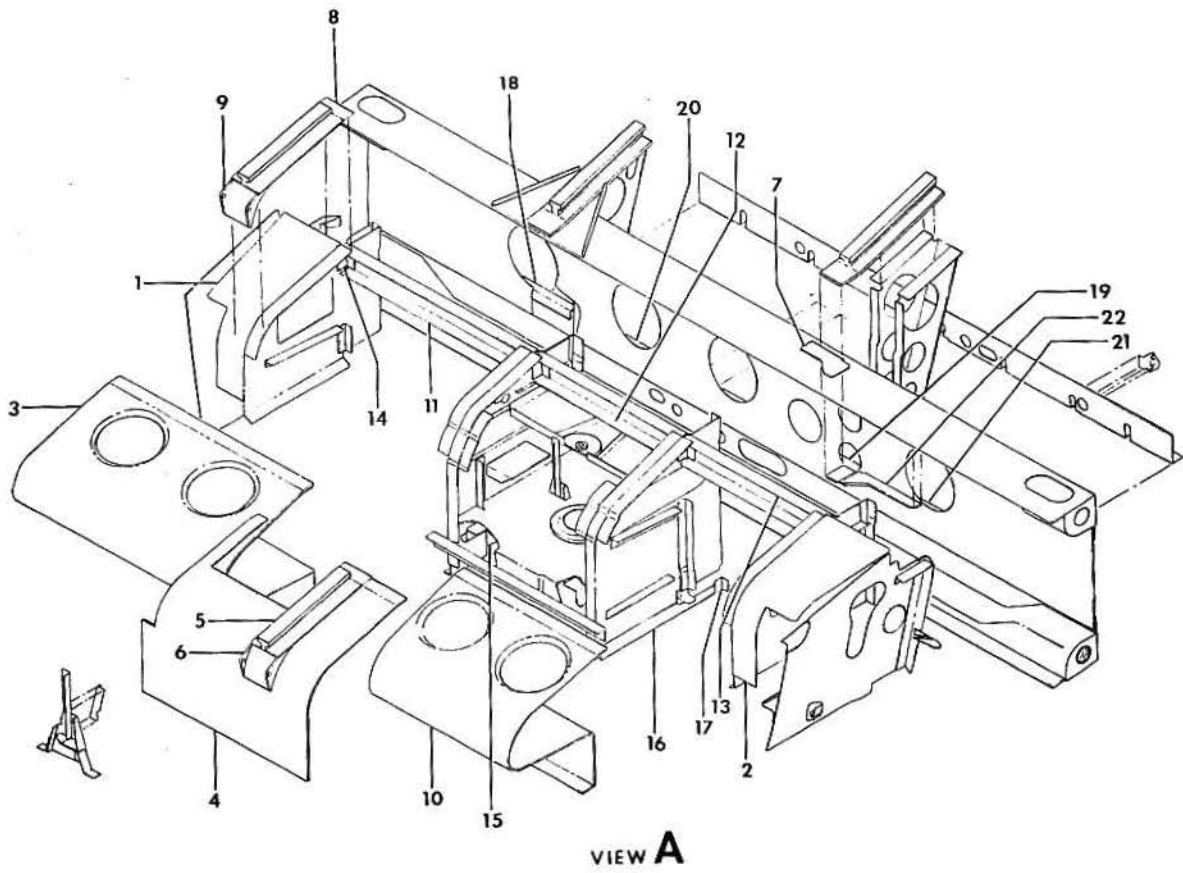
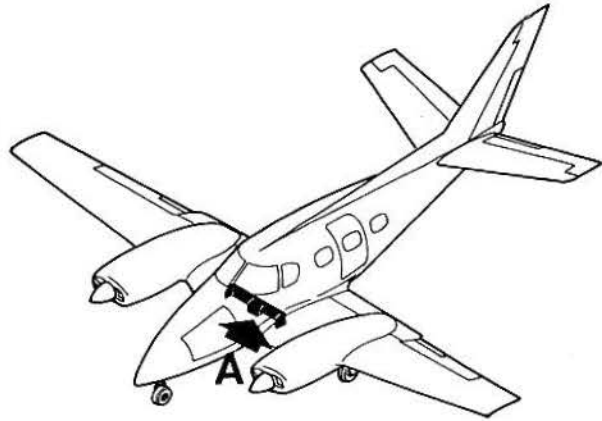
GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-50	60-430084-55	SUPPORT	INSTL,	ENTRANCE.	NP	
-216	60-430084-37	SUPPORT	1	
-217	60-430084-43	ANGLE	1	
-218	60-430084-45	ANGLE	1	
		/ATTACHING PARTS/								
	130909B18	BOLT/ATTACHES	-45 &	-43/.	1	
	NAS1669-3-4	JO BOLT/ATTACHES	-43/.	2	
	AN960-10L	WASHER.	3	
	130909N29	NUT	3	

-219	60-430084-9	SUPPORT	1	
-220	60-430084-49	Z SECTION	1	
-221	60-430084-35	Z SECTION	1	
	60-430084-51	Z SECTION	1	
-222	60-430084-53	CLIP.	1	
	60-430084-41	CLIP.	1	
-223	60-430084-21	SUPPORT	1	
	60-430084-9	SUPPORT	1	
-224	60-430084-23	ANGLE	1	
-225	60-430084-25	ANGLE	1	
-226	60-430084-33	SUPPORT	1	

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-54
FRONT SPAR CARRY THRU STRUCTURE

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



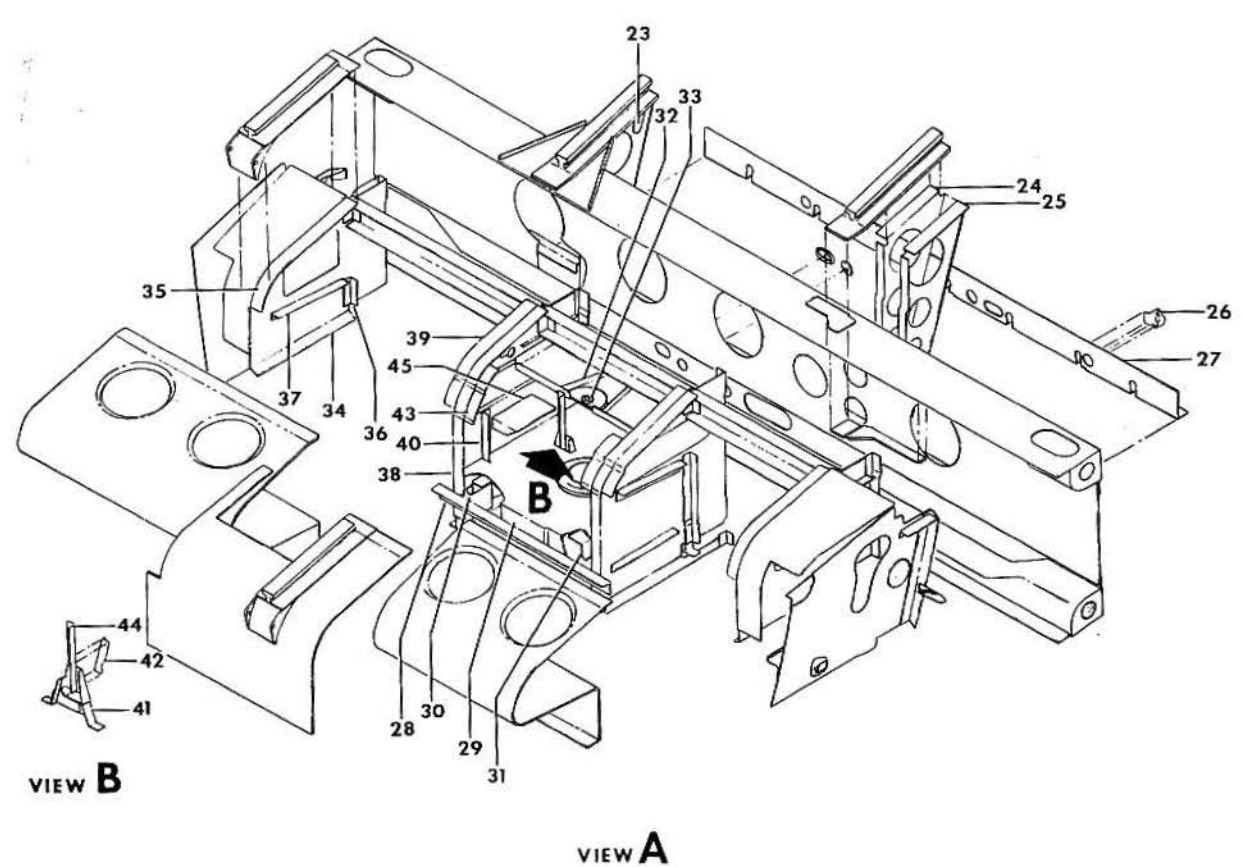
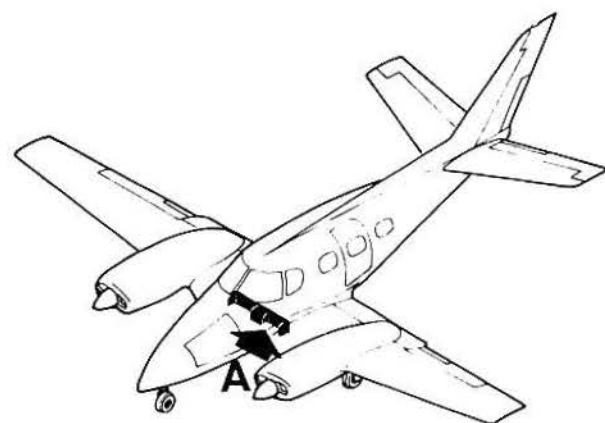
B60-101-2

FIGURE 10-54. FRONT SPAR CARRY THRU STRUCTURE
/SHEET 1 OF 3 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-54	60-430020-601	STRUCTURE ASSY,FRONT SPAR CARRY-THRU.							1	
- 1	60-430020-1	COVER LH FRONT SPAR							1	
- 2	60-430020-2	COVER,RH FRONT SPAR							1	
- 3	60-430020-3	COVER,LH FRONT SPAR /INBD/							1	
	R 60-430020-83	COVER ASSY,FRONT SPAR							1	1
	R 60-430020-97	COVER ASSY,FRONT SPAR							1	2
- 4	60-430020-5	COVER,FRONT SPAR /CENTER/							1	
- 5	R 60-430020-89	TRACK,SEAT/RH INBD/							1	1
	R 60-430020-103	TRACK,SEAT/RH INBD/ /ATTACHING PARTS/							1	2
	AN509-10R9	SCREW							4	
	AN509-10R11	SCREW							2	
	AN960-10	WASHER							6	
	MS20365-1032	NUT							6	
- 6	R 60-430057-3	SUPPORT,SEAT TRACK/RH INBD/							1	5
	R 60-430319-1	SUPPORT,SEAT TRACK/RH INBD/ /ATTACHING PARTS/							1	6
	AN525-10R8	SCREW							4	
	AN960-10	WASHER							4	
	MS20365-1032	NUT							4	
- 7	R 60-430020-31	STIFFENER,SPAR COVER.							1	
- 8	60-430020-35	ANGLE,AFT SPAR COVER.							1	
	R 60-430020-89	TRACK,SEAT/ONE INBD-TWO OUTBD/							3	1
	R 60-430020-103	TRACK,SEAT/ONE INBD-TWO OUTBD/ /ATTACHING PARTS/							3	2
	AN520-10R9	SCREW							4	
	AN509-10R11	SCREW							2	
	AN960-10	WASHER							6	
	MS20365-1032	NUT							6	
- 9	R 60-430057-3	SUPPORT,SEAT TRACK.							3	5
	R 60-430319-1	SUPPORT,SEAT TRACK. /ATTACHING PARTS/							3	6
	AN525-10R8	SCREW							4	
	AN960-10	WASHER							4	
	MS20365-1032	NUT							4	
- 10	R 60-430020-9	COVER,RH FRONT SPAR/INBD/							1	
- 11	60-430020-15	CHANNEL,SPAR /LH/							1	
- 12	60-430020-17	CHANNEL,SPAR /CENTER/							1	
- 13	60-430020-19	CHANNEL,SPAR /RH/							1	
	60-430020-25	CLIP,LH							2	
	60-430020-26	CLIP,RH							2	
- 14	60-430020-21	CLIP,SPAR CHANNEL							6	
	60-430020-23	ANGLE,LH							1	
	60-430020-24	ANGLE,RH							1	
- 15	60-430020-41	ANGLE,LH INBD							1	
- 16	60-430020-43	ANGLE,RH INBD							1	
	60-430020-53	CLIP,LH							1	
	60-430020-54	CLIP,RH							1	
- 17	60-430020-45	CLIP,ANGLE /RH/							1	
	60-430020-39	ANGLE,FRONT SPAR LH							1	
	60-430020-40	ANGLE,FRONT SPAR RH							1	
- 18	60-430020-47	ANGLE,SPAR /LH OUTBOARD/							1	
- 19	60-430020-48	ANGLE,SPAR /RH INBOARD/							1	
- 20	60-430020-49	ANGLE,SPAR /LH FWD/							1	
- 21	60-430020-51	ANGLE,SPAR /RH FWD/							1	
	60-430020-33	ANGLE,SPAR /LH SPAR COVER/							1	
- 22	60-430020-37	ANGLE,SPAR /RH SPAR COVER/							1	
	60-430020-65	CLIP,SPAR LH							1	
	60-430020-66	CLIP,SPAR RH							1	

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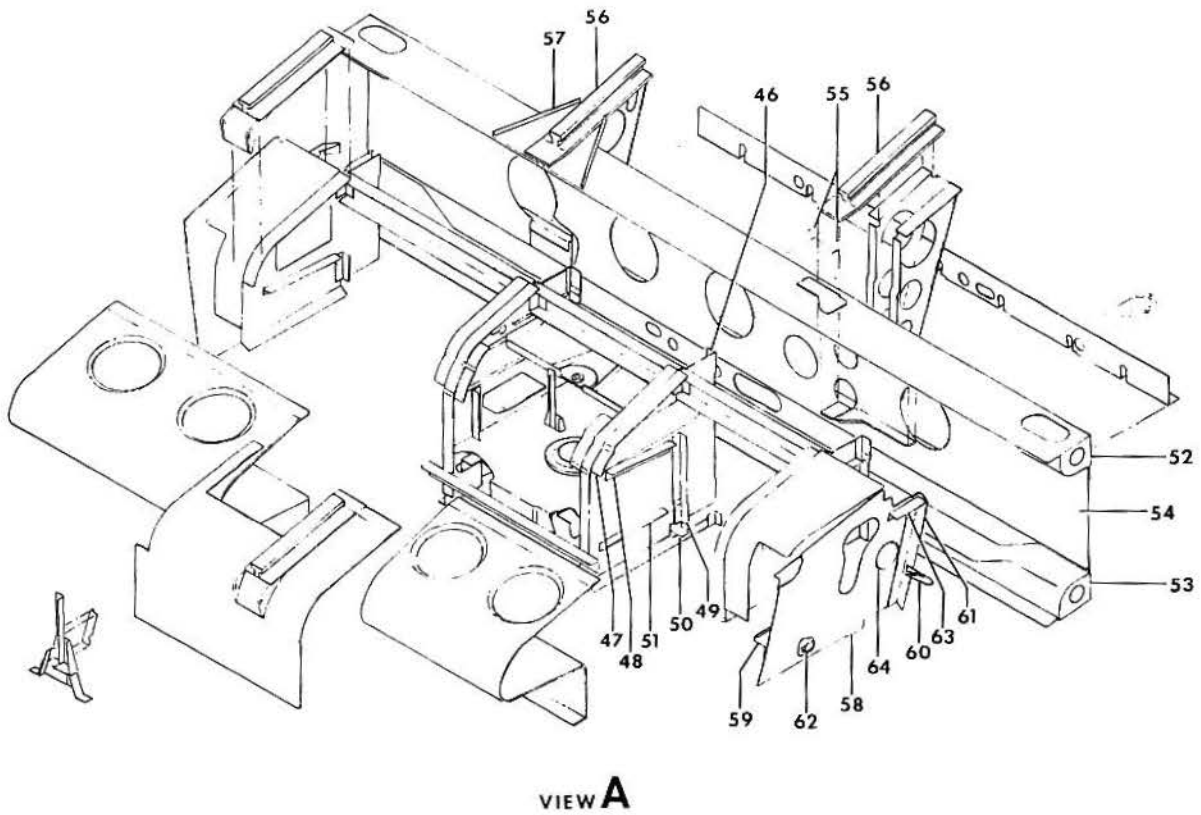
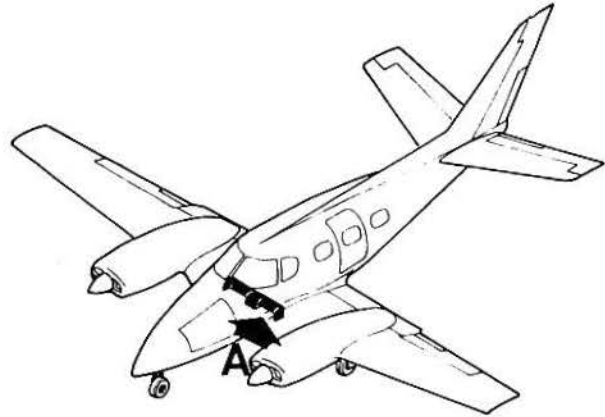
860-101-3

FIGURE 10-54. FRONT SPAR CARRY THRU STRUCTURE
/SHEET 2 OF 3 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-54	R 60-430020-69	. ANGLE,FWD SEAT TRACK/OUTBD LH AND RH/	1	
- 23	R 60-430020-70	. ANGLE,FWD SEAT TRACK/INBD LH AND RH/	1	
- 24	R 60-430056-3	. BRACKET,FWD SEAT TRACK/INBD LH AND RH/	2	1
- 25	R 60-430056-4	. BRACKET,FWD SEAT TRACK/OUTBD LH AND RH/	2	1
	R 60-430020-113	. BRACKET ASSY.	2	2
- 26	R 60-524131-3	. BRACKET,LH PULLEY	1	
	R 60-524131-4	. BRACKET,RH PULLEY	1	
	R 60-430071	. FORMER ASSY,FRONT SPAR.	1	
- 27	R 60-430071-1	. FORMER,SPAR FWD	1	
	60-130071-3	. GROMMET,FRONT SPAR FORMER	2	
	115005-4	. GROMMET,FRONT SPAR FORMER	3	
- 28	60-430050-7	. ANGLE,LANDING GEAR ACTUATOR SUPPORT	1	
	60-430050-601	. SUPPURT ASSY,SPAR /LANDING GEAR ACTUATOR/	1	
- 29	60-430050-3	. MOUNT,SUPPORT ASSY /LANDING GEAR ACTUATOR/	1	
- 30	60-430050-13	. STIFFENER,ACTUATOR SUPPORT.	1	
- 31	60-430050-15	. STIFFENER,ACTUATOR SUPPORT.	1	
	60-430050-17	. ANGLE,ACTUATOR SUPPORT.	1	
	60-430050-19	. ANGLE,ACTUATOR SUPPORT.	1	
	60-430050-603	. SUPPORT ASSY /LANDING GEAR ACTUATOR/	1	
	60-430050-11	. GUSSET,ACTUATOR SUPPORT	1	
- 32	60-430050-21	. BRACKET,SUPPORT /LANDING GEAR ACTUATOR/	1	
- 33	60-430051	. SUPPURT ASSY,LANDING GEAR ACTUATOR /UPPER/	1	
		/ATTACHING PARTS/		
	AN3-5A/M/	. BOLT.	3	
	AN960-10	. WASHER.	3	
	MS20365-1032	. NUT	3	
	60-430051-1	. PLATE,UPPER ACTUATOR SUPPORT.	1	
	60-430051-3	. BUSHING,UPPER ACTUATOR SUPPORT.	1	
	60-430059-1	. BULKHEAD,ASSY,LH INBOARD.	1	
	60-430059-2	. BULKHEAD ASSY,RH INBOARD.	1	
- 34	60-430059-3	. BULKHEAD,LH INBD SPAR	1	
	60-430059-4	. BULKHEAD,RH INBD SPAR	1	
- 35	60-430059-5	. ANGLE,LH INBD BULKHEAD.	1	
	60-430059-6	. ANGLE,RH INBOARD BULKHEAD	1	
- 36	60-430059-7	. ANGLE,INBD BULKHEAD	1	
	60-430059-9	. ANGLE,LH INBD BULKHEAD.	1	
	60-430059-10	. ANGLE,RH INBD BULKHEAD.	1	
- 37	60-430068-7	. ANGLE,BULKHEAD.	1	
	60-430067-601	. BULKHEAD ASSY,LH CENTER	1	
- 38	60-430067-1	. BULKHEAD,LH CENTER.	1	
	60-430065	. SPACER,LH & RH CENTER BULKHEAD.	2	
- 39	60-430067-3	. ANGLE,LH CENTER BULKHEAD.	1	
	60-430067-5	. ANGLE,LH CENTER BULKHEAD.	1	
- 40	60-430067-17	. STIFFENER,LH CENTER BULKHEAD.	1	
	60-430068-7	. ANGLE,LH CENTER BULKHEAD.	1	
		/ATTACHING PARTS/		
	AN3-4A/M/	. BOLT.	1	
	AN960-10	. WASHER.	1	
	60-430067-19	. STIFFENER,LH CENTER BULKHEAD.	1	
- 41	60-430067-9	. CLIP,LH CENTER BULKHEAD	1	
- 42	60-430067-15	. ANGLE,LH CENTER BULKHEAD.	1	
	60-430067-11	. WEB,LH CENTER BULKHEAD.	1	
- 43	60-430067-21	. ANGLE,LH CENTER BULKHEAD.	1	
- 44	60-430067-13	. STIFFENER,LH CENTER BULKHEAD.	1	
- 45	60-364020	. BRACKET ASSY.	1	
		/ATTACHING PARTS/		
	AN3-4A/M/	. BOLT.	1	
	AN960-10	. WASHER.	1	
	MK3000-3	. NUTPLATE.	1	

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B60-101-4

FIGURE 10-54. FRONT SPAR CARRY THRU STRUCTURE
/SHEET 3 OF 3 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

SUB-SECT UNIT & ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-54	R 60-430068-601	1	
- 46	R 60-430068-1	1	
	R 60-430068-13	1	
- 47	R 60-430068-5	1	
- 48	R 60-430068-7	1	
- 49	R 60-430068-9	1	
- 50	R 60-430068-3	1	
- 51	R 60-430068-11	2	
	R 60-430041-601	1	
- 52	R 60-430041-19	1	
- 53	R 60-430041-17	1	
- 54	R 60-430041-21	1	
- 55	R 115005-10	3	
	60-430041-13	1	
	60-430041-15	1	
- 56	R 60-430020-87	2	3
	R 60-430020-93	2	4
	R 60-430020-101	2	2
		/ATTACHING PARTS/								
	AN509-10R11	2	
	AN960-10	6	
	MS20365-1032	6	
		*								
- 57	60-430020-59	2	
	60-430066-11	1	
	60-430066-39	1	
	60-430066-13	1	
	60-430066-14	1	
	60-430066-601	1	
	60-430066-602	1	
	60-430066-3	1	
- 58	60-430066-21	1	
	60-430066-5	1	
- 59	60-430066-23	1	
	60-430066-7	1	
- 60	60-430066-8	1	
- 61	60-430066-9	1	
	60-430066-25	1	
	60-430066-17	1	
- 62	60-430066-29	1	
	60-430066-43	1	
	60-430066-19	1	
	60-430066-31	1	
- 63	60-430066-33	1	
	60-430066-35	1	
- 64	60-430066-41	1	
	60-430066-37	1	

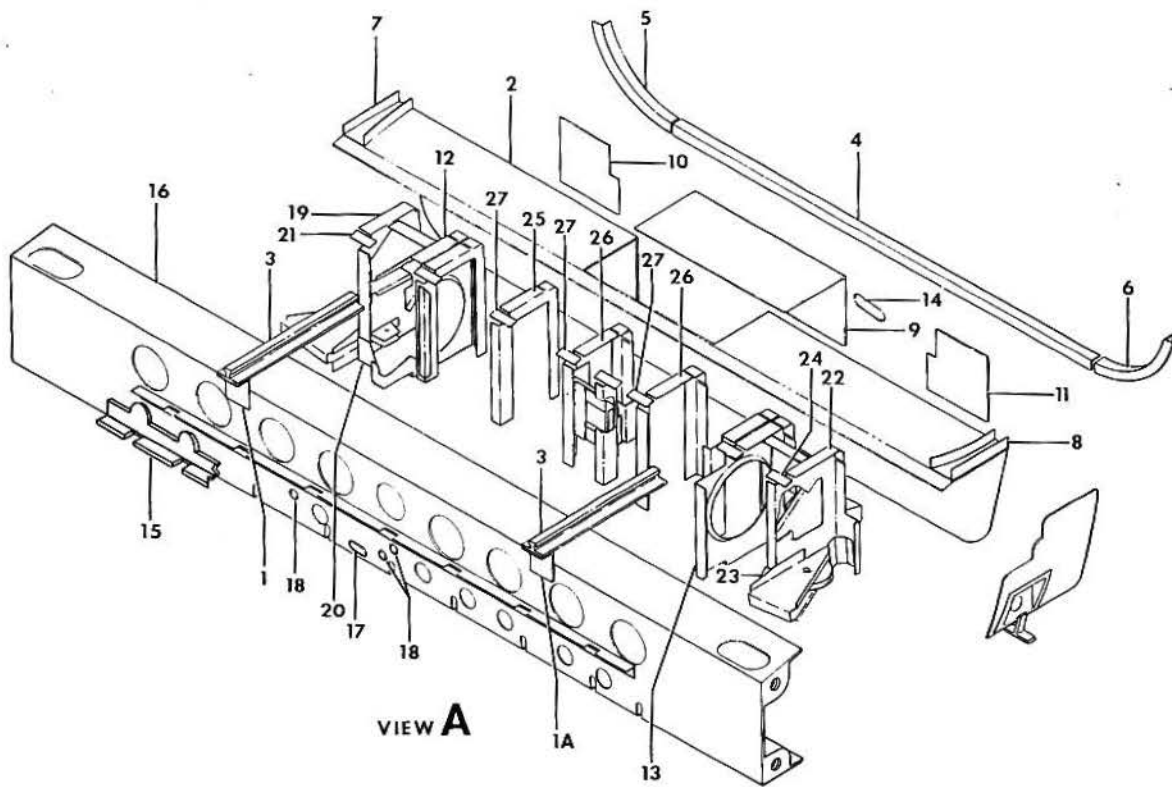
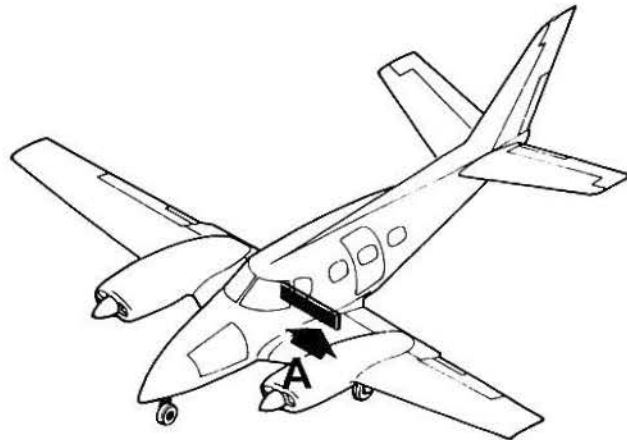
C O D E S O F E F F E C T I V I T Y

1	P-247 THRU P-409	2	P-410 AND AFTER
3	P-247 THRU P-292	4	P-293 THRU P-409
5	P-247 THRU P-535	6	P-536 AND AFTER

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53-10-56
REAR SPAR CARRY THRU STRUCTURE

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860-102-2

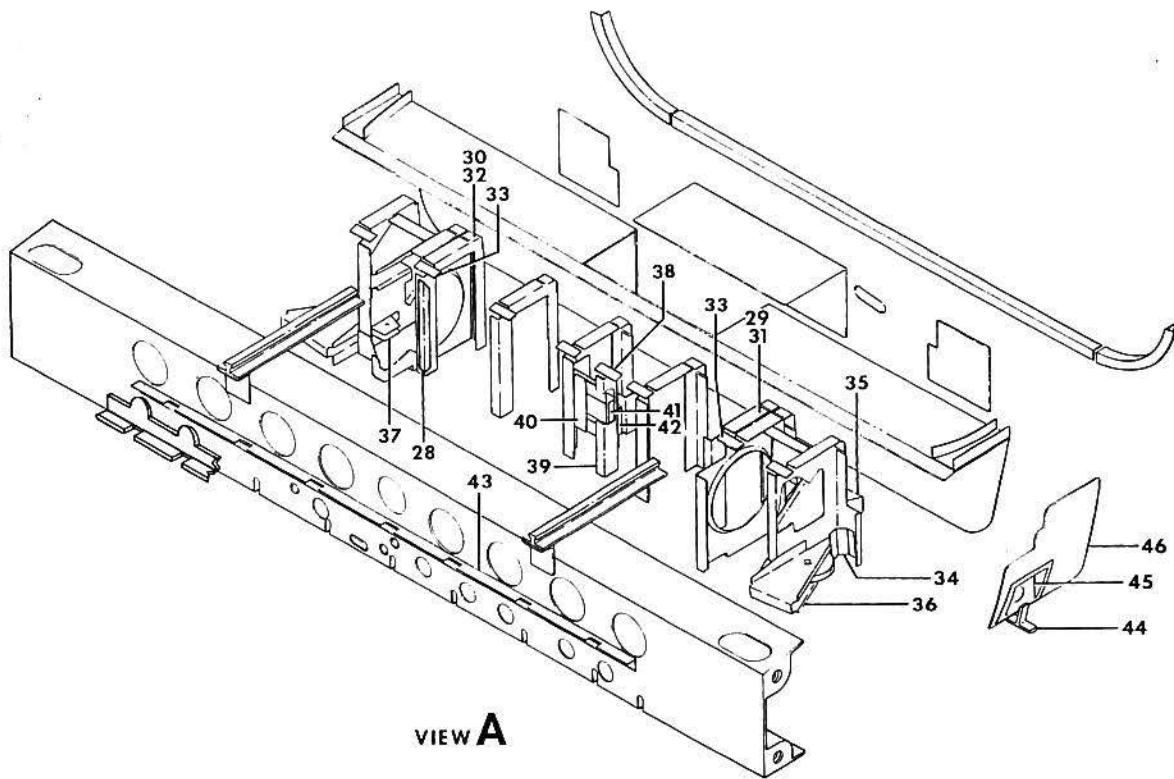
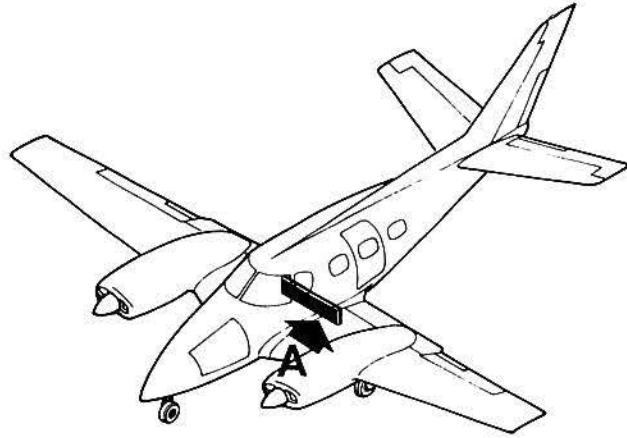
FIGURE 10-56-REAR SPAR CARRY THRU STRUCTURE
/SHEET 1 OF 2 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-56	60-430021-601	CARRY-THRU ASSY,REAR SPAR							1	
- 1	R 60-430021-95 SUPPORT,LH SEAT TRACK/AFT/.							1	
- 1A	R 60-430021-96 SUPPORT,RH SEAT TRACK/AFT/.							1	
	R 60-430021-98 SUPPORT,LH SEAT TRACK/FWD/.							1	
	K 60-430021-105 SUPPURT,RH SEAT TRACK/FWD/.							1	
	R 60-430021-93 DOUBLER,LH SEAT TRACK SUPPORT							1	
	R 60-430021-94 DOUBLER,RH SEAT TRACK SUPPORT							1	
- 2	60-430021-5 COVER,REAR SPAR							1	
- 3	R 60-530289-5 TRACK,AFT SEAT.							2	
	60-430021-27 ANGLE,SPAR COVER.							1	
	60-430021-31 ANGLE,SPAR COVER /RH/							1	
	60-430021-32 ANGLE,SPAR COVER /LH/							1	
	60-430021-33 ANGLE,SPAR COVER /RH/							1	
	60-430021-34 ANGLE,SPAR COVER /LH/							1	
- 4	60-430021-35 ANGLE,FWD CENTER SPAR COVER							1	
	60-430021-13 SPLICE.							7	
	60-430021-25 CLIP,LH							3	
	60-430021-26 CLIP,RH							4	
- 5	60-430021-73 ANGLE,SPAR COVER /LH/							1	
- 6	60-430021-74 ANGLE,SPAR COVER /RH/							1	
	60-430021-39 CLIP,UPPER LH							1	
	60-430021-40 CLIP,UPPER RH							1	
- 7	60-430021-43 CHANNEL,SPAR COVER LH							1	
- 8	60-430021-44 CHANNEL,SPAR COVER RH							1	
	60-430021-41 ANGLE,LH.							1	
	60-430021-42 ANGLE,RH.							1	
	60-430021-47 CLIP,UPPER LH							1	
	60-430021-48 CLIP,UPPER RH							1	
- 9	60-430021-51 DOOR,CENTER SPAR COVER.							1	
	60-430021-61 ANGLE,UPPER LH.							1	
	60-430021-62 ANGLE,UPPER RH.							1	
	R 60-430021-103 COVER ASSY,LH							1	
	R 60-430021-104 COVER ASSY,RH							1	
	NAS1031P08 NUTPLATE.							8	
	NAS220-8 SCREW							8	

- 10	R 60-430021-101 DOOR,LH SPAR COVER.							1	
- 11	R 60-430021-102 DOOR,RH SPAR COVER.							1	
	NAS1031P06 NUTPLATE.							1	
	50-524492-5 BRACKET,UPPER LH & RH							1	
- 12	60-430055-1 FORMER,SPAR /LH/.							1	
- 13	60-430055-2 FORMER,SPAR /RH/.							1	
	115005-4 GROMMET,SPAR COVER.							2	
- 14	60-430021-63 GROMMET,SPAR COVER.							1	
- 15	60-430072 FORMER,LOWER AFT.							1	
	115005-9 GROMMET,SPAR /FWD/.							4	
	60-430021-67 GUIDE,RUDDER TAB CABLE.							1	
	R 60-430021-77 SHIELD,RUDDER TAB CABLE							1	
	60-430040-601 SPAR ASSY,AFT							1	
- 16	R 60-430021-11 SPAR.							1	
- 17	60-430040-7 GROMMET,AFT SPAR.							1	
- 18	R 115005-9 GROMMET,AFT SPAR.							4	
	60-430125-2 SUPPORT ASSY,SPAR COVER LH OUTBD.							1	
- 19	60-430125-4 WEB,SUPPORT							1	
- 20	60-430125-6 ANGLE,SUPPORT LH.							1	
- 21	60-430125-7 TEE,SUPPORT							1	
	60-430211 SUPPORT ASSY,SPAR COVER RH OUTBD.							1	
- 22	60-430211-1 WEB SUPPORT							1	
- 23	60-430211-3 ANGLE,SUPPORT							1	
- 24	60-430211-5 TEE,SUPPORT							1	
	60-430062-1 SUPPORT ASSY,SPAR COVER /LH INBOARD/.							1	
	60-430062-2 SUPPORT ASSY,SPAR COVER /CENTER & RH INBOARD/							2	
- 25	60-430062-5 SUPPORT,SPAR /LH INBOARD/							1	
- 26	60-430062-6 SUPPORT,SPAR /CENTER & RH INBOARD/.							2	
- 27	60-430062-9 TEE,SUPPORT							2	

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B60-102-3

FIGURE 10-56. REAR SPAR CARRY THRU STRUCTURE
/SHEET 2 OF 2 SHEETS/

REVISED
04/16/82

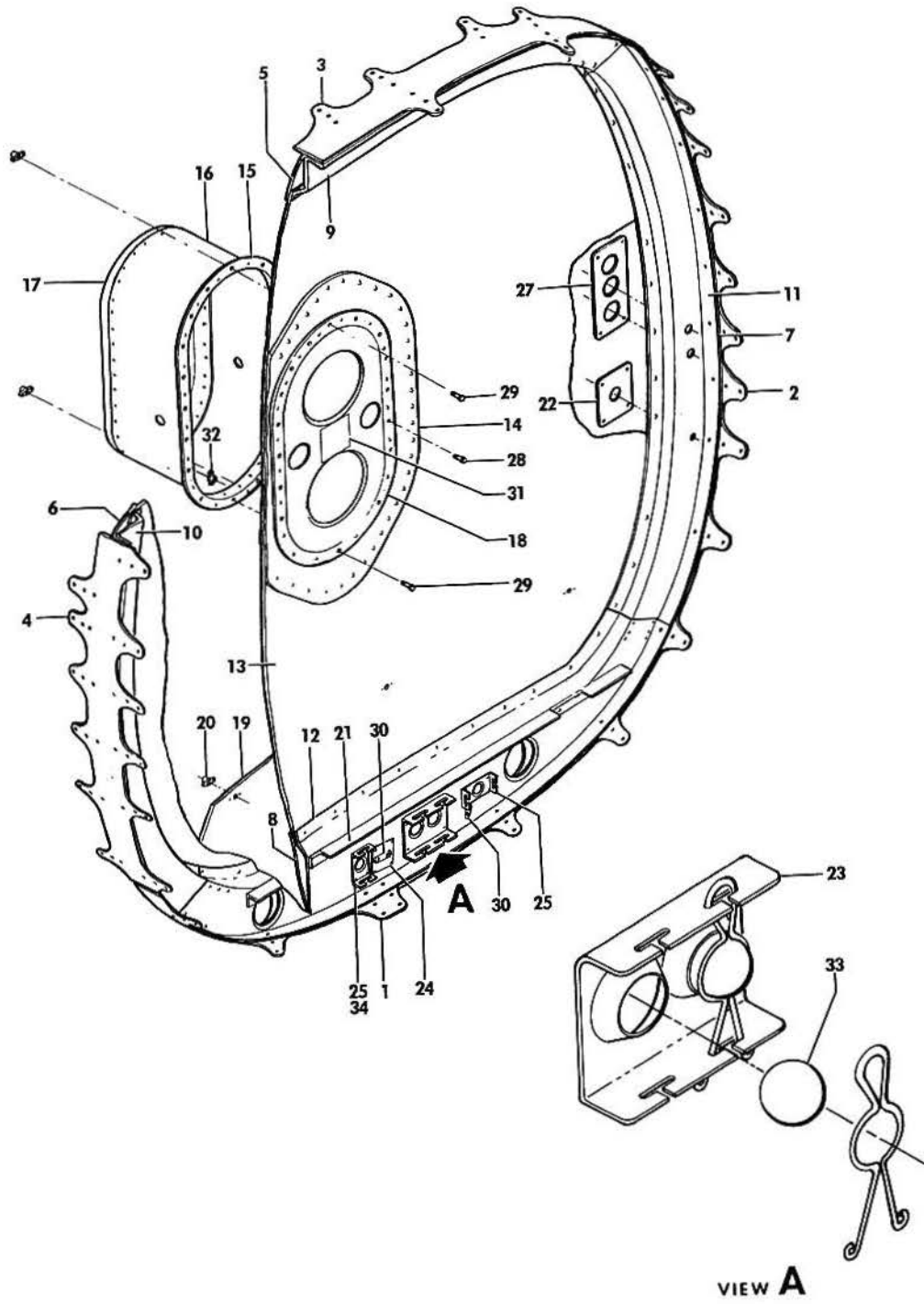
B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-56	60-430062-3	.	SUPPORT ASSY, SPAR COVER /LH OUTBOARD/	1	
	60-430062-4	.	SUPPORT ASSY, SPAR COVER /RH OUTBOARD/	1	
- 28	60-430062-15	.	PLATE, LH & RH SUPPORT ASSY.	1	
- 29	60-430062-11	.	SUPPORT, SPAR /LH OUTBOARD/.	1	
- 30	60-430062-12	.	SUPPORT, SPAR /RH OUTBOARD/.	1	
- 31	60-430062-13	.	ANGLE, SPAR SUPPORT /LH OUTBOARD/.	1	
- 32	60-430062-14	.	ANGLE, SPAR SUPPORT /RH OUTBOARD/.	1	
- 33	60-430062-9	.	TEE, SUPPORT	2	
	60-430128	.	PULLEY BRACKET INSTL, AILERON & AILERON TAB.	1	
	60-430128-41	.	CLIP, PULLEY BRACKET	1	
	60-430128-39	.	CLIP, PULLEY BRACKET	1	
- 34	60-430128-35	.	CLIP, PULLEY BRACKET	1	
- 35	60-430128-37	.	BRACKET, PULLEY.	1	
	60-430128-29	.	GUIDE	1	
	NAS427K9	.	PIN, PULLEY BRACKET GUARD.	4	
	60-430128-1	.	BRACKET ASSY, PULLEY LH.	1	
	60-430128-2	.	BRACKET ASSY, PULLEY RH.	1	
	60-430128-3	.	BRACKET, LH PULLEY	1	
	60-430128-4	.	BRACKET, RH PULLEY	1	
	NAS427K14	.	PIN, PULLEY BRACKET GUARD.	1	
	60-430128-31	.	BRACKET ASSY, RH PULLEY.	1	
	60-430128-6	.	BRACKET ASSY, LH PULLEY.	1	
- 36	60-430128-33	.	BRACKET, RH PULLEY	1	
	60-430128-8	.	BRACKET, LH PULLEY	1	
- 37	60-430128-9	.	ARM, PULLEY BRACKET.	2	
	NAS427K12	.	PIN, PULLEY BRACKET GUARD.	2	
	60-430128-13	.	SUPPORT ASSY, FLAP MOTOR	1	
- 38	60-430128-11	.	CLIP.	2	
- 39	60-430128-17	.	ANGLE, SUPPORT	1	
- 40	60-430128-19	.	ANGLE, SUPPORT	1	
- 41	60-430128-20	.	ANGLE	1	
	R 60-430128-43	.	BRACKET, FLAP MOTOR CABLE.	1	
- 42	R 60-430128-45	.	SUPPORT, FLAP MOTOR.	1	
			/ATTACHING PARTS/		
	AN3-3A/M/	.	BOLT.	4	
	130006A1032	.	NUT PLATE	4	
- 43	60-430021-7	.	ANGLE, FLOORBOARD SUPPORT.	1	
	60-430021-71	.	ANGLE, SPAR COVER /LH/	1	
	60-430021-72	.	ANGLE, SPAR COVER /RH/	1	
	60-430021-69	.	DOUBLER, SPAR COVER.	2	
	R 130502-1	.	CLIP, SPAR COVER DOUBLER LH.	1	
	R 130502-2	.	CLIP, SPAR COVER DOUBLER RH.	1	
- 44	60-430021-29	.	TEE, SUPPORT /LH/.	1	
	60-430021-30	.	TEE, SUPPORT /RH/.	1	
	R 60-524014-13	.	SEAL ASSY, LOWER AILERON CONTROL CABLE /LH/.	1	
	R 60-524014-14	.	SEAL ASSY, LOWER AILERON CONTROL CABLE /RH/.	1	
	R 60-524014-15	.	BRACKET, LH SEAL ASSY.	1	
- 45	R 60-524014-16	.	BRACKET, RH SEAL ASSY.	1	
	50-524492-7	.	BALL, SEAL ASSY.	1	
- 46	60-430021-11	.	PLATE, LH AILERON CABLE SEAL	1	
	60-430021-12	.	PLATE, RH AILERON CABLE SEAL	1	

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-10-60
AFT PRESSURE BULKHEAD

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B60-103-5

FIGURE 10-60.AFT PRESSURE BULKHEAD

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-60	60-440011-605	PRESSURE	BULKHEAD,	AFT	1	
- 1	60-400000-17	DOUBLER	1	
- 2	60-400000-19	DOUBLER	1	
- 3	60-400000-21	DOUBLER	1	
- 4	60-400000-23	DOUBLER	1	
	60-440011-601	BULKHEAD ASSY	1	
- 5	60-440011-3	SUPPORT	1	
- 6	60-440011-5	SUPPORT	1	
- 7	60-440011-6	SUPPORT	1	1
	60-440011-81	SUPPORT	1	2
- 8	60-440011-55	SUPPORT	1	3
	60-440011-87	SUPPORT	1	4
- 9	60-440011-9	FRAME	1	
- 10	60-440011-11	FRAME	1	
- 11	60-440011-12	FRAME	1	1
	60-440011-83	FRAME	1	2
- 12	60-440011-57	FRAME	1	3
	60-440011-89	FRAME	1	4
- 13	60-440011-43	BOWL	1	
- 14	60-440011-45	DOUBLER	1	
	60-440011-603	BULKHEAD ASSY,PRESSURE	1	
- 15	60-440011-47	ANGLE	1	
- 16	60-440011-51	WALL	1	1
	60-440011-79	WALL	1	2
- 17	60-440011-49	BASE	1	1
	60-440011-77	BASE	1	2
- 18	60-440011-53	PLATE	1	
- 19	60-440011-63	REINFORCEMENT	1	
- 20	22NA1K3-82	ANCHOR NUT	3	
- 21	60-440011-61	ANGLE	1	
- 22	60-440011-85	DOUBLER	1	2
- 23	60-524192-3	BRACKET,ELEVATOR CONTROL CABLE SEAL	1	
- 24	60-440011-59	DOUBLER	1	
- 25	115-524070-1	BRACKET,RUDDER CONTROL CABLE SEAL	2	
- 26		DELETED		
- 27	60-440011-35	DOUBLER	1	
	60-430083-151	CLIP	2	
	60-430083-152	CLIP	1	
	60-430083-227	CLIP	1	
- 28	130909815	BOLT	16	
	22NA1K3-02	ANCHOR NUT	16	
- 29	AN4-5A	BOLT	2	
	22NA1K3-048	ANCHOR NUT	2	
- 30	130335-1	SEAL,TAB CONTROL CABLES	2	
- 31	R 60-440028-3	DECAL,PRESS BHD PLATE WARNING INSTRUCTIONS	1	
- 32	NAS697A3K	NUTPLATE	1	2
- 33	130334-5	SEAL,BALL	2	
	130341	SPRING	2	
- 34	130334-9	SEAL	2	
	130341	SPRING	2	

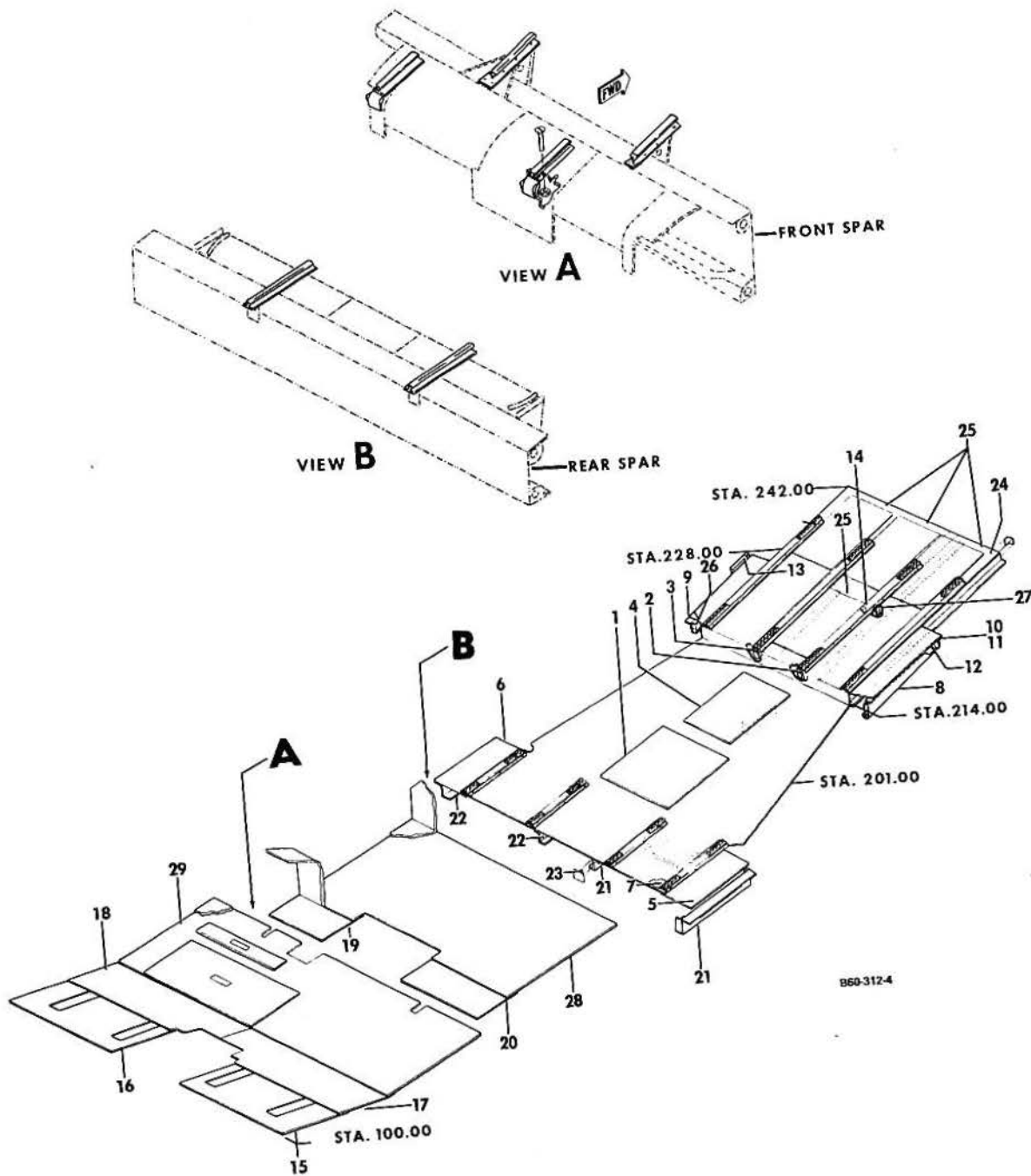
C O D E S O F E F F E C T I V I T Y

1 P-247 THRU P-307 2 P-308 AND AFTER
3 P-247 THRU P-305 4 P-306 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-20-01
FLOORBOARD INSTALLATION

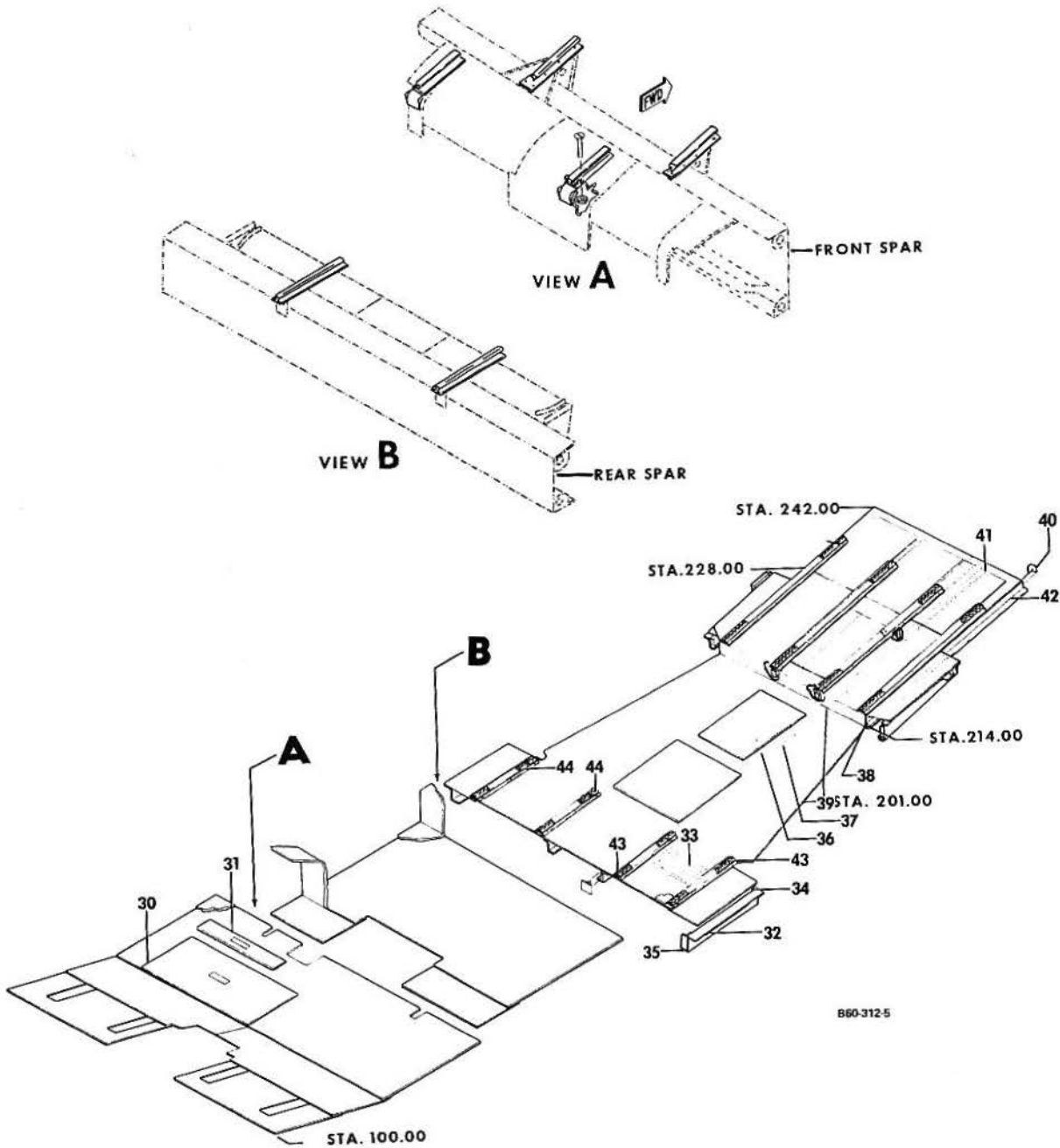
BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-01	60-430083-209	FLOORBOARD INSTL.	NP	
- 1	60-430083-9	. DOOR, FLOORBOARD	1	
		/ATTACHING PARTS/								
	AN532-832R8	. SCREW	12	
	130290-1	. CLIP NUT	12	
		-----*								
- 2	60-430083-65	. SUPPORT	1	
- 3	60-430083-66	. SUPPORT	1	
- 4	60-430083-237	. COVER	1	
		/ATTACHING PARTS/								
	AN525-832R8	. SCREW	8	
	130290-1	. CLIP NUT	8	
		-----*								
- 5	60-430083-211	. COVER, LH	1	
- 6	60-430083-212	. COVER, RH	1	
		/ATTACHING PARTS/								
	130290-1	. CLIP NUT	8	
	AN525-832R8	. SCREW	8	
		-----*								
- 7	60-430083-213	. FLOORBOARD/STA 174 TO 214/	1	
- 8	60-430083-77	. SUPPORT, LH	1	
- 9	60-430083-78	. SUPPORT, RH	1	
- 10	60-430083-79	. CLIP, LH	1	
- 11	60-430083-80	. CLIP, RH	1	
- 12	60-430083-81	. GUSSET, LH	2	
- 13	60-430083-82	. GUSSET, RH	1	
- 14	60-430083-83	. GUSSET	1	
- 15	60-430083-85	. FLOORBOARD, LH FORWARD	1	
- 16	60-430083-113	. FLOORBOARD, RH FORWARD	1	
- 17	60-430083-87	. FLOORBOARD, LH CENTER FORWARD	1	
- 18	60-430083-88	. FLOORBOARD, RH CENTER FORWARD	1	
- 19	60-430083-89	. FLOORBOARD, RH CENTER SECTION	1	
- 20	60-430083-91	. FLOORBOARD, LH CENTER SECTION	1	
- 21	60-430083-217	. SUPPORT, LH	2	
- 22	60-430083-218	. SUPPORT, RH	2	
- 23	60-430083-221	. CLIP	5	
	60-430083-235	. SHIM	2	
	60-430083-233	. SHIM/STA 187/	1	
- 24	60-430083-215	. FLOORBOARD AFT/STA 214 TO 242/	1	
- 25	60-430083-119	. DOOR	4	
		/ATTACHING PARTS/								
	AN525-832R8	. SCREW	40	
	130290-1	. CLIP NUT	40	
		-----*								
- 26	60-430083-19	. CLIP	2	
- 27	130502-2	. CLIP ASSY	1	
- 28	60-430083-39	. FLOORBOARD	1	
- 29	60-430083-205	. FLOORBOARD, FORWARD SECTION	1	

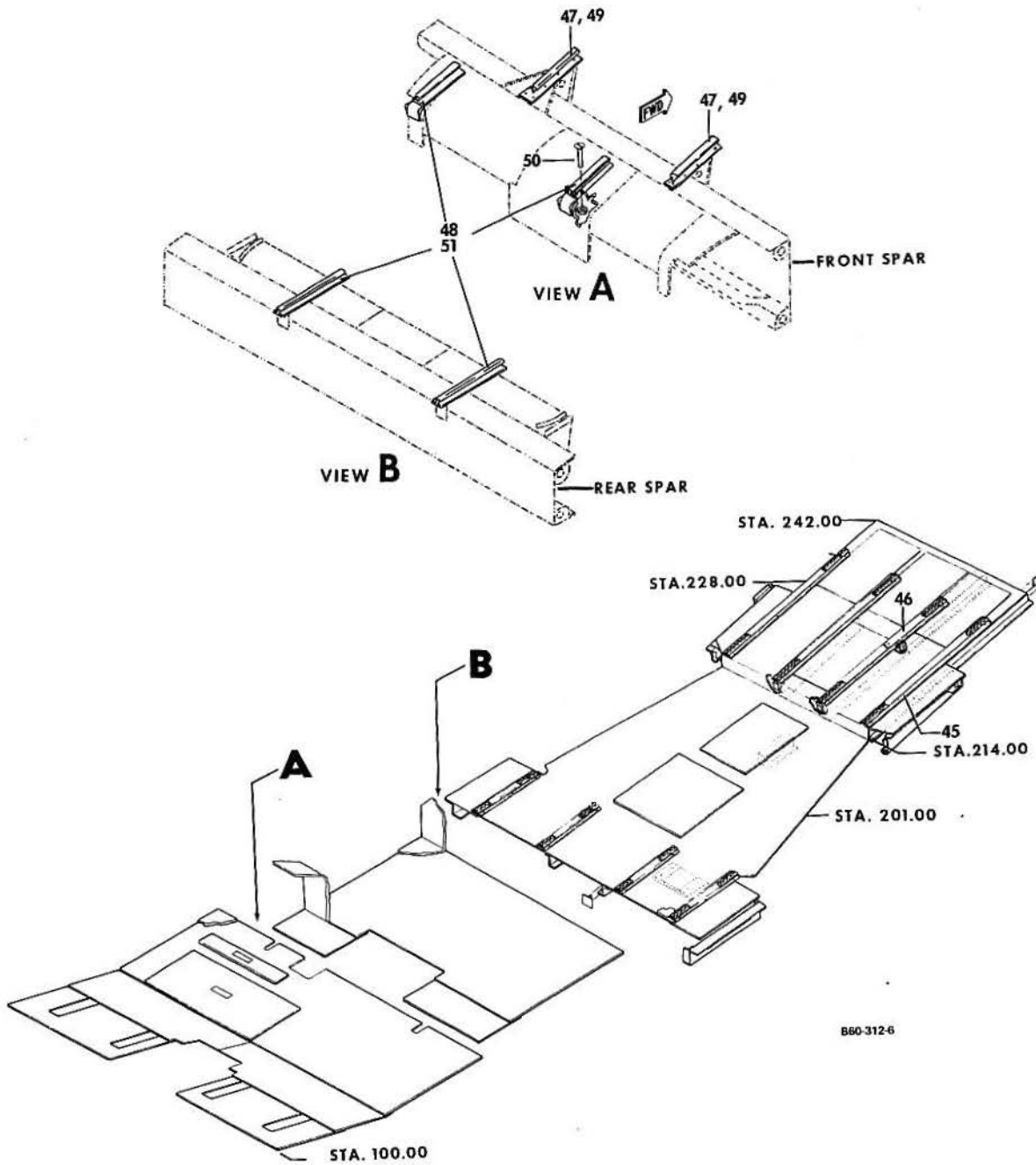
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DUKE B60
ILLUSTRATED PARTS CATALOG



B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
20-01 - 30	60-430083-201	.	PANEL, ACCESS.	1	
		.	/ATTACHING PARTS/		
	AN525-832R3	.	SCREW	17	
	130290-1	.	CLIP NUT.	17	
- 31	60-430083-207	.	COVER, ACCESS.	1	
		.	/ATTACHING PARTS/		
	MS27039-0805	.	SCREW	6	
	AN960D8L	.	WASHER.	6	
	130290-3	.	CLIP NUT.	6	
- 32	60-430083-59	.	CAP	1	
	60-430083-93	.	CHANNEL ASSY.	2	
- 33	60-430083-95	.	CHANNEL	1	
	MK1000-3	.	NUTPLATE	2	
- 34	60-430083-219	.	CLIP.	1	
- 35	60-430083-239	.	CLIP, LH	1	
	60-430083-240	.	CLIP, RH	1	
		.	/ATTACHING PARTS/		
	MS27039-1-09	.	SCREW	6	
	AN960-10	.	WASHER.	6	
	MS21044N3	.	NUT	6	
- 36	60-430083-225	.	CLIP, ANGLE.	3	
	60-430083-229	.	SUPPORT ASSY.	2	
- 37	60-430083-223	.	SUPPORT/STA 201 TO 214/	2	
- 38	60-430083-181	.	SUPPORT, LH OUTBD.	1	
- 39	60-430083-183	.	SUPPORT, LH INBD	1	
	60-430083-182	.	SUPPORT, RH OUTBD.	1	
	60-430083-184	.	SUPPORT, RH INBD	1	
- 40	60-430083-151	.	CLIP, LH OUTBD & INBD AFT.	2	
	60-430083-152	.	CLIP, RH OUTBD	1	
	60-430083-227	.	CLIP, RH INBD/STA 242/	1	
- 41	60-430083-187	.	SUPPORT, LH INBD	1	
- 42	60-430083-185	.	SUPPORT, LH OUTBD.	1	
	60-430083-188	.	SUPPORT, RH INBD	1	
	60-430083-186	.	SUPPORT, RH OUTBD.	1	
	130290-1	.	CLIP NUT.	56	
- 43	60-530284-1	.	TRACK SEAT, LH/3RD & 4TH SEAT/	2	
- 44	60-530011-3	.	TRACK SEAT, RH/3RD & 4TH SEAT/	2	
		.	/ATTACHING PARTS/		
	MS24694552	.	SCREW/LH SEAT TRACK/.	12	
	AN509-10R11	.	SCREW/RH SEAT TRACK/.	12	

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B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-01 - 45	60-530284-5	2	
	60-530284-3	2	
	MS27039-1-11	16	
	MS24694S52	20	

- 47	60-430020-87	2	1
	60-430020-93	2	2
	60-430020-101	2	4
- 48	60-430020-89	4	3
	60-430020-103	4	4
		/ATTACHING PARTS/								
- 49	MS24694S54	6	
- 50	AN509-10R9	4	3
- 51	AN509-10R11	8	3
	AN960-10	6	
	130909N29	6	

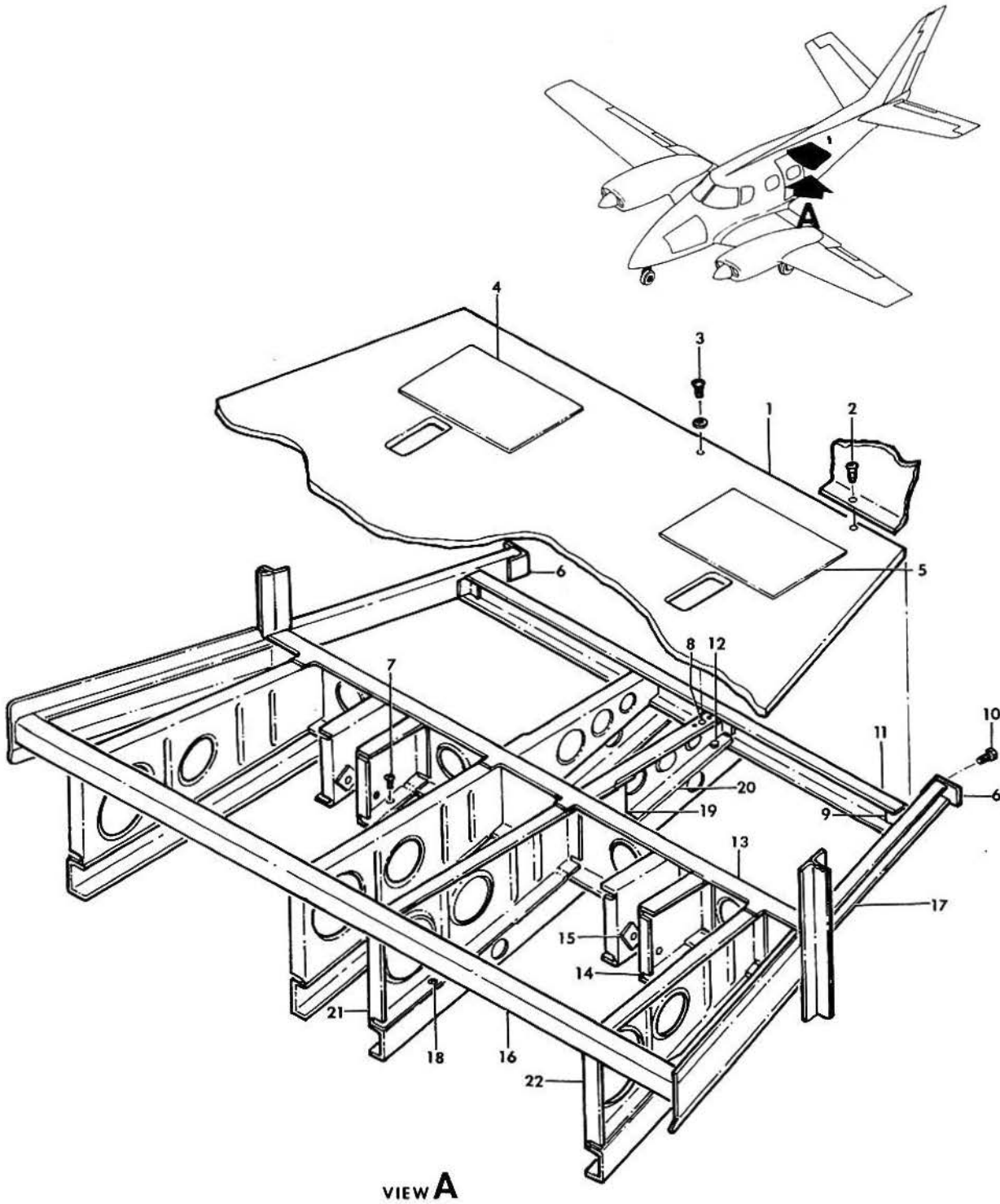
C O D E S O F E F F E C T I V I T Y

1	P-247 THRU P-292	2	P-293 THRU P-409
3	P-247 THRU P-409	4	P-410 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-20-10
BENCH SEAT STRUCTURE
P-511, P-520 AND AFTER

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DUKE B60
ILLUSTRATED PARTS CATALOG



B60-103-6

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DUKE B60
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-10	60-430318-1	STRUCTURE INSTL, BENCH SEAT/5TH & 6TH PLACE/							NP	1
- 1	60-430318-3	. DECK ASSY, SEAT.							1	1
		/ATTACHING PARTS/								
- 2	AN525-832R11	. SCREW							3	
- 3	AN525-10R11	. SCREW							48	
	100951DD040ZL	. WASHER							48	

	60-430318-35	. . PANEL ASSY.							1	1
	MS21059L08	. . NUTPLATE							19	1
- 4	60-430318-25	. DOOR/SEAT DECK ASSY/							2	1
		/ATTACHING PARTS/								
- 5	AN525-832R11	. SCREW							8	

- 6	60-430318-23	. CLIP/LH & RH/							2	1
	60-430318-27	. FRAME ASSY.							1	1
		/ATTACHING PARTS/								
- 7	MS27039-0807	. SCREW							27	
	AN960-8	. WASHER							27	

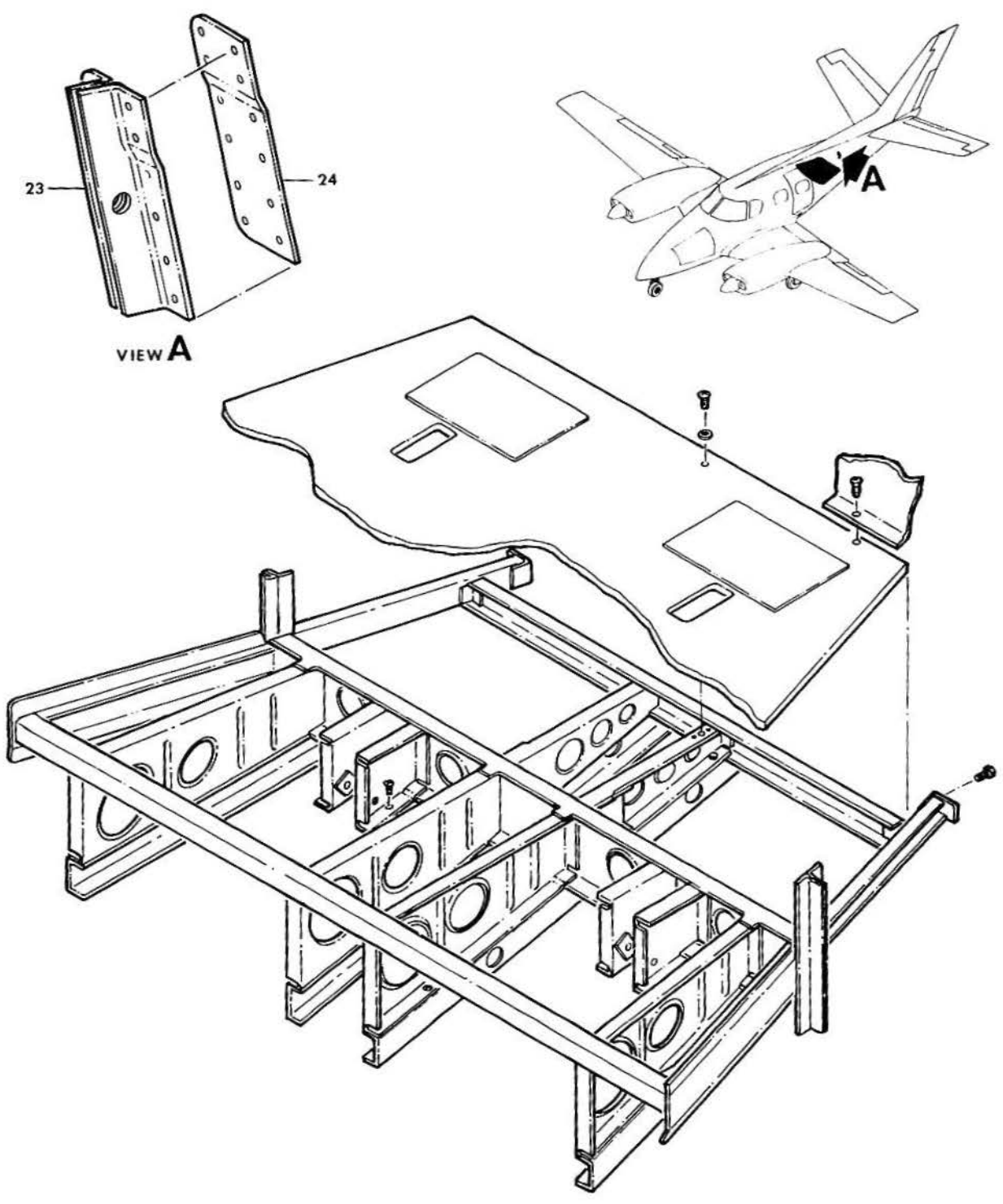
- 8	MS21069L3	. . NUTPLATE/SEAT DECK & DOOR ASSYS/							64	1
- 9	60-430318-21	. . CLIP/LH/							1	1
	60-430318-22	. . CLIP/RH/							1	1
		/ATTACHING PARTS/								
- 10	130909B12	. . BOLT							2	
	AN960-10	. . WASHER							2	
	R 130909N29	. . NUT							2	

- 11	60-430318-9	. . CHANNEL/AFT CROSS MEMBER/							1	1
		/ATTACHING PARTS/								
- 12	130909B14	. . BOLT							9	
	AN960-10	. . WASHER							9	

- 13	60-430318-7	. . CHANNEL/CENTER CROSS MEMBER/							1	1
- 14	60-430318-37	. . BRACKET/LH/							2	1
	60-430318-38	. . BRACKET/RH/							2	1
- 15	60-430318-39	. . BUSHING							4	1
- 16	60-430318-5	. . ANGLE/FORWARD CROSS MEMBER/							1	1
- 17	60-430318-17	. . RAIL, SUPPORT/LH/							1	1
	60-430318-18	. . RAIL, SUPPORT/RH/							1	1
		/ATTACHING PARTS/								
- 18	130909B14	. . BOLT							7	
	AN960-10	. . WASHER							7	

- 19	60-430318-19	. . DOUBLER/LH CENTER/							1	1
	60-430318-20	. . DOUBLER/RH CENTER/							1	1
- 20	60-430318-13	. . SUPPORT, LH INBD/AFT/							1	1
	60-430318-14	. . SUPPORT, RH INBD/AFT/							1	1
- 21	60-430318-11	. . SUPPORT, LH INBD/FWD/							1	1
	60-430318-12	. . SUPPORT, RH INBD/FWD/							1	1
- 22	60-430318-15	. . SUPPORT, LH OUTBD/FWD/							1	1
	60-430318-16	. . SUPPORT, RH OUTBD/FWD/							1	1

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860-103-7

FIGURE 20-10. BENCH SEAT STRUCTURE
/SHEET 2 OF 2 SHEETS/

B E E C H C R A F T
DUKE 660
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-10	60-440029-1	BRACKET	INSTL,	LH	SHOULDER	HARNES	S/5TH	SEAT/	NP	1
	60-440029-2	BRACKET	INSTL,	RH	SHOULDER	HARNES	S/6TH	SEAT/	NP	1
- 23	60-440029-3	. BRACKET	ASSY,	LH	1	1
	60-440029-4	. BRACKET	ASSY,	RH	1	1
	60-440029-5	. . ANGLE,	LH	OUTBD	1	1
	60-440029-6	. . ANGLE,	RH	OUTBD	1	1
	60-440029-7	. . ANGLE,	LH	INBD	1	1
	60-440029-8	. . ANGLE,	RH	INBD	1	1
- 24	60-440029-9	. SPACER	1	1

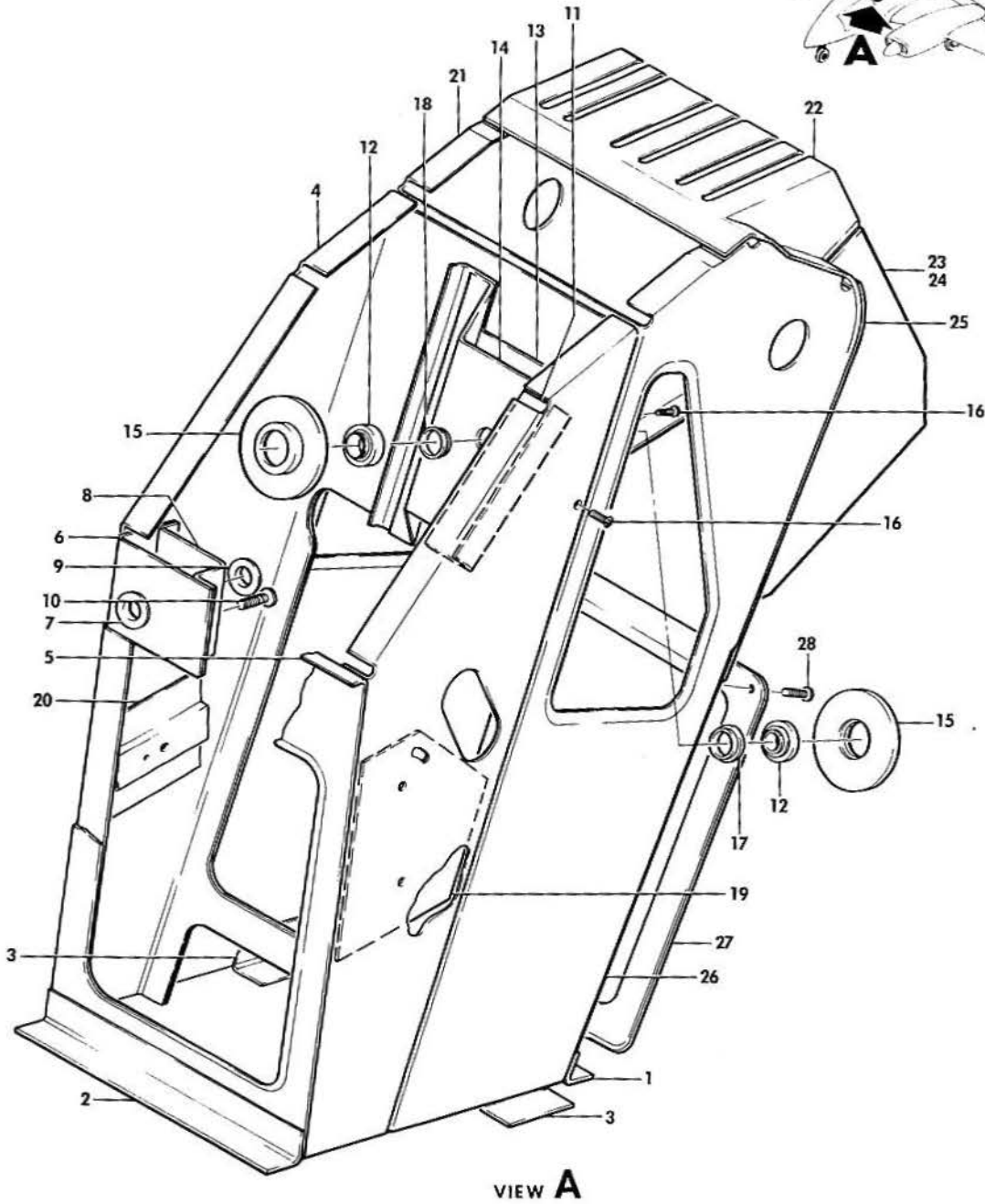
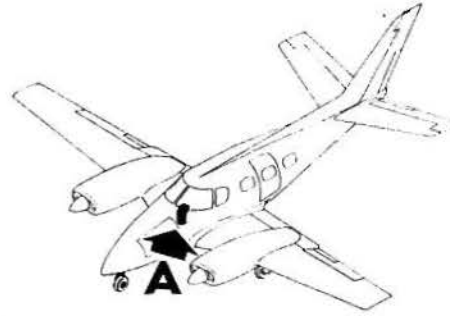
CODES OF EFFECTIVITY

1 P-511,
P-520 AND AFTER

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DUKE B60
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53-25-01
PEDESTAL STRUCTURE

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B60-157-2

FIGURE 25-01. PEDESTAL STRUCTURE

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
25-01	60-524011-601	PEDESTAL ASSY/STRUCTURE ONLY/	1	
- 1	60-524011-5	. SUPPORT, PEDESTAL.	1	
- 2	60-524011-7	. SUPPORT, PEDESTAL.	1	
- 3	60-524011-9	. SUPPORT, PEDESTAL.	2	
- 4	60-524012-95	. FRAME, FORWARD	1	
	60-524012-607	. PLATE ASSY.	1	
- 5	60-524012-81	. PLATE	1	
- 6	60-524012-79	. BRACKET	1	
- 7	50-524403-49	. BUSHING	1	
	60-524012-609	. BRACKET ASSY.	1	
- 8	60-524012-83	. BRACKET	1	
- 9	50-524403-49	. BUSHING	1	
- 10	MS35207-264	. SCREW	1	
	K1000-3	. NUTPLATE.	1	
- 11	60-960011-9	. BRACKET ASSY, PROP SYNC CONTROL.	2	
	60-524012-613	. BRACKET ASSY, RUDDER TAB CONTROL	1	
- 12	MS20201KP6A	. BEARING	2	
	60-524012-611	. BRACKET ASSY.	1	
- 13	60-524012-91	. BRACKET	1	
- 14	60-524012-93	. BRACKET	1	
- 15	60-524190	. ADAPTER	2	
- 16	AN509-8R7	. SCREW	2	
	NAS1068A08	. NUTPLATE.	2	
- 17	50-320032	. BUSHING	1	
- 18	50-524403-49	. BUSHING	1	
- 19	60-524012-31	. PLATE, ELEVATOR TAB CONTROL SUPPORT.	1	
- 20	60-524012-33	. SUPPORT, ELEVATOR TAB CONTROL.	1	
- 21	60-524012-13	. FRAME, AFT	1	
- 22	60-524012-19	. ENCLOSURE, THROTTLE LEVER.	1	
- 23	60-524186-1	. PLATE, COVER	1	1
	60-524186-29	. PLATE, COVER	1	2
- 24	60-524012-99	. COVER	1	
- 25	60-524012-87	. SUPPORT	1	
- 26	60-524012-23	. PLATE	1	
- 27	60-524012-97	. FRAME, GRILL	1	
		/ATTACHING PARTS/								
- 28	MS35207-263	. SCREW	3	
	AN960-10L	. WASHER.	3	

CODES OF EFFECTIVITY

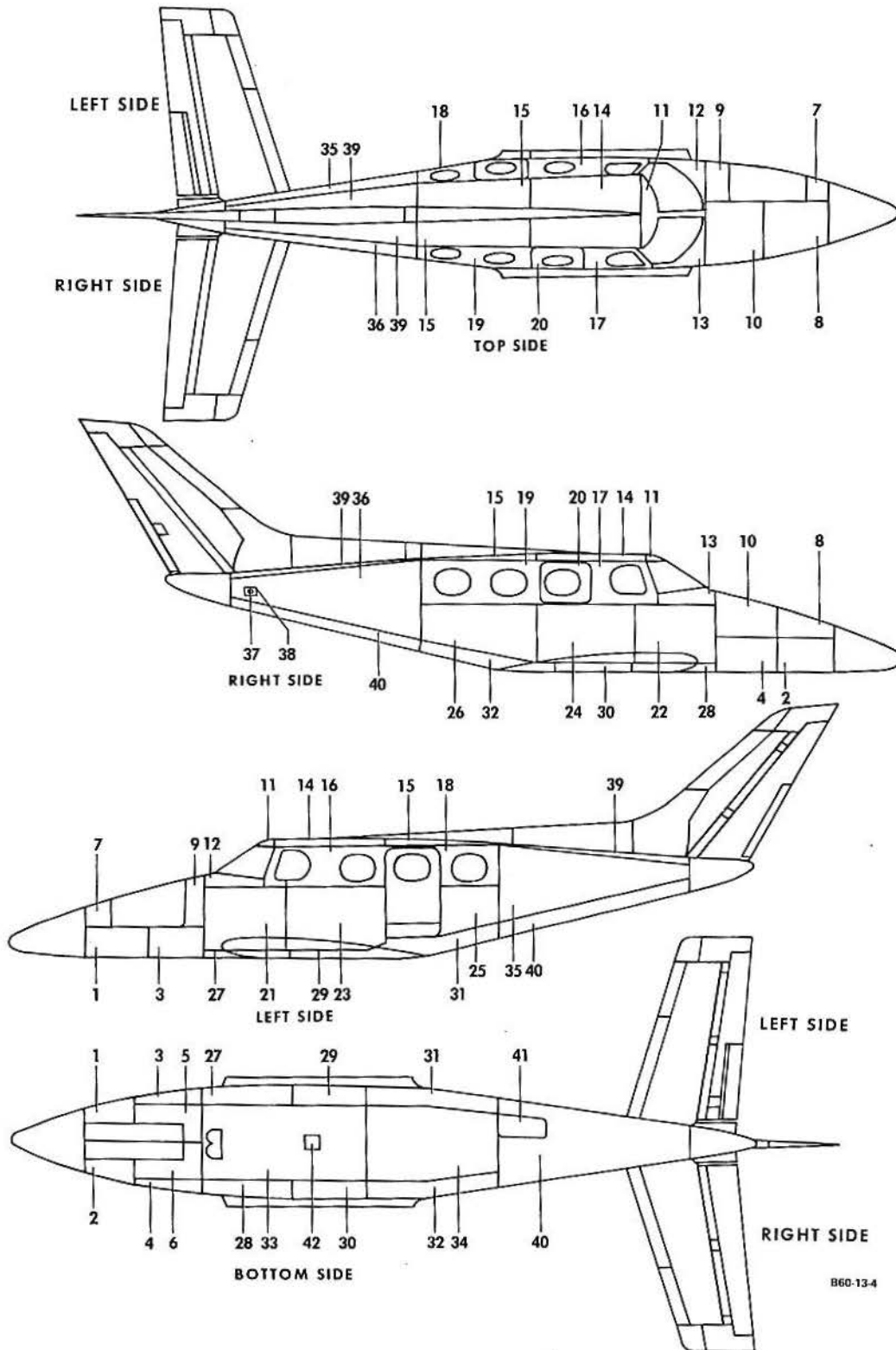
1 P-247 THRU P-347,
P-349 THRU P-364

2 P-348,
P-365 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

53-30-01
FUSELAGE SKINS

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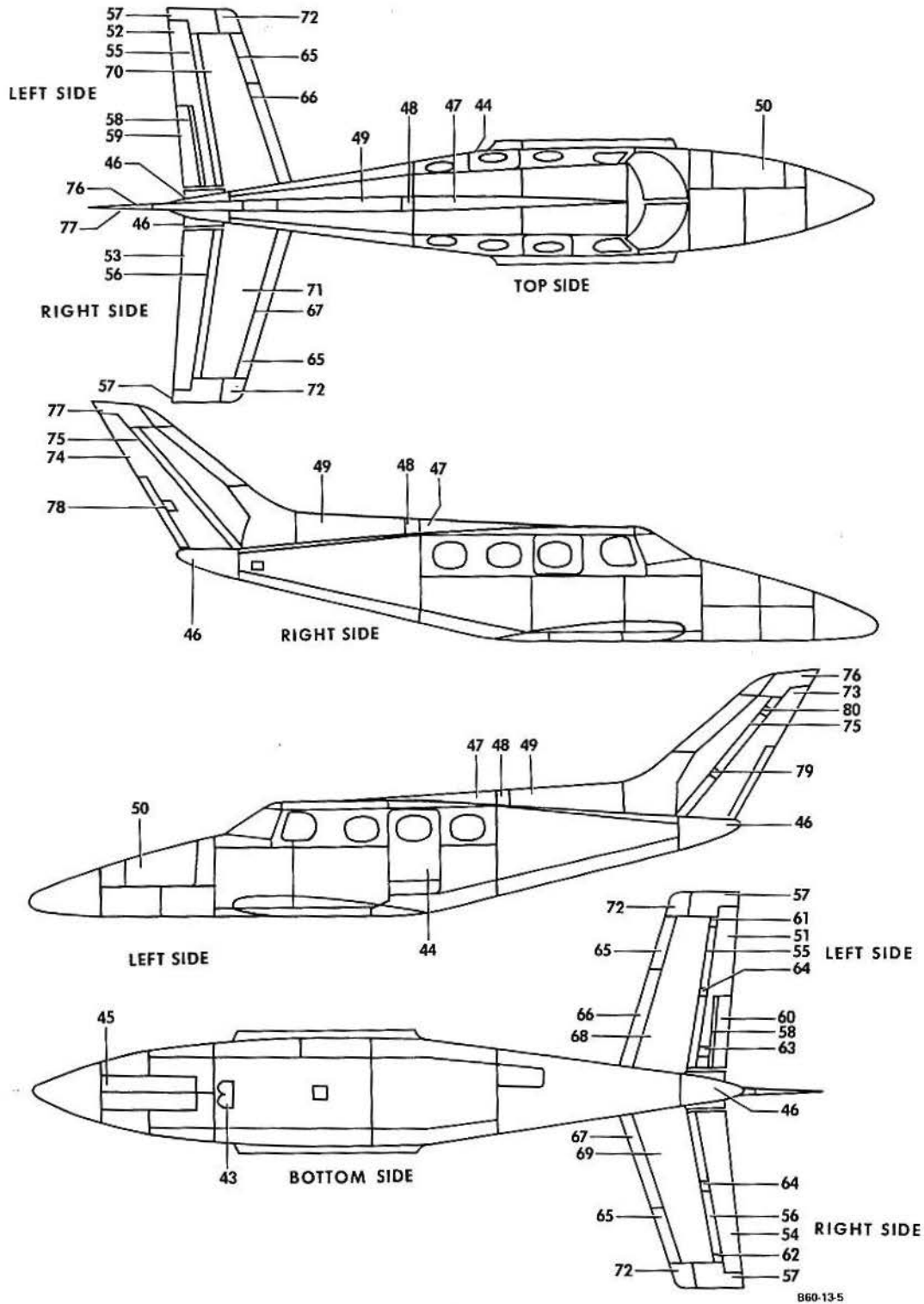


B60-13-4

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
30-01 - 1	60-410001-7		SKIN,FUSELAGE NOSE LOWER FWD LH	1	
- 2	60-410001-1		SKIN,FUSELAGE NOSE LOWER FWD RH	1	
- 3	60-410001-259		SKIN,FUSELAGE NOSE LOWER AFT LH	1	
- 4	60-410001-257		SKIN,FUSELAGE NOSE LOWER AFT RH	1	
- 5	60-410001-255		SKIN,FUSELAGE NOSE BOTTOM LH.	1	
- 6	60-410001-253		SKIN,FUSELAGE NOSE BOTTOM RH.	1	
- 7	60-410001-9		SKIN,FUSELAGE NOSE UPPER FWD LH	1	
- 8	60-410001-17		SKIN,FUSELAGE NOSE UPPER FWD RH	1	
- 9	60-410001-261		SKIN,FUSELAGE NOSE UPPER AFT LH	1	
- 10	60-410001-251		SKIN,FUSELAGE NOSE UPPER AFT RH	1	
- 11	60-420011-5		SKIN,UPPER COCKPIT ENCLOSURE TOP.	1	
- 12	60-420011-91		SKIN,UPPER COCKPIT ENCLOSURE LOWER LH	1	
- 13	60-420011-92		SKIN,UPPER COCKPIT ENCLOSURE LOWER RH	1	
- 14	60-430001-1		SKIN,UPPER CABIN TOP FWD.	1	
- 15	60-430001-137		SKIN,UPPER CABIN TOP AFT.	1	
- 16	60-430001-173		SKIN ASSY,UPPER CABIN LOWER FWD LH BONDED	1	
- 17	60-430001-85		SKIN ASSY,UPPER CABIN LOWER FWD RH BONDED	1	
- 18	60-430001-175		SKIN ASSY,UPPER CABIN LOWER AFT LH BONDED	1	
- 19	60-430001-177		SKIN ASSY,UPPER CABIN LOWER AFT RH BONDED	1	
- 20	60-430053-37		SKIN ASSY,ESCAPE HATCH BONDED	1	
- 21	60-430000-181		SKIN,LOWER CABIN UPPER FWD LH	1	
- 22	60-430000-182		SKIN,LOWER CABIN UPPER FWD RH	1	
- 23	60-430000-3		SKIN,LOWER CABIN UPPER CENTER LH.	1	
- 24	60-430000-4		SKIN,LOWER CABIN UPPER CENTER RH.	1	
- 25	60-430000-189		SKIN,LOWER CABIN UPPER AFT LH	1	
- 26	60-430000-173		SKIN,LOWER CABIN UPPER AFT RH	1	
- 27	60-430000-17		SKIN,LOWER CABIN LOWER FWD LH	1	
- 28	60-430000-195		SKIN,LOWER CABIN LOWER FWD RH	1	
- 29	60-430000-19		SKIN,LOWER CABIN LOWER CENTER LH.	1	
- 30	60-430000-20		SKIN,LOWER CABIN LOWER CENTER RH.	1	
- 31	60-430000-177		SKIN,LOWER CABIN LOWER AFT LH	1	
- 32	60-430000-179		SKIN,LOWER CABIN LOWER AFT RH	1	
- 33	60-430000-183		SKIN,LOWER CABIN BOTTOM FWD	1	
- 34	60-430000-175		SKIN,LOWER CABIN BOTTOM AFT	1	
- 35	60-440000-123		SKIN,AFT FUSELAGE LH.	1	
- 36	60-440000-125		SKIN,AFT FUSELAGE RH.	1	
- 37	KM713-16-064		DOOR,AFT FUSELAGE,RH ACCESS	1	
- 38	60-440000-137		SKIN,AFT FUSELAGE RH ACCESS DOOR.	1	
			/ATTACHING PARTS/		
	AN509-8R6		SCREW	26	
- 39	60-440000-121		SKIN,AFT FUSELAGE TOP	1	
- 40	60-440000-127		SKIN,AFT FUSELAGE BOTTOM.	1	
	R 60-440000-131		DOOR ASSY,BOTTOM ACCESS	1	
- 41	60-440000-129		. DOOR,BOTTOM ACCESS/FS 242 TO FS 265/.	1	
			/ATTACHING PARTS/		
	AN509-8R6		SCREW	24	
- 42	60-430000-5		COVER,ACCESS.	1	
			/ATTACHING PARTS/		
	AN509-8R8		SCREW	10	
	60-430000-119		SEAL,COVER.	1	

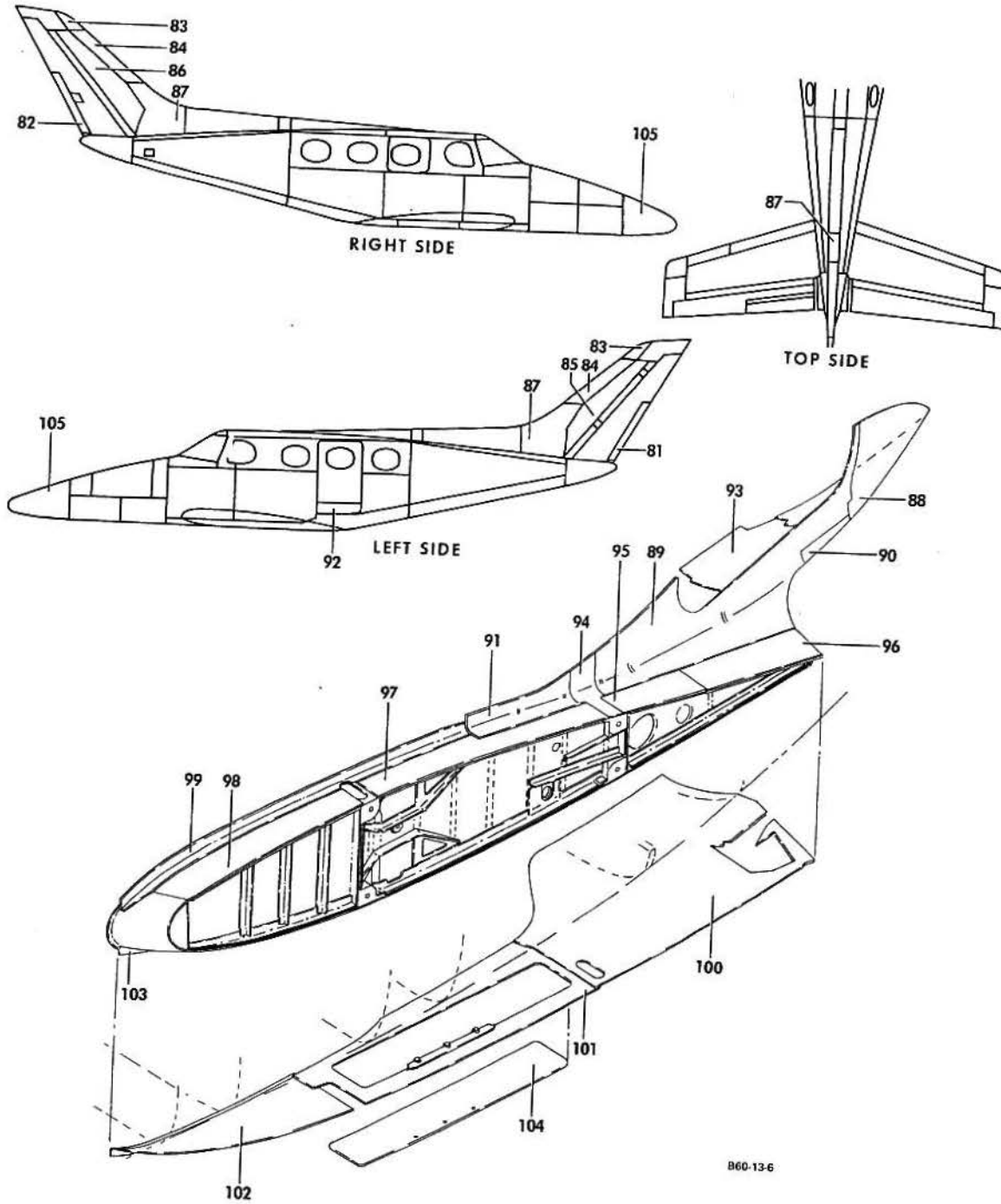
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ILLUSTRATED PARTS CATALOG



B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
30-01 - 43	60-430000-161	COVER ASSY,ACCESS /ATTACHING PARTS/	1	
	AN509-8R8	SCREW	40	
	60-430000-147	. SEAL,COVER.	1	
	60-430000-163	. SEAL,COVER.	1	
- 44	60-430085-603	DOOR ASSY,CABIN/SEE CHAPTER 52/	1	
- 45	60-410024-1	DOOR ASSY,NOSE LANDING GEAR LH/SEE CHAPTER 52/	1	
	60-410024-2	DOOR ASSY,NOSE LANDING GEAR RH/SEE CHAPTER 52/	1	
- 46	60-440019-615	TAIL CONE ASSY.	1	
- 47	60-640011-1	SKIN,DORSAL FIN FWD	1	
- 48	60-640011-11	SKIN,DORSAL FIN CENTER.	1	
- 49	60-640011-3	SKIN,DORSAL FIN AFT	1	
- 50	60-410023-601	DOOR ASSY,BAGGAGE COMPARTMENT/SEE CHAPTER 52/	1	
- 51	60-610000-11	SKIN ASSY,ELEVATOR LOWER LH	1	
- 52	60-610000-9	SKIN ASSY,ELEVATOR UPPER LH	1	
- 53	60-610000-5	SKIN ASSY,ELEVATOR UPPER RH	1	
- 54	60-610000-149	SKIN ASSY,ELEVATOR LOWER RH	1	
- 55	60-610000-29	SKIN,ELEVATOR LEADING EDGE LH	1	
- 56	60-610000-30	SKIN,ELEVATOR LEADING EDGE RH	1	
- 57	60-610000-15	SKIN,ELEVATOR OUTBD LH & RH	2	
- 58	60-610047-29	SKIN,ELEVATOR TAB LEADING EDGE/LH ONLY/	1	
- 59	60-610047-1	SKIN ASSY,ELEVATOR TAB UPPER/LH ONLY/	1	
- 60	60-610047-2	SKIN ASSY,ELEVATOR TAB LOWER/LH ONLY/	1	
- 61	60-610000-43	COVER,ELEVATOR OUTBD LEADING EDGE LOWER LH.	1	
- 62	60-610000-44	COVER,ELEVATOR OUTBD LEADING EDGE LOWER RH. /ATTACHING PARTS/	1	
	AN509-8R8	SCREW	4	
- 63	60-610000-17	COVER,ELEVATOR TAB ACCESS/LH ONLY/. /ATTACHING PARTS/	1	
	AN509-8R8	SCREW	10	
- 64	60-610000-41	COVER,ELEVATOR CENTER LEADING EDGE LOWER L & R. /ATTACHING PARTS/	2	
	AN509-8R8	SCREW	4	
- 65	60-620000-3	SKIN,HORIZONTAL STABILIZER OUTBD LEADING EDGE . LH & RH	2	
- 66	60-620000-7	SKIN,HORIZONTAL STABILIZER INBD LEADING EDGE LH	1	
- 67	60-620000-8	SKIN,HORIZONTAL STABILIZER INBD LEADING EDGE RH	1	
- 68	60-620000-27	SKIN ASSY,HORIZONTAL STABILIZER LOWER LH BONDED	1	
- 69	60-620000-28	SKIN ASSY,HORIZONTAL STABILIZER LOWER RH BONDED	1	
- 70	60-620000-25	SKIN ASSY,HORIZONTAL STABILIZER UPPER LH BONDED	1	
- 71	60-620000-26	SKIN ASSY,HORIZONTAL STABILIZER UPPER RH BONDED	1	
- 72	60-620017	SKIN,HORIZONTAL STABILIZER OUTBD TIP & RH	2	
- 73	60-630001-1	SKIN ASSY,RUDDER LH BONDED.	1	
- 74	60-630001-2	SKIN ASSY,RUDDER RH BONDED.	1	
- 75	60-630001-3	SKIN,RUDDER LEADING EDGE.	1	
- 76	60-630001-85	SKIN ASSY,RUDDER TIP LH	1	
- 77	60-630001-86	SKIN ASSY,RUDDER TIP RH	1	
- 78	60-630001-13	COVER,RUDDER TAB ACCESS/RH ONLY/. /ATTACHING PARTS/	1	
	AN509-10-6	SCREW	14	
- 79	60-630001-17	COVER,RUDDER LEADING EDGE LOWER/LH ONLY/.	1	
- 80	60-630001-19	COVER,RUDDER LEADING EDGE UPPER/LH ONLY/. /ATTACHING PARTS/	1	
	AN509-8R8	SCREW/4 FOR LOWER & 2 FOR UPPER COVER/.	AR	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE		
					1	2
30-01 - 81	60-630041-1	SKIN ASSY, RUDDER TAB LH	1			
- 82	60-630041-3	SKIN ASSY, RUDDER TAB RH	1			
- 83	60-640020-1	SKIN, VERTICAL STABILIZER TIP.	1			
- 84	60-640000-1	SKIN, VERTICAL STABILIZER LEADING EDGE	1			
- 85	60-640000-27	SKIN ASSY, VERTICAL STABILIZER LH BONDED	1			
- 86	60-640000-28	SKIN ASSY, VERTICAL STABILIZER RH BONDED	1			
- 87	60-600011-1	SKIN, DORSAL FIN SADDLE FAIRING.	1			
	AN509-8R8	SCREW	62			
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- 88	60-430134-3	SKIN, WING FUSELAGE LH AFT FILLET.	1			
	60-430134-39	SKIN, WING FUSELAGE RH AFT FILLET.	1			
- 89	60-430134-5	SKIN, WING FUSELAGE LH LOWER FWD FILLET.	1			
	60-430134-35	SKIN, WING FUSELAGE RH LOWER FWD FILLET.	1			
- 90	60-430134-7	SKIN, WING FUSELAGE FILLET/LH ONLY/.	1			
- 91	60-430134-9	SKIN, WING FUSELAGE LH LOWER FWD FILLET.	1			
	60-430134-10	SKIN, WING FUSELAGE RH LOWER FWD FILLET.	1			
- 92	60-430134-29	SKIN, WING FUSELAGE LH CENTER FILLET	1			
	60-430134-37	SKIN, WING FUSELAGE RH UPPER CENTER AFT FILLET	1			
- 93	60-430134-25	COVER, WING STUB ACCESS LH UPPER CENTER AFT.	1			
		/ATTACHING PARTS/				
	AN509-8R5	SCREW	17			
		-----*				
- 94	60-430134-45	COVER, WING STUB ACCESS LH/STA 173/.	1			
	60-430134-46	COVER, WING STUB ACCESS RH/STA 173/.	1			
		/ATTACHING PARTS/				
	AN509-8R8	SCREW	3			
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- 95	60-430022-7	SKIN, WING STUB UPPER AFT LH	1			
	60-430022-8	SKIN, WING STUB UPPER AFT RH	1			
- 96	60-430022-143	SKIN, WING STUB UPPER AFT/LH ONLY/	1			
- 97	60-430022-5	SKIN, WING STUB UPPER CENTER LH.	1			
	60-430022-6	SKIN, WING STUB UPPER CENTER RH.	1			
- 98	60-430022-3	SKIN, WING STUB UPPER FWD LH	1			
	60-430022-4	SKIN, WING STUB UPPER FWD RH	1			
- 99	60-430022-11	SKIN, FUSELAGE WING STUB UPPER LH ANGLE.	1			
	60-430022-12	SKIN, FUSELAGE WING STUB UPPER RH ANGLE.	1			
-100	60-430022-59	SKIN, WING STUB LOWER AFT LH	1			
	60-430022-69	SKIN, WING STUB LOWER AFT RH	1			
-101	60-430022-137	SKIN, WING STUB LOWER CENTER LH.	1			
	60-430022-138	SKIN, WING STUB LOWER CENTER RH.	1			
-102	60-430137-1	SKIN, WING STUB LOWER FWD LH	1			
	60-430137-2	SKIN, WING STUB LOWER FWD RH	1			
		/ATTACHING PARTS/				
	AN509-8R4	SCREW	38			
	AN509-10R9	SCREW	6			
	MS27039-0809	SCREW	25			
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-103	60-430022-135	SKIN, FUSELAGE WING STUB LOWER FWD LH ANGLE.	1			
	60-430022-136	SKIN, FUSELAGE WING STUB LOWER FWD RH ANGLE.	1			
-104	60-430022-85	DOOR ASSY, WING STUB LOWER CENTER LH	1			
	60-430022-97	DOOR ASSY, WING STUB LOWER CENTER RH	1			
		/ATTACHING PARTS/				
	AN509-8R8	SCREW	45			
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-105	60-410022-1	NOSE CONE, BONDED.	1			
		/ATTACHING PARTS/				
	AN509-8R6	SCREW	18			
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