

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

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FOR
CHAPTER 27-00-00 FLIGHT CONTROLS

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I L L U S T R A T E D P A R T S C A T A L O G

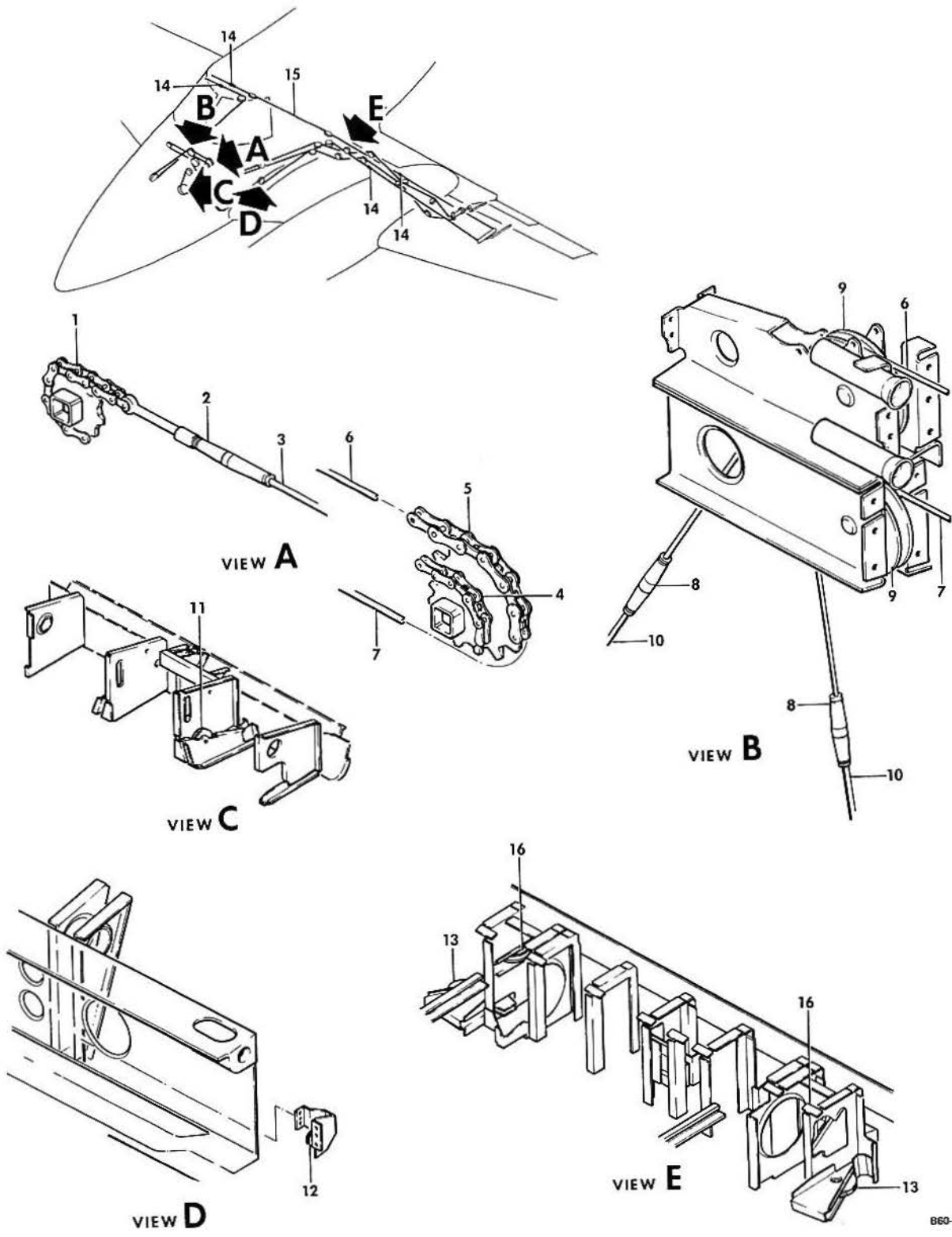
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ILLUSTRATED PARTS CATALOG

27-10-01
AILERON & AILERON TAB CONTROLS

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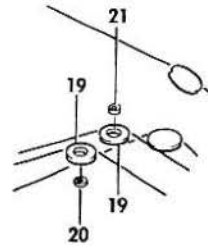
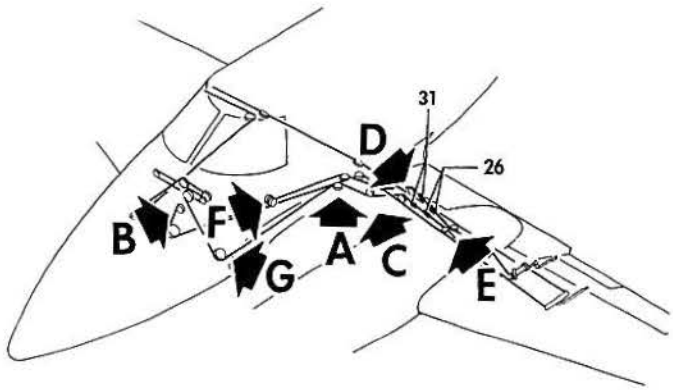


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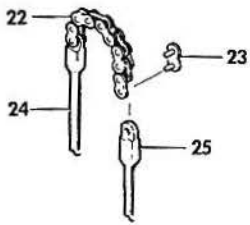
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-01	60-524000	CONTROLS INSTL,FUSELAGE FLIGHT.	NP	
		/AILERON & AILERON TAB CONTROLS ONLY/		
- 1	99-524040-3	. CHAIN ASSY,CONTROL WHEEL CONNECTING	1	
	99-524040-1	. . CHAIN	1	
	99-524039-3	. . TERMINAL	2	
	C4282CL18	. . LINK,CONNECTING	2	
	AN960B10L	. WASHER,SPECIAL	1	
- 2	MS21251B5S	. TURNBUCKLE,CLIP LOCKING	2	
	MS21256-1	. CLIP,TURNBUCKLE LOCKING	4	
	60-524155-7	. CHAIN & CABLE ASSY,CONTROL WHEEL CONNECTING	1	
- 3	60-524155-29	. . CABLE	2	
- 4	60-524155-21	. . CHAIN	1	
	C4282CL18	. . LINK,CONNECTING	2	
	MS21260S4RH	. . TERMINAL	2	
	NAS287-35-4	. . TERMINAL	2	
	60-524155-9	. CHAIN & CABLE ASSY,AILERON	1	
- 5	60-524155-23	. . CHAIN	1	
	C4282CL18	. . LINK,CONNECTING	2	
	130737	. . TERMINAL	2	
	MS21050S5RH	. . TERMINAL	2	
- 6	60-524155-31	. . CABLE,RH AILERON	1	
- 7	60-524155-33	. . CABLE,LH AILERON	1	
- 8	MS21251B5S	. TURNBUCKLE,CLIP LOCKING	2	
	MS21256-1	. CLIP,TURNBUCKLE LOCKING	4	
- 9	118540BHP4	. PULLEY,AILERON CABLE	2	
		/ATTACHING PARTS/		
	130909B36	. BOLT	1	
	AN960-416L	. WASHER	1	
	130909N32	. NUT	1	
- 10	NAS305-45-1266	. CABLE ASSY,AILERON LH & RH	2	
- 11	118540BHP4	. PULLEY,AILERON CABLE	2	
		/ATTACHING PARTS/		
	130909B38	. BOLT	1	
	AN960-416L	. WASHER	1	
	130909N32	. NUT	1	
- 12	118540BHP3	. PULLEY,AILERON CABLE	2	
		/ATTACHING PARTS/		
	130909B38	. BOLT	1	
	AN960-416L	. WASHER	1	
	130909N32	. NUT	1	
- 13	118540BHP4	. PULLEY,AILERON CABLE	2	
		/ATTACHING PARTS/		
	130909B38	. BOLT	1	
	AN960-416L	. WASHER	1	
	130909N32	. NUT	1	
- 14	MS21251B5L	. TURNBUCKLE,CLIP LOCKING	2	
	MS21256-2	. CLIP,TURNBUCKLE LOCKING	4	
- 15	MS305-55-1224	. CABLE ASSY,AILERON INTERCONNECT	1	
- 16	MS20220-2	. PULLEY,AILERON CABLE/FS 172.14/	2	
		/ATTACHING PARTS/		
	AN5-10A/M/	. BOLT	1	
	AN960-516L	. WASHER	1	
	MS20364-524	. NUT	1	

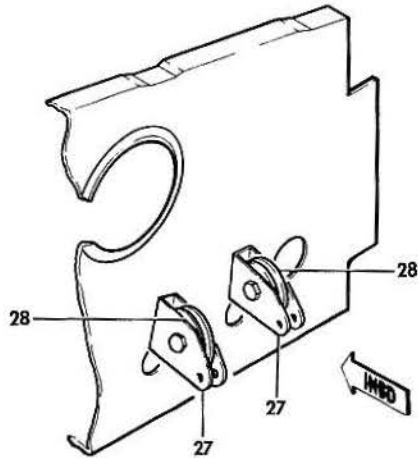
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ILLUSTRATED PARTS CATALOG



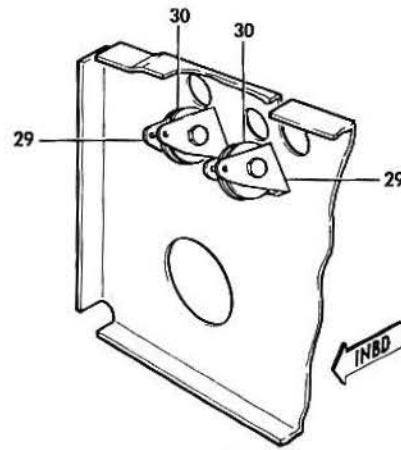
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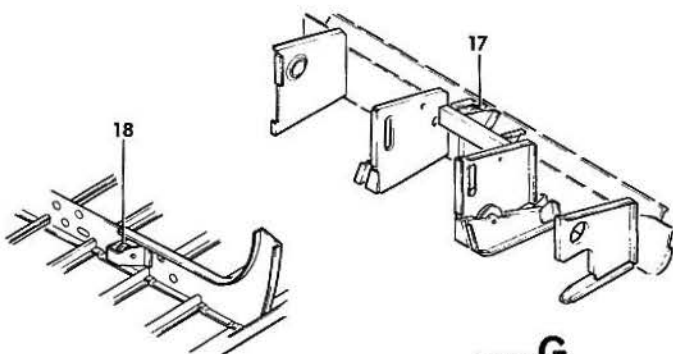
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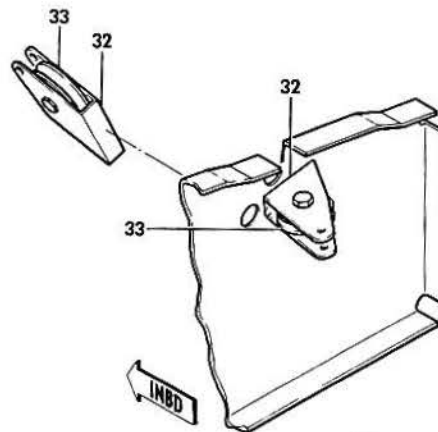
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VIEW F



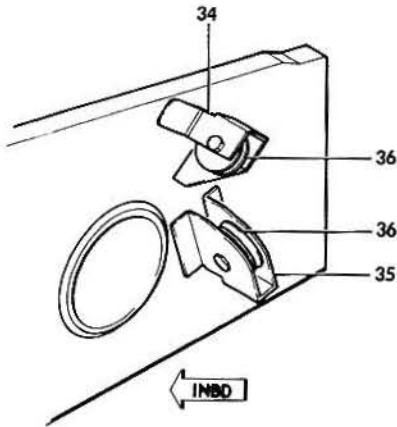
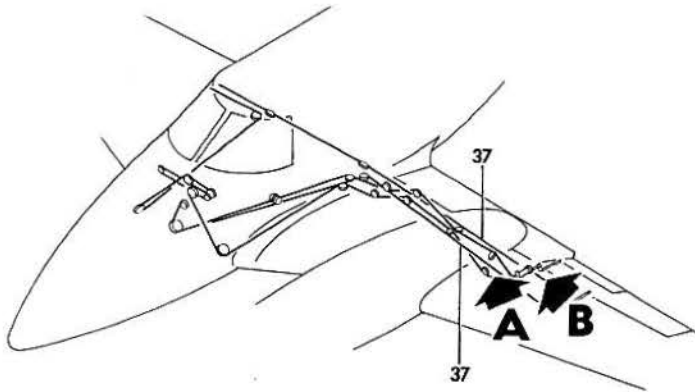
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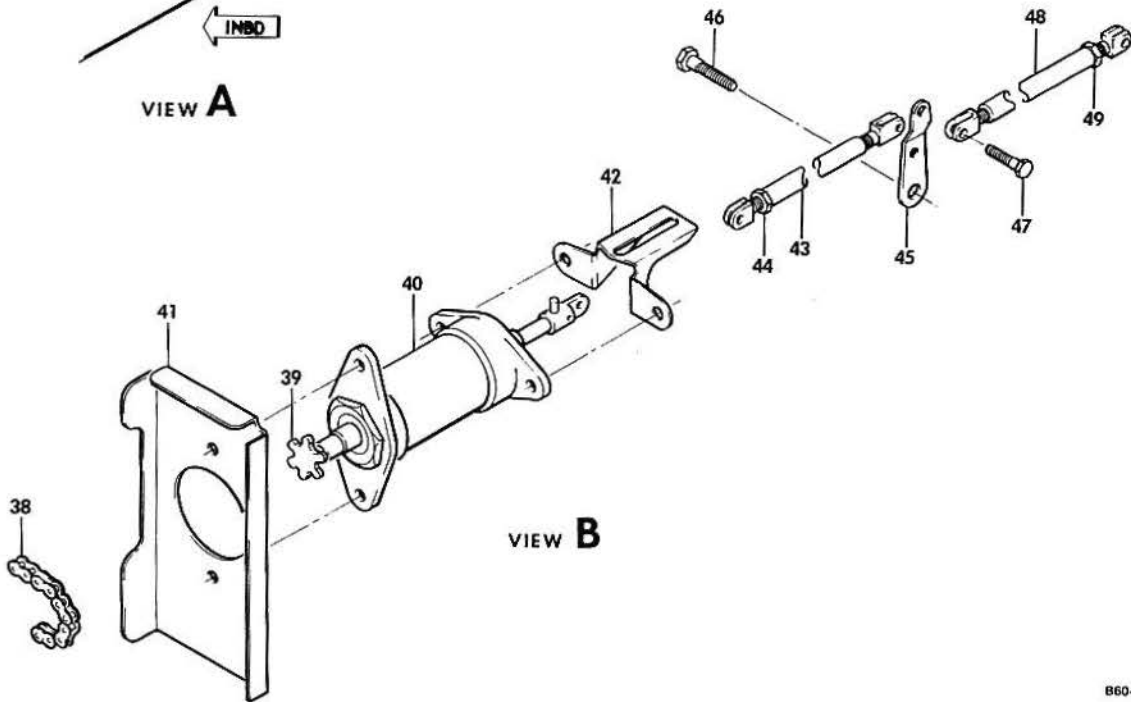
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-01 - 17	MS20219-4	. PULLEY,AILERON TAB CABLE.							2	
		/ATTACHING PARTS/								
	130909B41	. BOLT.							1	
	AN960-416L	. WASHER.							1	
	130909N32	. NUT							1	
		*								
- 18	MS20219-2	. PULLEY,AILERON TAB CABLE.							2	
		/ATTACHING PARTS/								
	130909B45	. BOLT.							1	
	AN960-416L	. WASHER.							1	
	100696S-ZW007	. SPACER.							1	
	130909N32	. NUT							1	
		*								
- 19	MS20219-4	. PULLEY,AILERON TAB CABLE.							2	
		/ATTACHING PARTS/								
	130909B43	. BOLT.							1	
	AN960-413L	. WASHER.							1	
- 20	100696S-ZN015	. SPACER.							1	
- 21	100696S-ZN016	. SPACER.							1	
	130909N32	. NUT							1	
		*								
- 22	60-524129-13	. CHAIN & CABLE ASSY,AILERON TAB.							1	
	60-524129-15	. CHAIN							1	
- 23	C4189	. LINK,CONNECTING							2	
- 24	60-524129-33	. CABLE ASSY.							1	
- 25	60-524129-37	. CABLE ASSY.							1	
- 26	MS2125182L	. TURNBUCKLE,CLIP LOCKING							2	
	MS21256-2	. CLIP,TURNBUCKLE LOCKING							4	
	60-521000-1	CONTROLS INSTL,WING FLIGHT LH							NP	
	60-521000-2	CONTROLS INSTL,WING FLIGHT RH							NP	
- 27	95-521000-11	. BRACKET,AILERON TAB CABLE PULLEY.							2	
- 28	118540BHP1	. PULLEY,AILERON TAB CABLE/WS 32.80/.							2	
		/ATTACHING PARTS/								
	130909B17	. BOLT.							1	
	AN960-10	. WASHER.							3	
	130909N29	. NUT							1	
		*								
	AN392-17	. PIN,CABLE RETAINING							6	
	MS24665-1032	. PIN,COTTER.							6	
- 29	95-521000-9	. BRACKET,AILERON TAB CABLE PULLEY.							2	
- 30	118540BHP1	. PULLEY,AILERON TAB CABLE/WS 43.29/.							2	
		/ATTACHING PARTS/								
	130909B17	. BOLT.							1	
	AN960-10	. WASHER.							3	
	130909N29	. NUT							1	
		*								
- 31	45-524624	. BOLT,AILERON TAB CABLE STOP							2	
		/ATTACHING PARTS/								
	AN960D516	. WASHER.							2	
	130909N17	. NUT							1	
	MS24665-134	. PIN,COTTER.							1	
		*								
- 32	95-521000-31	. BRACKET,AILERON TAB CABLE PULLEY.							2	
- 33	118540BHP1	. PULLEY,AILERON TAB CABLE.							2	
		/ATTACHING PARTS/								
	130909B17	. BOLT.							1	
	AN960-10	. WASHER.							2	
	AN960-10L	. WASHER.							1	
	130909N29	. NUT							1	
		*								
	95-521000-37	. GUIDE,AILERON CABLE/WS 69.26/							1	
	95-521000-27	. FAIRLEAD,AILERON TAB CABLE/WS 89.26/.							1	

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ILLUSTRATED PARTS CATALOG



VIEW A



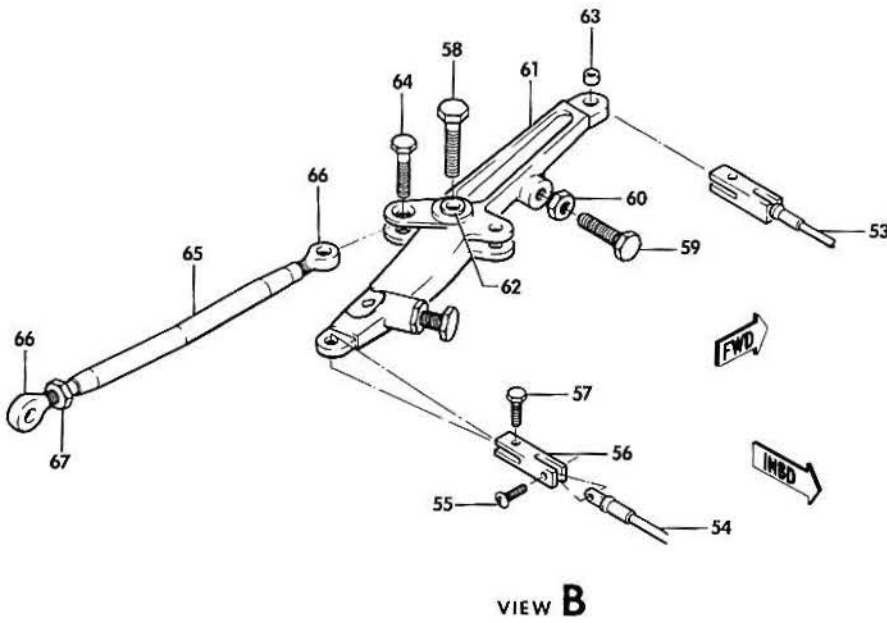
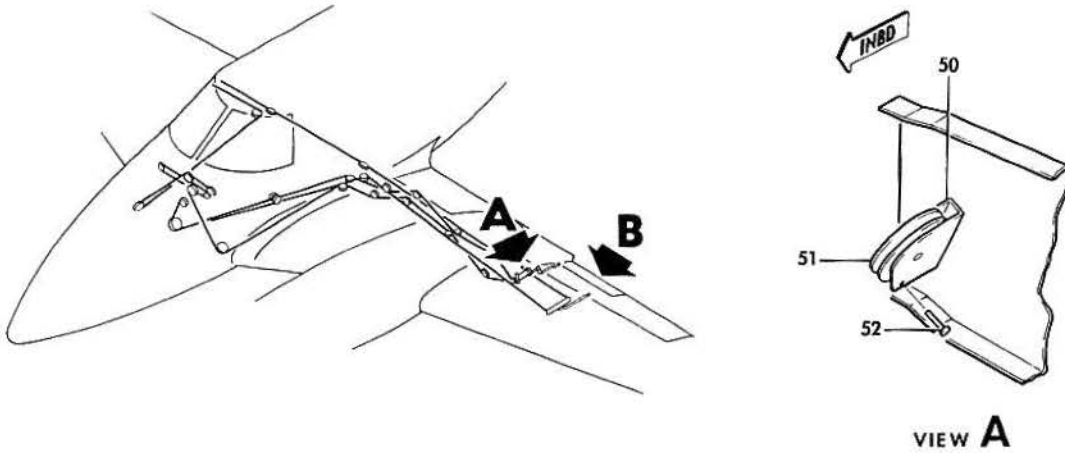
VIEW B

B60-151-7

B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-01 - 34	45-521112	. BRACKET,TAB CABLE PULLEY/UPPER/	1	
- 35	45-521112	. BRACKET,TAB CABLE PULLEY/LOWER/	1	
- 36	1185408HP1	. PULLEY,AILERON TAB CABLE/WS 103.01/	2	
		/ATTACHING PARTS/		
	130909B19	. BOLT/UPPER/	1	
	130909B17	. BOLT/LOWER/	1	
	AN960-10	. WASHER/UPPER ONLY/	2	
	AN960-10L	. WASHER	1	
	130909N29	. NUT	1	
		-----*		
	95-521000-33	. CHAIN & CABLE ASSY,AILERON TAB OUTBD.	1	
- 37	95-521000-35	. . CABLE,AILERON TAB	2	
- 38	45-524615-9	. . CHAIN	1	
	C4189	. . LINK,CONNECTING	2	
	NAS287-25-2	. . TERMINAL	2	
	MS21060S2RH	. . TERMINAL	2	
- 39	45-521100-3	. SPROCKET,CHAIN DRIVE	1	
	52-022-094-0437	. PIN,ROLL	1	
- 40	60-521000-5	. ACTUATOR ASSY,AILERON TRIM TAB.	1	
		/SEE CHAPTER 27-10-10/ /ATTACHING PARTS/		
	130909B15	. BOLT	4	
	AN960-10	. WASHER	4	
	AN960-10L	. WASHER/FWD/	2	
	130909N29	. NUT/AFT/	2	
		-----*		
- 41	45-521011-1	. BRACKET,ACTUATOR SUPPORT.	1	
		/ATTACHING PARTS/		
	MS35206-243	. SCREW	2	
		-----*		
- 42	60-521023	. BRACKET,ACTUATOR TORQUE CONTROL	1	
	60-521019	. TUBE ASSY,AILERON TRIM TAB.	1	
		/ATTACHING PARTS/		
	AN174-5/M/ AN960-416L 130909N7	. BOLT WASHER NUT	2 2 2	
	MS24665-134	. PIN,COTTER.	2	
		-----*		
- 43	60-521019-1	. . TUBE,ACTUATOR ROD	1	
	60-521020-3	. . ROD END,FWD	1	
	60-521020-1	. . ROD END,AFT	1	
- 44	AN316-4R	. . NUT,CHECK	1	
- 45	60-521017	. LINK,TRIM TAB TUBE CONNECTING	1	
		/ATTACHING PARTS/		
- 46	AN173-13A/M/ AN960-10 AN960-616 60-524092-3	. BOLT WASHER WASHER WASHER	1 1 1 1	
		-----*		
	60-521021	. TUBE ASSY,AILERON TRIM TAB.	1	
		/ATTACHING PARTS/		
- 47	AN174-5/M/ AN174-6/M/ AN960-416 130909N7	. BOLT,FWD. BOLT,AFT. WASHER NUT	1 1 2 2	
	MS24665-134	. PIN,COTTER.	2	
		-----*		
- 48	60-521021-1 60-521022-1 60-521022-2	. . TUBE,ACTUATOR ROD ROD END,FWD ROD END,AFT	1 1 1	
- 49	AN316-4R	. . NUT,CHECK	1	

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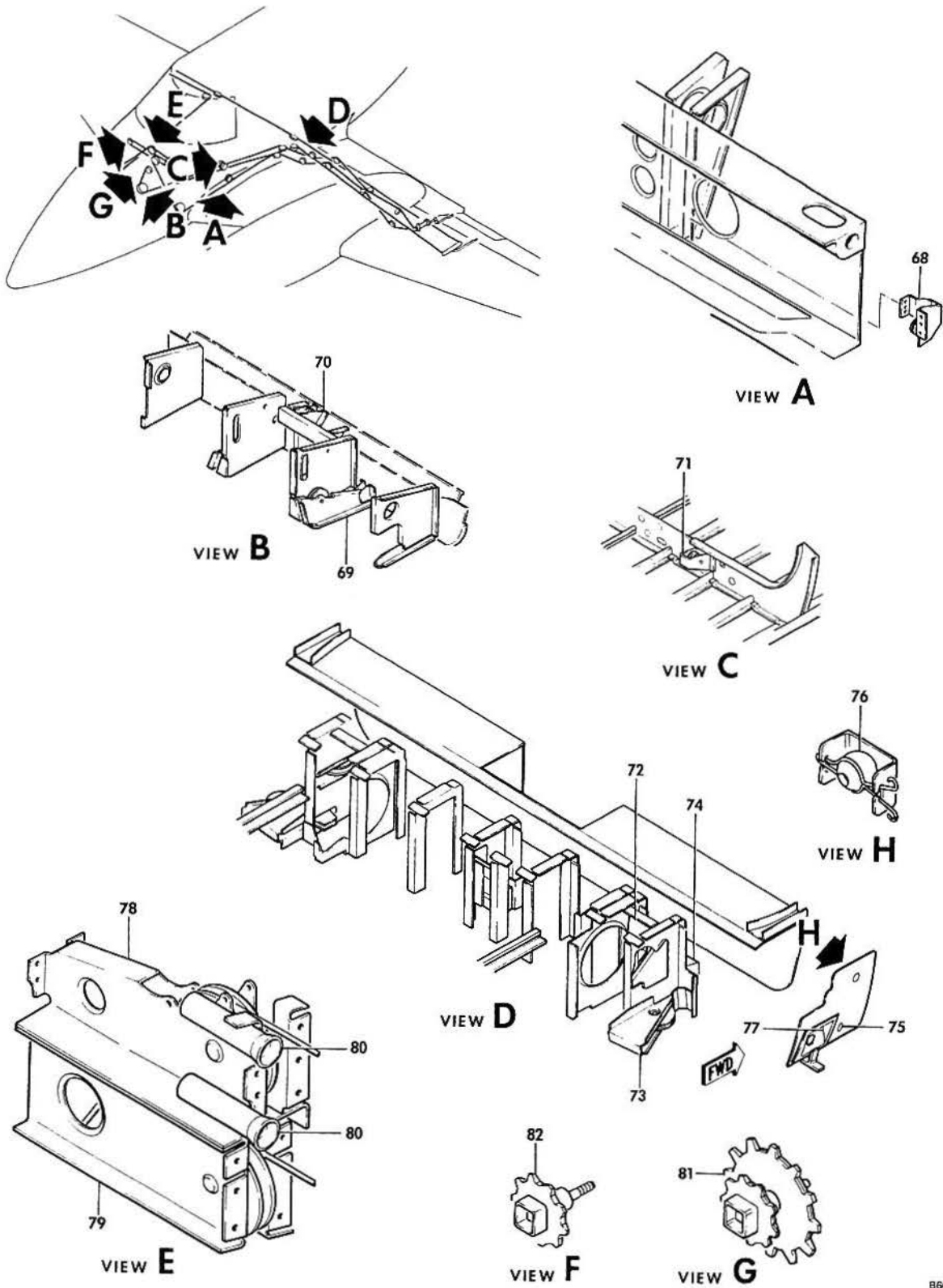


860-151-B

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-01 - 50	60-524185-1	. BRACKET,AILERON CABLE PULLEY LH	1	
	60-524185-2	. BRACKET,AILERON CABLE PULLEY RH	1	
- 51	1185408HP3	. PULLEY,AILERON CABLE/WS 108.28/ /ATTACHING PARTS/	1	
	130909B38	. BOLT.	1	
	AN960-416	. WASHER.	1	
	130909N32	. NUT	1	
- 52	AN392-19	. PIN,CABLE RETAINING	1	
	MS24665-132	. PIN,COTTER.	1	
	35-521181	. FAIRLEAD,AILERON CABLE/UPPER/ /ATTACHING PARTS/	2	
	AN515-BR10	. SCREW	1	
	AN960-8	. WASHER.	1	
	95-521000-45	. BRACKET ASSY,LH LWR AILERON CABLE	1	
	95-521000-46	. BRACKET ASSY,RH LWR AILERON CABLE	1	
- 53	NAS305-34-0652	. CABLE ASSY,AILERON FWD OUTBD.	1	
- 54	NAS305-35-0672	. CABLE ASSY,AILERON AFT OUTBD. /ATTACHING PARTS/	1	
- 55	AN24-12/M/ AN960-416L 130909N16 MS24665-132	. BOLT. WASHER. NUT PIN,COTTER.	1 1 1 1	
- 56	35-521190	. FITTING,AILERON CABLE /ATTACHING PARTS/	2	
- 57	35-521186 AN960-10L 130909N15 MS24665-132	. BOLT. WASHER. NUT PIN,COTTER.	1 1 1 1	
	60-521013-1 60-521013-2	. BELLCRANK ASSY,AILERON LH BELLCRANK ASSY,AILERON RH /ATTACHING PARTS/	1 1	
- 58	AN4-17/M/ AN960-416 130909N7 MS24665-132	. BOLT. WASHER. NUT PIN,COTTER.	1 1 1 1	
- 59	S185-119-003	. BOLT,STOP	2	
- 60	AN316-5R	. NUT,CHECK	2	
- 61	60-521013-3 60-521013-4	. BELLCRANK,AILERON LH. BELLCRANK,AILERON RH.	1 1	
- 62	AR4	. BEARING	2	
- 63	60-521013-5 60-521014-5	. BUSHING ROD ASSY,AILERON CONTROL PUSH /ATTACHING PARTS/	2 1	
- 64	35-521187 AN960-416L 130909N16 MS24665-132	. BOLT. WASHER. NUT PIN,COTTER.	1 1 1 1	
- 65	60-521014-3	. ROD,PUSH.	1	
- 66	R 002-381003-1	. ROD END	2	
- 67	AN316-4R	. NUT,CHECK	2	

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B60-151-9

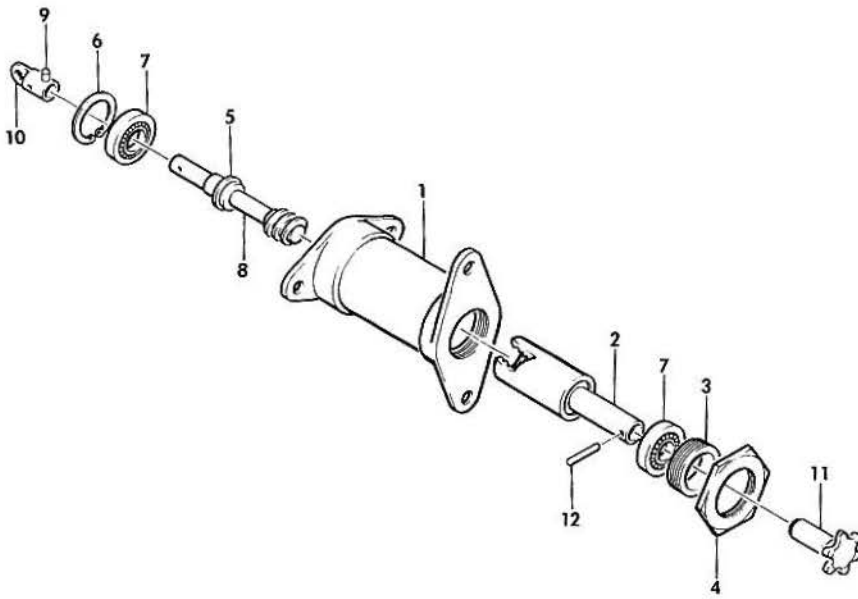
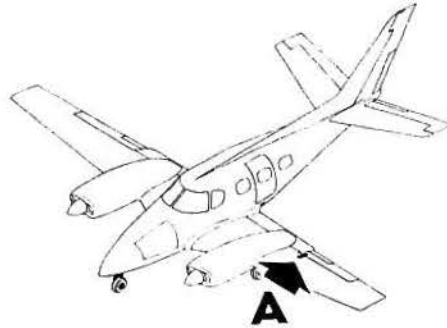
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-01 - 68	60-524131-3	BRACKET,AILERON CABLE PULLEY LH/FS 136.56/.	1	
	60-524131-4	BRACKET,AILERON CABLE PULLEY RH/FS 136.56/.	1	
	NAS427K11	PIN,CABLE GUARD	1	
- 69	60-524130-15	BRACKET,AILERON CABLE PULLEY LH/FS 101.50/.	1	
	60-524130-16	BRACKET,AILERON CABLE PULLEY RH/FS 101.50/.	1	
	NAS427K11	PIN,CABLE GUARD	2	
- 70	60-524113-1	BRACKET,AILERON TAB CABLE PULLEY/FS 109.5/.	1	
	NAS427K15	PIN,CABLE GUARD	2	
- 71	60-524136-1	BRACKET,AILERON TAB CABLE PULLEY/FS 148.0/.	1	
	NAS427K19	PIN,CABLE GUARD	1	
- 72	60-430128-3	BRACKET,AILERON INTERCONNECT CABLE LH	1	
	60-430128-4	BRACKET,AILERON INTERCONNECT CABLE RH	1	
	NAS427K14	PIN,CABLE GUARD	1	
	60-430128-31	BRACKET ASSY,AILERON CABLE PULLEY LH.	1	
	60-430128-6	BRACKET ASSY,AILERON CABLE PULLEY RH.	1	
- 73	60-430128-33	. BRACKET,PULLEY LH	1	
	60-430128-6	. BRACKET,PULLEY RH	1	
	60-430128-9	. ARM,BRACKET SUPPORT	2	
	NAS427K12	. PIN,CABLE GUARD	2	
- 74	60-430128-37	BRACKET,AILERON TAB CABLE PULLEY.	1	
	NAS427K14	PIN,CABLE GUARD	2	
	NAS427K16	PIN,CABLE GUARD	2	
	60-430128-35	CLIP,SUPPORT.	1	
	60-430128-39	CLIP,SUPPORT.	1	
	60-430128-41	CLIP,SUPPORT.	1	
- 75	130335-1	SEAL,AILERON TAB CABLE PRESSURE	1	
- 76	50-524492-7	SEAL ASSY,AILERON CABLE UPPER PRESSURE.	1	
	50-524492-5	. BRACKET	1	
	130334-9	. SEAL,BALL	1	
	130341	. SPRING,TENSION.	1	
- 77	60-524014-9	BRACKET ASSY,AILERON CABLE SEAL LWR LH.	1	
	60-524014-10	BRACKET ASSY,AILERON CABLE SEAL LWR RH.	1	
	60-524014-11	. BRACKET,CABLE SEAL LH	1	
	60-524014-12	. BRACKET,CABLE SEAL RH	1	
	50-524492-7	. SEAL ASSY,AILERON CABLE LWR PRESSURE.	1	
	60-524141	BRACKET INSTL,AILERON CONTROL PULLEY.	NP	
- 78	60-524141-1	. BRACKET,AILERON CONTROL PULLEY.	1	
- 79	60-524141-3	. BRACKET,AILERON CONTROL PULLEY.	1	
- 80	60-524141-17	. GUIDE,CONTROL WHEEL CONNECTING CABLE.	2	
	NAS427K12	. PIN,CABLE GUARD	4	
	60-524141-5	. ANGLE	1	
	60-524141-7	. SUPPORT	1	
	60-524141-9	. SUPPORT	1	
	60-524141-11	. DOUBLER	1	
	60-524141-19	. SHIM.	AR	
	60-524141-21	. SHIM.	AR	
	AN366F428	. NUT	1	
	TY24M	. CLAMP	6	
- 81	60-524151-1	SPROCKET ASSY,AILERON CONTROL CABLE/PILOT/.	1	
- 82	60-524151-3	SPROCKET ASSY,AILERON CONTROL CABLE/COPILOT/.	1	

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-10-10
AILERON TRIM TAB ACTUATOR

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



VIEW A

B60-162-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
10-10	60-521000-5	ACTUATOR ASSY,AILERON TRIM TAB.	1	
	60-521015	ACTUATOR ASSEMBLY/ORDER 60-521015-3/.	NP	1
	60-521015-3	ACTUATOR ASSY	1	2
- 1	45-524561-1	HOUSING,ACTUATOR.	1	1
	45-524561-9	HOUSING,ACTUATOR.	1	2
- 2	45-524557-3	NUT ASSY.	1	
- 3	45-524569	BUSHING	1	
- 4	45-524564	NUT	1	
- 5	45-524562	BUSHING	1	
- 6	MS16625-1087	RING,RETAINING/SUPERSEDES NAS669-87 AND NAS51-87/	1	
- 7	KP6A	BEARING/SUPERSEDES AN201KP6A/	2	
- 8	60-521016	ROD,ACTUATOR SCREW.	1	1
	002-521013-5	ROD,ACTUATOR SCREW.	1	2
- 9	NAS42HT3-26	SPACER.	1	
- 10	60-521018	ROD END,ACTUATOR.	1	
- 11	45-521100-3	SPROCKET.	1	
- 12	52-022-094-0437	PIN,LOCK.	1	1
	MS59048-068	PIN,LOCK.	1	2

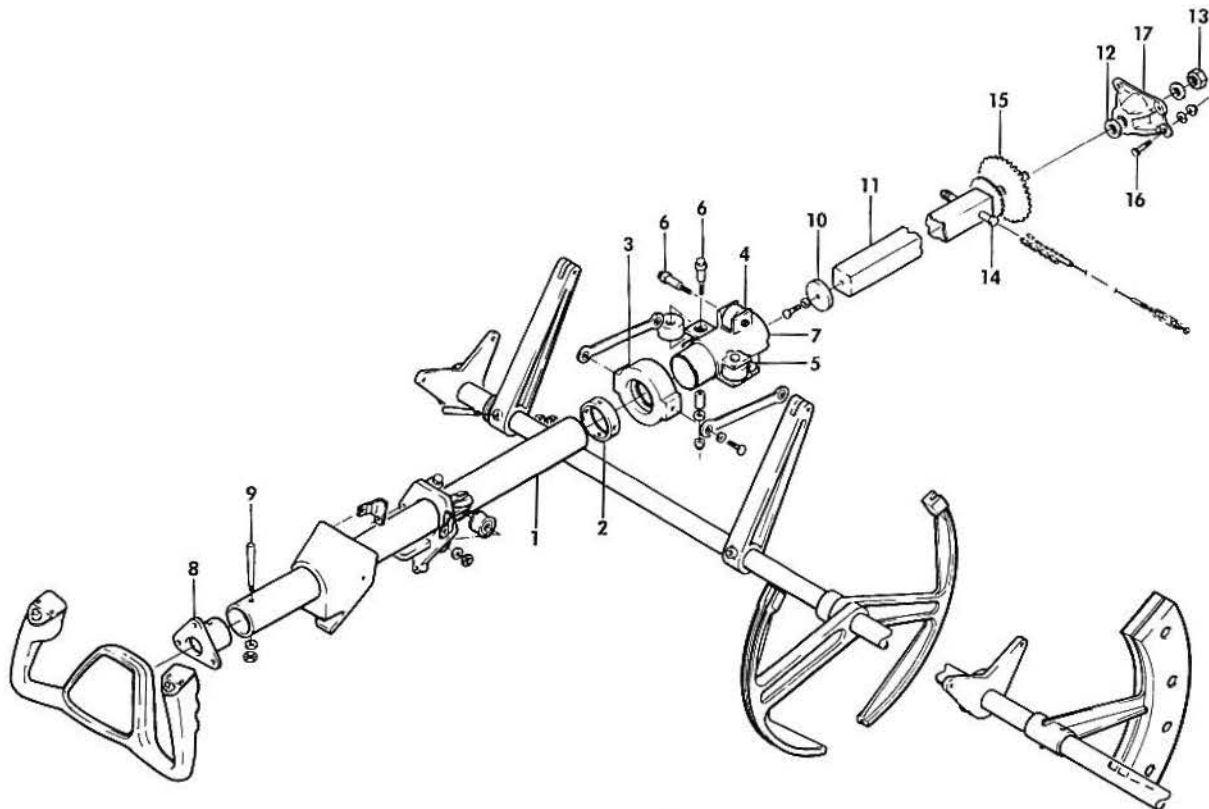
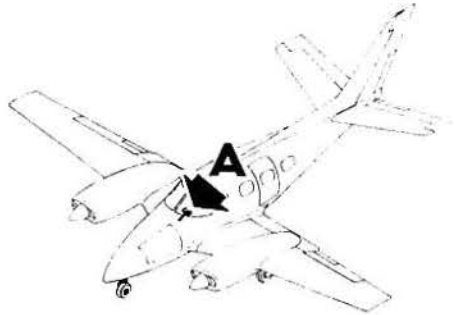
CODES OF EFFECTIVITY

1 P-247 THRU P-382 2 P-383 AND AFTER

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-10-20
CONTROL COLUMN AND CONTROL WHEEL

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG



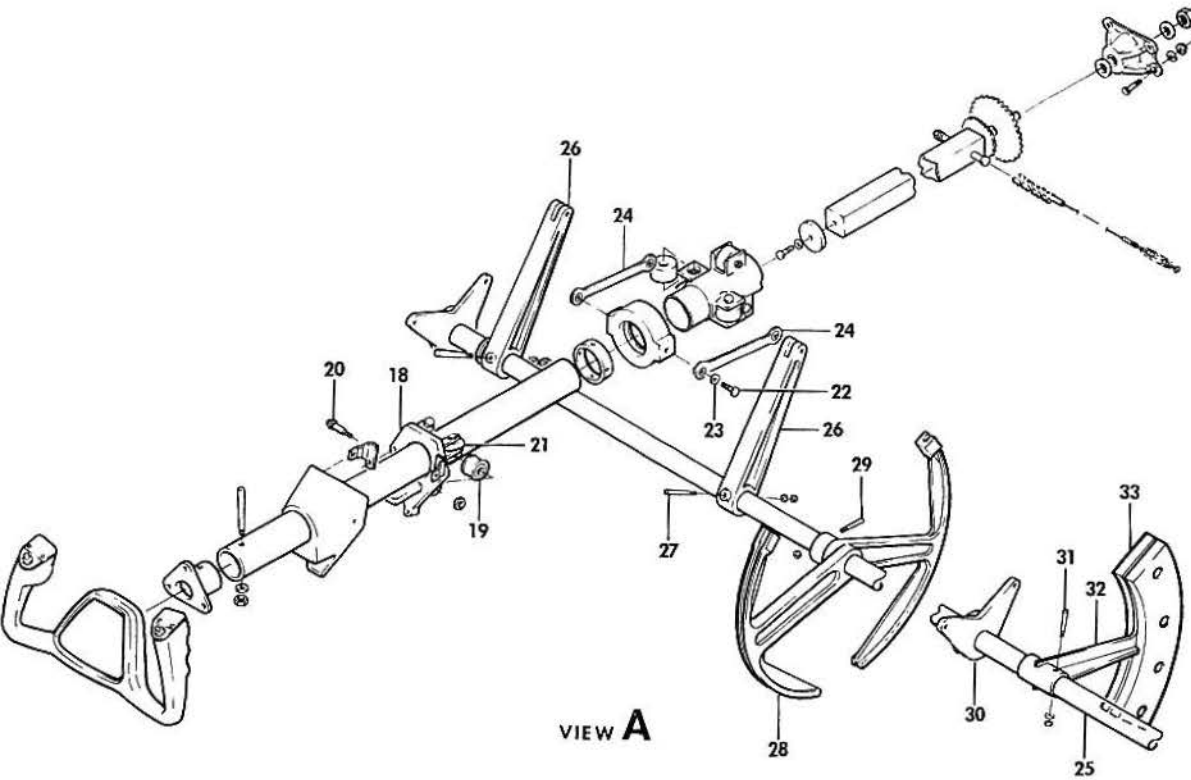
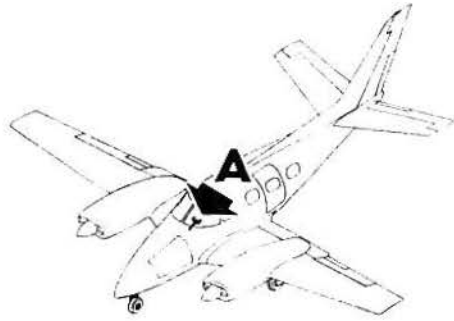
VIEW A

B60-155-4

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS							USABLE ON CODE
			PER ASSY	1	2	3	4	5	6	
10-20	60-524162	CONTROL COLUMN INSTL.	NP							
	60-524162-605	. CONTROL COLUMN ASSY,PILOT	1							
	60-524162-606	. CONTROL COLUMN ASSY,COPILOT	1							
	60-524160-5	. TUBE ASSY,CONTROL COLUMN TORQUE	1							
- 1	60-524160-7	. TUBE.	1							
- 2	60-524160-3	. COLLAR.	1							
	60-524018	. COLLAR ASSY,ELEVATOR TORQUE KNEE CONNECT.	1							
- 3	60-524018-1	. COLLAR.	1							
	MS20202KP29B	. BEARING	1							
	MS16625-1256	. RING,RETAINER	1							
	130077-5L-01	. INSERT.	2							
	60-524018-5	. SHIM.	AR							
- 4	PD5KE9136	. BEARING/ALTERNATE FOR PD5KE9136B/	4							
	PD5KE9136B	. BEARING/ALTERNATE FOR PD5KE9136/.	4							
		/ATTACHING PARTS/								
- 5	AN5-16A	. BOLT.	2							
	AN960-516	. WASHER.	2							
	102933D6ZN0500	. SPACER.	2							
	MS20365-524	. NUT	2							
- 6	60-524158	. BUSHING ASSY.	2							
	AN960-10	. WASHER.	2							
	102933D4ZN0430	. SPACER.	2							
	130909N29	. NUT	2							
		-----*								
- 7	60-524159	. CONNECTOR,AILERON TORQUE.	1							
- 8	50-524590-1	. ADAPTER,CONTROL WHEEL	1							
		/ATTACHING PARTS/								
- 9	AN386-1-13A	. PIN,TAPER	1							
	AN975-3	. WASHER.	1							
	22K1-02	. NUT,CAP	1							
		-----*								
- 10	60-524101	. GUIDE,CONTROL COLUMN TORQUE TUBE.	1							
		/ATTACHING PARTS/								
	130909B35	. BOLT.	1							
	AN960-416	. WASHER.	1							
		-----*								
- 11	60-524150-605	. SHAFT ASSY,PILOT TORQUE	1							
	60-524150-606	. SHAFT ASSY,COPILOT TORQUE	1							
		/ATTACHING PARTS/								
- 12	MS20002C4	. WASHER.	1							
	AN960-416	. WASHER.	1							
- 13	130909N32	. NUT	1							
		-----*								
- 14	AN3-23A/M/	. BOLT,ELEVATOR CONTROL STOP.	1							
	AN960-10L	. WASHER.	1							
	100696X-ZD016	. SPACER.	2							
	130909N29	. NUT	1							
- 15	60-524151-1	. SPROCKET,AILERON CONTROL/PILOT/	1							
	60-524151-3	. SPROCKET,CONTROL WHEEL CONNECT/COPILOT/	1							
	60-524027	. BRACKET ASSY,CONTROL COLUMN SUPPORT	1							
		/ATTACHING PARTS/								
- 16	130909B15	. BOLT.	4							
	AN960-10L	. WASHER.	4							
	130909N29	. NUT	4							
		-----*								
- 17	60-524027-1	. BRACKET	1							
	MS20206DSP4	. BEARING	1							
	MS16625-90	. RING,SNAP	1							

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DUKE B60
ILLUSTRATED PARTS CATALOG

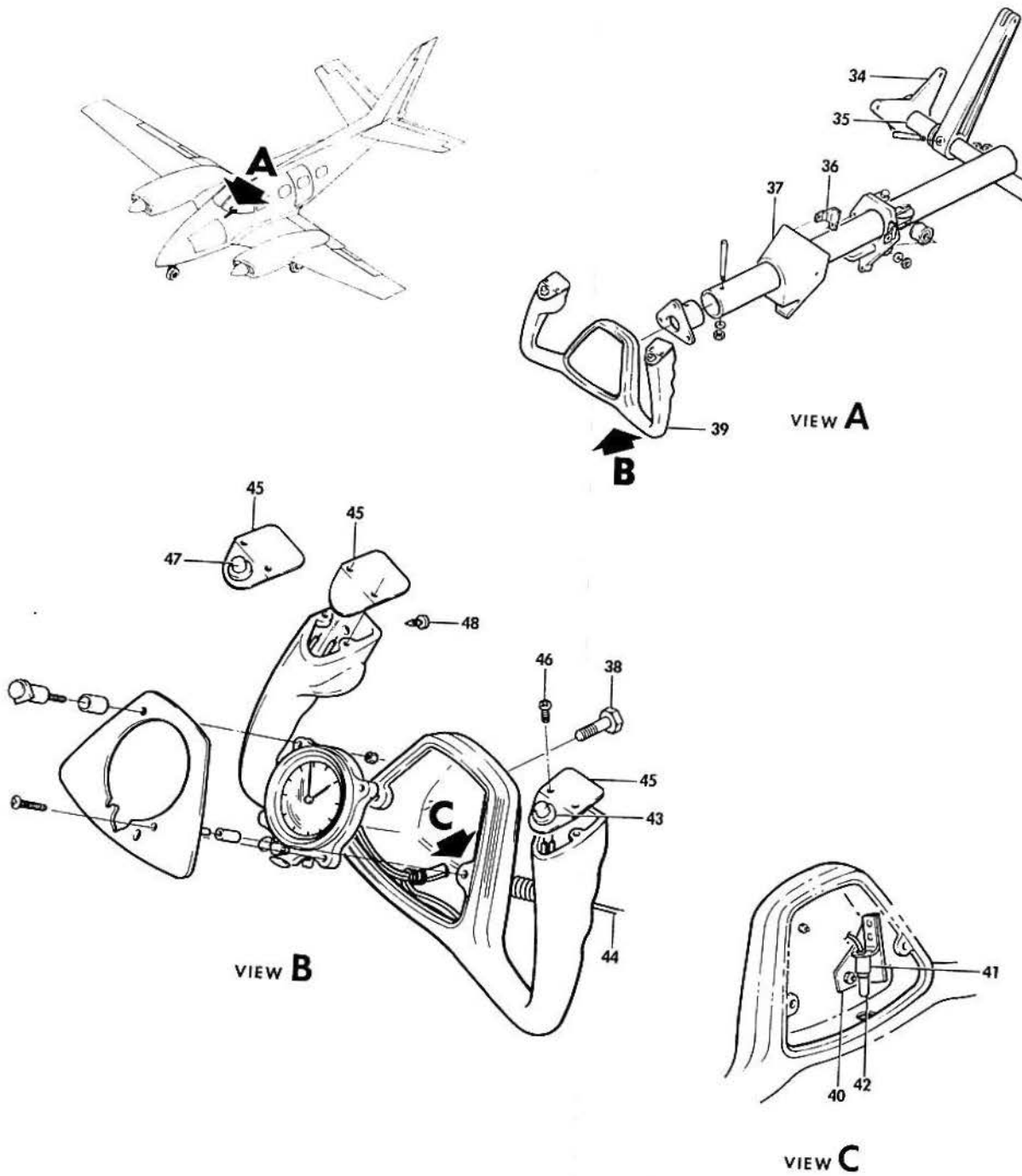


B60-155-5

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-20	60-524166-5	. . .	COLLAR ASSY, CONTROL COLUMN SUPPORT. /ATTACHING PARTS/	1	
	130909B15	. . .	BOLT.	3	
	AN960-10	. . .	WASHER.	3	
	130909N29	. . .	NUT	3	
		-----*			
- 18	60-524166-7	. . .	COLLAR.	1	
- 19	60-524161	. . .	ROLLER. /ATTACHING PARTS/	1	
- 20	60-524157	. . .	BUSHING ASSY.	1	
	AN960-10L	. . .	WASHER.	1	
	130909N29	. . .	NUT	1	
		-----*			
- 21	KP3A	. . .	BEARING/SUPERSEDES AN201KP3A/ /ATTACHING PARTS/	2	
	130909B19	. . .	BOLT.	1	
	AN960-10L	. . .	WASHER.	1	
	130909N29	. . .	NUT	1	
		-----*			
	60-524025	. . .	ROD ASSY, ELEVATOR TORQUE PUSH /ATTACHING PARTS/	2	
- 22	130909B15	. . .	BOLT, CONTROL COLUMN END	1	
	AN960-10	. . .	WASHER/INSIDE/	1	
- 23	100951DD0502K	. . .	WASHER/OUTSIDE/	1	
	130909B19	. . .	BOLT, ELEVATOR TORQUE ARM.	1	
	AN960-10L	. . .	WASHER.	1	
	130909N29	. . .	NUT	1	
		-----*			
- 24	60-524025-1	. . .	ROD, PUSH.	1	
	KP3AL	. . .	BEARING/SUPERSEDES AN201KP3AL/	2	
	60-524021	. . .	SHAFT ASSY, ELEVATOR TORQUE TUBE	1	
- 25	60-524021-1	. . .	TUBE, TORQUE	1	
- 26	60-524023	. . .	ARM, ELEVATOR TORQUE TUBE. /ATTACHING PARTS/	4	
- 27	AN386-1-12A	. . .	PIN, TAPER	1	
	AN975-3	. . .	WASHER.	1	
	130909N29	. . .	NUT	1	
		-----*			
- 28	60-524022	. . .	BELLCRANK, ELEVATOR FWD.	1	
		. . .	/ATTACHING PARTS/		
- 29	AN386-2-15A	. . .	PIN, TAPER	2	
	AN975-3	. . .	WASHER.	2	
	130909N29	. . .	NUT	2	
		-----*			
- 30	60-524019	. . .	SUPPORT ASSY, ELEVATOR TORQUE TUBE/CENTER/ /ATTACHING PARTS/	1	
	130909B15	. . .	BOLT.	2	
	AN960-10L	. . .	WASHER.	2	
	130909N29	. . .	NUT	2	
		-----*			
	60-524019-1	. . .	SUPPORT	1	
	KP16B	. . .	BEARING	1	
	60-524167	. . .	WEIGHT ASSY, BOB /ATTACHING PARTS/	1	
- 31	AN386-1-10A	. . .	PIN, TAPER	1	
	AN975-3	. . .	WASHER.	1	
	130909N29	. . .	NUT	1	
		-----*			
- 32	60-524167-7	. . .	WELD ASSY, BOB WEIGHT.	1	
- 33	60-524167-5	. . .	WEIGHT, BOB. /ATTACHING PARTS/	2	
	130909B40	. . .	BOLT.	4	
	AN960-416	. . .	WASHER.	8	
	130909N32	. . .	NUT	4	
		-----*			

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DUKE B60
ILLUSTRATED PARTS CATALOG

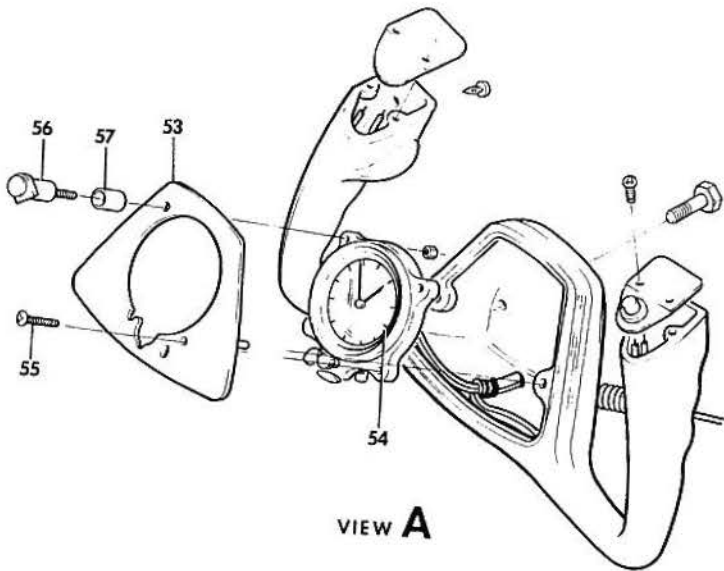
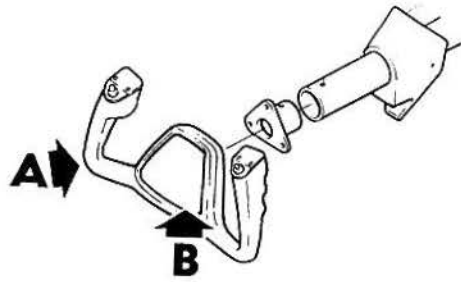


B60-155-6

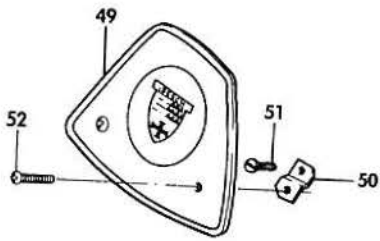
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-20	60-524019	.	SUPPORT ASSY,ELEVATOR TORQUE TUBE SHAFT . . .	2	
			/ATTACHING PARTS/		
	AN-3-5A/M/ AN960-10L 130909N29	.	BOLT	2	
		.	WASHER	2	
		.	NUT	2	
		+			
- 34	60-524019-1 KP16B	.	SUPPORT	1	
		.	BEARING	1	
- 35	60-524162-1 100951DD025XV 60-530102	.	SPACER,ELEVATOR TORQUE TUBE SHAFT	1	
		.	WASHER/MAXIMUM OF FOUR/	AR	
		.	ESCUTCHEON INSTL,CONTROL COLUMN	NP	
			/ATTACHING PARTS/		
	PK86XA6-8	.	SCREW	2	
		+			
- 36	60-530102-3	.	CLIP,LH	1	
	60-530102-4	.	CLIP,RH	1	
- 37	60-530102-5	.	ESCUTCHEON,PILOT	1	
	60-530102-7	.	ESCUTCHEON,COPILOT	1	
	60-524162-607	.	CONTROL WHEEL ASSY,PILOT	1	
	60-524162-608	.	CONTROL WHEEL ASSY,COPILOT	1	
			/ATTACHING PARTS/		
- 38	130909B17 AN960-10L 130909N29	.	BOLT	3	
		.	WASHER	3	
		.	NUT	3	
		+			
- 39	60-524080-13	.	CONTROL WHEEL,PILOT	1	
	60-524080-14	.	CONTROL WHEEL,COPILOT/WITH MAP LIGHT/	1	
	96-364090-9	.	LENS,MAP LIGHT	1	
	60-524080-4	.	CONTROL WHEEL,COPILOT/LESS MAP LIGHT/	1	
	96-364090-3	.	BRACKET ASSY,PILOT WHEEL MAPLIGHT	1	
	96-364090-4	.	BRACKET ASSY,COPILOT WHEEL MAPLIGHT	1	
- 40	96-364090-5	.	BRACKET,PILOT MAPLIGHT	1	
	96-364090-6	.	BRACKET,COPILOT MAPLIGHT	1	
- 41	4165-261	.	LAMPHOLDER	1	
- 42	1495 MS21919DG3	.	BULB,MAPLIGHT	1	
		.	CLAMP,CORD	1	
			/ATTACHING PARTS/		
	MS35207-263 130909N29	.	SCREW	1	
		.	NUT	1	
		+			
- 43	L18366-3	.	SWITCH ASSY,BLANK	1	
- 44	60-364000-91 MS21919DG4	.	CORD,COILED	1	
		.	CLAMP,CORD	1	
			/ATTACHING PARTS/		
	AN530-8R6	.	SCREW	1	
		+			
- 45	MS35489-35 50-524594-607	.	GROMMET,RUBBER	1	
		.	PLATE KIT,CONTROL WHEEL	2	
			/ATTACHING PARTS/		
- 46	NAS387-440-4P	.	SCREW	2	
		+			
- 47	26006	.	SWITCH,ELECTRIC TRIM TAB	1	
- 48	254-160801-00-*	.	O101 PLUG,CLIP	2	
	58-364036-7	.	DECAL,PILOT WHEEL	1	
	58-364036-11	.	DECAL,COPILOT WHEEL	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



VIEW A



VIEW B

B60-155-7

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

SUB-SECT UNIT & ITEM NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
10-20 - 49	50-534846-11		PLATE, EMBLEM/COPILOT WHEEL/ /ATTACHING PARTS/	1	
- 50	50-534846-9		CLIP, ANCHOR	1	
- 51	50-534846-10		CLIP, ANCHOR	1	
- 52	NAS5384-6-6P		SCREW	2	
- 52	PK89XA6-8		SCREW	2	
	58-324036-3		CLOCK INSTL, PILOT WHEEL/INTL LIGHTED/8-DAY/	NP	
	106-320012-7		CLOCK INSTL, PILOT WHEEL/LIGHT EMITTING DIODE DISPLAY-DIGITAL CHRONOMETER/	NP	2
	102-320073-1		CLOCK INSTL, PILOT WHEEL/LIQUID CRYSTAL DISPLAY- DIGITAL CHRONOMETER/	NP	3
- 53	50-534846-17		. PLATE, 8 DAY CLOCK MOUNTING. /ATTACHING PARTS/	1	
	50-534846-9		. CLIP, ANCHOR	1	
	50-534846-10		. CLIP, ANCHOR	1	
R	106-320012-5		. CLIP.	2	2
R	102-320073-5		. CLIP/MAY BE USED AS SPARES FOR 106-320012-5/.	2	1
	MS21207-6-8		. SCREW	2	
	NAS384-6-6P		. SCREW	2	
	PK89XA6-8		. SCREW	2	
- 54	58-380015-3		. CLOCK ASSY, PILOT WHEEL/WITH 8 DAY CLOCK/.	1	
	CT2A2		. CLOCK ASSY/QUARTZ DIGITAL CHRONOMETER/.	1	1
	AT4220A6		. CLOCK ASSY/LIQUID CRYSTAL DISPLAY/DIGITAL/. /ATTACHING PARTS/	1	3
- 55	MS35206-230		. SCREW	1	
	MS21207-6-8		. SCREW	2	
	AN960-6		. WASHER.	AR	
	130909N29		. NUT	1	
- 56	R A6795B		. LIGHT ASSY, POST	1	
- 57	R 50-534622-15		. SPACER.	1	
	327		. BULB, POST LIGHT	1	
	1N4005		. DIODE	2	3
	7277-2-2		. CIRCUIT BREAKER	1	1

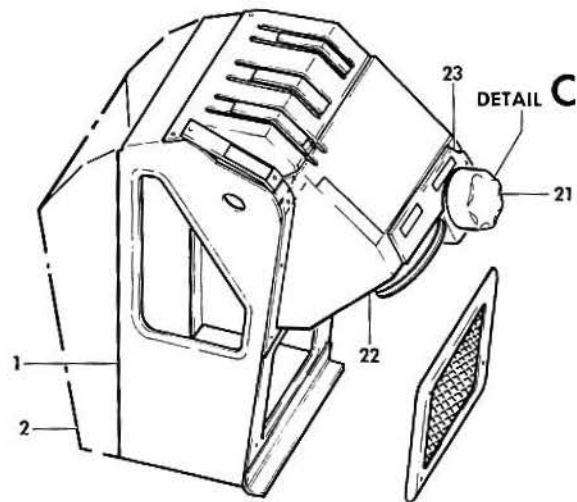
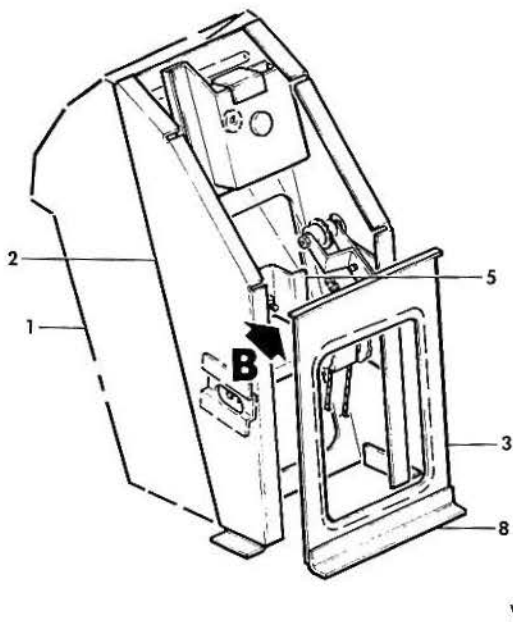
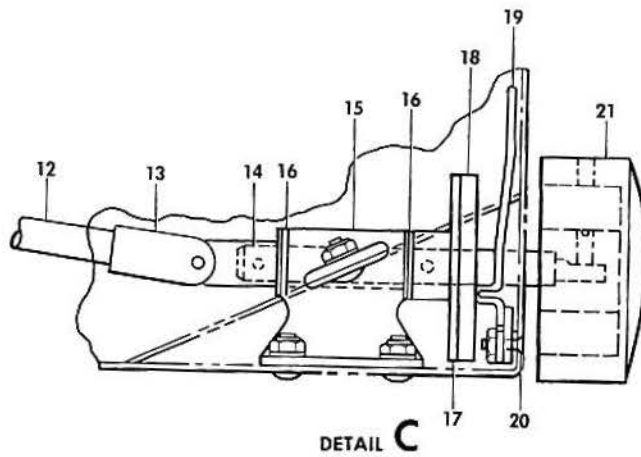
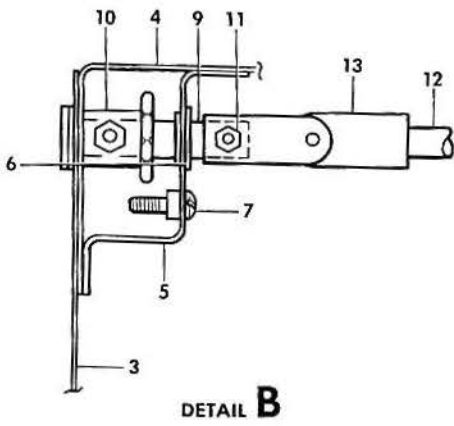
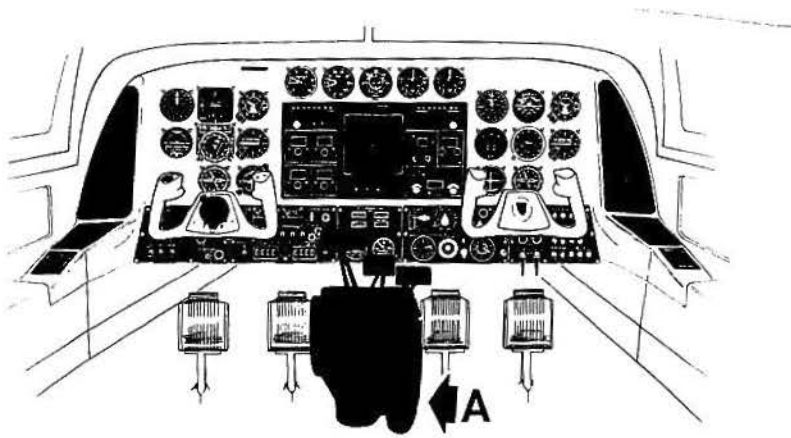
CODES OF EFFECTIVITY

1 P-446 AND AFTER 2 P-446 THRU P-504
3 P-505 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-10-30
AILERON TRIM TAB CONTROL

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-151-4

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

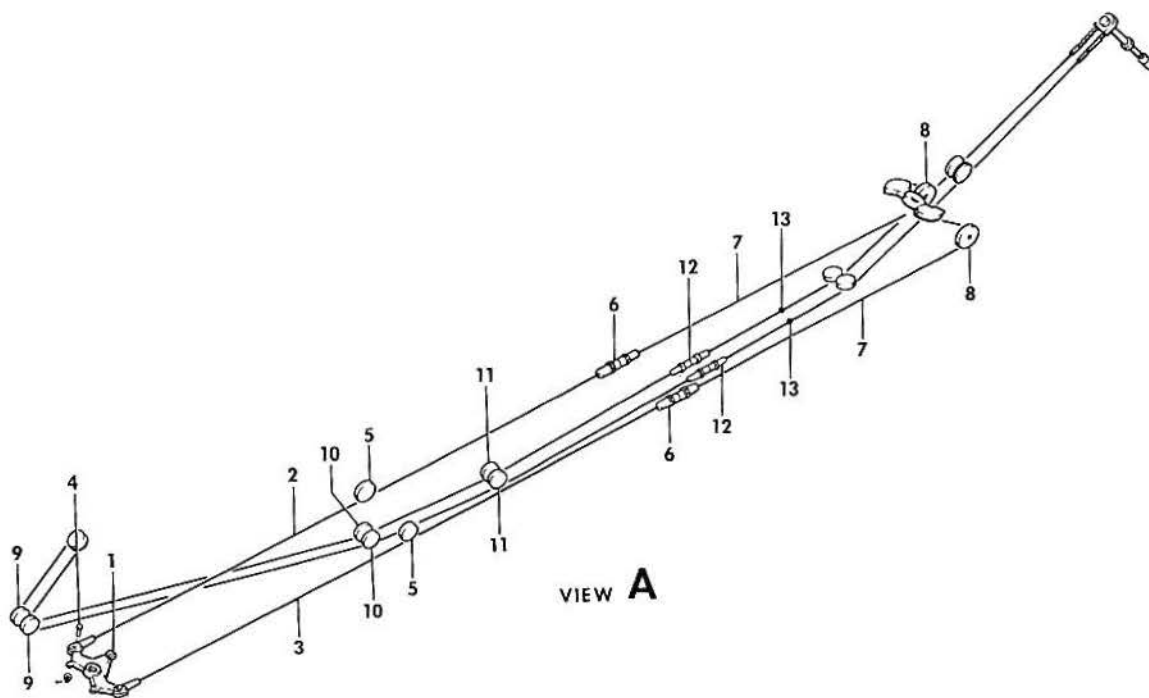
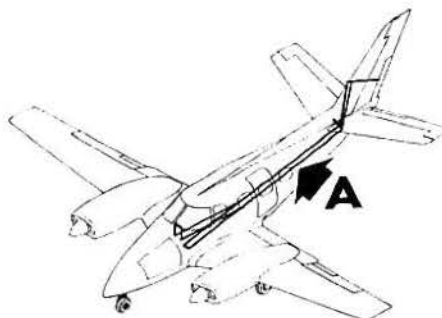
GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10-30	60-524011-601	PEDESTAL ASSY/AILERON TRIM TAB CONTROLS ONLY/	1	
- 1	60-524012-13	. FRAME, PEDESTAL AFT.	1	
- 2	60-524012-95	. FRAME, PEDESTAL FWD.	1	
	60-524012-607	. PLATE ASSY, PEDESTAL BACK.	1	
- 3	60-524012-81	. . PLATE, BACK.	1	
- 4	60-524012-79	. . BRACKET	1	
	50-524403-49	. . BUSHING	1	
	60-524012-609	. BRACKET ASSY, AILERON CONTROL.	1	
- 5	60-524012-83	. . BRACKET, AILERON TAB CONTROL	1	
- 6	50-524403-49	. . BUSHING	1	
- 7	MS35207-264	. . SCREW	1	
	K1000-3	. . NUTPLATE	1	
- 8	60-524011-7	. SUPPORT, ANGLE	1	
	60-524066-601	. TAB CONTROL ASSY, AILERON TRIM	1	
- 9	60-524070	. . SHAFT	1	
- 10	60-524069	. . SPROCKET, AILERON TRIM TAB	1	
		/ATTACHING PARTS/		
	130909B19	. . BOLT.	1	
	AN960-10L	. . WASHER.	1	
	130909N29	. . NUT	1	
		-----*		
	60-524067	. . SHAFT ASSY, AILERON TRIM TAB	1	
		/ATTACHING PARTS/		
	MS171526	. . PIN, ROLL.	1	
- 11	187714-1	. . PIN, TAPER	1	
	AN960-4	. . WASHER.	1	
	MS21042L04	. . NUT	1	
		-----*		
- 12	60-524067-1	. . . TUBE.	1	
- 13	AN270B8	. . . U-JOINT/SUPERSEDES MS20270B8/	2	
	MS171587	. . . PIN, ROLL.	2	
- 14	60-524065	. . . SHAFT	1	
- 15	60-524055-1	. . SUPPORT ASSY, AILERON TRIM TAB CONTROL	1	
		/ATTACHING PARTS/		
	MS35207-263	. . SCREW	3	
	AN960-10	. . WASHER.	3	
	130909N29	. . NUT	3	
		-----*		
- 16	60-524092-3	. . WASHER.	2	
	AN960-616L	. . WASHER.	AR	
	60-524066-602	. . SUPPORT ASSY, DRIVE.	1	
		/ATTACHING PARTS/		
	MS175030	. . PIN, ROLL.	1	
		-----*		
- 17	60-524068	. . SUPPORT, AILERON TAB INDICATOR DRIVE	1	
- 18	60-524064	. . DRIVE, AILERON TAB INDICATOR SPIRAL.	1	
- 19	60-524063-5	. . INDICATOR ASSY, AILERON TAB CONTROL.	1	
		/ATTACHING PARTS/		
- 20	MS24693S26	. . SCREW	1	
	AN960-6	. . WASHER.	1	
	100951X063ZD	. . WASHER.	1	
	100801S1-0100	. . BUSHING	1	
	H10-06	. . NUT	1	
		-----*		
- 21	S771-70	. . KNOB, AILERON TRIM TAB CONTROL	1	
		/ATTACHING PARTS/		
	NAS1081-08D5L	. . SCREW, SET	1	
		-----*		
- 22	60-524012-99	. COVER, PEDESTAL MECHANISM.	1	
	60-524189-7	PANEL ASSY, RUDDER & AILERON EDGE LIGHTED.	1	
		/ATTACHING PARTS/		
	AN507B632R8	SCREW	2	
		-----*		
- 23	60-524189-9	. PANEL, EDGE LIGHTED.	1	
	60-524189-5	. WINDOW, INDICATOR VIEW	2	

(- 21)

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-20-01
RUDDER & RUDDER TAB CONTROLS

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-153-5

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-01	60-524000	CONTROLS INSTL,FUSELAGE FLIGHT.							NP	
		/RUDDER & RUDDER TAB CONTROLS ONLY/								
- 1	60-524028	. PEDAL INSTL,RUDDER/SEE CHAPTER 27-20-20/							NP	
- 2	60-524032-1	. BELLCRANK,RUDDER CONTROL CABLE LH							1	
- 3	NAS305-25-1612	. CABLE ASSY,RUDDER RH FWD.							1	
- 3	NAS305-25-1616	. CABLE ASSY,RUDDER LH FWD.							1	
		/ATTACHING PARTS/								
- 4	AN24-13/M/ 130909N16 MS24665-134	. BOLT.							1	
		. NUT							1	
		. PIN,COTTER.							1	

- 5	118540BHP3	. PULLEY,RUDDER CABLE							2	
		/ATTACHING PARTS/								
	130909B43	. BOLT.							1	
	AN960-416L	. WASHER.							1	
	130909N32	. NUT							1	

- 6	MS2125185L	. BARREL,TURNBUCKLE							2	
		/ATTACHING PARTS/								
	MS21256-2	. CLIP,LOCKING.							2	

- 7	60-524128-1	. CABLE ASSY,RUDDER AFT/LH & RH/.							2	
	60-524128-7	. CABLE,AFT							1	
	MS20664C5	. BALL,CABLE END.							1	
	MS21260L5RH	. TERMINAL,CABLE END.							1	
	50-524442-1	. PLATE,LOCK.							1	
- 8	MS20220-4	. PULLEY,RUDDER CABLE							2	
		/ATTACHING PARTS/								
	AN5-12A/M/ AN960-516 MS20365-524	. BOLT.							1	
		. WASHER.							1	
		. NUT							1	

- 9	MS20219A1	. PULLEY,RUDDER TAB CABLE FWD/STA 107.5/.							2	
		/ATTACHING PARTS/								
	AN24-34A/M/ AN960-416L 100696S-ZW027 130909N32	. BOLT.							1	
		. WASHER.							2	
		. SPACER.							1	
		. NUT							1	

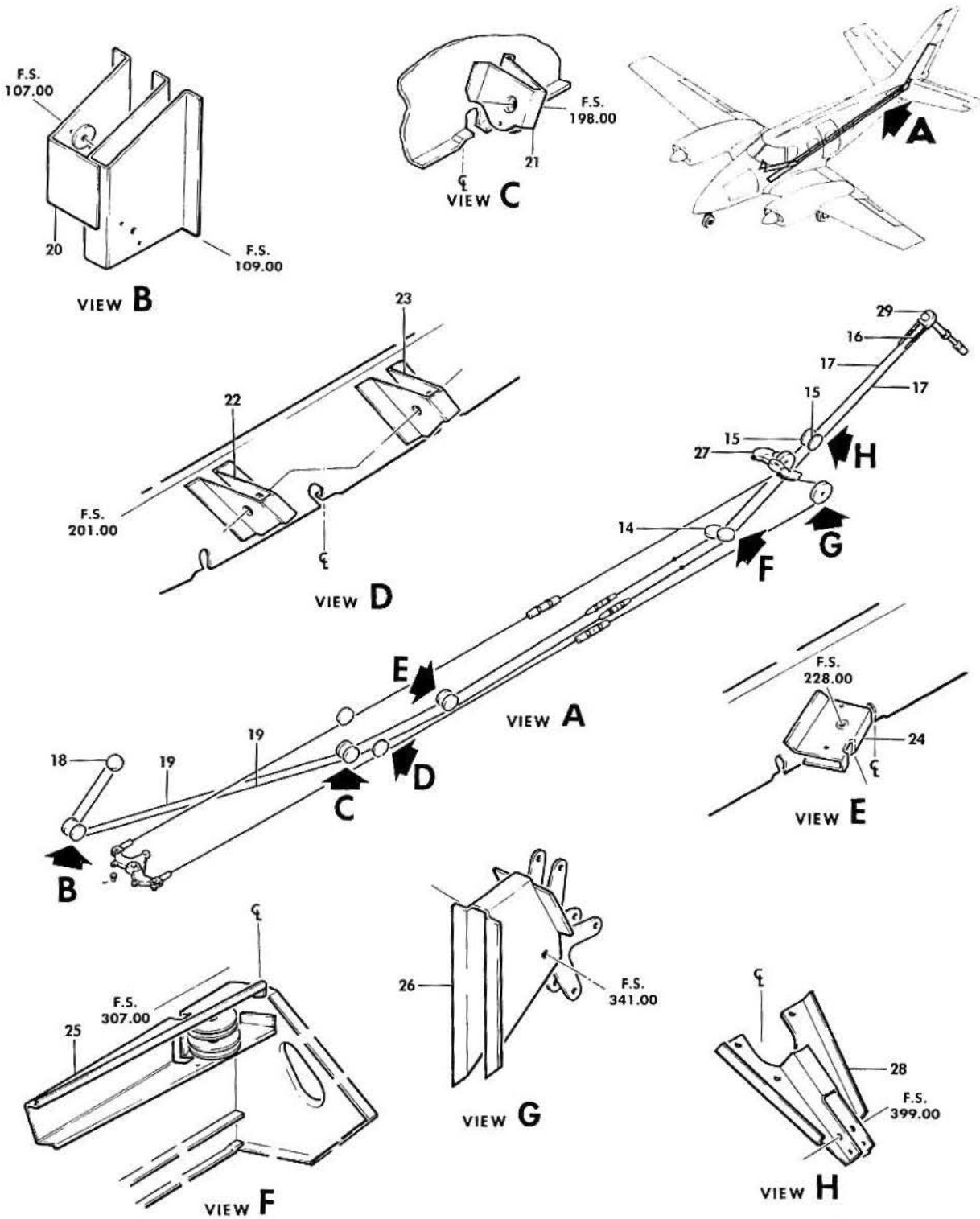
- 10	118540BHP1	. PULLEY,RUDDER TAB CABLE/STA 198.00/							2	
		/ATTACHING PARTS/								
	130909B21	. BOLT.							1	
	AN960-10L	. WASHER.							1	
	130909N29	. NUT							1	

- 11	118540BHP1	. PULLEY,RUDDER TAB CABLE/STA 229.0/.							2	
		/ATTACHING PARTS/								
	130909B24	. BOLT.							1	
	AN960-10L	. WASHER.							1	
	100696S-ZL006	. SPACER.							1	
	130909N29	. NUT							1	

- 12	MS2125182L	. BARREL,TURNBUCKLE							2	
		/ATTACHING PARTS/								
	MS21256-2	. CLIP,LOCKING.							1	

- 13	45-524624	. BOLT,RUDDER TAB CABLE STOP.							2	
		/ATTACHING PARTS/								
	AN960D516L	. WASHER.							2	
	130909N17	. NUT							1	
	MS24665-134	. PIN,COTTER.							1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-153-6

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

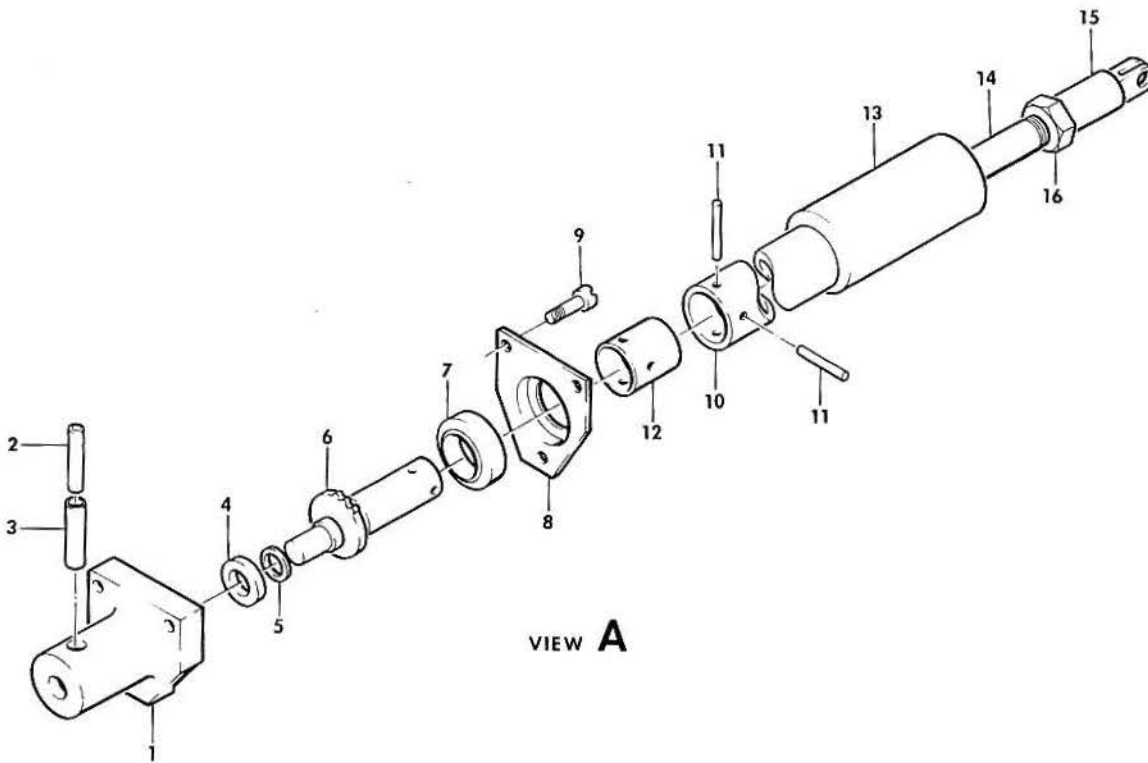
GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
20-01 - 14	MS20219A1	. PULLEY, RUDDER TAB CABLE/STA 311.19/ /ATTACHING PARTS/	2	
	AN4-22A/M/ AN960-10L 100696S-ZW026 130909N32	. BOLT. WASHER. SPACER. NUT	1 1 1 1	
- 15	118540BHP1	. PULLEY, RUDDER TAB CABLE/STA 338.75/ /ATTACHING PARTS/	2	
	130909B20 AN960-10L 130909N29	. BOLT. WASHER. NUT	1 1 1	
	60-524129-43	. CHAIN & CABLE ASSY, RUDDER TAB	1	
- 16	60-524129-11 C4189	. . CHAIN LINK, CONNECTING	1 2	
- 17	60-524129-41	. . CABLE ASSY, RUDDER TAB	2	
- 18	60-524179	REEL, RUDDER TAB CONTROL	1	
- 19	NAS302-66-4350	CABLE ASSY, RUDDER TAB FWD	1	
- 20	60-524117-7 NAS427K32	BRACKET ASSY, PULLEY SUPPORT/STA 109/ PIN, CABLE GUARD	1 2	
- 21	60-524115-1 NAS427K14	BRACKET, TAB PULLEY/STA 201/ PIN, CABLE GUARD	1 1	
- 22	60-524114-19	BRACKET, RUDDER CABLE PULLEY LH.	1	
- 23	60-524114-17 NAS427K12	BRACKET, RUDDER CABLE PULLEY RH. PIN, CABLE GUARD	1 2	
- 24	60-524118-3 NAS427T17 130335-1 115-524070-5 115-524070-1 130341 130334-9	BRACKET, TAB CABLE PULLEY/STA 228.0/ PIN, CABLE GUARD SEAL, RUDDER TAB CABLE/STA 242.0/ SEAL ASSY, RUDDER CABLE/STA 242.0/ BRACKET SPRING SEAL, BALL	1 1 2 2 1 1 1	
- 25	60-524132-19 NAS427K25	BRACKET, RUDDER TAB CABLE PULLEY/STA 307/ PIN, CABLE GUARD	1 1	
	60-524173-31 60-524173-32	BRACKET ASSY, LH PULLEY. BRACKET ASSY, RH PULLEY.	1 1	
- 26	60-524173-29 60-524173-30 60-524173-33 NAS427K12	. BRACKET, RUDDER CABLE PULLEY LH. BRACKET, RUDDER CABLE PULLEY RH. RETAINER, PULLEY PIN, CABLE GUARD	1 1 2 3	
- 27	60-524172-1 AN174-10A/M/ AN960-416 130909N32	BELLCRANK, RUDDER AFT. /ATTACHING PARTS/ BOLT. WASHER. NUT	1 4 4 4	
- 28	60-524104-1 NAS427K15	BRACKET, RUDDER TAB CABLE PULLEY/STA 339/ PIN, CABLE GUARD	1 1	
- 29	35-660033 60-526013-601	FAIRLEAD, RUDDER TAB CABLE ACTUATOR ASSY, RUDDER TAB/SEE CHAPTER 27-20-10/	1 1	

END

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DUKE B60
ILLUSTRATED PARTS CATALOG

27-20-10
RUDDER TRIM TAB ACTUATOR

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B60-163-3

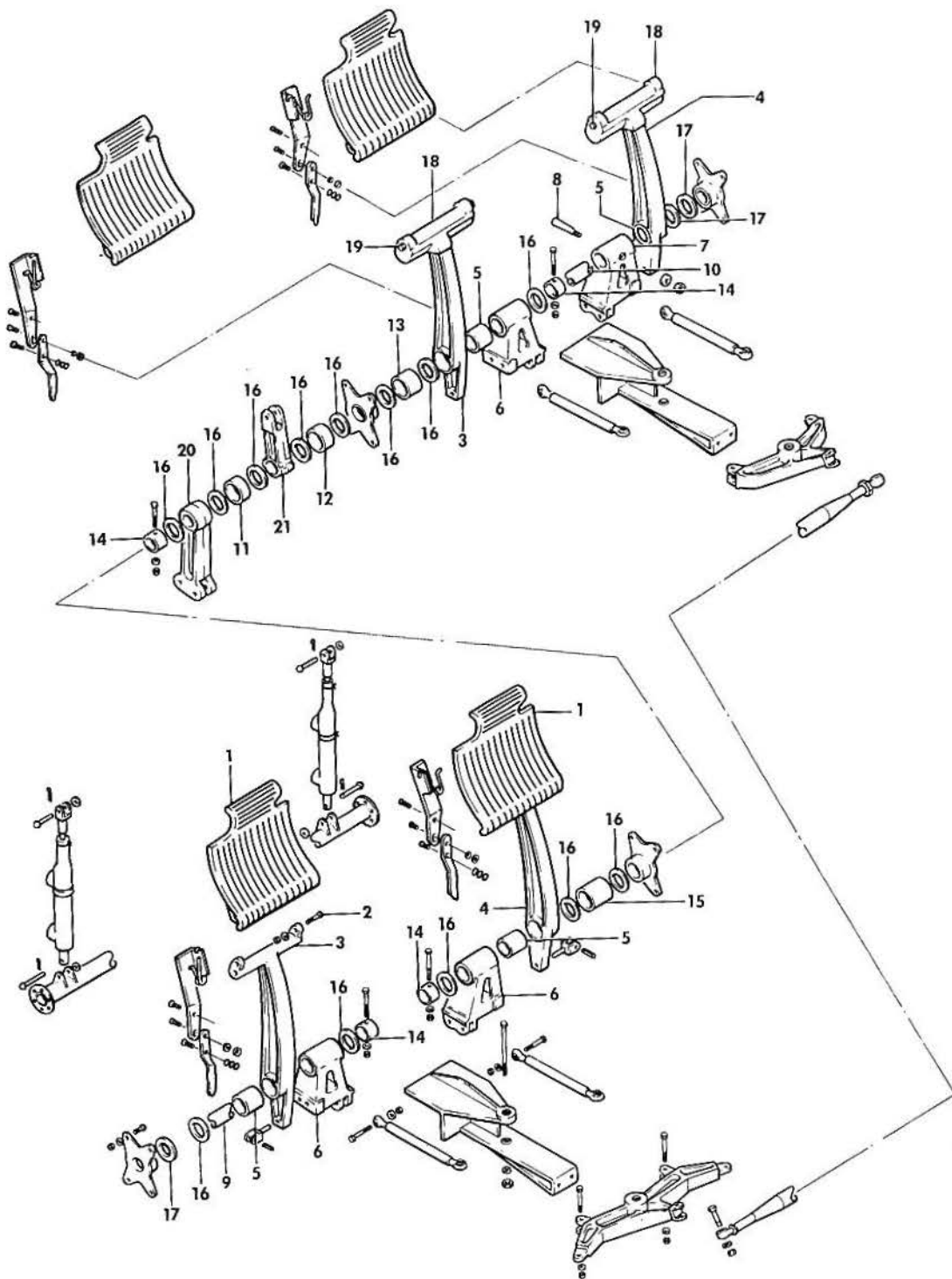
B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
20-10	60-526013-601	ACTUATOR ASSY, RUDDER TRIM TAB	1	
- 1	60-526016	. HOUSING, BEARING	1	
- 2	60-526019-3	. BUSHING	1	
- 3	60-526013-3	. BUSHING	1	
- 4	MS20201KP3A	. BEARING	1	
- 5	60-526013-1	. SHIM	1	
- 6	60-526017	. SPROCKET	1	
- 7	MS20201KP5A	. BEARING	1	
- 8	60-526014	. COVER, BEARING HOUSING /ATTACHING PARTS/	1	
- 9	MS35266-64	. SCREW	3	
- 10	60-526015	. BARREL, DRIVE /ATTACHING PARTS/	1	
- 11	MS9048-073	. PIN, ROLL	2	
- 12	60-526019-1	. BUSHING	1	
- 13	60-526021	. COLLAR	1	
- 14	60-526020-1	. SCREW, DRIVE	1	
- 15	60-526018	. CLEVIS	1	
- 16	AN316-6R	. NUT, CHECK	1	
	60-524129-43	. CHAIN & CABLE ASSY, RUDDER TRIM TAB	1	

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ILLUSTRATED PARTS CATALOG

27-20-20
RUDDER PEDALS AND LINKAGE

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ILLUSTRATED PARTS CATALOG

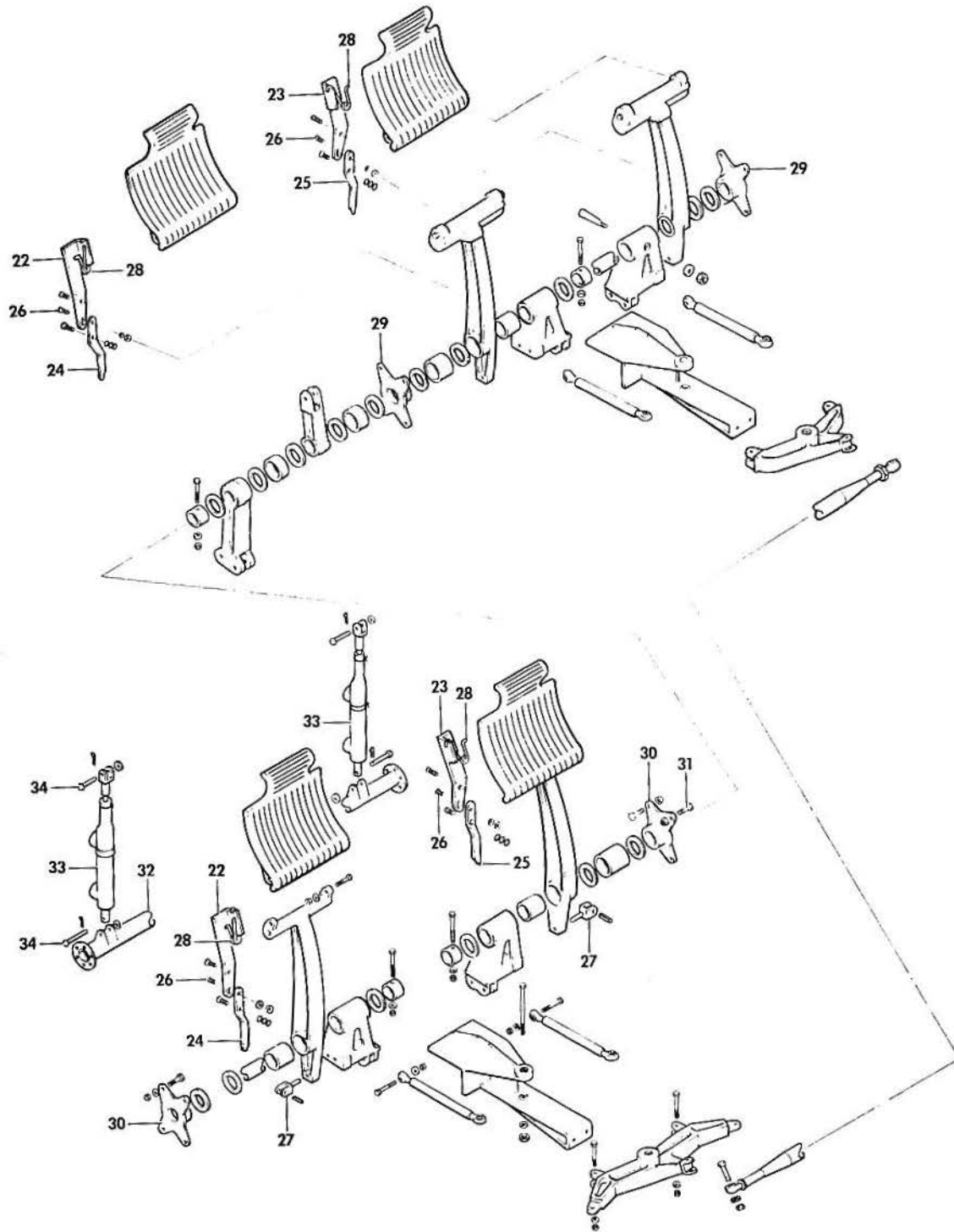


860-154-2

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PEK ASSY	USABLE ON CODE		
					1	2
20-20	60-524028	PEDAL INSTL, RUDDER/PILOT & COPILOT/	NP			
	60-524028-601	. PEDAL ASSY, PILOTS RUDDER.	1			
	60-524028-603	. PEDAL ASSY, COPILOTS RUDDER.	1			
- 1	35-524011-5	. PEDAL, PILOTS BRAKE & RUDDER /ATTACHING PARTS/	2			
- 2	AN3-10/M/ AN960-10L 130909N6 MS24665-151	. BOLT. . WASHER. . NUT . PIN, COTTER.	2 2 2 2			
- 3	50-524326-17	. ARM ASSY, LH RUDDER PEDAL/PILOT & COPILOT/	2			
- 4	50-524326-18 50-524326-5 50-524326-19 50-524326-6 50-524326-20	. ARM ASSY, RH RUDDER PEDAL/PILOT & COPILOT/ . ARM, LH. . ARM, LH/SPARES REPL FOR 50-524326-5/ . ARM, RH. . ARM, RH/SPARES REPL FOR 50-524326-6/	2 1 1 1 1	1 2 1 2		
- 5	B1416	. BEARING, RUDDER PEDAL ARM.	2			
- 6	60-524031-1 60-524031-3 B146	. ARM ASSY, RUDDER PEDAL LOWER . ARM, LOWER . BEARING	3 1 2			
- 7	105739A-YZ1000 60-524031-5	. SPACER. . ARM, COPILOTS RH RUDDER PEDAL LOWER. /ATTACHING PARTS/	1 1 1			
- 8	AN386-3-12A AN975-4 130909N32	. PIN, TAPERED . WASHER. . NUT	1 1 1			
- 9	60-524028-1	. SHAFT, PILOTS RUDDER PEDAL	1			
- 10	60-524028-5	. SHAFT, COPILOTS RUDDER PEDAL	1			
- 11	60-524028-3	. SPACER, COPILOTS RUDDER PEDAL SHAFT.	1			
- 12	60-524028-11	. SPACER, COPILOTS RUDDER PEDAL SHAFT.	1			
- 13	60-524028-9	. SPACER, COPILOTS RUDDER PEDAL SHAFT.	1			
- 14	60-524028-7 130909B24 AN960D10L 130909N29	. SPACER, RUDDER PEDAL SHAFT/PILOT & COPILOT/ /ATTACHING PARTS/ . BOLT. . WASHER. . NUT	2 1 1 1 1			
- 15	60-524028-13	. SPACER, PILOTS RUDDER PEDAL SHAFT.	1			
- 16	AN960-1416L	. WASHER, RUDDER PEDAL SHAFT/PILOT & COPILOT/.	AR			
- 17	AN960-1416	. WASHER, RUDDER PEDAL SHAFT/PILOT & COPILOT/.	3			
- 18	R 002-524023-1	. PEDAL, COPILOTS RUDDER/SUPERSEDES 35-524641/ /ATTACHING PARTS/	2			
- 19	AN3-44A 22K1-02	. BOLT. . NUT	1 1			
- 20	60-820074-5 60-820074-7 14DU06	. ARM ASSY, NOSE GEAR RETRACT AFT IDLER. . ARM, NOSE GEAR RETRACT IDLER . BUSHING, IDLER ARM	1 1 2			
- 21	60-820031-13	. ARM, NOSE GEAR STEERING IDLER.	1			

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DUKE B60
ILLUSTRATED PARTS CATALOG



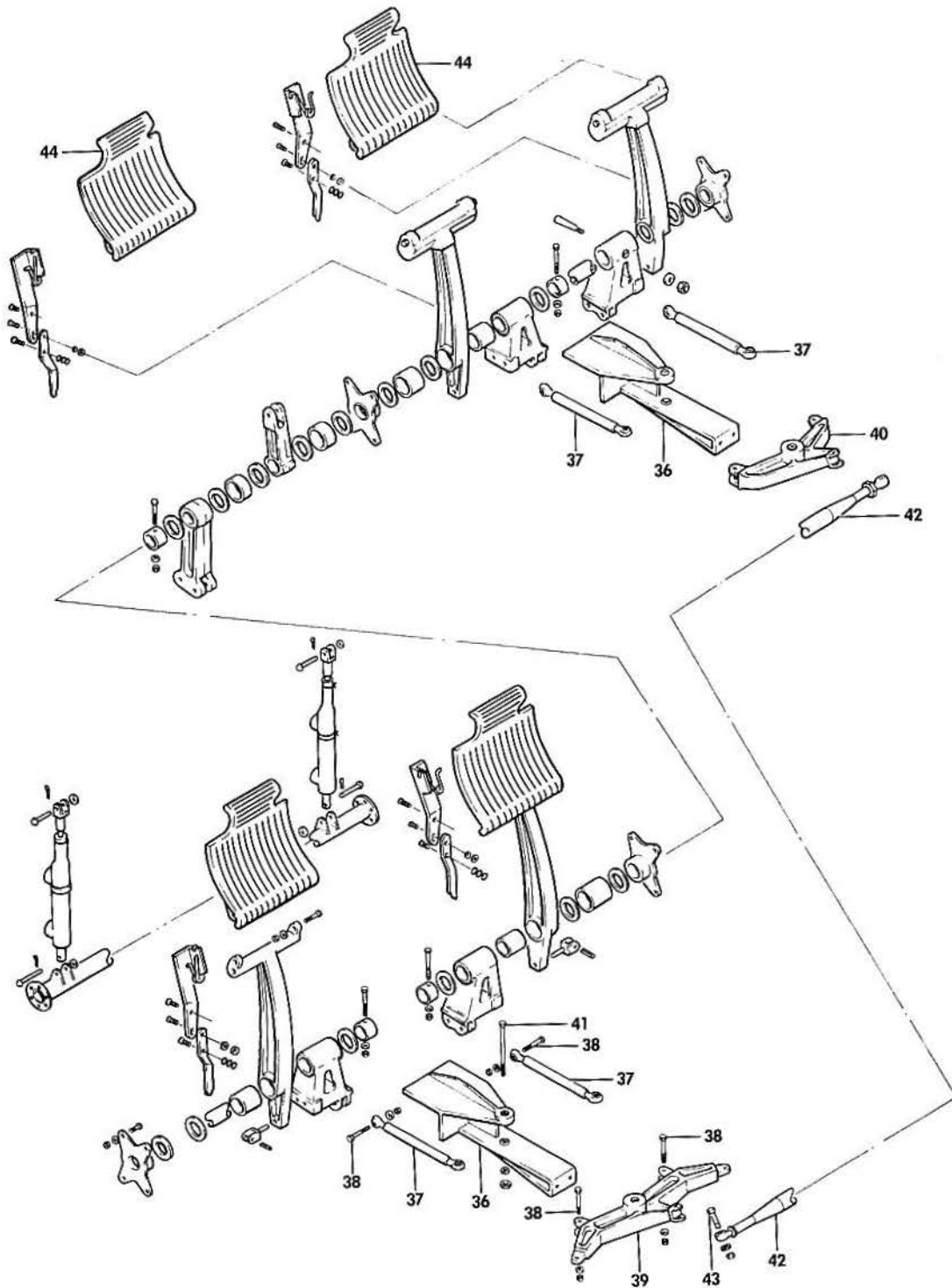
B60-154-3

FIGURE 20-20. RUDDER PEDALS & LINKAGE
/SHEET 2 OF 3 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-20 - 22	60-524178-3	2	
- 23	60-524178-4	2	
	AN502-10-14	1	
	AN960D516L	1	
	AN960D10	1	
	NAS43DD3-11	1	
	1006960-ZU012	1	
- 24	60-524177-3	2	
- 25	60-524177-4	2	
	130909S3	1	
	AN960D10L	1	
	AN960D516	2	
	NAS43DD3-18	1	
- 26	AN520-10-10	4	
	AN960D10L	8	
	AN960D516L	4	
	NAS43DD3-11	4	
	130909N29	4	
- 27	35-524171	4	
	102809A125-014	1	
- 28	35-524308	4	1
	002-524022-3	4	2
	60-524030-1	2	
	130909B14	4	
	AN960D10L	4	
	130909N29	4	
- 29	60-524030-3	1	
	B146	1	
- 30	60-524030-5	2	
	130909B14	4	
- 31	AN23-9A	1	
	AN960-10L	4	
	130909N29	4	
- 32	60-524036-3	1	
- 33	R 96-380034-25	2	
- 34	MS20392-2C23	2	
	AN960-10L	2	
	MS24665-132	2	
- 35	R		

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-154-4

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS							USABLE ON CODE	
			1	2	3	4	5	6	7		
20-20 - 36	60-524029	. BRACKET, RUDDER PEDAL BELLCRANK MOUNTING								2	
- 37	60-524034	. ROD ASSY, RUDDER PUSH/PILOT & COPILOT/								4	
		/ATTACHING PARTS/									
- 38	130909820	. BOLT.								2	
	AN960D10L	. WASHER.								2	
	130909N29	. NUT								2	
		-----*									
- 39	60-524032	. BELLCRANK ASSY, PILOTS RUDDER PEDAL.								1	
- 40	60-524033	. BELLCRANK ASSY, COPILOTS RUDDER PEDAL.								1	
		/ATTACHING PARTS/									
- 41	AN4-27A/M/ AN960D416L 130909N32	. BOLT. WASHER. NUT								1 1 1	
		-----*									
	KP4A	. . BEARING, BELLCRANK								2	
	102933D10YB0812	. . SPACER, BELLCRANK.								1	
- 42	60-524035	. ROD ASSY, RUDDER BELLCRANK PUSH.								1	
		/ATTACHING PARTS/									
- 43	130909820	. BOLT.								2	
	AN960D10L	. WASHER.								2	
	130909N29	. NUT								2	
		-----*									
	60-524035-1	. . TUBE, RUDDER BELLCRANK PUSH ROD.								1	
	RE3M6-2N	. . END, PUSH ROD.								2	
	AN316-6	. . NUT, CHECK								2	
- 44	35-524011-5	PEDAL, COPILOTS BRAKE & RUDDER								2	
		/ATTACHING PARTS/									
	AN3-10/M/ AN960-10L 130909N6 MS24665-151	BOLT. WASHER. NUT PIN, COTTER.								2 2 2 2	
		-----*									

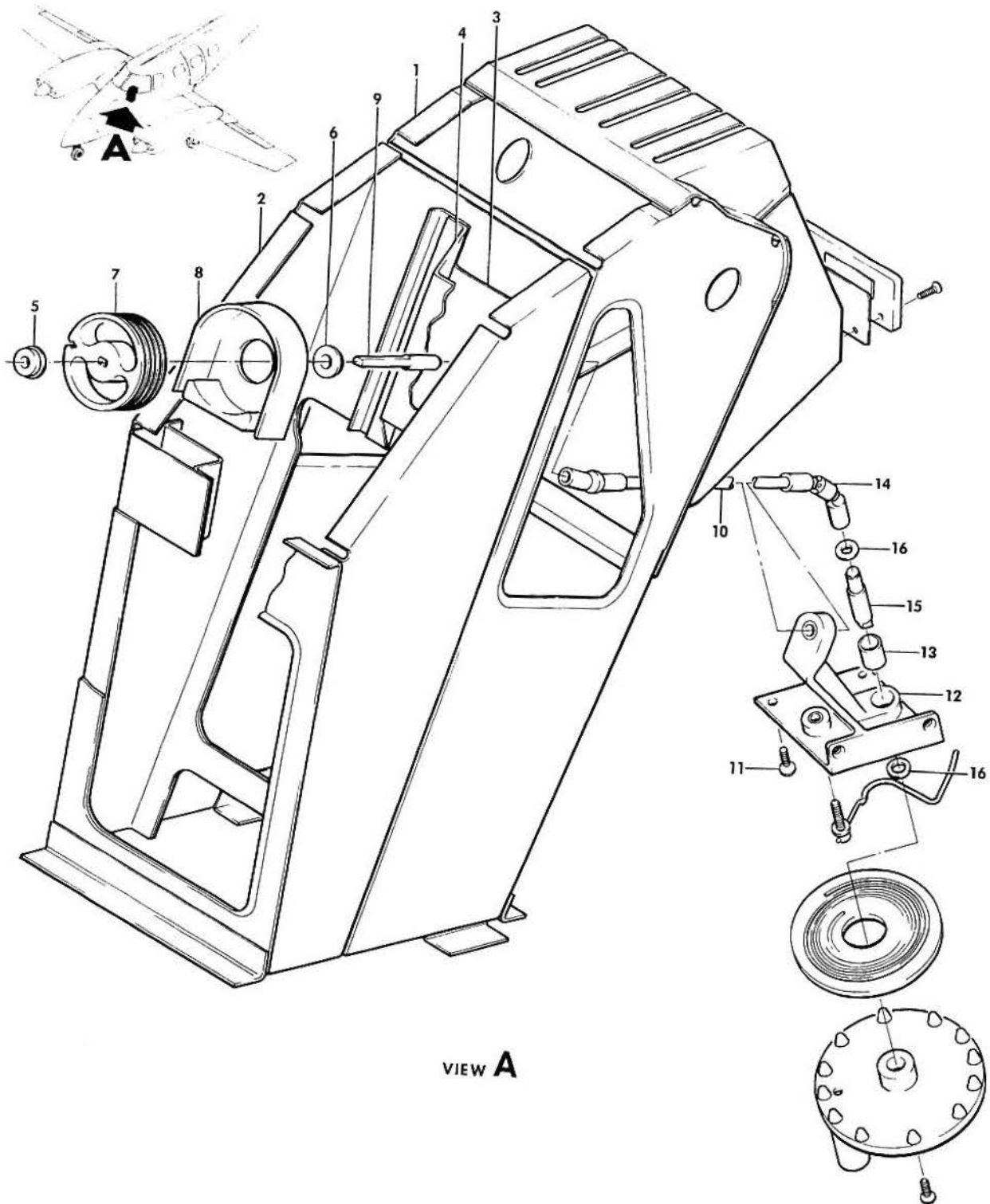
CODES OF EFFECTIVITY

1 P-247 THRU P-554 2 P-555 AND AFTER

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DUKE B60
ILLUSTRATED PARTS CATALOG

27-20-30
RUDDER TRIM TAB CONTROL

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



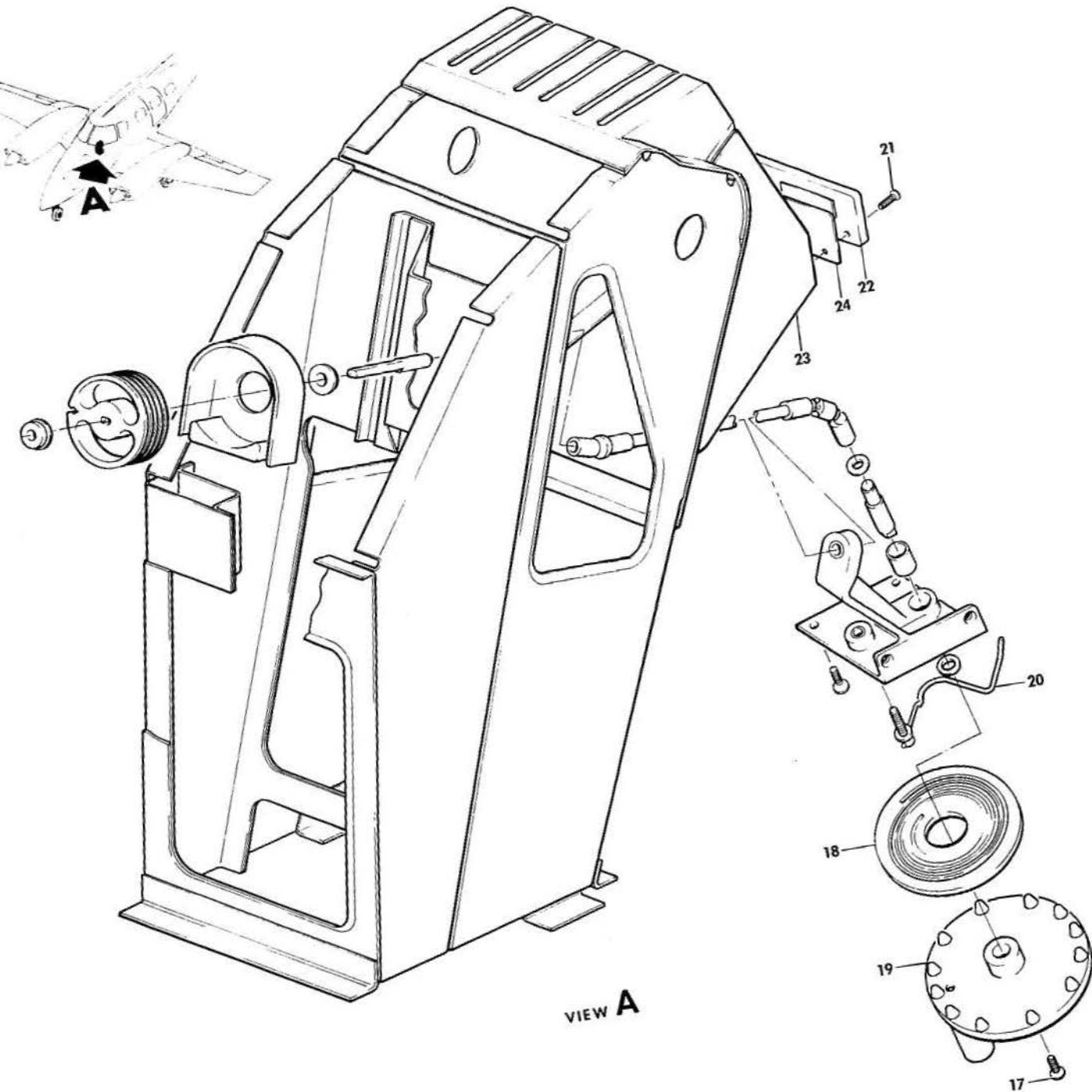
VIEW **A**

B60-153-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
20-30	60-524011-601		PEDESTAL ASSY/RUDDER TRIM TAB CONTROLS ONLY/	1	
- 1	60-524012-13		• FRAME,PEDESTAL AFT.	1	
- 2	60-524012-95		• FRAME,PEDESTAL FWD.	1	
	60-524012-613		• BRACKET ASSY,TAB CONTROL	1	
	AN509-8R7		• SCREW	2	
	MS27039-0807		• SCREW	6	
	MS1060A08		• NUTPLATE	8	
	MS27641KP6A		• BEARING,ROD SUPPORT	2	
	60-524012-611		• BRACKET ASSY,SHAFT SUPPORT.	1	
- 3	60-524012-91		• BRACKET	1	
- 4	60-524012-93		• BRACKET	1	
	60-594190		• ADAPTER,BEARING RETAINER.	2	
- 5	50-524403-49		• BUSHING	1	
- 6	50-320032		• BUSHING	1	
- 7	60-524179		• REEL,TAB MECHANISM CABLE.	1	
	35-524028		• PIN	1	
- 8	60-524180		• GUARD,TAB CABLE	1	
	AN960-716		• WASHER/BETWEEN BRACKET & REEL/	AR	
- 9	60-524011-11		• SHAFT	1	
	60-524056-605		• CONTROL ASSY,RUDDER TRIM TAB.	1	
	60-524062-11		• SHAFT ASSY,RUDDER TAB CONTROL	1	
	187714-1		• PIN,TAPER	1	
	AN960-6		• WASHER	1	
	MS21042L04		• NUT	1	
- 10	60-524062-5		• SHAFT	1	
	60-524062-9		• SHAFT	1	
	MS20270B8		• U-JOINT	2	
	MS171587		• PIN,ROLL	3	
	60-524054-1		• SUPPORT ASSY,RUDDER TRIM TAB CONTROL.	1	
- 11	AN507-1032R8		• SCREW	4	
	AN960-10		• WASHER	4	
	130909N29		• NUT	4	
- 12	60-524054-3		• SUPPORT	1	
	06DU10		• BUSHING	1	
- 13	06DU08		• BUSHING	1	
	101321-0080390		• BUSHING	1	
- 14	300D8		• U-JOINT	1	
	MS171526		• PIN,ROLL	1	
	MS171587		• PIN,ROLL	1	
- 15	60-524059		• SHAFT,WHEEL SUPPORT	1	
- 16	60-524092-1		• WASHER	2	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



VIEW A

B60-1534

FIGURE 20-30. RUDDER TRIM TAB CONTROL
/SHEET 2 OF 2 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

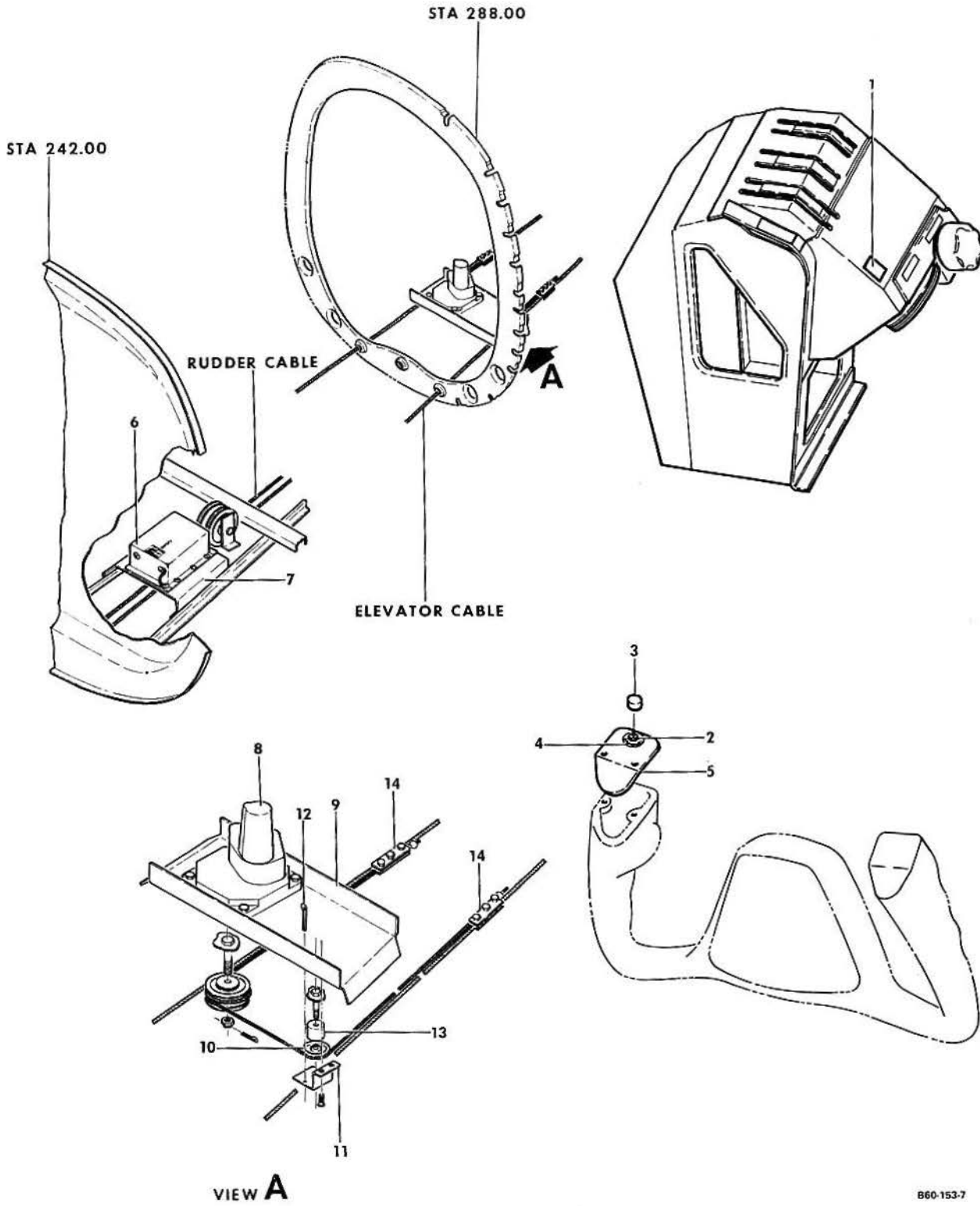
GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
20-30	60-524056-1	.	WHEEL ASSY, RUDDER TRIM TAB CONTROL.	1	
			/ATTACHING PARTS/		
- 17	NAS1190-3P8W	.	SCREW	1	
	100951X0632J	.	WASHER	1	
			-----*		
- 18	60-524057-1	.	DRIVE, RUDDER TAB CONTROL INDICATOR SPIRAL	1	
- 19	60-524058-3	.	WHEEL, RUDDER TRIM TAB DRIVE	1	
- 20	60-524061-11	.	INDICATOR ASSY, RUDDER TRIM TAB CONTROL.	1	
			/ATTACHING PARTS/		
	AN960-10	.	WASHER	1	
	130909N29	.	NUT	1	
			-----*		
	60-524061-7	.	INDICATOR	1	
	60-524189-7	.	PANEL ASSY, RUDDER & AILERON EDGE LIGHTED.	1	
			/ATTACHING PARTS/		
- 21	AN507B632R8	.	SCREW	2	
			-----*		
- 22	60-524189-9	.	PANEL, EDGE LIGHTED.	1	
	60-524189-5	.	WINDOW, INDICATOR VIEW	2	
- 23	60-524012-99	.	COVER, PEDESTAL MECHANISM.	1	
	NAS302-66-4350	.	CABLE ASSY, RUDDER TRIM TAB.	1	
- 24	60-524106-603	.	BOARD ASSY, PRINTED CIRCUIT.	1	
	D158-100-5T1	.	BULB, BLUE LIGHT	4	
	60-524108	.	BOARD, PRINTED CIRCUIT	1	

"END"

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-26-01
YAW DAMPER/OPTIONAL/
P-348,P-365 AND AFTER

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-153-7

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	1 2 3 4 5 6 7							UNITS PER ASSY	USABLE ON CODE
			1	2	3	4	5	6	7		
26-01	60-524196-1	YAW DAMPER INSTALLATION/OPTIONAL/	NP	1
- 1	40B74-1	. SWITCH,CONTROL PEDESTAL	1	1
- 2	40S76	. SWITCH,PILOTS CONTROL WHEEL	1	1
- 3	38S13	. CAP,BUTTON	1	1
- 4	13A705	. PLACARD,Y/D DISCONNECT.	1	1
- 5	60-524196-3	. PLATE	1	1
		/ATTACHING PARTS/		
	NAS387-440-4P	. SCREW	2	
- 6	1C651-2	. YAW DAMPER.	1	1
		/ATTACHING PARTS/		
	30A366	. STRAP,GROUND.	1	
	AN525-832R8	. SCREW	4	
	AN960-8	. WASHER	4	
	MS21042L08	. NUT	4	
- 7	7C1365	. BRACKET,YAW DAMPER.	1	1
- 8	1C465-1-380Y	. RUDDER SERVO.	1	1
		/ATTACHING PARTS/		
	130909B14	. BOLT	4	
	AN960-10	. WASHER	4	
	MS21042L3	. NUT	4	
- 9	7C1363	. BRACKET	1	1
		/ATTACHING PARTS/		
	AN525-832R8	. SCREW	6	
	AN960-8	. WASHER	6	
	MS21042L08	. NUT	6	
- 10	49A21	. PULLEY.	1	1
		/ATTACHING PARTS/		
	3S299	. BOLT	1	
	4S31	. WASHER	1	
	AN960-10	. WASHER	2	
	MS21042L3	. NUT	1	
- 11	7A1364-1	. BRACKET	1	1
		/ATTACHING PARTS/		
	AN525-832R8	. SCREW	2	
	AN960-8	. WASHER	2	
	MS21042L08	. NUT	2	
- 12	MS24665-157	. COTTER PIN,LOWER PULLEY CABLE GUARD	1	1
- 13	43A384	. SPACER,LOWER PULLEY ALIGNING.	1	1
- 14	30B449	. CABLE,BRIDLE.	1	1
	42A184-1	. CLAMP,CABLE	2	1

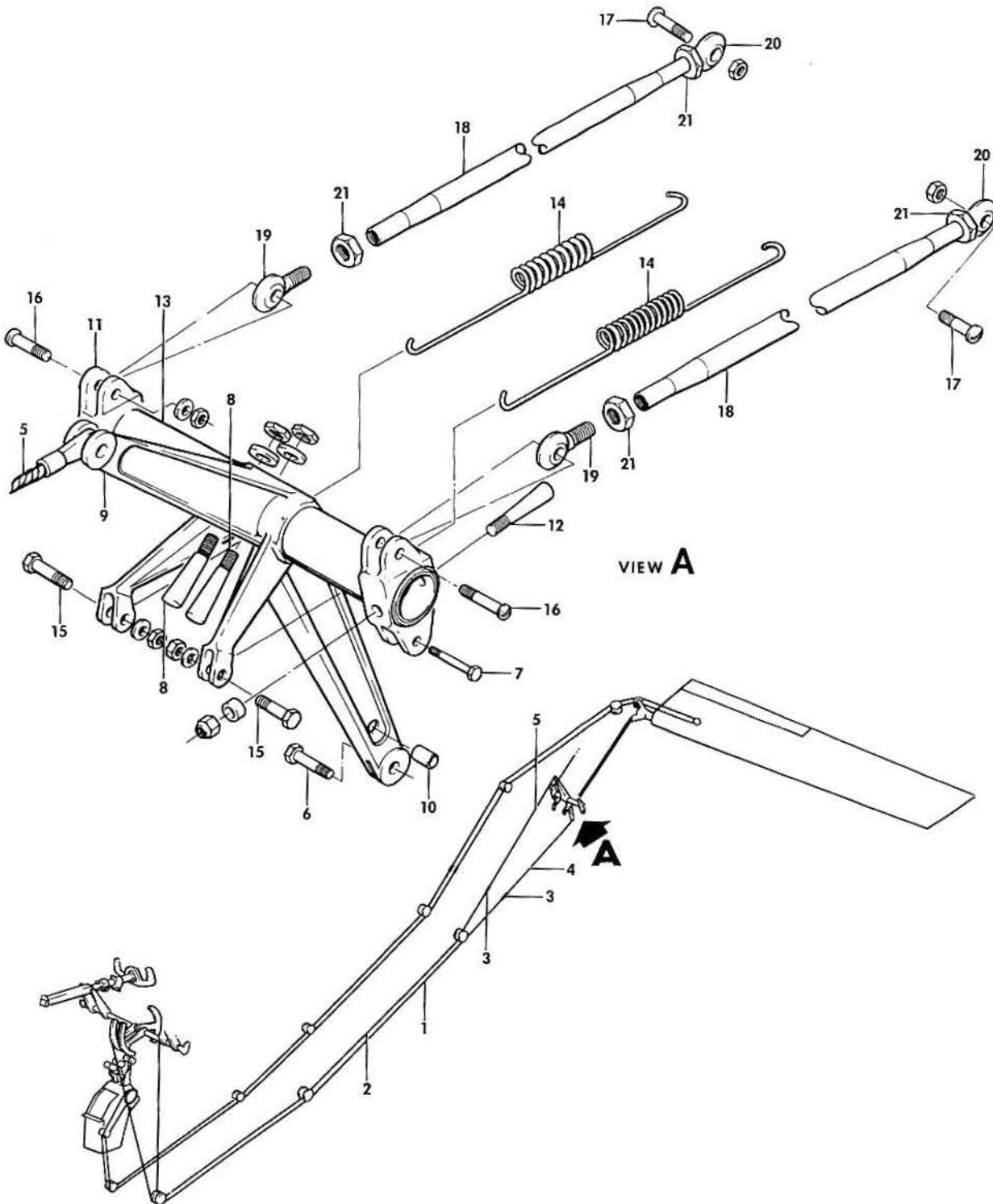
CODES OF EFFECTIVITY

I P-348,P-365 & AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-30-01
ELEVATOR AND ELEVATOR TRIM TAB CONTROLS

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

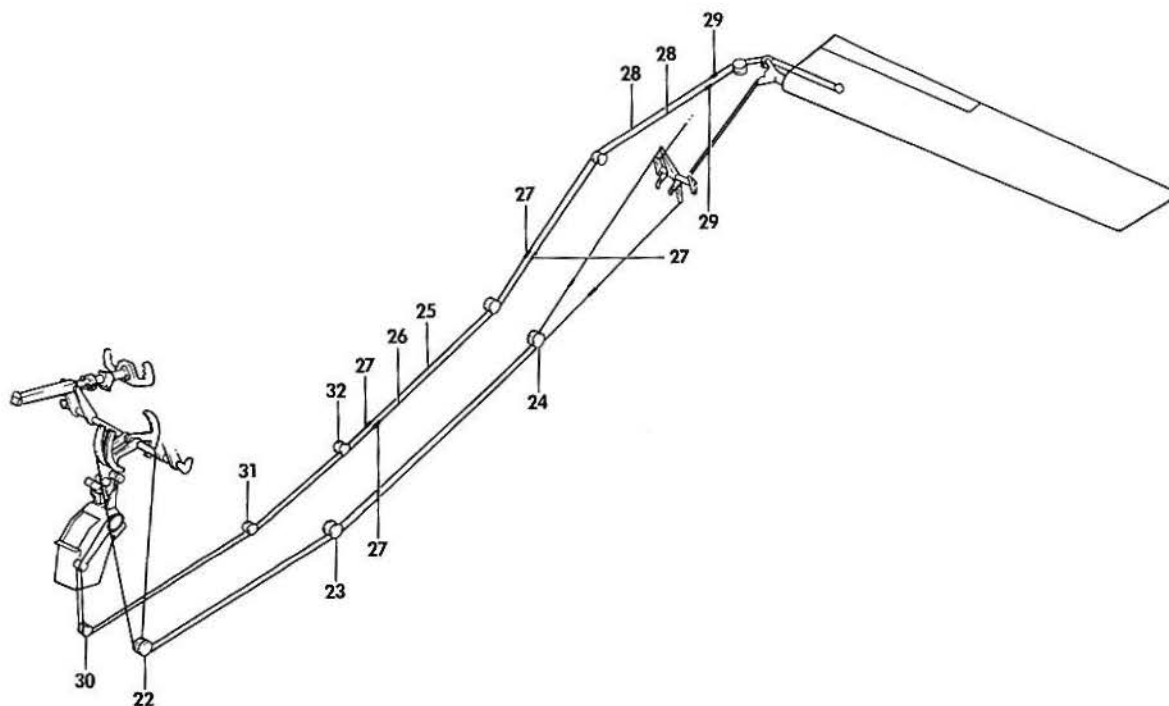


B60-152-6

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
30-01	60-524000	CONTROLS INSTL,FUSELAGE FLIGHT.	NP	
		/ELEVATOR & ELEVATOR TAB CONTROLS ONLY/		
- 1	60-524128-3	. CABLE ASSY,ELEVATOR UP FWD.	1	
- 2	60-524128-5	. CABLE ASSY,ELEVATOR DOWN FWD.	1	
	MS24665-138	. PIN,CABLE RETAINING COTTER.	2	
- 3	MS21251B5L	. TURNBUCKLE,CABLE CONNECTING	2	
	MS21256-2	. CLIP,TURNBUCKLE LOCKING	4	
- 4	NAS304-34-0390	. CABLE ASSY,ELEVATOR UP AFT.	1	
- 5	NAS304-34-0400	. CABLE ASSY,ELEVATOR DOWN AFT.	1	
		/ATTACHING PARTS/		
- 6	AN23-14/M/ AN960PD10L AN960PD10 130909N15 MS24665-134	. BOLT. WASHER. WASHER. NUT PIN,COTTER.	2 2 2 2 2	
	60-524043-3	. BELLCRANK ASSY,ELEVATOR AFT	1	
		/ATTACHING PARTS/		
- 7	AN173-10A/M/ AN960-10L 130909N29	. BOLT. WASHER. NUT	2 4 2	
	60-524169-3	. . . BELLCRANK ASSY,ELEVATOR	1	
		/ATTACHING PARTS/		
- 8	AN386-2-12A AN975-3 130909N29	. . . PIN,TAPER WASHER. NUT	2 2 2	
- 9	60-524169-5	. . . BELLCRANK	1	
- 10	105740X-XJ0162	. . . BUSHING,AUTOPILOT CABLE	1	
- 11	60-524044-1	. . . ARM,BELLCRANK	2	
		/ATTACHING PARTS/		
- 12	AN386-2-12A AN975-3 130909N29	. . . PIN,TAPER WASHER. NUT	1 1 1	
- 13	60-524043-1	. . . TUBE.	1	
- 14	60-524170	. SPRING,BELLCRANK TENSION.	2	
		/ATTACHING PARTS/		
- 15	130909B20 AN960PD10 AN960PD516L 100696X-ZD006 130909N29	. BOLT. WASHER. WASHER. SPACER. NUT	1 1 2 1 1	
	60-524042	. ROD ASSY,ELEVATOR AFT PUSH.	2	
		/ATTACHING PARTS/		
- 16	AN173-10A/M/	. BOLT,FWD.	1	
- 17	AN174-13A/M/ AN960-10L AN960-416 130909N29 130909N32	. BOLT,AFT. WASHER,FORWARD. WASHER,AFT. NUT,FORWARD NUT,AFT	1 1 2 1 1	
- 18	60-524042-3	. . . TUBE,PUSH ROD	1	
- 19	RE3M6-2N	. . . END,ROD	1	
- 20	RE4M6	. . . END,ROD	1	
- 21	AN316-6R	. . . NUT	2	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-152-7

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
30-01 - 22	118540BHP4	2	
		PULLEY,ELEVATOR CABLE/F.S.109.50/ /ATTACHING PARTS/								
	AN4-14A/M	1	
	AN960-416L	1	
	130909N32	1	

- 23	118540BHP3	2	
		PULLEY,ELEVATOR CABLE/F.S.187.0/ /ATTACHING PARTS/								
	AN4-20A/M/	1	
	AN960-416L	1	
	100696S-ZW018	1	
	130909N32	1	

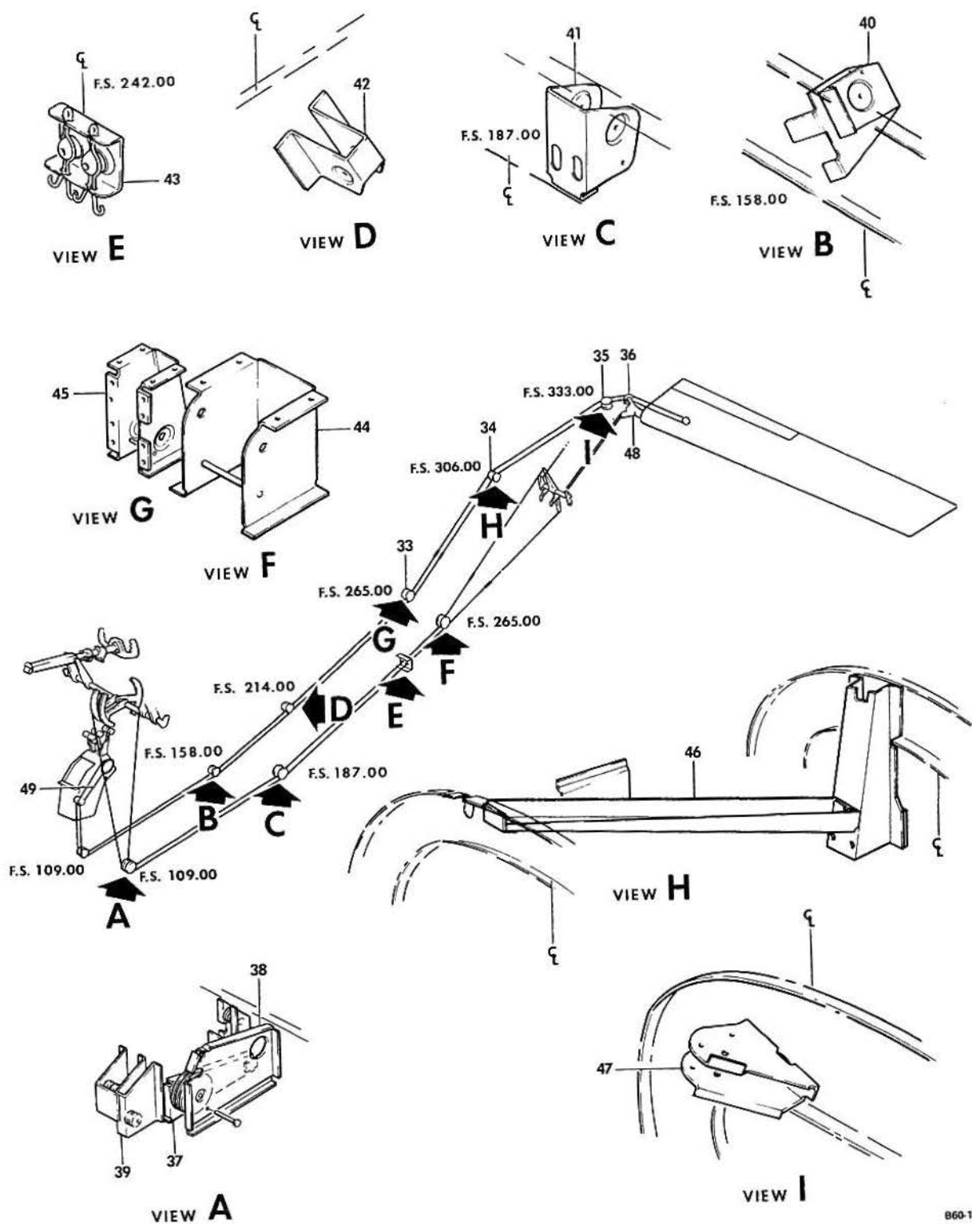
- 24	118540BHP4	2	
		PULLEY,ELEVATOR CABLE/F.S.265.00/ /ATTACHING PARTS/								
	AN4-25A/M/	1	
	AN960-416L	1	
	100696S-ZW022	1	
	100696S-ZH010	2	
	130909N32	1	

- 25	NAS302-77-0700	1	
- 26	NAS302-77-0680	1	
- 27	MS21251B2L	4	
	MS21256-2	8	
- 28	60-524129-601	1	
	60-524129-31	2	
- 29	C4189	2	
	60-524129-9	1	
- 30	45-524624	2	
	AN960D516L	4	
	130909N17	2	
	MS24665-134	2	
- 31	MS20219A1	2	
		PULLEY,ELEVATOR TAB CABLE/F.S.109.50/ /ATTACHING PARTS/								
	130909B43	1	
	AN960-416L	1	
	130909N32	1	

- 32	118540BHP1	2	
		PULLEY,ELEVATOR TAB CABLE/F.S.158.50/ /ATTACHING PARTS/								
	130909B23	1	
	AN960-10L	1	
	100696S-ZL003	1	
	130909N29	1	

- 32	118540BHP1	2	
		PULLEY,ELEVATOR TAB CABLE/F.S.214.00/ /ATTACHING PARTS/								
	130909B23	1	
	AN960-10L	1	
	100696S-ZL005	1	
	130909N29	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



860-152-8

FIGURE 30-01-ELEVATOR & ELEVATOR TAB CONTROLS
/SHEET 3 OF 3 SHEETS/

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

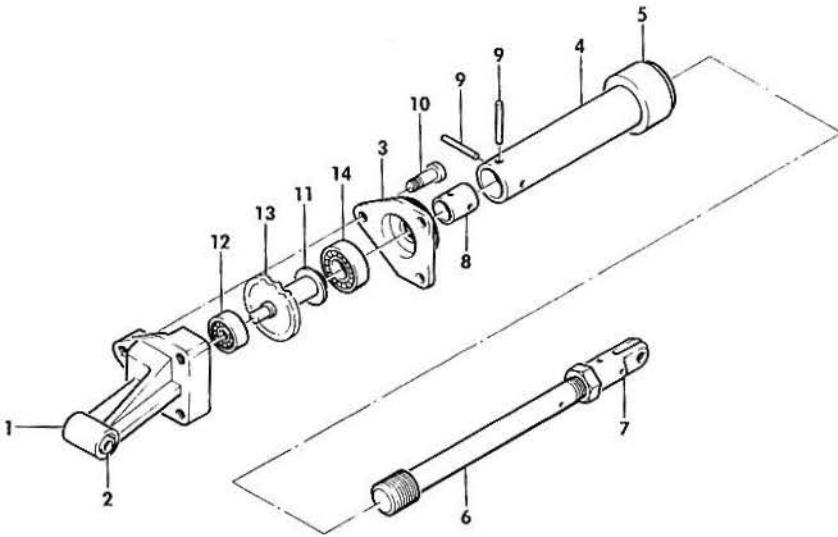
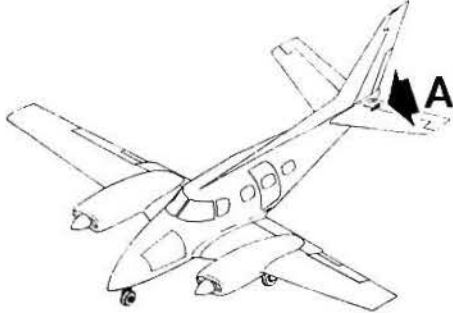
GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
30-01 - 33	1185408HP1	. PULLEY,ELEVATOR TAB CABLE/F.S.265.00/ /ATTACHING PARTS/	2	
	130909B23	. BOLT.	1	
	AN960-10L	. WASHER.	1	
	100696S-ZF006	. SPACER.	1	
	130909N29	. NUT	1	
- 34	MS20219A1	. PULLEY,ELEVATOR TAB CABLE/F.S.306.421/ /ATTACHING PARTS/	2	
	AN4-21A/M/ AN960-416L	. BOLT.	1	
	100696S-ZW026	. WASHER.	1	
	130909N32	. SPACER.	1	
		. NUT	1	
- 35	MS20219A1	. PULLEY,ELEVATOR TAB CABLE/F.S.333.623/ /ATTACHING PARTS/	2	
	130909B43	. BOLT.	1	
	AN960-416L	. WASHER.	1	
	130909N32	. NUT	1	
- 36	MS20219A1	. PULLEY,TAB CABLE/ELEVATOR HORN/ /ATTACHING PARTS/	2	
	AN4-15A/M/ AN960-416	. BOLT.	1	
	130909N32	. WASHER.	1	
		. NUT	1	
- 37	60-524111	. GUARD,TAB CABLE	1	
- 38	60-524117-3	BRACKET,ELEVATOR CABLE PULLEY/F.S.109.50/	1	
	60-524117-5	BRACKET,ELEVATOR CABLE PULLEY/F.S.109.50/	1	
	MS20392-1C49	PIN,CABLE GUARD	1	
	MS24665-132	PIN,COTTER.	1	
	NAS427K21	PIN,CABLE GUARD	1	
- 39	60-524117-7	BRACKET ASSY,TAB CABLE PULLEY/F.S.109.50/	1	
	NAS427K16	PIN,CABLE GUARD	2	
- 40	60-524119-1	BRACKET,TAB CABLE PULLEY/F.S.158.50/	1	
	NAS427K14	PIN,CABLE GUARD	1	
- 41	60-524116-1	BRACKET,ELEVATOR CABLE PULLEY/F.S.187.0/	1	
	NAS427K27	PIN,CABLE GUARD	1	
- 42	60-524193-5	BRACKET,TAB CABLE PULLEY/F.S.214.0/	1	
	NAS427K15	PIN,CABLE GUARD	1	
- 43	60-524192-1	SEAL ASSY,ELEVATOR CABLE/F.S.242.0/	1	
	60-524192-3	. BRACKET,PRESSURE SEAL	1	
	130334-5	. SEAL,BALL	2	
	130341	. SPRING,SEAL LOCK.	2	
	130335-1	SEAL,ELEVATOR TAB CABLE PRESSURE/F.S.242/	1	
- 44	60-524126-17	BRACKET,ELEVATOR CABLE PULLEY/F.S.265/	1	
	NAS427K38	PIN,CABLE GUARD	1	
- 45	60-524126-15	BRACKET,TAB CABLE PULLEY/F.S.265/	1	
	NAS427K15	PIN,CABLE GUARD	1	
- 46	60-524102-1	BRACKET,TAB CABLE PULLEY.	1	
	NAS427K25	PIN,CABLE GUARD	1	
- 47	60-524098-5	BRACKET ASSY,TAB CABLE PULLEY/F.S.333.623/	1	
	NAS427K14	PIN,CABLE GUARD	2	
	35-660033	FAIRLEAD,TAB CABLE.	2	
- 48	60-524045-1	HORN,ELEVATOR CONTROL LH.	1	
	60-524045-2	HORN,ELEVATOR CONTROL RH.	1	
	60-524041-601	SUPPORT ASSY,AFT ELEVATOR BELLCRANK	1	
	60-526011-601	ACTUATOR ASSY,ELEVATOR TAB/SEE CHAPTER 27-30-10	1	
- 49	NAS302-66-3044	CABLE ASSY,ELEVATOR TAB FWD	1	

END

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-30-10
ELEVATOR TRIM TAB ACTUATOR

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



VIEW A

B60-164-3

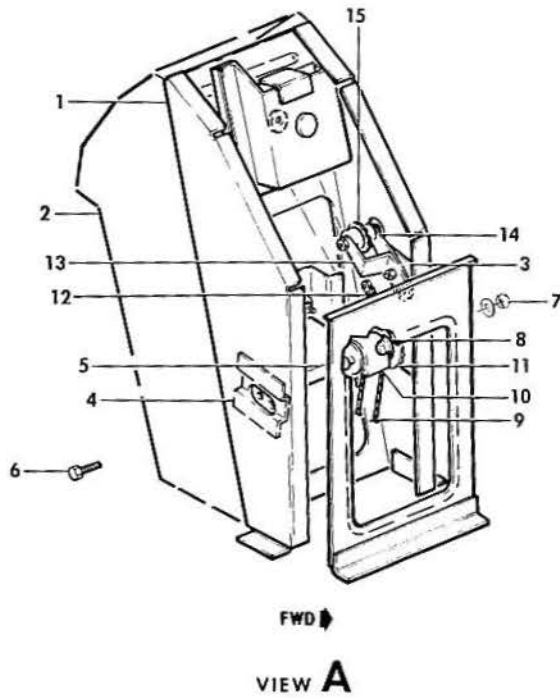
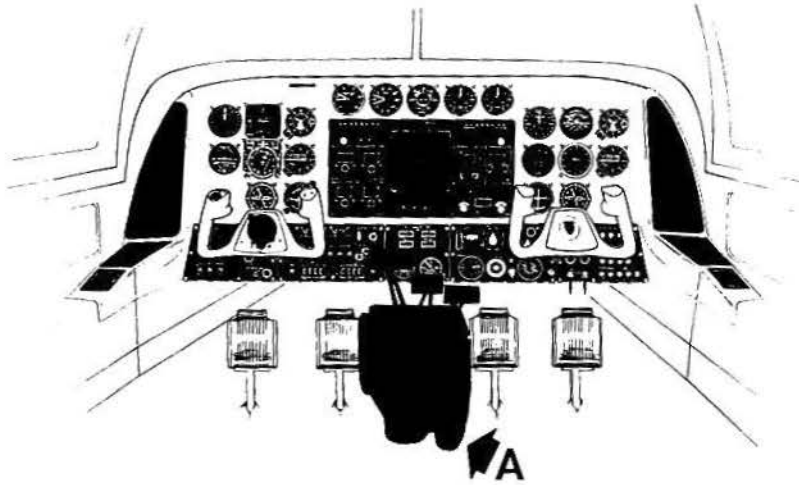
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	
		1	2	3	4	5	6	7			
30-10	60-526011-601	ACTUATOR ASSY,ELEVATOR TRIM TAB	1	
		/ATTACHING PARTS/									
	AN173-13/M/	BOLT,FWD.	1	
	AN173-5/M/	BOLT,AFT.	1	
	AN960-10	WASHER.	2	
	130909N29	NUT	1	
	130909N15	NUT	1	
	MS24665-134	PIN,COTTER.	2	
	60-521012	• BEARING ASSY,TAB ACTUATOR HOUSING	1	
- 1	60-521012-1	• HOUSING,BEARING ACTUATOR.	1	
- 2	60-521012-3	• BEARING,ACTUATOR HOUSING.	1	
- 3	60-526000-11	• COVER,TAB ACTUATOR.	1	
- 4	60-526000-9	• BARREL,TAB ACTUATOR DRIVE	1	
- 5	60-526000-7	• COLLAR,ACTUATOR	1	
- 6	60-526011-5	• SCREW,ACTUATOR.	1	
	AN316-6R	• NUT,LOCK.	1	
- 7	60-526018	• CLEVIS.	1	
- 8	105740X-XL0562	• BUSHING,ACTUATOR.	1	
- 9	MS9048-073	• PIN,ACTUATOR ROLL	2	
- 10	MS35266-64	• SCREW,ACTUATOR COVER.	3	
	AN960PD10L	• WASHER.	AR	
- 11	60-526013-1	• SHIM.	1	
- 12	MS20201KP3A	• BEARING,ACTUATOR.	1	
- 13	95-524022-5	• SPROCKET,TRIM TAB CABLE	1	
- 14	R MS27641KP6A	• BEARING,ACTUATOR.	1	
	60-524129-601	• CHAIN & CABLE ASSY,ELEVATOR TRIM TAB AFT.	1	

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-30-20
ELEVATOR TRIM TAB CONTROL

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-152-4

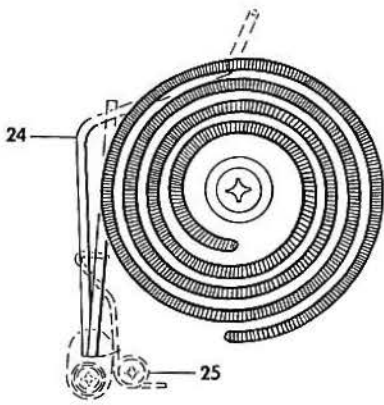
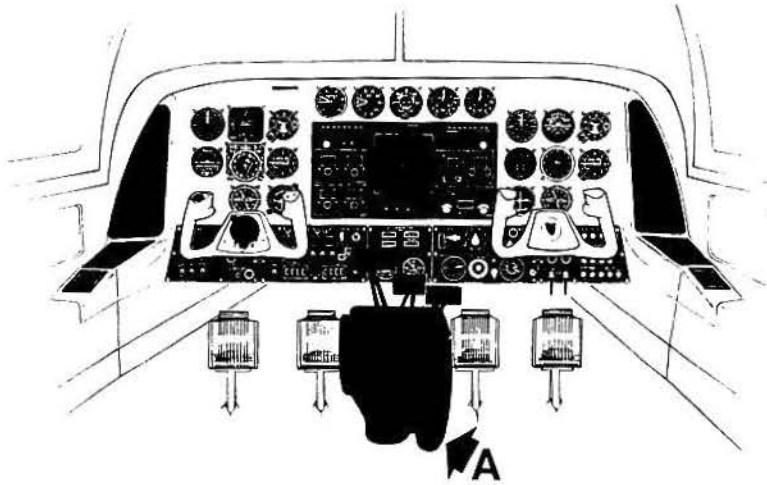
BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
30-20	60-524011-601	PEDESTAL ASSY, CONTROL							1	
		/ELEVATOR TRIM TAB CONTROL ONLY/								
- 1	60-524012-95	. FRAME, FWD PEDESTAL.							1	
- 2	60-524012-13	. FRAME, AFT PEDESTAL.							1	
- 3	60-524012-31	. PLATE							1	
- 4	60-524012-33	. SUPPORT, SHAFT							1	
- 5	60-524050	. SHAFT, ELEVATOR TAB DRIVE.							1	
		/ATTACHING PARTS/								
- 6	AN4H4A/M/	. BOLT.							1	
	AN960-10L	. WASHER/UNDER BOLT HEAD/							1	
	AN960-416	. WASHER/RH SIDE/							AR	
	100951X063YB	. WASHER/LH SIDE/							1	
	AN960-416L	. WASHER/UNDER NUT/							1	
- 7	130909N32	. NUT							1	

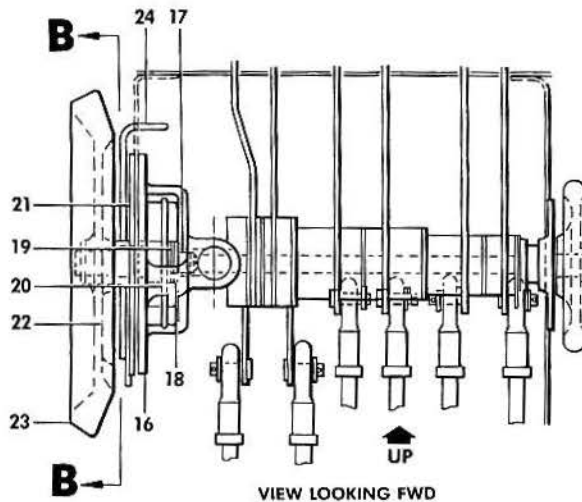
	60-524052	. DRUM ASSY, ELEVATOR TAB CABLE.							1	
- 8	60-524052-1	. DRUM							1	
	06DU06	. BUSHING							2	
	35-524028	. PIN							1	
- 9	NAS302-66-3044	. CABLE ASSY, ELEVATOR TAB FWD							1	
- 10	60-524051	. GUARD, CABLE DRUM.							1	
	60-524053	. SPROCKET ASSY, LWR ELEVATOR TAB DRIVE.							1	
- 11	60-524053-1	. SPROCKET, TAB CABLE.							1	
	06DU08	. BUSHING							1	
- 12	60-524011-3	. CHAIN ASSY, ELEVATOR TAB CONTROL							1	
- 13	50-524541-15	. ARM, SPROCKET SUPPORT.							1	
- 14	50-524541-17	. ARM, SPROCKET SUPPORT.							1	
		/ATTACHING PARTS/								
	130909B15	. BOLT.							1	
	130909B14	. BOLT.							1	
	AN960-10	. WASHER.							3	
	130909N29	. NUT							2	

	50-524541-19	. PAD, NON-SKID SPROCKET SUPPORT							1	
	50-524541-9	. BEARING, CHAIN TIGHTENING SPROCKET							2	
- 15	K2517-1	. SPROCKET, CHAIN TIGHTENING							1	
		/ATTACHING PARTS/								
	130909B24	. BOLT.							1	
	AN960-10	. WASHER.							2	
	130909N29	. NUT							1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

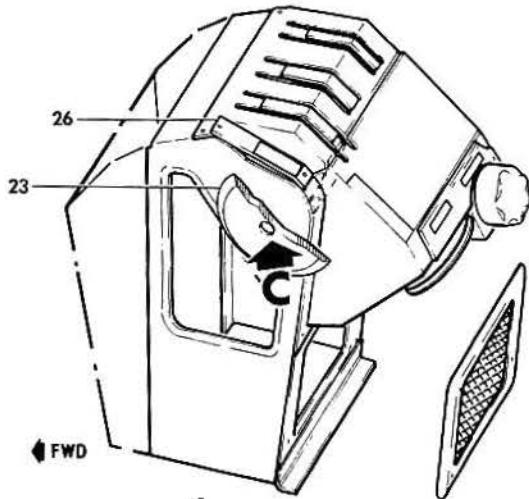


VIEW B-B



VIEW LOOKING FWD

VIEW C



VIEW A

B60-152-5

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

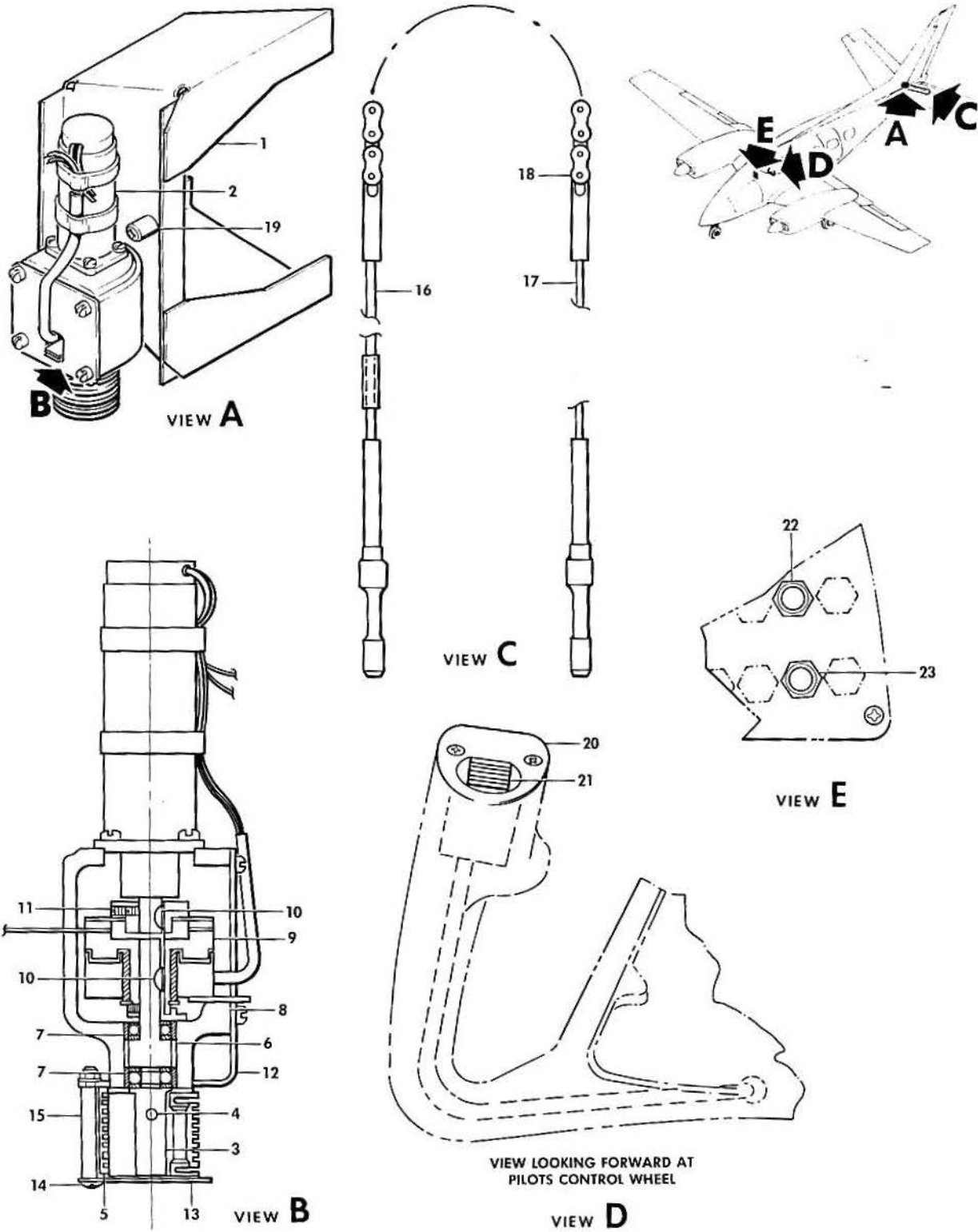
GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
30-20	60-524085-3	.	SUPPORT ASSY,TAB CONTROL.	1	
			/ATTACHING PARTS/		
	AN507-832R6	.	SCREW	3	
	100696D-ZC006	.	SPACER	3	
	MS21042L08	.	NUT	3	
- 16	60-524081-1	.	SUPPORT,TAB CONTROL	1	
- 17	06DU03	.	BUSHING	1	
- 18	08DU08	.	BUSHING	1	
- 19	AN960-616L	.	WASHER.	AR	
- 20	60-524075-5	.	SPROCKET ASSY,UPPER ELEVATOR TAB DRIVE.	1	
- 21	60-524072-1	.	SUPPORT,TAB SPROCKET.	1	
	AN960-816L	.	WASHER.	AR	
	60-524085-5	.	WHEEL ASSY,ELEVATOR TAB CONTROL	1	
			/ATTACHING PARTS/		
	NAS1190-4P8W	.	SCREW	1	
	100951X064ZZ	.	WASHER.	1	
- 22	60-524083	.	DRIVE,ELEVATOR TAB INDICATOR.	1	
- 23	60-524082-3	.	WHEEL,ELEVATOR TAB CONTROL.	1	
- 24	60-524084-5	.	INDICATOR ASSY,ELEVATOR TRIM TAB.	1	
			/ATTACHING PARTS/		
	MS35206-230	.	SCREW	1	
	100801S1-0100	.	BUSHING	1	
	100951X063ZD	.	WASHER.	1	
	AN960-6	.	WASHER.	2	
	MS21042L06	.	NUT	1	
- 25	60-524154	.	SPRING,INDICATOR CONTROL.	1	
			/ATTACHING PARTS/		
	AN507-832R6	.	SCREW	1	
	100696D-ZC006	.	SPACER.	1	
	MS21042L08	.	NUT	1	
- 26	60-524109-603	.	PANEL ASSY,EDGE LIGHTED	1	
			/ATTACHING PARTS/		
	AN507B632R8	.	SCREW	2	
	60-524109-1	.	PANEL,EDGE LIGHTED.	1	
	60-524191	.	CIRCUIT BOARD ASSY.	1	

"END"

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-30-30
ELEVATOR ELECTRIC TRIM TAB CONTROLS

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG



860-364-3

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
30-30	60-524168		TRIM CONTROL INSTL,ELEVATOR ELECTRICAL.	NP	
- 1	60-524168-1		. BRACKET,TRIM ACTUATOR MOUNTING.	1	
			/ATTACHING PARTS/		
	MS27039-0807		. SCREW	6	
	AN960-8		. WASHER.	8	
	NAS679A08		. NUT	8	

	33-524023-5		. ACTUATOR ASSY,ELEC TRIM TAB	1	
			/ATTACHING PARTS/		
	130909815		. BGLT.	3	
	AN960-10		. WASHER.	3	
	130909N29		. NUT	3	

- 2	50-380124-3		. . MOTOR ASSY,ELECTRIC TRIM ACTUATOR	1	
	319A209-1		. . MOTOR ASSY,ELECTRIC TRIM ACTUATOR	1	
			/ALTERNATE FOR 50-380124-3/ /ATTACHING PARTS/		
	AN500A8-6		. . SCREW	4	
R	33-524023-65		. . WASHER.	4	

- 3	33-524025		. . SHAFT	1	
- 4	NAS561PF4-15		. . PIN	1	
- 5	50-524587		. . DRUM.	1	
- 6	R MS27641KP6A		. . BEARING	1	
- 7	MS20201KP6A		. . BEARING	2	
- 8	50-524497-1		. . BODY,ACTUATOR	1	
- 9	50-380125		. . CLUTCH ASSY,ACTUATOR.	1	
- 10	206		. . KEY,WOODRUFF.	2	
- 11	AN565A6H4		. . SCREW,SET	1	
- 12	33-524024		. . COVER,ACTUATOR.	1	
			/ATTACHING PARTS/		
	AN500A8-6		. . SCREW	4	

- 13	96-524033		. PLATE,ACTUATOR COVER.	1	
			/ATTACHING PARTS/		
- 14	AN515-6R28		. SCREW,CABLE GUARD	4	
- 15	100696P-28114		. SPACER.	4	
	AN960-6L		. WASHER.	4	
	MS21042-06		. NUT	4	

- 16	60-524129-21		. CHAIN AND CABLE ASSY.	1	
- 17	60-524129-29		. CABLE ASSY.	1	
- 18	60-524129-31		. CABLE ASSY.	1	
- 18	60-524129-9		. CHAIN	1	
	C4189		. LINK,CHAIN.	2	
- 19	0363		. RESISTOR.	1	
			/ATTACHING PARTS/		
	AN520-10R40		. SCREW	1	
	AN960-10		. WASHER.	1	
	130909N29		. NUT	1	

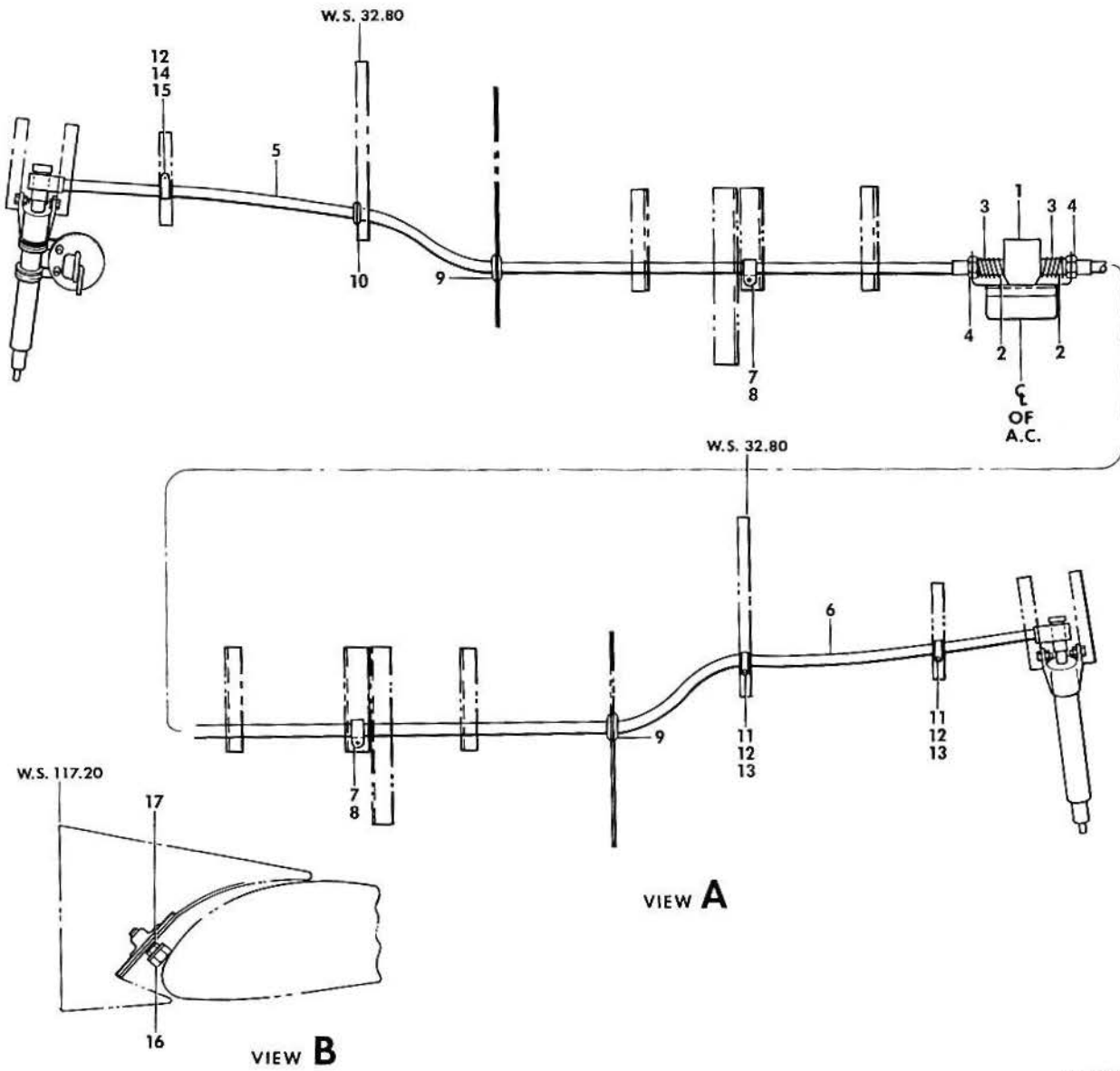
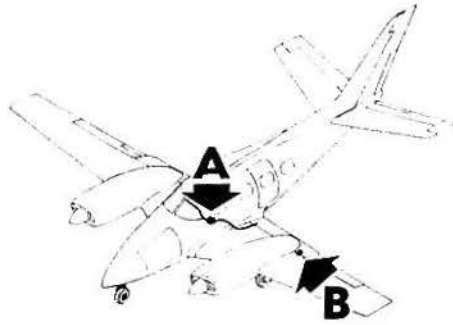
- 20	35-524669-5		. PLATE,LH GRIP PILOT CONTROL WHEEL	1	
			/ATTACHING PARTS/		
	NAS387-440-4P		. SCREW	2	

- 21	26006		. SWITCH,ELECTRIC TRIM CONTROL/PILOT WHEEL/	1	
- 22	MS26574-5		. BREAKER,ELECTRIC TRIM CIRCUIT	1	
			/SUPERSEDES D7274-2-5/		
- 23	35-380052		. KNOB,ELECTRIC TRIM SWITCH	1	
	35-380053-7		. SWITCH,ELECTRIC TRIM TAB.	1	

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-50-01
FLAP MECHANISM AND 90 DEGREE DRIVE

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-161-7

B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

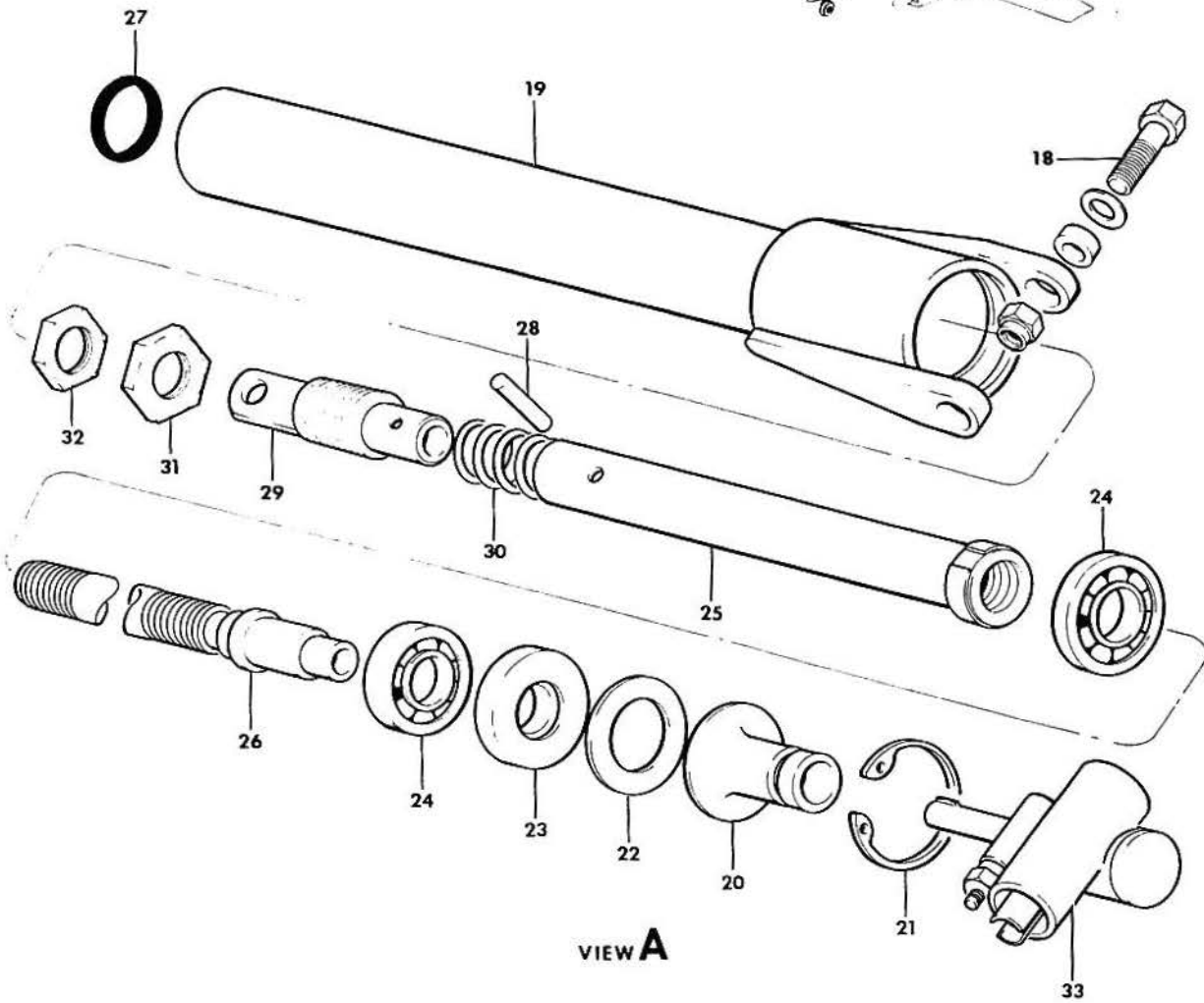
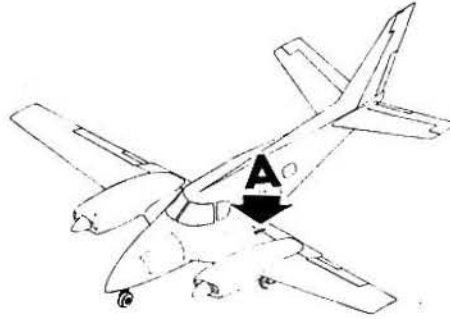
GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE		
					1	2
50-01	60-521011	CONTROL INSTL, WING FLAP	NP			
- 1	35-364151-59	. MOTOR AND GEARBOX ASSY, FLAP	1			
		/SEE CHAPTER 27-50-10/				
	60-430128-13	. SUPPORT ASSY, FLAP MOTOR/USE 60-430128-53 AS .	1	1		
		SPARES REPLACEMENT/				
	60-430128-53	. SUPPORT ASSY, FLAP MOTOR/SPARES REPLACEMENT. .	1			
		FOR 60-430128-13/				
	60-430128-11	. . CLIP, SUPPORT.	2			
	60-430128-55	. . SUPPORT, FLAP MOTOR.	1			
	60-430128-17	. . ANGLE	1			
	60-430128-57	. . ANGLE	1			
	60-430128-58	. . ANGLE	1			
- 2	50-361131	. RETAINER, FLAP DRIVE CABLE	2			
	100951X032WA	. RESTRICTOR, NYLON PRESSURE	2			
- 3	100943XB116N	. SPRING, RESTRICTOR	2			
	60-521024	. RESTRICTOR, FLAP SHAFT	2			
	AN960-1016L	. WASHER.	4			
- 4	AN3066-4	. NUT	4			
- 5	3SXX8563A51	. FLEX SHAFT ASSY, LH FLAP CONTROL	1			
- 6	3XSK9274-48	. FLEX SHAFT ASSY, RH FLAP CONTROL	1			
- 7	MS21919D8	. CLAMP	2			
		/ATTACHING PARTS/				
- 8	AN520-10-10	. SCREW	1			
	AN960-10L	. WASHER.	1			
	130909N29	. NUT	1			

- 9	6CRE622	. SEAL, CARRY THRU PRESSURE.	2			
- 10	11005-5	. GROMMET	1			
	11005-3	. GROMMET	1			
- 11	AN743-12	. CLIP.	2			
		/ATTACHING PARTS/				
	AN520-10-8	. SCREW	1			
	130909N29	. NUT	1			

- 12	MS21919DG8	. CLAMP, FLEX SHAFT.	3			
		/ATTACHING PARTS/				
- 13	AN520-10-8	. SCREW	1			
- 14	AN520-10-10	. SCREW/LH SIDE/.	1			
- 15	102933S4ZP0140	. SPACER/LH SIDE/.	1			
	AN960-10	. WASHER/LH SIDE/.	1			
	130909N29	. NUT	1			

- 16	4988	. BUMPER, FLAP/SUPERSEDES 2194/.	1			
		/ATTACHING PARTS/				
	MS35206-332	. SCREW	1			
	105090CR32-3E	. WASHER.	1			
	130006A832	. NUTPLATE.	1			
- 17	MS21042L08	. NUT, BUMPER ADJUSTING.	1			

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-161-10

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
50-01	50-521152-1	1	
	50-521152-2	1	
		/ATTACHING PARTS/								
- 18	130909B34	2	
	105739S-YH0230	2	
	AN960-416L	2	
	MS21042L4	2	
		*								
- 19	35-521213	1	
- 20	50-521125	1	
- 21	NAS50-112	1	
- 22	35-521230	AR	
	35-521230-2	AR	
- 23	11116M1	1	
- 24	R8	2	
- 25	50-521151-1	1	
	50-521151-2	1	
- 26	45-521216	1	
	45-521216-1	1	
- 27	AN6227B13	1	
- 28	50-521152-3	1	
- 29	50-521149	1	
- 30	111504ZY0124-4	1	
- 31	50-521155	1	
- 32	AN356-1018	1	
- 33	50-380113-1	1	
		50-380113-7/								
	50-380113-7	1	
		50-380113-1/								
	50-380113-2	1	
		50-380113-6/								
	50-380113-8	1	
		50-380113-2/								

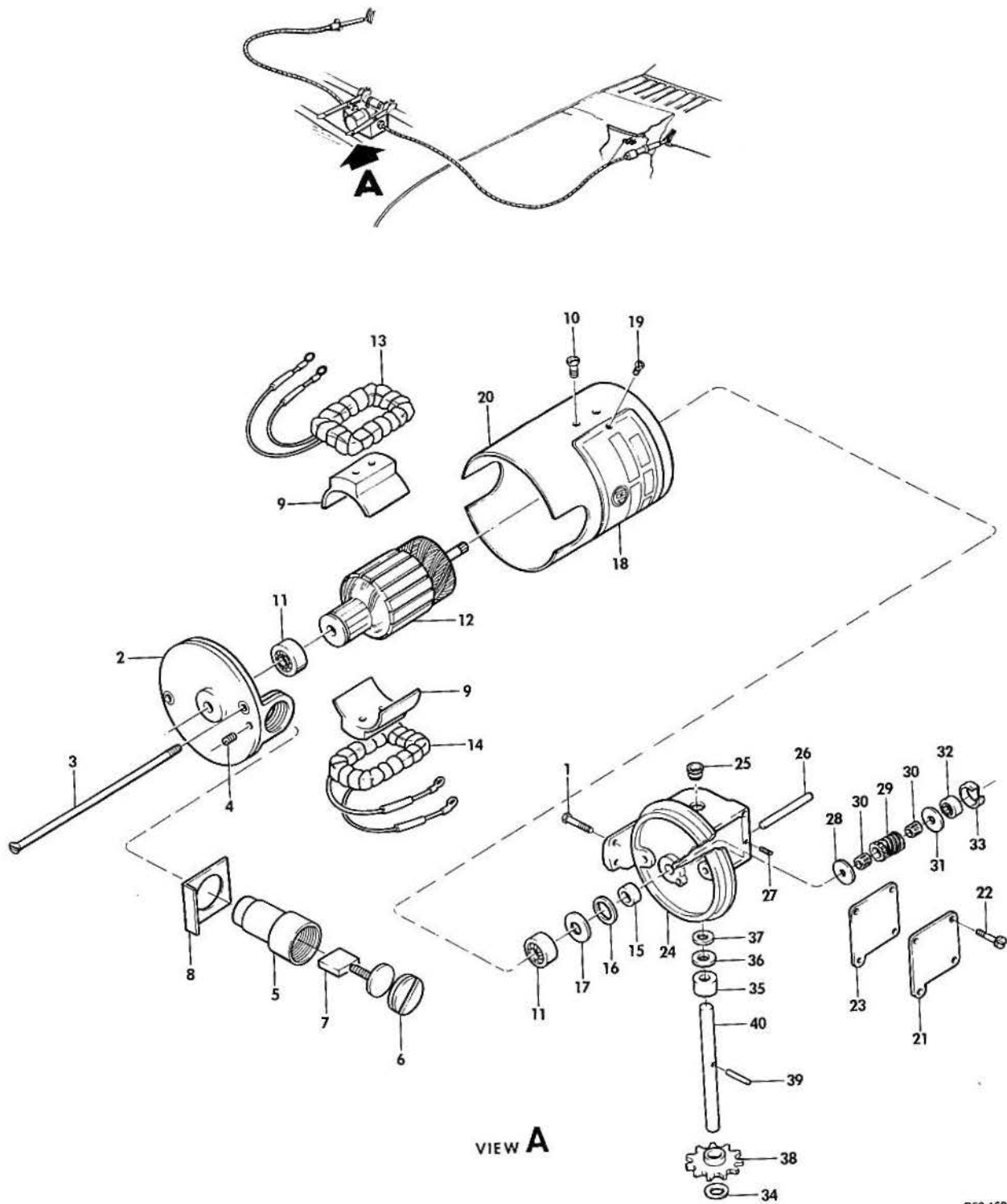
CODES OF EFFECTIVITY

1 P-247 THRU P-536

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-50-10
FLAP GEARBOX AND MOTOR

BEECHCRAFT
DUKE 860
ILLUSTRATED PARTS CATALOG



860-160-3

B E E C H C R A F T
DUKE 860
I L L U S T R A T E D P A R T S C A T A L O G

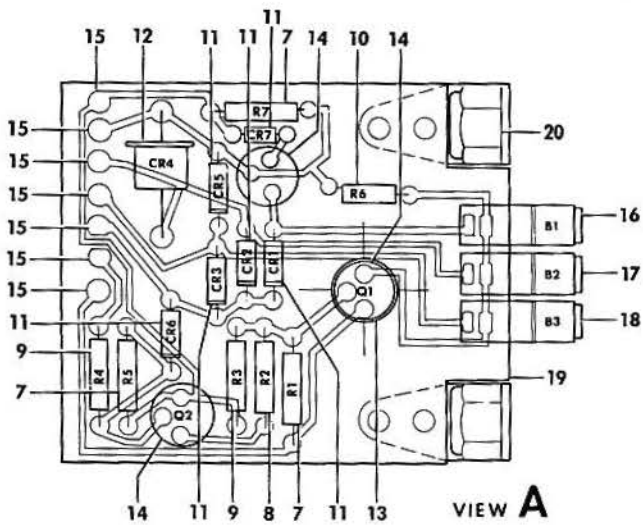
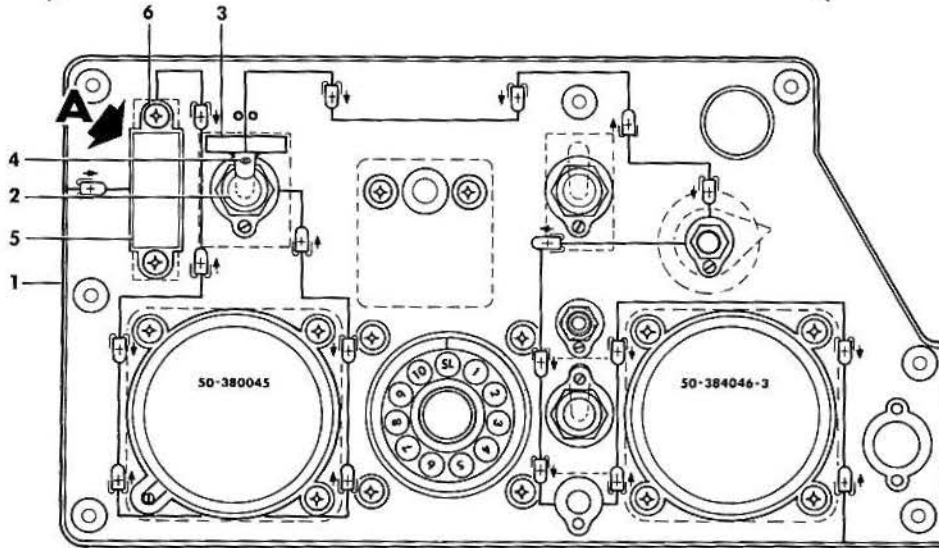
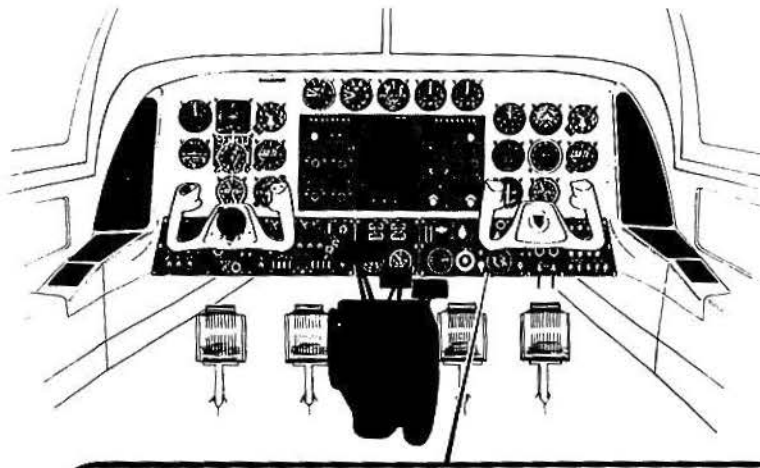
GAMA/ATA CODE & INDEX NO.	PART NO.	1 2 3 4 5 6 7	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
50-10	35-364151-59		MOTOR & GEARBOX ASSY,FLAP	1	
			/ATTACHING PARTS/		
- 1	MS20074-03-02		BOLT.	4	
	AN960-10L		WASHER.	4	
- 2	35-364151-3		. HOUSING,BRUSH	1	
			/ATTACHING PARTS/		
- 3	AN505-832-46		. SCREW	2	
			↓		
	35-364151-61		. HOLDER ASSY,BRUSH	2	
			/ATTACHING PARTS/		
- 4	AN565D632H3		. SCREW,SET	2	
- 5	S22011-0E4		. . HOLDER ASSY,BRUSH	1	
- 6	S41007-004		. . CAP,BRUSH HOLDER.	1	
- 7	31-212-27		. BRUSH,FLAP MOTOR.	2	
- 8	35-364151-41		. INSULATOR,BRUSH HOLDER.	2	
- 9	35-364151-21		. POLE ASSY,FIELD	2	
			/ATTACHING PARTS/		
- 10	AN505-632-5		. SCREW	2	
			↓		
- 11	ND77R4		. BEARING	2	
- 12	408-0293-233		. ARMATURE,FLAP MOTOR	1	
- 13	R901-327-49		. COIL,FIELD.	1	
- 14	R901-327-51		. COIL,FIELD.	1	
- 15	35-364151-29		. COLLAR,OIL SEAL	1	
- 16	35-364151-39		. WASHER,FELT OIL SEAL.	1	
- 17	35-364151-43		. WASHER,OIL SEAL	1	
- 18	R901-311		. PLACARD,FLAP MOTOR IDENTIFICATION	1	
			/ATTACHING PARTS/		
- 19	AN535-2-2		. SCREW	2	
			↓		
- 20	35-364151-1		. HOUSING,FLAP MOTOR.	1	
- 21	35-364151-35		. COVER,GEAR HOUSING.	1	
			/ATTACHING PARTS/		
- 22	AN500A632-4		. SCREW	4	
			↓		
- 23	35-364151-33		. GASKET,GEAR HOUSING COVER	1	
	35-364151-7		. HOUSING ASSY,FLAP MOTOR GEAR.	1	
- 24	35-364151-5		. . HOUSING,FLAP MOTOR GEAR	1	
- 25	35-364151-27		. . BEARING,SLEEVE	2	
- 26	35-364151-31		. SHAFT,FLAP MOTOR COUNTER.	1	
			/ATTACHING PARTS/		
- 27	NAS1081-0604		. SCREW,SET/SUPERSEDES AN565D632H4/	1	
			↓		
- 28	35-364151-47		. WASHER,WORM	1	
- 29	35-364151-17		. WORM & GEAR	1	
- 30	B36		. BEARING,COUNTER SHAFT NEEDLE.	2	
- 31	35-364151-49		. WASHER,COUNTER SHAFT THRUST	1	
- 32	NDR4A		. BEARING,COUNTER SHAFT	1	
- 33	35-364151-23		. CUP,BEARING	1	
- 34	35-364151-45		. WASHER,WORM WHEEL THRUST.	1	
- 35	100696S-ZY017		. SPACER,GEAR SHAFT	1	
- 36	AN960-616L		. WASHER,GEAR SHAFT	1	
- 37	105090B005-6E		. WASHER,GEAR SHAFT SHIM.	AR	
	35-364151-51		. GEAR ASSY,FLAP MOTOR.	1	
- 38	35-364151-9		. . GEAR,WORM WHEEL	1	
			/ATTACHING PARTS/		
- 39	AN385A30-6		. . PIN,PLAIN TAPERED	1	
			↓		
- 40	35-521227		. . SHAFT,FLAP CONTROL MOTOR.	1	
	60-430128-53		SUPPORT ASSY,FLAP MOTOR	1	

"END"

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-50-20
FLAP SWITCH AND FLAP POSITION INDICATOR

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-161-5

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
50-20 - 1	60-324140-7	PANEL,RH INBOARD EDGE LIGHTED SUB							1	1
	60-324140-9	PANEL,RH INBOARD EDGE LIGHTED SUB							1	1
		/MOTORIZED PRESSURIZATION CONTROL/								
- 2	60-324163-1	PANEL,RH INBOARD EDGE LIGHTED SUB							1	2
- 3	8906K1445	SWITCH,FLAP							1	
- 3	118664	LEVER,FLAP							1	
		/ATTACHING PARTS/								
- 4	AN565D8H2	SCREW,SET							1	
	R 60-324161-7	CIRCUIT BOARD ASSY,FLAP POSITION INDICATOR. . .							1	3
		/SUPERSEDES 60-324161-3/								
- 5	R 60-324161-9	CIRCUIT BOARD ASSY,FLAP POSITION INDICATOR. . .							1	4
		/SUPERSEDES 60-324161-5/								
		/ATTACHING PARTS/								
- 6	MS35206-229	SCREW							2	
- 7	RC20GF102K	. RESISTOR.							3	
- 8	RC20GF392K	. RESISTOR.							1	
- 9	RC20GF223J	. RESISTOR.							2	
- 10	RC20GF153K	. RESISTOR.							1	
- 11	IN4005	. DIODE							6	
- 12	IN5825	. DIODE							1	
- 13	205CB	. HEAT SINK							1	
- 14	2N2102	. TRANSISTOR.							3	
- 15	2000B	. TERMINAL.							7	
- 16	101RL-QB-F859	. LAMP ASSY							1	
- 17	101BL-QB-F859	. LAMP ASSY							1	
- 18	101AL-QB-F859	. LAMP ASSY							1	
- 19	60-324162-603	. PRINTED CIRCUIT BOARD							1	
- 20	AN256-6	. PLATE NUT							2	
	1-480284-0	. HOUSING							1	4
	R 1-480283-0	. HOUSING							1	3
	60618-1	. PIN							7	4
	R 60617-1	. SOCKET.							1	3

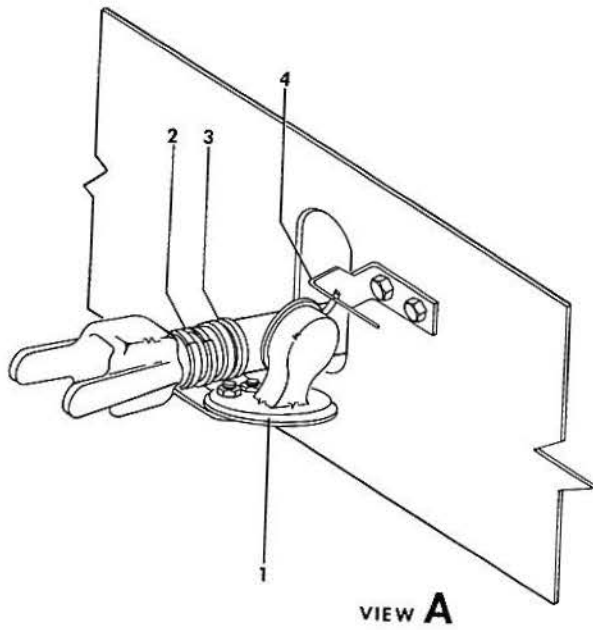
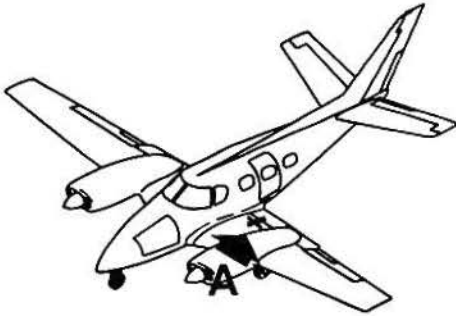
CODES OF EFFECTIVITY

1 P-247 THRU P-307 2 P-308 AND AFTER
3 P-247 THRU P-358 4 P-359 AND AFTER

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-50-25
FLAP POSITION INDICATOR TRANSMITTER

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-161.9

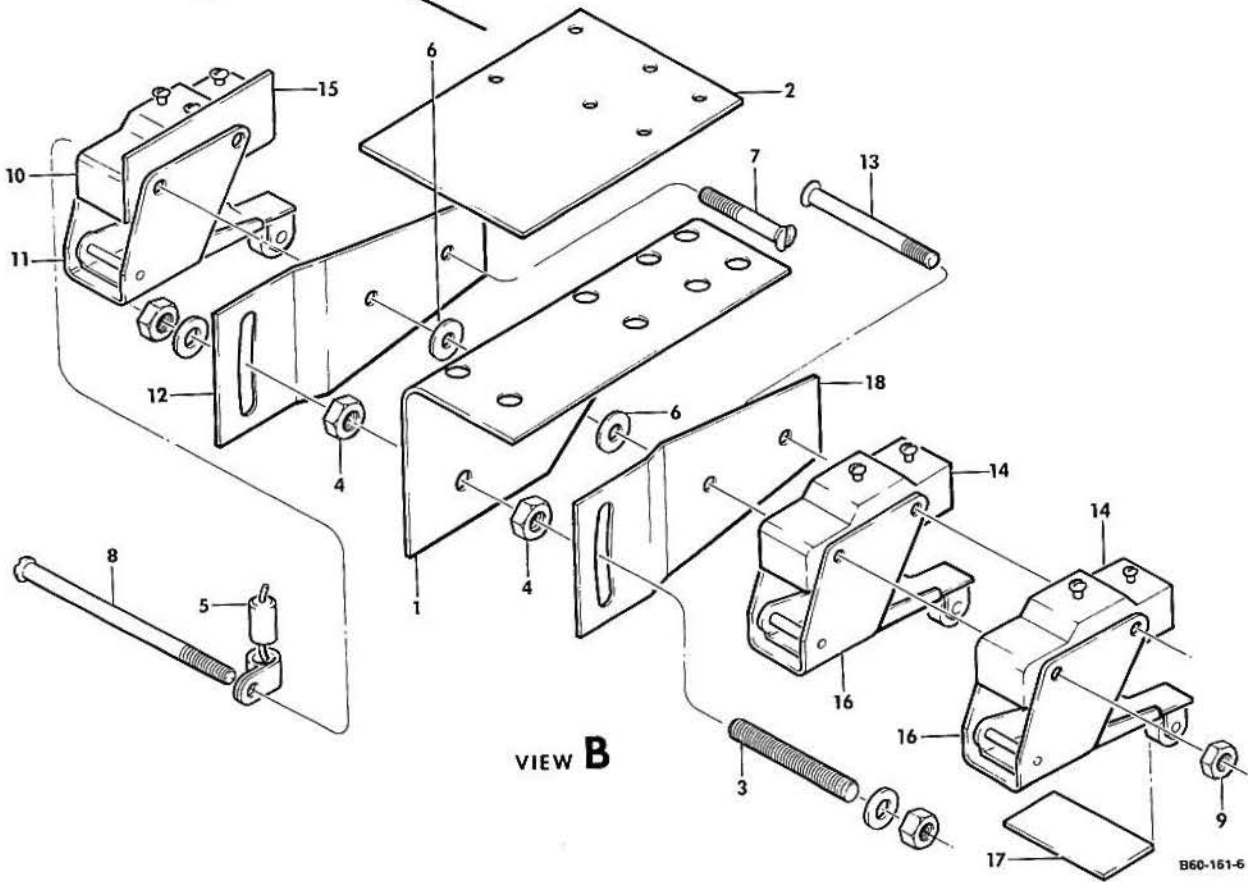
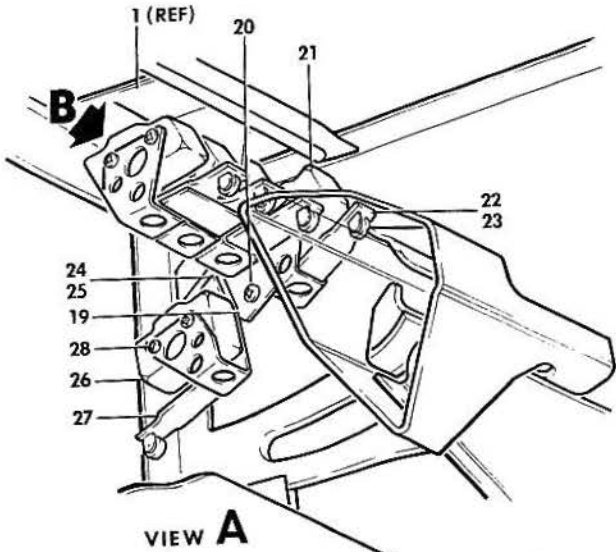
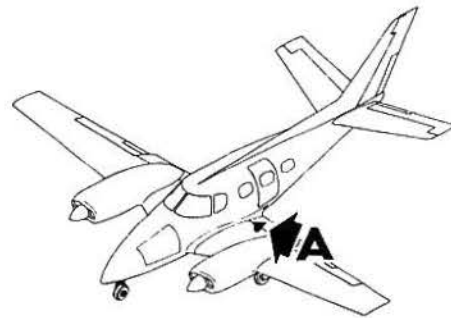
B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE		
					1	2
50-25	60-369033-1	TRANSMITTER INSTL, FLAP POSITION INDICATOR . . .	NP			
- 1	60-369033-5	. TRANSMITTER	1			
		/ATTACHING PARTS/				
	130909820	. BOLT.	2			
	AN960-10	. WASHER.	2			
	102933D4ZJ0375	. SPACER.	2			
	130909N29	. NUT	2			
- 2	60-369033-7	. CLAMP	1			
- 3	MS21919DG17	. CLAMP	1			
- 4	60-369033-9	. GUIDE	1			
		/ATTACHING PARTS/				
	130909B15	. BOLT.	2			
	AN960-10	. WASHER.	2			
	130909N29	. NUT	2			

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

27-50-30
FLAP POSITION AND LIMIT SWITCHES

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
50-30	60-369000-87	SWITCH INSTALLATION, LIMIT	NP	
- 1	60-369000-95	BRACKET, FLAP LIMIT SWITCH	1	1
	60-369000-137	BRACKET, FLAP LIMIT SWITCH	1	2
- 2	60-369000-97	DOUBLER	1	1
	60-369000-149	DOUBLER	1	2
- 3	60-369000-91	STUD	1	
- 4	AN340-10	NUT	2	
	AN960-10	WASHER	2	
	AN936A10	WASHER, LOCK	1	
	130909N29	NUT, LOCK	2	
- 5	1N4005	DIODE	1	
	AN742-4	CLAMP	1	
- 6	AN960-6	WASHER	2	
	60-369000-89	SWITCH ASSY, LIMIT LH.	1	
		/ATTACHING PARTS/								
- 7	AN507-632-18	SCREW	1	
- 8	AN515-6R48	SCREW	1	
	AN936A6	WASHER	2	
- 9	MS35649-262	NUT	2	
		-----*								
- 10	BZ3AT	SWITCH, FLAP 14 DEGREE LIMIT	1	
- 11	AN3169-1	ACTUATOR	1	
- 12	60-369000-105	PLATE	1	
	60-369000-123	SWITCH ASSY, LIMIT RH.	1	
		/ATTACHING PARTS/								
- 13	AN507-632-28	SCREW	1	
	AN936A6	WASHER	1	
	MS35649-262	NUT	1	
		-----*								
- 14	MS25026-1	SWITCH, FLAP 16 DEGREE LIMIT	2	
- 15	35-364238	PAPER, FISH	1	
- 16	AN3169-1	ACTUATOR	2	
- 17	60-369000-129	PLATE	1	
- 18	60-369000-105	PLATE	1	
- 19	96-361011-13	BRACKET, DOWN LIMIT SWITCH	1	
		/ATTACHING PARTS/								
- 20	MS35206-244	SCREW	2	
	AN960-8L	WASHER	2	
		-----*								
- 21	BZ3AT	SWITCH, FLAP DOWN LIMIT	1	
- 22	AN3169-1	ACTUATOR, FLAP DOWN LIMIT SWITCH	1	
		/ATTACHING PARTS/								
- 23	AN515-16-18	SCREW	2	
	AN936A6	WASHER, LOCK	2	
	MS35649-262	NUT	2	
		-----*								
- 24	96-361011-11	BRACKET, UP LIMIT SWITCH	1	
		/ATTACHING PARTS/								
- 25	MS35206-244	SCREW	2	
	AN960BL	WASHER	2	
		-----*								
- 26	BZ3AT	SWITCH, FLAP UP LIMIT	1	
- 27	AN3169-1	ACTUATOR, FLAP UP LIMIT SWITCH	1	
		/ATTACHING PARTS/								
- 28	AN515-6-18	SCREW	2	
	AN936A6	WASHER, LOCK	2	
	MS35649-262	NUT	2	
		-----*								

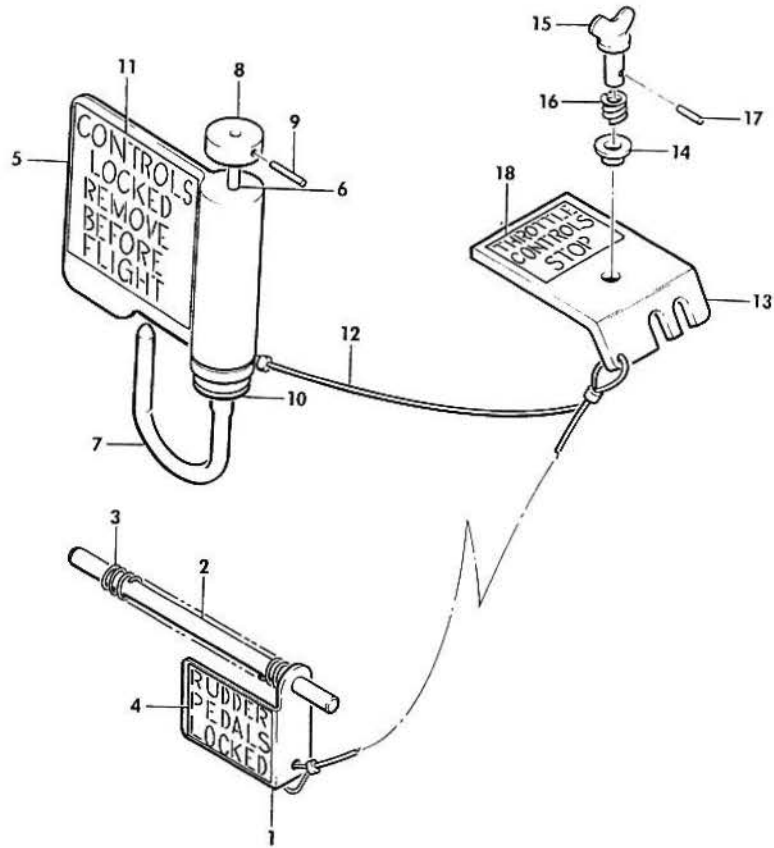
CODES OF EFFECTIVITY

1 P-247 THRU P-363 2 P-364 AND AFTER

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG

27-70-01
CONTROL SURFACE AND THROTTLE LOCK ASSEMBLY

BEECHCRAFT
DUKE B60
ILLUSTRATED PARTS CATALOG



B60-17-11

B E E C H C R A F T
DUKE B60
I L L U S T R A T E D P A R T S C A T A L O G

GAMA/ATA CODE & INDEX NO.	PART NO.	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
70-01	60-590012-23	LOCK ASSY,CONTROL SURFACE & THROTTLE.	1	
	60-590012-601	. LOCK ASSY,RUDDER.	1	
- 1	60-590012-5	. . HANDLE,RUDDER LOCK.	1	
- 2	60-590012-7	. . ROD,RUDDER LOCK	1	
- 3	60-590012-3	. SPRING,RUDDER LOCK.	1	
- 4	60-590016-1	. PLACARD,WARNING	1	
	60-590012-25	. LOCK ASSY,CONTROL COLUMN.	1	
	60-590012-27	. . FLAG ASSY,CONTROL COLUMN LOCK	1	
- 5	60-590012-29	. . . FLAG.	1	
- 6	60-590012-31	. . . TUBE.	1	
- 7	60-590012-33	. . ROD,CONTROL COLUMN LOCK	1	
- 8	60-590012-35	. . STOP.	1	
- 9	NAS561PF2-8	. . PIN,ROLL.	1	
- 10	AN960-416	. . WASHER.	1	
- 11	60-590022-1	. . PLACARD,WARNING	1	
- 12	60-590012-37	. CABLE,CONNECTING.	1	
	60-590012-17	. LOCK ASSY,THROTTLE.	1	
- 13	60-590012-19	. . STOP,THROTTLE LEVER	1	
- 14	295901-2	. . GROMMET,STUD SUPPORT.	1	
- 15	W98292-5-540	. . STUD,SPRING LOCK.	1	
- 16	111504XB0010-14	. . SPRING,TENSION.	1	
- 17	MS171504	. . PIN	1	
- 18	60-590018-1	. PLACARD,WARNING	1	

