

Introduction

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

INTRODUCTION

LIST OF PAGE EFFECTIVITY

CHAPTER SECTION SUBJECT	PAGE	DATE
INTRODUCTION-EFFECTIVITY	1	Sep 20/85
INTRODUCTION	1	Nov 30/83
	2	Sep 20/85
	3	Nov 30/83
	4	Nov 30/83
	5	Nov 30/83
	6	Nov 30/83
	7	Nov 30/83
	8	Nov 30/83
	9	Nov 30/83
	10	Nov 30/83
	10A	Nov 30/83
	11	Aug 15/80
	12	Aug 15/80
	13	Aug 15/80
	14	Aug 15/80
	15	Aug 15/80
	16	Aug 15/80
	17	Aug 15/80
	18	Aug 15/80
	19	Aug 15/80
	20	Aug 15/80

"END"

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

INTRODUCTION

This BEECHCRAFT Duke 60 Maintenance Manual is prepared in accordance with the ATA (Air Transport Association) Specification No. 100 format. Additional airframe manuals, which supplement this maintenance manual are the BEECHCRAFT Duke 60 Wiring Diagram Manual, P/N 60-590001-29 and the BEECHCRAFT Duke 60 Beech Manufactured Component Maintenance Manual, P/N 60-590001-27.

NOTICE

Beech Aircraft Corporation expressly reserve the right to supersede, cancel and/or declare obsolete any part, part numbers, kits or publication that may be referenced in this manual without prior notice.

NOTE

Service publication reissues or revisions are not automatically provided to the holders of this manual. For information on how to obtain a revision service applicable to this manual, refer to BEECHCRAFT Service Instructions No. 0250-010, Rev. I or subsequent revisions.

CORRESPONDENCE

If a question should arise concerning the care of your airplane, it is important to include the airplane serial number in any correspondence. The serial number appears on the model designation placard (refer to Chapter 11 for placard location).

ASSIGNMENT OF SUBJECT MATERIAL

The content of this publication is organized at four levels: Group, System/Chapter, Sub-System/Section, and Unit/Subject.

Group - Identified by different colored divider tabs. These are primary divisions of the manual that enable broad separation of content. Typical of this division is the separation between Airframe Systems and the Power Plant.

System/Chapter - The various groups are broken down into major systems such as Air Conditioning, Electrical Power, Landing Gear, etc. The systems are arranged more or less alphabetically rather than by precedence or importance. They are assigned a number, which becomes the first element of a standardized numbering system. Thus, the element "28" of the number 28-00-00 refers to

the chapter "Fuel". Everything concerning the fuel system will be covered in this chapter.

Sub-System/Section - The major systems of an aircraft are broken down into sub-systems. These sub-systems are identified by the second element of a standard numbering system. The number "40" of the number 28-40-00 is for the indicating portion of the fuel system.

Unit/Subject - The individual units within a sub-system may be identified by the third element of the standard numbering system, such as 28-40-01. This number is assigned by the manufacturer and may, or may not, be used and will vary in usage.

APPLICATION

Any publication conforming to the ATA format will use the same basic numbering system. Thus, whether the manual be a BEECHCRAFT Duke 60 Maintenance Manual, or Wiring Diagram Manual for a Beech Duke 60, the person wishing information concerning the indicating portion of the fuel system would refer to the Tab System/Chapter 28, Fuel. The table of contents in the front of the chapter will provide a list of sub-systems covered in the chapter.

For example:

28-00	General
28-10	Storage (Tanks, cells, necks, caps, instruments, etc.)
28-20	Distribution (Fuel lines, pumps, valves, controls, etc.)
28-30	Dump (If in-flight dumping system is installed, it would appear here.)
28-40	Indicating (Quantity, temperature, pressure, etc., does not include engine fuel flow or pressure.)

Carrying this example further, Fuel Indication, Left Indicator Panel, could be assigned the number 28-41-01.

The table of contents in front of each chapter will list the items covered and the numbers assigned.

All publications will use the standard numbering system, even though all chapters may not be applicable to the aircraft or to the publication.

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

ATA 100 PAGE BLOCK GUIDE

Following is a guide to the assignment of the blocks of pages within each System/Chapter, Sub-System/Section, Unit/Subject number in the maintenance manual.

Description and Operation	Pages 1 to 100
Troubleshooting	Pages 101 to 200
Maintenance Practices	Pages 201 to 300

The text providing the coverage of the description and operation of a system or component would appear on pages numbered consecutively 1 through 100, if needed. The information pertaining to the troubleshooting of this same system or component would appear on pages numbered consecutively 101 through 200, if needed. The maintenance practices information would appear on pages numbered 201 through 300. The word "END" at the bottom of a page would indicate the last page in that block.

LIST OF EFFECTIVE REVISIONS

The Log of Effective Revisions following the title page of the manual lists the revisions currently effective for the manual.

LIST OF EFFECTIVE PAGES

The List of Effective Pages and the Table of Contents in the front of each chapter will each start with page 1 and be numbered consecutively, thereafter, as necessary.

ALPHABETICAL INDEX

An alphabetical index, as part of the introduction, is provided as an assistance in locating the desired information. The alphabetical index provides the chapter and sub-chapter in which any given information may be found. Reference to the Table of Contents in the front of the indicated chapter will provide the exact page on which the information can be found.

MICROFICHE - AEROFICHE

The General Aircraft Manufacturers Association has developed a specification for microfiche and registered the name Aerofiche for use by all GAMA Members. Consult the

current issue of the Publications Price List for an enumeration of the maintenance information available in Aerofiche form for order from Beech Aircraft Corporation.

ATA 100 INDEX GUIDE

The following is an ATA-100 System/Chapter, Sub-System/Section Index Guide for use with Maintenance Manuals, Parts Catalogs, Wiring Diagram Manuals and Component Maintenance Manuals as required.

WARNING

Use only genuine BEECHCRAFT or BEECHCRAFT approved parts obtained from BEECHCRAFT approved sources, in connection with the maintenance and repair of Beech airplanes.

Genuine BEECHCRAFT parts are produced and inspected under rigorous procedures to insure airworthiness and suitability for use in Beech airplane applications. Parts purchased from sources other than BEECHCRAFT, even though outwardly identical in appearance, may not have had the required tests and inspections performed, may be different in fabrication techniques and materials, and may be dangerous when installed in an airplane.

Salvaged airplane parts, reworked parts obtained from non-BEECHCRAFT approved sources, or parts, components, or structural assemblies, the service history of which is unknown or cannot be authenticated, may have been subjected to unacceptable stresses or temperatures or have other hidden damage, not discernible through routine visual or usual nondestructive testing techniques. This may render the part, component or structural assembly, even though originally manufactured by BEECHCRAFT, unsuitable and unsafe for airplane use.

BEECHCRAFT expressly disclaims any responsibility for malfunctions, failures, damage or injury caused by use of non-BEECHCRAFT approved parts

NOTE

It shall be the responsibility of the owner/operator to ensure that the latest revision of publications referenced in this handbook are utilized during operation, servicing, and maintenance of the airplane.

INTRODUCTION

Page 2

Sep 20/85

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

ATA-100 SYSTEM/CHAPTER INDEX GUIDE

The following chapters are not covered within this Maintenance Manual: 26, 29, 31, 37, 39, 49, 54, 60, 70, 75, 76, 78, and 83

SYSTEM/ CHAPTER	SUB-SYSTEM/ SECTION	TITLE
INTRODUCTION		
AIRCRAFT GENERAL		
5	TIME LIMITS/MAINTENANCE CHECKS	
	10	Time Limits
	20	Scheduled Maintenance Checks
6	DIMENSIONS AND AREAS	
7	LIFTING AND SHORING	
	00	General
8	LEVELING AND WEIGHING	
	00	General
9	TOWING AND TAXIING	
	00	General
10	PARKING AND MOORING	
	00	General
11	PLACARDS AND MARKINGS	
	00	General
12	SERVICING	
	00	General
	10	Replenishing
	20	Scheduled Servicing
AIRFRAME SYSTEMS		
20	STANDARD PRACTICES-AIRFRAME	
	00	Standard Practices-Airframe

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

SYSTEM/ CHAPTER	SUB-SYSTEM/ SECTION	TITLE
21	AIR CONDITIONING	
	00	General
	10	Compression
	20	Distribution
	30	Pressurization Control
	40	Heating
	50	Cooling
22	AUTO FLIGHT	
	00	General
	10	Autopilot (H14)
	11	Autopilot (New-Matic)
23	COMMUNICATIONS	
	60	Static Discharging
24	ELECTRIC POWER	
	00	General
	30	DC Generation
	31	DC Generation (Battery)
	32	DC Generation (Charge Current Detector)
	40	External Power
	50	Electrical Load Distribution
25	EQUIPMENT/FURNISHINGS	
	00	General
	60	Emergency
26	FIRE PROTECTION	
27	FLIGHT CONTROLS	
	00	General
	10	Aileron and Tab
	20	Rudder and Tab
	30	Elevator and Tab
	50	Flaps
	60	Spoiler, Drag Devices and Variable Aerodynamic Fairings
	70	Gust Lock and Dampener
28	FUEL	
	00	General
	10	Storage
	20	Distribution
	40	Indicating

TEMPORARY REVISION NO. 20-1

Dated: April 1, 2011

This Temporary Revision applies to the

Duke 60 Series

Model 60	(P-4 thru P-126 except P-123)
Model A60	(P-123, P-127 thru P-246)
Model B60	(P-247 and After)

Maintenance Manual

P/N 60-590001-25

The following temporary revision pages shall be inserted according to the instructions.
This page may then be discarded.

Hawker Beechcraft Corporation

DUKE 60 MAINTENANCE MANUAL

Manual Affected: Duke 60 Maintenance Manual (60-590001-25).
Instructions: Insert this Temporary Revision (TR) facing page 1, Chapter 20-00-00.
Reason: Add Warning.

WARNING: Any maintenance requiring the disconnection and reconnection of flight control cables, plumbing, electrical connectors or wiring requires identification of each side of the component being disconnected to facilitate correct reassembly. At or prior to disassembly, components should be color coded, tagged or properly identified in a way that it will be obvious how to correctly reconnect the components. After reconnection of any component, remove all identification tags. Check all associated systems for correct function prior to returning the airplane to service.

This chapter describes the standard maintenance practices used in maintaining the airplane in an airworthy condition. The information in this chapter is applicable during maintenance in several chapters of this maintenance manual. Maintenance procedures in a particular chapter supersede the general information in this chapter.

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

SYSTEM/ CHAPTER	SUB-SYSTEM/ SECTION	TITLE
30	ICE AND RAIN PROTECTION	
	00	General
	10	Airfoil
	20	Air Intakes
	30	Pitot and Static
	40	Windows and Windshields
	60	Propellers/Rotors
32	LANDING GEAR	
	00	General
	10	Main Gear and Doors
	20	Nose Gear and Doors
	30	Extension and Retraction
	40	Wheels and Brakes
	50	Steering
	60	Position and Warning
33	LIGHTS	
	00	General
	40	Exterior
34	NAVIGATION	
	10	Flight Environment Data
35	OXYGEN	
	00	General
36	PNEUMATIC	
	00	General
AIRFRAME SYSTEMS		
38	WATER/WASTE	
	30	Waste Disposal
STRUCTURES		
51	STRUCTURES	
	00	General

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

SYSTEM/ CHAPTER	SUB-SYSTEM/ SECTION	TITLE
52	DOORS	
	00	General
	10	Passenger/Crew
	60	Entrance Stairs
	70	Door Warning
53	FUSELAGE	
	30	Plates/Skin
55	STABILIZERS	
	00	General
	10	Horizontal Stabilizers
	20	Elevator
	30	Vertical Stabilizer
	40	Rudder
56	WINDOWS	
	00	General
	10	Flight Compartment
	20	Cabin
57	WINGS	
	00	General
	30	Plates/Skin
	40	Attach Fittings
	50	Flight Surfaces
PROPELLERS		
61	PROPELLERS	
	00	General
POWER PLANT		
71	POWER PLANT	
	00	General
	10	Cowling
72	ENGINE RECIPROCATING	
73	ENGINE FUEL AND CONTROL	
	30	Indicating

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

SYSTEM/ CHAPTER	SUB-SYSTEM/ SECTION	TITLE
74	IGNITION	
	00	General
	10	Electrical Power Supply
	20	Distribution
77	ENGINE INDICATING	
	00	General
79	OIL	
	00	General
80	STARTING	
	00	General
	10	Cranking
81	TURBINES	
	00	General
91	CHARTS	
	00	Charts

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

SUPPLEMENTARY PUBLICATIONS

The following is a list of publications providing servicing, overhaul and parts information on various components on the BEECHCRAFT Duke 60 Series airplanes which you may obtain to supplement the BEECHCRAFT Duke 60 Series Maintenance Manual. In most instances you should obtain the publications directly from the manufacturer or his distributor. Only a few, such as Beech supplementary publications, are available from Parts and Service Operations, Beech Aircraft Corporation. Those which are so available are listed in the current Publications Price List. Since a wide variety of radio components and equipment is available and because radio manufacturers normally supply parts and servicing manuals with each set, radio publications have not been included in the list. As publications on additional components become available, they will be added to the list of publications.

BEECH PUBLICATIONS

- 98-33857 Installation, Maintenance and Illustrated Parts Breakdown for 60-389017 Voltage Regulator.
- 98-36235 Installation, Maintenance and Illustrated Parts Breakdown for 60-389017-1 Voltage Regulator.
- 98-33702 Overhaul and Parts Breakdown for 50-921560 Engine Driven Fuel Pump.
- 98-37031 Inspection Procedures and Maintenance Guide for the OECO 20139 and 20051 Inverter.
- 98-35655 Brittain B-5 and B-7 Autopilot Operating Manual.
- 98-35850 Brittain B-5 and B-7 Autopilot Maintenance Manual and Illustrated Parts Breakdown.
- 98-34350 Operation Manual for 3-Button Flight Controller.
- 98-35636 Operation Manual for 4-Button Flight Controller (With Heading Selector).
- 98-32751 Maintenance Instructions for Goodyear Wheel, Brake and Tire Assembly.
- 98-34998 Maintenance Instructions for Goodrich Wheel, Brake and Tire Assembly.
- 98-36374 Overhaul and Cleaning Procedure for Pressurization Controllers, Outflow and Safety Valves

H-14 AUTOPILOT

- 130333C Maintenance Manual.
- 98-30603 Maintenance Manual Supplement.
- 92-30103B Overhaul Instructions for BG274B2, C1, C2 Computer.
- 92-30105 Overhaul Instructions for CG136A1 Heading Selector.
- 92-30106B Overhaul Instructions for MG113A1, MG113A2, MG113A3, MG114A4 Actuator and SG28A1, SG28A3 Pressure Switch.
- 92-30107A1 Overhaul Instructions for PG51A1 Altitude Control.
- 92-30229 Overhaul Instructions for GG205A3, GG205A4, (GG205B4) Turn and Bank Indicator Gyro.
- 92-30411B Overhaul Instructions for GG201A1, GG201B1 Vertical Gyro.
- 92-30412B Overhaul Instructions for GG2021, GG202B1 Directional Gyro.

INTRODUCTION

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

H-14 AUTOPILOT (Cont'd.)

98-32523 Overhaul Instructions for MG112A1, MG112B1 Trim Actuator.

98-32839 Overhaul Instructions for CG417B1, CG417B2 Flight Controller.

VENDOR PUBLICATIONS

ENGINE

Parts Catalog PC-120, Avco Lycoming Division, Williamsport, Pennsylvania. Overhaul Manual 60294-6, Avco Lycoming Division, Williamsport, Pennsylvania. Operator's Manual 60297-13, Avco Lycoming Division, Williamsport, Pennsylvania.

FUEL INJECTION

Operation and Service Manual, Form 15-468, Bendix Corporation, South Bend, Indiana.

PROPELLER

Overhaul Instructions 117B for Hartzell Propeller, Hartzell Propeller Inc., Piqua, Ohio.

Owners Manual 115E for Hartzell HCF3YR2/C7479-2R and Hartzell HCF3YR2F/FC7479B2R Propellers, Hartzell Propeller Inc., Piqua, Ohio.

Spinner Assembly Maintenance Instruction Guide, Issued: June 1974, Hartzell Propeller Inc., Piqua, Ohio

Maintenance Handbook for Constant Speed Hydraulic Propeller Governor Type CSSA, Number 33002, Woodward Governor Company, Rockford, Illinois.

MAGNETOS

Overhaul Instructions for Bendix S-1200 Series Magnetos, Form L-609, Scintilla Division, Bendix Aviation Corporation, Sidney, New York.

Service Parts List for Bendix S-1200 Series Magnetos, Form L-608, Scintilla Division, Bendix Aviation Corporation, Sidney, New York.

STARTING MOTOR

Overhaul Instructions, Form OE-A1, Prestolite Company, Toledo, Ohio.

DEICER DISTRIBUTOR VALVE

Overhaul Instructions with Parts Breakdown, Publication Number 38U-2-142, Fluid Power Division, Bendix Aviation Corp. Utica, New York.

Operation and Service Instructions, Publication Number 39U-1-810E Fluid Power Division, Bendix Aviation Corp. Utica, New York.

ELECTRONIC SYNCHRONIZER

Installation Manual, Bulletin Number 33032A, Woodward Governor Company, Rockford, Illinois.

Propeller Synchronizer for Light Twin Engine Aircraft, Bulletin Number 33049C, Woodward Governor Company, Rockford, Illinois.

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

HYDRAULIC ACCUMULATOR

Maintenance Manual Number 33058, Woodward Governor Company, Rockford, Illinois.

GENERATOR

Overhaul and Parts Breakdown, File 30204, Lear Siegler Inc., Cleveland, Ohio.

BATTERY

Operator and Service Manual for Vented-Cell Nickel-Cadmium Battery, GET3593A, General Electric Company, Gainesville, Florida.

Maintenance Manual for Nickel-Cadmium Battery, ABD1100, Gulton Industries, Inc., Metuchen, New Jersey.

Marathon Battery Installation Manual, BA89, Marathon Battery Co., Cold Springs, N.Y.

ELECTRIC PROPELLER DEICER

Installation of Deicer Boots, Report 59-728, B.F. Goodrich Company, Akron, Ohio.

Installation, Inspection and Testing of Propeller Deicer System, Report 68-04-708, B.F. Goodrich Company, Akron, Ohio.

HEATER VENT BLOWER

Overhaul Instructions for Vane Axial Blower Number M6921N6A, with Motor M3416DA, Dynamic Air Engineering Inc., Santa Ana, California.

HEATER

Maintenance Instructions for Janitrol A34D51 Aircraft Heater, Publication Number 57D83, Janitrol Aero Division, Midland-Ross Corporation, Columbus, Ohio.

Maintenance Instructions for Janitrol 52D70 Aircraft Heater Ignition Unit, Publication Number 58D42, Janitrol Aero Division, Midland-Ross Corporation, Columbus, Ohio.

AIR CONDITIONER COMPRESSOR

Series 67 Compressor Service Manual, Form 180.33NM, York Corporation, York, Pennsylvania.

Renewal Parts List, Form 180.33RP, York Corporation, York, Pennsylvania.

OUTFLOW AND SAFETY VALVE

Operation and Maintenance Instructions, Report No. 4-268, 15 April 1975, Garrett Airesearch Manufacturing Division, Los Angeles, CA.

FUEL CELLS

Recommended Handling and Storage Procedures for Bladder Type Fuel and Oil Cells, Publication Number FC1473-73, Uniroyal Inc., Mishawaka, Indiana 46544.

Repair Procedures for Heated Repairs to Bladder and Self-sealing Fuel Cells, Repair Procedure RK-72, February 3, 1977, Uniroyal, Inc., Mishawaka, Indiana 46544.

INTRODUCTION

**BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL**

NEWMATIC AUTOPILOT

B-8 Ground and Flight Check Procedures Manual Number 3957, Brittain Industries, Torrance, California.

LANDING GEAR MOTOR

Component Maintenance Manual with Illustrated Parts List for Landing Gear Motor P/N 27-4 and 27-8, Electro-Mech, Inc., Wichita, Ks.

BRAKES

Overhaul Information for A22 Brake Shuttle Valve, Publication Number 74456, Hoof Products, Co., Chicago, Illinois.

Overhaul Information for Brake Shuttle Valve, A-SA404, Publication Number 23595, Paramount Machine Co., Stow, Ohio.

EMERGENCY LOCATOR TRANSMITTER

Operating Instructions for Model CIR-10() Emergency Locator Transmitter System, Transmitter P/N TR 70-17, Collins/Communications Components Corporation, Costa Mesa, California.

Operating Instructions for Model CIR-11() Emergency Locator Transmitter System, Transmitter P/N TR 70-13, Collins/Communication Components Corporation, Costa Mesa, California.

Owners Manual, Installation and Pilot's Guide P/N 03716-0602 for the Narco ELT 10 Emergency Locator Transmitter, Narco Avionics, Division of Narco Scientific Industries, Fort Washington, Pennsylvania.

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
A		
AC GENERATION	ELECTRICAL POWER	24-00-00
AILERON BALANCING	WINGS	57-50-00
AILERON CONTROL CABLE INSTALLATION	FLIGHT CONTROLS	27-10-00
AILERON CONTROL CABLE REMOVAL	FLIGHT CONTROLS	27-10-00
AILERON CONTROL SYSTEM RIGGING	FLIGHT CONTROLS	27-10-00
AILERON INSTALLATION	FLIGHT CONTROLS	27-10-00
AILERON MAINTENANCE	WINGS	57-50-00
AILERON REMOVAL	FLIGHT CONTROLS	27-10-00
AILERON SERVO PRESSURE REGULATOR	PNEUMATIC	36-00-00
AILERON TRIM TAB ACTUATOR INSTALLATION	FLIGHT CONTROLS	27-10-00
AILERON TRIM TAB ACTUATOR REMOVAL	FLIGHT CONTROLS	27-10-00
AILERON TRIM TAB CABLE INSTALLATION	FLIGHT CONTROLS	27-10-00
AILERON TRIM TAB CABLE REMOVAL	FLIGHT CONTROLS	27-10-00
AILERON TRIM TAB RIGGING	FLIGHT CONTROLS	27-10-00
AILERON TRIM TAB-CHECKING FREE PLAY	FLIGHT CONTROLS	27-10-00
AIR CONDITIONER-CHARGING	SERVICING	12-10-00
AIR CONDITIONING FUNCTIONAL TEST	AIR CONDITIONING	21-50-00
AIR CONDITIONING SYSTEM	AIR CONDITIONING	21-00-00
AIR CONDITIONING SYSTEM	SERVICING	12-10-00
AIR CONDITIONING SYSTEM CHARGING	AIR CONDITIONING	21-50-00
AIR SCOUP RIGGING AIR CONDITIONING	AIR CONDITIONING	21-50-00
AIRPLANE FINISH CARE	STANDARD PRACTICES-AIRFRAME	20-00-00
AIRPLANE FINISH CLEANING & WAXING	SERVICING	12-20-00
ALCAL CALIBRATION UNIT	ENGINE INDICATING	77-00-00
ALTITUDE CONTROLLER INSTALLATION,CABIN	AIR CONDITIONING	21-30-00
ALTITUDE CONTROLLER REMOVAL,CABIN	AIR CONDITIONING	21-30-00
ASSIST STEP ADJUSTMENT-FOLDED	DOORS	52-60-00
ASSIST STEP BELL CRANK INSTALLATION	DOORS	52-60-00
ASSIST STEP BELL CRANK REMOVAL	DOORS	52-60-00
ASSIST STEP CABLE INST (P-4 THRU P-509)	DOORS	52-60-00
ASSIST STEP CABLE INST (P-510 & AFTER)	DOORS	52-60-00
ASSIST STEP CABLE REM (P-4 THRU P-509)	DOORS	52-60-00
ASSIST STEP CABLE REM (P-510 & AFTER)	DOORS	52-60-00
ASSIST STEP INSTALLATION	DOORS	52-60-00
ASSIST STEP REMOVAL	DOORS	52-60-00
ASSIST STEP STRUT ASSY INSTALLATION	DOORS	52-60-00
ASSIST STEP STRUT ASSY REMOVAL	DOORS	52-60-00
AUTOPILOT PNEUMATIC SYSTEM	AUTO FLIGHT	22-10-00
AUTOPILOT REGULATOR-H-14	PNEUMATIC	36-00-00
AUTOPILOT-H-14	AUTO FLIGHT	22-10-00
AUTOPILOT-NEW-MATIC	AUTO FLIGHT	22-11-00
B		
BATT REPL, COLLINS/COMM COMP CORP ELT	EQUIPMENT/FURNISHINGS	25-60-00
BATTERY	ELECTRICAL POWER	24-00-00
BATTERY	SERVICING	12-20-00
BATTERY CAPACITY CHECK	ELECTRICAL POWER	24-31-00
BATTERY CAPACITY RECONDITIONING	ELECTRICAL POWER	24-31-00
BATTERY CHARGE CURRENT DETECTOR SYSTEM	ELECTRICAL POWER	24-00-00
BATTERY CHARGE CURRENT DETECTOR SYSTEM	ELECTRICAL POWER	24-32-00
BATTERY CHARGING	ELECTRICAL POWER	24-31-00
BATTERY CLEANING AND INSPECTION	ELECTRICAL POWER	24-31-00
BATTERY CONSTANT CURRENT CHARGING	ELECTRICAL POWER	24-31-00
BATTERY CONSTANT POTENTIAL CHARGING	ELECTRICAL POWER	24-31-00
BATTERY ELECTRICAL LEAKAGE CHECK	ELECTRICAL POWER	24-31-00
BATTERY ELECTROLYTE LEVEL ADJUSTMENT	ELECTRICAL POWER	24-31-00
BATTERY EMERGENCY LOCATOR	EQUIPMENT AND FURNISHINGS	25-60-00
BATTERY INSTALLATION	ELECTRICAL POWER	24-31-00
BATTERY MAINTENANCE LOG	ELECTRICAL POWER	24-31-00
BATTERY MAINTENANCE PROGRAM	ELECTRICAL POWER	24-31-00
BATTERY PRE-INSTALLATION INSTRUCTION	ELECTRICAL POWER	24-31-00
BATTERY RECONDITIONING FREQUENCY	ELECTRICAL POWER	24-31-00
BATTERY RECONDITIONING PROCEDURE	ELECTRICAL POWER	24-31-00
BATTERY REMOVAL	ELECTRICAL POWER	24-31-00
BATTERY REPL, NARCO ELT	EQUIPMENT/FURNISHINGS	25-60-00
BATTERY STAND-BY CHARGING	ELECTRICAL POWER	24-31-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
B		
BRAKE ASSEMBLY	LANDING GEAR	32-40-00
BRAKE ASSEMBLY INSTALLATION	LANDING GEAR	32-40-00
BRAKE ASSEMBLY REMOVAL	LANDING GEAR	32-40-00
BRAKE GRAVITY BLEEDING	LANDING GEAR	32-40-00
BRAKE HYDRAULIC SYSTEM	LANDING GEAR	32-40-00
BRAKE MASTER CYLINDER INSTALLATION	LANDING GEAR	32-40-00
BRAKE MASTER CYLINDER LINKAGE ADJUST	LANDING GEAR	32-40-00
BRAKE MASTER CYLINDER REMOVAL	LANDING GEAR	32-40-00
BRAKE PRESSURE BLEEDING	LANDING GEAR	32-40-00
BRAKE SYSTEM	SERVICING	12-10-00
BRAKE SYSTEM BLEEDING	LANDING GEAR	32-40-00
BRAKE SYSTEM BLEEDING-DUAL	LANDING GEAR	32-40-00
BRAKE WEAR LIMITS-GOODRICH	LANDING GEAR	32-40-00
BRAKE WEAR LIMITS-GOODYEAR	LANDING GEAR	32-40-00
C		
CABIN ALTITUDE CONTROLLER ADJUSTMENT	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER FILTER	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER INSTALLATION	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER INSTALLATION	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER REMOVAL	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER-MANUAL	AIR CONDITIONING	21-30-00
CABIN ALTITUDE CONTROLLER-MOTORIZED	AIR CONDITIONING	21-30-00
CABIN DOOR	DOORS	52-10-00
CABIN DOOR INSTALLATION	DOORS	52-10-00
CABIN DOOR LATCH ADJUSTMENT	DOORS	52-10-00
CABIN DOOR LATCH MECHANISM LUBE	DOORS	52-10-00
CABIN DOOR LATCH MECHANISM RIGGING	DOORS	52-10-00
CABIN DOOR LIGHT SWITCHES	DOORS	52-70-00
CABIN DOOR REMOVAL	DOORS	52-10-00
CABIN TEMP SENSORS/CONT RHEO TEST	AIR CONDITIONING	21-40-00
CABLE TENSION-EFFECT OF TEMP UPON	FLIGHT CONTROLS	27-00-00
CARRY THROUGH STRUCTURE	WINGS	57-00-00
CHEMICAL TOILET CLEANING	WATER/WASTE	38-30-00
COMBUSTION AIR BLOWER INSTALLATION	AIR CONDITIONING	21-40-00
COMBUSTION AIR BLOWER REMOVAL	AIR CONDITIONING	21-40-00
COMPRESSION	AIR CONDITIONING	21-10-00
COMPRESSOR BELT INSTALLATION	AIR CONDITIONING	21-50-00
COMPRESSOR BELT REMOVAL	AIR CONDITIONING	21-50-00
COMPRESSOR BELT TENSION ADJUSTMENT	AIR CONDITIONING	21-50-00
COMPRESSOR BELT TENSION ADJUSTMENT	AIR CONDITIONING	21-50-00
COMPRESSOR INSTALLATION	SERVICING	12-10-00
COMPRESSOR OIL LEVEL CHECKING	AIR CONDITIONING	21-50-00
COMPRESSOR OIL LEVEL CHECKING	SERVICING	12-10-00
COMPRESSOR OIL LEVEL CHECKING	AIR CONDITIONING	21-50-00
COMPRESSOR REMOVAL	AIR CONDITIONING	21-50-00
CONDENSER BLOWER INSTALLATION	AIR CONDITIONING	21-50-00
CONDENSER BLOWER REMOVAL	AIR CONDITIONING	21-50-00
CONSUMABLE MATERIALS	AIR CONDITIONING	21-50-00
CONSUMABLE MATERIALS CHART	CHARTS	91-00-00
CONTROL COLUMN	SERVICING	12-20-00
CONTROL COLUMN BUS CABLE INSTALLATION	FLIGHT CONTROLS	27-00-00
CONTROL COLUMN BUS CABLE REMOVAL	FLIGHT CONTROLS	27-00-00
CONTROL COLUMN BUS CABLE RIGGING	FLIGHT CONTROLS	27-00-00
CONTROLLER INSTALLATION,CABIN ALTITUDE	FLIGHT CONTROLS	27-00-00
CONTROLLER REMOVAL,CABIN ALTITUDE	AIR CONDITIONING	21-30-00
COOLING	AIR CONDITIONING	21-30-00
COWL FLAP ACTUATOR RIGGING	AIR CONDITIONING	21-50-00
COWL FLAP AND ACTUATOR INSTALLATION	POWER PLANT	71-10-00
COWL FLAP AND ACTUATOR REMOVAL	POWER PLANT	71-10-00
COWLING INSTALLATION	POWER PLANT	71-10-00
COWLING REMOVAL	POWER PLANT	71-10-00
D		
DC GENERATION	ELECTRICAL POWER	24-00-00
DEFUELING-AIRCRAFT	FUEL	28-00-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
D		
DEICER BOOTS	SERVICING	12-20-00
DEICER BOOTS-RESURFACING	ICE AND RAIN PROTECTION	30-10-00
DEICER SYSTEM-AIKFOIL	ICE AND RAIN PROTECTION	30-10-00
DIF CONT & SAFETY VALVE ADJUSTMENT	AIR CONDITIONING	21-30-00
DIF CONT & SAFETY VALVE INSTALLATION	AIR CONDITIONING	21-30-00
DIF CONT & SAFETY VALVE REMOVAL	AIR CONDITIONING	21-30-00
DIFFERENTIAL CONTROL VALVE	AIR CONDITIONING	21-30-00
DIMENSIONS-AIRCRAFT	DIMENSIONS AND AREAS	06-00-00
DISTRIBUTION	AIR CONDITIONING	21-20-00
E		
ELECT TRIM TAB ACT MAG CLUTCH INST	FLIGHT CONTROLS	27-30-00
ELECT TRIM TAB ACT MAG CLUTCH TEST	FLIGHT CONTROLS	27-30-00
ELECT TRIM TAB ACT MAG CLUTCH REMOVAL	FLIGHT CONTROLS	27-30-00
ELECTRIC TRIM TAB ACTUATOR INSTALLATION	FLIGHT CONTROLS	27-30-00
ELECTRIC TRIM TAB ACTUATOR REMOVAL	FLIGHT CONTROLS	27-30-00
ELECTRIC TRIM TAB CABLE INSTALLATION	FLIGHT CONTROLS	27-30-00
ELECTRICAL UTILIZATION LOAD CHART	ELECTRICAL POWER	24-50-00
ELEVATOR BALANCING	STABILIZERS	55-20-00
ELEVATOR CABLE INSTALLATION	FLIGHT CONTROLS	27-30-00
ELEVATOR CABLE REMOVAL	FLIGHT CONTROLS	27-30-00
ELEVATOR CONTROL SYSTEM RIGGING	FLIGHT CONTROLS	27-30-00
ELEVATOR INSTALLATION	FLIGHT CONTROLS	27-30-00
ELEVATOR REMOVAL	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB ACTUATOR INSTALLATION	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB ACTUATOR REMOVAL	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB CABLE INSTALLATION	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB CABLE REMOVAL	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB RIGGING	FLIGHT CONTROLS	27-30-00
ELEVATOR TRIM TAB-CHECKING FREE PLAY	FLIGHT CONTROLS	27-30-00
ELT BATT REPL, COLLINS/COMM COMP CORP	EQUIPMENT/FURNISHINGS	25-60-00
ELT BATTERY REPLACEMENT, NARCO	EQUIPMENT/FURNISHINGS	25-60-00
EMERGENCY LOCATOR TRANSMITTER	EQUIPMENT AND FURNISHINGS	25-60-00
EMPENNAGE	STABILIZERS	55-00-00
ENGINE AIR INDUCTION SYSTEM	TURBINES	81-00-00
ENGINE BUILD-UP	POWER PLANT	71-00-00
ENGINE GROUND RUNNING AND WARM-UP	POWER PLANT	71-00-00
ENGINE IDLE SPEED & MIXTURE ADJUSTMENT	POWER PLANT	71-00-00
ENGINE INSTALLATION	POWER PLANT	71-00-00
ENGINE OILS-APPROVED	CHARTS	91-00-00
ENGINE OILS-APPROVED	OIL	79-00-00
ENGINE OVERBOOST CONTROL	TURBINES	81-00-00
ENGINE OVERHAUL	ENGINE	72-00-00
ENGINE REMOVAL	POWER PLANT	71-00-00
EQUIPMENT,TEST (P04 & AFTER)	AIR CONDITIONING	21-30-00
EVAPORATOR AIR FILTER REPLACEMENT	AIR CONDITIONING	21-50-00
EVAPORATOR AIR FILTER REPLACEMENT	SERVICING	12-10-00
EXTERNAL POWER	ELECTRICAL POWER	24-40-00
EXTERNAL POWER	SERVICING	12-20-00
F		
FIBERGLASS COMPONENTS-REPAIR OF	STRUCTURES	51-00-00
FIREWALL SHUT-OFF VALVE	AIR CONDITIONING	21-10-00
FLAP ACTUATOR INSTALLATION	FLIGHT CONTROLS	27-50-00
FLAP ACTUATOR REMOVAL	FLIGHT CONTROLS	27-50-00
FLAP CONTROL SYSTEM RIGGING	FLIGHT CONTROLS	27-50-00
FLAP FUNCTIONAL GROUND TEST	FLIGHT CONTROLS	27-50-00
FLAP INSTALLATION	FLIGHT CONTROLS	27-50-00
FLAP MOTOR/GEARBOX INSTALLATION	FLIGHT CONTROLS	27-50-00
FLAP MOTOR/GEARBOX REMOVAL	FLIGHT CONTROLS	27-50-00
FLAP POS IND LIGHTS-ADJUST & CHECK	FLIGHT CONTROLS	27-50-00
FLAP POSITION TRANSMITTER ADJUSTMENT	FLIGHT CONTROLS	27-50-00
FLAP REMOVAL	FLIGHT CONTROLS	27-50-00
FLAP TRACK ROLLER INSTALLATION	FLIGHT CONTROLS	27-50-00
FLAPS	FLIGHT CONTROLS	27-50-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
F		
FLARE FITTING TORQUE CHART	CHARTS	91-00-00
FLARED FITTINGS	FUEL	28-20-00
FLIGHT CONTROLS	FLIGHT CONTROLS	27-00-00
FUEL BOOST PUMP INSTALLATION	FUEL	28-20-00
FUEL BOOST PUMP REMOVAL	FUEL	28-20-00
FUEL BOOST PUMPS	FUEL	28-00-00
FUEL CELL DRAINS	FUEL	28-00-00
FUEL CELL FLAPPER VALVE INSP-BAFFLED	FUEL	28-10-00
FUEL CELL INST-INBOARD LEADING EDGE	FUEL	28-10-00
FUEL CELL INST-OUTBOARD LEADING EDGE	FUEL	28-10-00
FUEL CELL INSTALLATION-BOX SECTION	FUEL	28-10-00
FUEL CELL INSTALLATION-NACELLE	FUEL	28-10-00
FUEL CELL LEAKAGE CHECK	FUEL	28-10-00
FUEL CELL REMOVAL-BOX SECTION	FUEL	28-10-00
FUEL CELL REMOVAL-INBD LEADING EDGE	FUEL	28-10-00
FUEL CELL REMOVAL-NACELLE	FUEL	28-10-00
FUEL CELL REMOVAL-OUTBD LEADING EDGE	FUEL	28-10-00
FUEL CELL REPAIR-GOODYEAR	FUEL	28-10-00
FUEL CELL REPAIR-UNIROYAL	FUEL	28-10-00
FUEL CELL VELCRO TAPE-INST OF	FUEL	28-10-00
FUEL CELL VENT FLOAT VALVE INSTALLATION	FUEL	28-20-00
FUEL CELL VENT FLOAT VALVE REMOVAL	FUEL	28-20-00
FUEL CELL VENT LINE-EXTERNAL	FUEL	28-20-00
FUEL CELLS	FUEL	28-00-00
FUEL CELLS-FILLING	SERVICING	12-10-00
FUEL CROSSFEED	FUEL	28-00-00
FUEL FILTERS AND SCREENS-ENGINE	SERVICING	12-10-00
FUEL FLOW INDICATOR	ENGINE FUEL AND CONTROL	73-30-00
FUEL GAGING SYSTEM-ADJUST AND TEST	FUEL	28-40-00
FUEL HANDLING PRACTICES	FUEL	28-00-00
FUEL PUMP ADJUSTMENT-ENGINE DRIVEN	FUEL	28-20-00
FUEL PUMP INSTALLATION-ENGINE DRIVEN	FUEL	28-20-00
FUEL PUMP REMOVAL-ENGINE DRIVEN	FUEL	28-20-00
FUEL QUANTITY INDICATORS	FUEL	28-40-00
FUEL SELECT VALVE CONT CABLE REMOVAL	FUEL	28-20-00
FUEL SELECT VALVE CONT CABLE RIGGING	FUEL	28-20-00
FUEL SELECT VALVE CONT CABLE INSTALL	FUEL	28-20-00
FUEL SELECTOR VALVE INSTALLATION	FUEL	28-20-00
FUEL SELECTOR VALVE REMOVAL	FUEL	28-20-00
FUEL SYSTEM-DRAINING	SERVICING	12-10-00
FUEL TRANSMITTER INSTALLATION	FUEL	28-40-00
FUEL TRANSMITTER REMOVAL	FUEL	28-40-00
FUSELAGE ACCESS OPENINGS	FUSELAGE	53-30-00
G		
GENERATOR	ELECTRICAL POWER	24-00-00
GENERATOR BRUSH REPLACEMENT	ELECTRICAL POWER	24-30-00
GENERATOR CURRENT ADJ-MAXIMUM LOAD	ELECTRICAL POWER	24-30-00
GENERATOR INSTALLATION	ELECTRICAL POWER	24-30-00
GENERATOR PARALLELING	ELECTRICAL POWER	24-30-00
GENERATOR PARALLELING RHEOSTATS-ADJUST	ELECTRICAL POWER	24-30-00
GENERATOR PARALLELING-FINAL CHECKS	ELECTRICAL POWER	24-30-00
GENERATOR REMOVAL	ELECTRICAL POWER	24-30-00
GENERATOR SYSTEM STABILIZATION	ELECTRICAL POWER	24-30-00
GENERATOR VOLTAGE ADJUST-MINIMUM LOAD	ELECTRICAL POWER	24-30-00
GENERATOR VOLTAGE REGULATOR ADJUST	ELECTRICAL POWER	24-30-00
GUST LOCK	FLIGHT CONTROLS	27-70-00
GYRO INSTRUMENT PRESSURE REGULATOR	PNEUMATIC	36-00-00
H		
HEATER CONTROL SYSTEM	AIR CONDITIONING	21-40-00
HEATER FUEL PUMP	AIR CONDITIONING	21-40-00
HEATER IGNITION	AIR CONDITIONING	21-40-00
HEATER INSTALLATION	AIR CONDITIONING	21-40-00
HEATER OPERATION	AIR CONDITIONING	21-40-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
H		
HEATER REMOVAL	AIR CONDITIONING	21-40-00
HEATER SYSTEM	AIR CONDITIONING	21-40-00
HEATER VIBRATOR INSTALLATION	AIR CONDITIONING	21-40-00
HEATER VIBRATOR REMOVAL	AIR CONDITIONING	21-40-00
HEATING	AIR CONDITIONING	21-40-00
HYDROLOK LOCKS	EQUIPMENT AND FURNISHINGS	25-00-00
I		
IGNITION HARNESS	IGNITION	74-20-00
INDUCTION AIR FILTER	SERVICING	12-20-00
INDUCTION SYSTEM AIR INTAKES	ICE AND RAIN PROTECTION	30-20-00
INSPECTION GUIDE	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-CABIN SECTION	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-DUAL BUS FEEDER DIODES	ELECTRICAL POWER	24-50-00
INSPECTION-EMERGENCY LOCATOR	EQUIPMENT AND FURNISHING	25-60-00
INSPECTION-GENERAL	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-LDG GEAR DYNAMIC BRAKE RELAY	LANDING GEAR	32-30-00
INSPECTION-LDG GEAR RETRACT MECH 100-HR	LANDING GEAR	32-30-00
INSPECTION-MAIN GEAR AND BRAKE	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-MAIN GEAR RETRACTION	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-MAIN GEAR 100-HR	LANDING GEAR	32-10-00
INSPECTION-MAIN WHEEL	LANDING GEAR	32-40-00
INSPECTION-MAIN WHEEL TIRE & BRAKE	LANDING GEAR	32-40-00
INSPECTION-NACELLE	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-NOSE GEAR RETRACTION	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-NOSE GEAR 100-HOUR	LANDING GEAR	32-20-00
INSPECTION-NOSE SECTION	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-NOSE STEERING 100-HOUR	LANDING GEAR	32-50-00
INSPECTION-NOSE WHEEL	LANDING GEAR	32-40-00
INSPECTION-OPERATIONAL	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-PITOT SYSTEM HOSE	NAVIGATION	34-10-00
INSPECTION-POWER PLANT	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-PRESSURE DIST DUCTS-100-HOUR	AIR CONDITIONING	21-20-00
INSPECTION-PROP CONTROLLING-100-HOUR	PROPELLERS	61-00-00
INSPECTION-PROPELLER DEICER 100-HOUR	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-PROPELLER DEICER 50-HOUR	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-PROPELLER 100-HOUR	PROPELLERS	61-00-00
INSPECTION-REAR FUSELAGE & EMPENNAGE	TIME LIMITS/MAINTENANCE CK	05-20-00
INSPECTION-WING FRONT SPAR CAP	WINGS	57-40-00
INSPECTION-WING 100-HOUR	WINGS	57-00-00
INSPECTION-WINGS	TIME LIMITS/MAINTENANCE CK	05-20-00
INSTRUMENT ACCESS	NAVIGATION	34-00-00
INSTRUMENT OPERATION	NAVIGATION	34-00-00
INTERCOOLER CONTROL RIGGING	AIR CONDITIONING	21-10-00
INTERCOOLER INSTALLATION	AIR CONDITIONING	21-10-00
INTERCOOLER REMOVAL	AIR CONDITIONING	21-10-00
J		
JACKING-AIRCRAFT	LIFTING AND SHORING	07-00-00
L		
LAMP BULB REPLACEMENT	LIGHTS	33-40-00
LANDING GEAR DYNAMIC BRAKE RELAY REMOVAL	LANDING GEAR	32-30-00
LANDING GEAR LIMIT SWITCHES ADJUST	LANDING GEAR	32-60-00
LANDING GEAR MANUAL EXTENSION SYSTEM	LANDING GEAR	32-00-00
LANDING GEAR MOTOR & ACTUATOR INSTALL	LANDING GEAR	32-30-00
LANDING GEAR MOTOR & ACTUATOR REMOVAL	LANDING GEAR	32-30-00
LANDING GEAR POSITION LIGHTS ADJUST	LANDING GEAR	32-60-00
LANDING GEAR RETRACT SYSTEM LUBRICATION	LANDING GEAR	32-30-00
LANDING GEAR RIGGING	LANDING GEAR	32-30-00
LANDING GEAR SAFETY SWITCH ADJUST	LANDING GEAR	32-60-00
LANDING GEAR SAFETY SYSTEM	LANDING GEAR	32-00-00
LANDING GEAR SAFETY SYSTEM	LANDING GEAR	32-60-00
LANDING GEAR SAFETY SYSTEM CHECK	LANDING GEAR	32-60-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
L		
LANDING GEAR SYSTEM	LANDING GEAR	32-00-00
LDG GEAR SAFETY SYS MICROSWITCH ADJUST	LANDING GEAR	32-60-00
LDG GEAR SAFETY SYS PRESS SWITCH ADJUST	LANDING GEAR	32-60-00
LDG GEAR/THROTTLE WARNING HORN SWITCH	POWER PLANT	71-00-00
LEAK CHECKS & REPAIRS WET WING TIP	FUEL	28-10-00
LEAK TEST-WET WING TIP	FUEL	28-10-00
LEAKAGE TEST,CABIN PRESSURIZATION (P-4 & LEVELING-AIRCRAFT	AIR CONDITIONING	21-30-00
LOCKS,HYDROLOK	LEVELING AND WEIGHTING	08-00-00
LOCKS,ROTON	EQUIPMENT AND FURNISHINGS	25-00-00
LOCKS,ROTON	SERVICING	12-20-00
LUBRICATION SCHEDULE CHART	EQUIPMENT AND FURNISHINGS	25-00-00
	SERVICING	12-20-00
M		
MAGNETO BREAKER POINT ADJUSTMENT	IGNITION	74-10-00
MAGNETO DROP-OFF CHECK	IGNITION	74-10-00
MAGNETO TIMING	IGNITION	74-10-00
MAIN GEAR DOWNLOCK/UPLOCK SWITCH ADJUST	LANDING GEAR	32-30-00
MAIN GEAR INSTALLATION	LANDING GEAR	32-10-00
MAIN GEAR LUBRICATION	LANDING GEAR	32-10-00
MAIN GEAR REMOVAL	LANDING GEAR	32-10-00
MAIN GEAR SHOCK ABSORBERS SERVICING	LANDING GEAR	32-10-00
MAIN WHEEL AND TIRE	LANDING GEAR	32-40-00
MAIN WHEEL ASSEMBLIES	LANDING GEAR	32-40-00
MODEL DESIGNATION PLACARD	PLACARDS AND MARKINGS	11-00-00
MOORING-AIRCRAFT	PARKING AND MOORING	10-00-00
N		
NOSE GEAR DOWNLOCK/UPLOCK SWITCH ADJ	LANDING GEAR	32-30-00
NOSE GEAR INSTALLATION	LANDING GEAR	32-20-00
NOSE GEAR LUBRICATION	LANDING GEAR	32-20-00
NOSE GEAR REMOVAL	LANDING GEAR	32-20-00
NOSE GEAR SHOCK ABSORBER SERVICING	LANDING GEAR	32-20-00
NOSE STEERING ADJUSTMENT	LANDING GEAR	32-50-00
NOSE WHEEL AND TIRE	LANDING GEAR	32-40-00
NOSE WHEEL ASSEMBLY	LANDING GEAR	32-40-00
O		
OIL FILTER CHANGING	SERVICING	12-10-00
OIL FILTER CHANGING	OIL	79-00-00
OIL PRESSURE ADJUSTMENT	POWER PLANT	71-00-00
OIL SYSTEM	SERVICING	12-10-00
OUTBOARD WING	WINGS	57-00-00
OUTFLOW VALVE FLIGHT CHECK	AIR CONDITIONING	21-30-00
OVERHAUL AND REPLACEMENT SCHEDULE	TIME LIMITS/MAINTENANCE CK	05-10-00
OVERVOLTAGE RELAY CHECK	ELECTRICAL POWER	24-30-00
OVERVOLTAGE RELAYS	ELECTRICAL POWER	24-30-00
OXYGEN CYLINDER REPLACEMENT	OXYGEN	35-00-00
OXYGEN CYLINDER RETESTING	OXYGEN	35-00-00
OXYGEN SYSTEM	SERVICING	12-10-00
OXYGEN SYSTEM	OXYGEN	35-00-00
OXYGEN SYSTEM PURGING	OXYGEN	35-00-00
OXYGEN SYSTEM TEST PROCEDURES	OXYGEN	35-00-00
P		
PAINT FINISHES-EXTERIOR & INTERIOR	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT PRIMERS-EXTERIOR & INTERIOR	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT REMOVAL-MAGNESIUM SURFACES	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT REPAIR PROCEDURES-URETHANE	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-ENAMEL EXTERIOR COLORS	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-ENAMEL INTERIOR COLORS	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-ENAMEL TOP COAT APPLICATION	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-ENAMEL TOUCH-UP REPAIR	STANDARD PRACTICES-AIRFRAME20-00-00	

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
P		
PAINT-PREPARATION OF EXTERIOR FOR	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-SPECIAL PROCEDURES	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-URETHANE EXTERIOR COLORS	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-URETHANE PRETREATMENT PRIMER	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-URETHANE STRIPPING & CLEANING	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-URETHANE TOP COAT APPLICATION	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINT-URETHANE TOUCH-UP REPAIRS	STANDARD PRACTICES-AIRFRAME20-00-00	
PAINTING MAGNESIUM SURFACES	STANDARD PRACTICES-AIRFRAME20-00-00	
PARKING BRAKE ADJUSTMENT	LANDING GEAR	32-40-00
PARKING BRAKE VALVE INSTALLATION	LANDING GEAR	32-40-00
PARKING BRAKE VALVE REMOVAL	LANDING GEAR	32-40-00
PARKING-AIRCRAFT	PARKING AND MOORING	10-00-00
PITOT AND STATIC PRESSURE SYSTEM	NAVIGATION	34-10-00
PITOT AND STATIC SYSTEM	ICE AND RAIN PROTECTION	30-30-00
PITOT SYSTEM LEAK TEST	NAVIGATION	34-10-00
PNEUMATIC PRESS REGULATION-TURN/SLIP	PNEUMATIC	36-00-00
PNEUMATIC PRESSURE SYSTEM	PNEUMATIC	36-00-00
PNEUMATIC PRESSURE SYSTEM ADJUSTMENT	PNEUMATIC	36-00-00
PNEUMATIC PRESSURE SYSTEM SERVICING	PNEUMATIC	36-00-00
PNEUMATIC SUPPLY PRESSURE REGULATORS	PNEUMATIC	36-00-00
PRESSURIZATION CHARACTERISTICS	AIR CONDITIONING	21-30-00
PRESSURIZATION CONTROL	AIR CONDITIONING	21-30-00
PRESSURIZATION LEAKAGE TEST,CABIN	AIR CONDITIONING	21-30-00
PRESSURIZATION SYSTEM	AIR CONDITIONING	21-00-00
PRESSURIZATION SYSTEM ADJUSTMENT	AIR CONDITIONING	21-30-00
PRESSURIZATION TEST PROCEDURE	AIR CONDITIONING	21-30-00
PRESSURIZATION TEST SWITCH	AIR CONDITIONING	21-30-00
PROP DEICER BRUSH BLOCK RESIST CHECK	ICE AND RAIN PROTECTION	30-60-00
PROP DEICER BRUSH REPLACEMENT	ICE AND RAIN PROTECTION	30-60-00
PROP DEICER BRUSH/SLIP RING RESIST	ICE AND RAIN PROTECTION	30-60-00
PROP DEICER SLIP RING MACHINING	ICE AND RAIN PROTECTION	30-60-00
PROPELLER ACCUMULATOR	PROPELLERS	61-00-00
PROPELLER ACCUMULATOR	SERVICING	12-20-00
PROPELLER ACCUMULATOR INSTALLATION	PROPELLERS	61-00-00
PROPELLER ACCUMULATOR REMOVAL	PROPELLERS	61-00-00
PROPELLER ADJUSTMENT	PROPELLERS	61-00-00
PROPELLER BLADE BEARING LUBRICATION	SERVICING	61-00-00
PROPELLER BLADE BEARING LUBRICATION	PROPELLERS	61-00-00
PROPELLER BLADE REPAIR	PROPELLERS	61-00-00
PROPELLER DEICER BOOT INSTALLATION	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICER BOOT REMOVAL	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICER BOOT REPAIR	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICER CONTINUITY TEST	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICER HEAT TEST	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICER TIMER CHECK	ICE AND RAIN PROTECTION	30-60-00
PROPELLER DEICING SYSTEM	ICE AND RAIN PROTECTION	30-60-00
PROPELLER FEATHERING ADJUSTMENT	PROPELLERS	61-00-00
PROPELLER GOVERNOR ADJUSTMENT	PROPELLERS	61-00-00
PROPELLER GOVERNOR INSTALLATION	PROPELLERS	61-00-00
PROPELLER GOVERNOR REMOVAL	PROPELLERS	61-00-00
PROPELLER INSTALLATION	PROPELLERS	61-00-00
PROPELLER LOW RPM ADJUSTMENT	PROPELLERS	61-00-00
PROPELLER REMOVAL	PROPELLERS	61-00-00
PROPELLER SERVICING POINTS	SERVICING	12-20-00
PROPELLER SYNCHRONIZER	PROPELLERS	61-00-00
PROPELLER SYNCHROSCOPE	PROPELLERS	61-00-00
PROPELLERS	PROPELLERS	61-00-00
PUBLICATION-VENDOR	INTRODUCTION	IN-TR-00
PUBLICATIONS-BEECH	INTRODUCTION	IN-TR-00
PUBLICATIONS-SUPPLEMENTARY	INTRODUCTION	IN-TR-00
R		
REFRIGERATIVE AIR COOLING SYSTEM	AIR CONDITIONING	21-50-00
ROTON LOCKS	SERVICING	12-20-00
ROTON LOCKS	EQUIPMENT/FURNISHS	25-00-00
RUDDER BALANCING	STABILIZERS	55-40-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
R		
RUDDER CABLE INSTALLATION	FLIGHT CONTROLS	27-20-00
RUDDER CABLE REMOVAL	FLIGHT CONTROLS	27-20-00
RUDDER CONTROL SYSTEM RIGGING	FLIGHT CONTROLS	27-20-00
RUDDER INSTALLATION	FLIGHT CONTROLS	27-20-00
RUDDER REMOVAL	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB ACTUATOR INST	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB ACTUATOR REMOVAL	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB CABLE INSTALLATION	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB CABLE REMOVAL	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB RIGGING	FLIGHT CONTROLS	27-20-00
RUDDER TRIM TAB-CHECKING FREE PLAY	FLIGHT CONTROLS	27-20-00
S		
SAFETY & OUTFLOW VALVE TEST	AIR CONDITIONING	21-30-00
SAFETY VALVE	AIR CONDITIONING	21-30-00
SAFETY VALVE GROUND CHECK	AIR CONDITIONING	21-30-00
SCHEDULED MAINTENANCE CHECKS	TIME LIMITS/MAINTENANCE CK	05-20-00
SEALING MATERIALS	CHARTS	91-00-00
SEALING MATERIALS-APPLICATION OF	CHARTS	91-00-00
SEAT BACK ADJUST-FLIGHT COMPARTMENT	EQUIPMENT/FURNISHINGS	25-00-00
SEAT BACK ADJUST-PASSENGER	EQUIPMENT/FURNISHINGS	25-00-00
SEAT INSTALLATION-FLIGHT COMPARTMENT	EQUIPMENT/FURNISHINGS	25-00-00
SEAT INSTALLATION-PASSENGER	EQUIPMENT/FURNISHINGS	25-00-00
SEAT REMOVAL-FLIGHT COMPARTMENT	EQUIPMENT/FURNISHINGS	25-00-00
SEAT REMOVAL-PASSENGER	EQUIPMENT/FURNISHINGS	25-00-00
SERVICING CHART	SERVICING	12-20-00
SHIMMY DAMPENER INSTALLATION	LANDING GEAR	32-20-00
SHIMMY DAMPENER REMOVAL	LANDING GEAR	32-20-00
SHOCK STRUTS	SERVICING	12-20-00
SPARK PLUG INSP AND SERV-HEATER	AIR CONDITIONING	21-40-00
SPARK PLUG-HEATER	SERVICING	12-10-00
SPECIAL TOOLS	SERVICING	12-20-00
STABILIZER INSTALLATION-HORIZONTAL	STABILIZERS	55-10-00
STABILIZER INSTALLATION-VERTICAL	STABILIZERS	55-30-00
STABILIZER REMOVAL-HORIZONTAL	STABILIZERS	55-10-00
STABILIZER REMOVAL-VERTICAL	STABILIZERS	55-30-00
STALL STRIP INSTALLATION	ICE AND RAIN PROTECTION	30-10-00
STALL STRIPS-METAL	WINGS	57-00-00
STALL WARNING INDICATING SYSTEM ADJ	FLIGHT CONTROLS	27-60-00
STALL WARNING INDICATOR INSTALLATION	FLIGHT CONTROLS	27-60-00
STALL WARNING INDICATOR REMOVAL	FLIGHT CONTROLS	27-60-00
STALL WARNING SYSTEM	FLIGHT CONTROLS	27-60-00
STARTER	STARTING	80-00-00
STARTER BRUSHES	STARTING	80-10-00
STARTER CIRCUIT CHECKS	STARTING	80-10-00
STARTER INSTALLATION	STARTING	80-10-00
STARTER LUBRICATION	STARTING	80-10-00
STARTER REMOVAL	STARTING	80-10-00
STATIC DISCHARGING	COMMUNICATIONS	23-60-00
STATIC SYSTEM CLEANING	NAVIGATION	34-10-00
STATIC SYSTEM LEAK TEST	NAVIGATION	34-10-00
STATIC WICK INSTALLATION	COMMUNICATIONS	23-60-00
STATIC WICK REMOVAL	COMMUNICATIONS	23-60-00
STATION DIAGRAM	DIMENSIONS AND AREAS	06-00-00
STROBE LGT-PWR SUP UNIT INST-GRIMES&SDI	LIGHTS	33-40-00
STROBE LGT-POWER CABLE CHECK-HOSKINS	LIGHTS	33-40-00
STROBE LGT-PWR SUP UNIT CHKS-HOSKINS	LIGHTS	33-40-00
STROBE LGT-PWR SUP UNIT INST-HOSKINS	LIGHTS	33-40-00
STROBE LGT-PWR SUP UNIT REM-GRIMES & SDI	LIGHTS	33-40-00
STROBE LGT-PWR SUP UNIT REM-HOSKINS	LIGHTS	33-40-00
STROBE LGT-TIMER MODULE CHK-HOSKINS	LIGHTS	33-40-00
STROBE LIGHT REPLACEMENT-GRIMES & SDI	LIGHTS	33-40-00
STROBE LIGHT WIRING-GRIMES & SDI	LIGHTS	33-40-00
STROBE LIGHT-SYS CHECK OUT-HOSKINS	LIGHTS	33-40-00
STROBE LIGHTS-HIGH INTENSITY-HOSKINS	LIGHTS	33-00-00
STROBE LIGHTS-HIGH INTENSITY-GRIMES&SDI	LIGHTS	33-00-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
S		
STRUCTURAL REPAIR	STRUCTURES	51-00-00
SURFACE DEICER BOOT INSTALLATION	ICE AND RAIN PROTECTION	30-10-00
SURFACE DEICER BOOT REMOVAL	ICE AND RAIN PROTECTION	30-10-00
SURFACE DEICER COMPONENT LOCATION	ICE AND RAIN PROTECTION	30-10-00
SURFACE DEICER COMPONENT REPLACEMENT	ICE AND RAIN PROTECTION	30-10-00
SURFACE DEICER SERVICING	ICE AND RAIN PROTECTION	30-10-00
SYNCHRONIZER CHECKS	PROPELLERS	61-00-00
SYNCHRONIZER FLIGHT CHECKS	PROPELLERS	61-00-00
SYNCHRONIZER FUNCTIONAL TEST	PROPELLERS	61-00-00
SYNCHRONIZER RIGGING	PROPELLERS	61-00-00
SYNCHRONIZER WIRING CHECK	PROPELLERS	61-00-00
T		
TABLE OF TORQUES	CHARTS	91-00-00
TEST EQUIPMENT	AIR CONDITIONING	21-30-00
TEST OUTFLOW & SAFETY VALVE	AIR CONDITIONING	21-30-00
TEST PROCEDURE (P-4 & AFTER)	AIR CONDITIONING	21-30-00
TEST,CABIN PRESSURIZATION LEAKAGE	AIR CONDITIONING	21-30-00
THREAD LUBRICANTS	CHARTS	91-00-00
THREAD LUBRICANTS CHART	SERVICING	12-20-00
TIRES	LANDING GEAR	32-40-00
TIRES	SERVICING	12-20-00
TIT INDICATOR CALIBRATION	ENGINE INDICATING	77-00-00
TOILET , CHEMICAL, CLEANING	WATER/WASTE	38-30-00
TORQUE WRENCHES	STANDARD PRACTICES-AIRFRAME	20-00-00
TORQUING COARSE THREAD BOLTS	CHARTS	91-00-00
TORQUING FINE THREAD BOLTS	CHARTS	91-00-00
TOWING-AIRCRAFT	TOWING TAXING	09-00-00
TRIM TAB FREE PLAY CHECK-AILERON	FLIGHT CONTROLS	27-10-00
TRIM TAB FREE PLAY CHECK-ELEVATOR	FLIGHT CONTROLS	27-30-00
TRIM TAB FREE PLAY CHECK-RUDDER	FLIGHT CONTROLS	27-20-00
TROUBLESHOOTING-	ICE AND RAIN PROTECTION	30-40-00
TROUBLESHOOTING-	TURBINES	81-00-00
TROUBLESHOOTING-AIR CONDITIONING SYS	AIR CONDITIONING	21-00-00
TROUBLESHOOTING-AIRFOIL DEICER SYST	ICE AND RAIN PROTECTION	30-10-00
TROUBLESHOOTING-BATTERY	ELECTRICAL POWER	24-31-00
TROUBLESHOOTING-BATTERY SYSTEM	ELECTRICAL POWER	24-31-00
TROUBLESHOOTING-BRAKE SYSTEM	LANDING GEAR	32-00-00
TROUBLESHOOTING-ENGINE	POWER PLANT	71-00-00
TROUBLESHOOTING-GENERATOR SYSTEM	ELECTRICAL POWER	24-30-00
TROUBLESHOOTING-HEATER SYSTEM	AIR CONDITIONING	21-00-00
TROUBLESHOOTING-LANDING LIGHTS	LIGHTS	33-40-00
TROUBLESHOOTING-LDG GEAR ELECT SYST	LANDING GEAR	32-00-00
TROUBLESHOOTING-NEW-MATIC AUTOPILOT	AUTO FLIGHT	22-11-00
TROUBLESHOOTING-PITOT & STATIC SYST	NAVIGATION	34-10-00
TROUBLESHOOTING-PRESSURIZATION SYST	AIR CONDITIONING	21-00-00
TROUBLESHOOTING-PROP DEICING SYSTEM	ICE AND RAIN PROTECTION	30-60-00
TROUBLESHOOTING-PROP SYNCHRONIZER	PROPELLERS	61-00-00
TROUBLESHOOTING-STALL WARNING SYSTEM	FLIGHT CONTROLS	27-60-00
TROUBLESHOOTING-STARTER SYSTEM	STARTING	80-10-00
TROUBLESHOOTING-STROBE LIGHTS	LIGHTS	33-40-00
TURBOCHARGER CONTROL SYSTEM	TURBINES	81-00-00
TURBOCHARGER CRITICAL ALTITUDE TEST	TURBINES	81-00-00
TURBOCHARGER INSTALLATION & RUN-IN	TURBINES	81-00-00
TURBOCHARGER SYSTEM	TURBINES	81-00-00
TURBOCHARGER VARIABLE PRESS CONT ADJUST	TURBINES	81-00-00
TURBOCHARGER WASTEGATE SHAFT LUBE	TURBINES	81-00-00
TURBOCHARGER WASTEGATE VALVE ADJUST	TURBINES	81-00-00
TURBOCHARGER-THROTTLE/CONTROLLER RIG	TURBINES	81-00-00
V		
VALVE CHECK,GROUND,SAFETY	AIR CONDITIONING	21-30-00
VALVE FLIGHT CHECK,OUTFLOW	AIR CONDITIONING	21-30-00
VALVE,SAFETY & OUTFLOW TEST	AIR CONDITIONING	21-30-00

BEECHCRAFT
DUKE 60 SERIES
MAINTENANCE MANUAL

ALPHABETICAL INDEX

COMPONENT ITEM OR SYSTEM NAME	CHAPTER NAME	CHAPTER & SUB CHAPTER
W		
WASTE DISPOSAL-DESC & OPER	WATER/WASTE	38-30-00
WASTE DISPOSAL-MAINT PRACTICES	WATER/WASTE	38-30-00
WET WING TIP INSTALLATION	FUEL	28-10-00
WET WING TIP REMOVAL	FUEL	28-10-00
WINDOW HINGE INSTALLATION-STORM	WINDOWS	56-10-00
WINDOW HINGE REMOVAL-STORM	WINDOWS	56-10-00
WINDOW INSTALL-FLIGHT COMPARTMENT SIDE	WINDOWS	56-10-00
WINDOW INSTALLATION-CABIN SIDE WINDOWS	WINDOWS	56-20-00
WINDOW LATCH INSTALLATION-STORM	WINDOWS	56-10-00
WINDOW LATCH REMOVAL-STORM	WINDOWS	56-10-00
WINDOW REMOVAL-CABIN SIDE	WINDOWS	56-20-00
WINDOW REMOVAL-FLIGHT COMPARTMENT SIDE	WINDOWS	56-10-00
WINDOWS-CLEANING	SERVICING	12-20-00
WINDOWS-CLEANING	WINDOWS	56-00-00
WINDSHIELD DEICER SYSTEM	ICE AND RAIN PROTECTION	30-40-00
WINDSHIELD FUNCTIONAL TEST-HEATED	ICE AND RAIN PROTECTION	30-40-00
WINDSHIELD HEAT SENSOR ELEMENT RES CHK	ICE AND RAIN PROTECTION	30-40-00
WINDSHIELD INSTALLATION	WINDOWS	56-10-00
WINDSHIELD REMOVAL	WINDOWS	56-10-00
WINDSHIELD RESISTANCE CHECK-HEATED	ICE AND RAIN PROTECTION	30-40-00
WING ACCESS OPENINGS	WINGS	57-30-00
WING ADJUSTMENT	WINGS	57-00-00
WING ASSEMBLY	WINGS	57-00-00
WING ATTACH FITTINGS	WINGS	57-40-00
WING BOLT REPLACEMENT P-4 THRU P-61	WINGS	57-00-00
WING DISASSEMBLY	WINGS	57-00-00
WING INSTALLATION	WINGS	57-00-00
WING REMOVAL	WINGS	57-00-00
WING TIP INSTALLATION	WINGS	57-00-00
WING TIP REMOVAL	WINGS	57-00-00

"END"